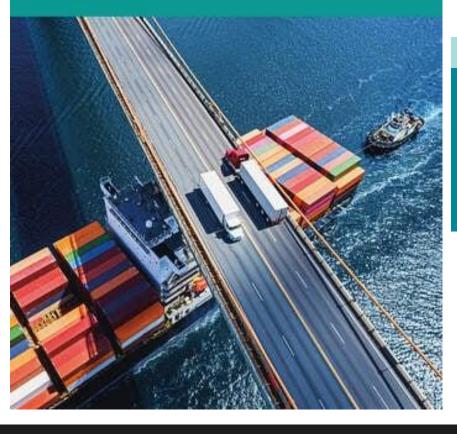


Jean-Paul Rodrigue

Sixth Edition



Trade, Logistics and Freight Distribution

CHAPTER 7

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Jean-Paul.Rodrigue@hofstra.edu

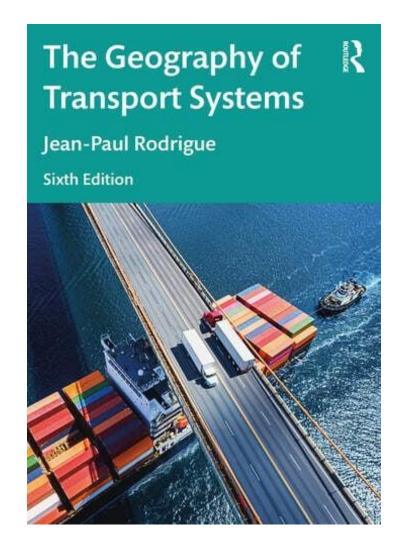
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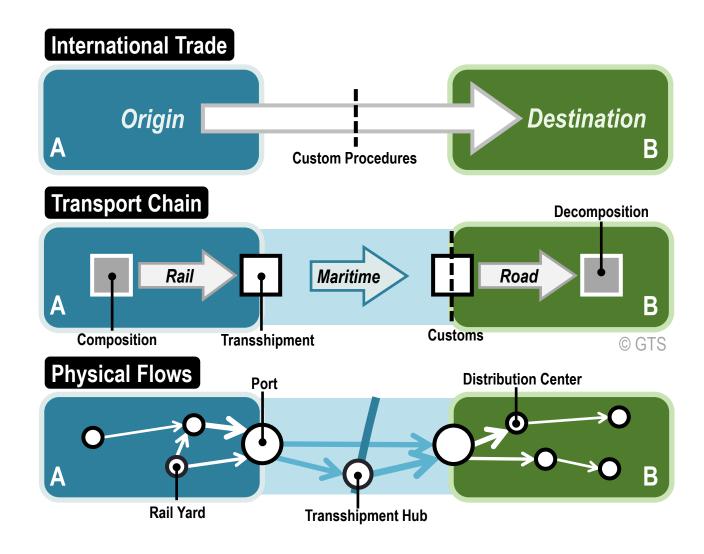
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- 7.2 Globalization and International Trade
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- 7.4 Logistics and Freight Distribution



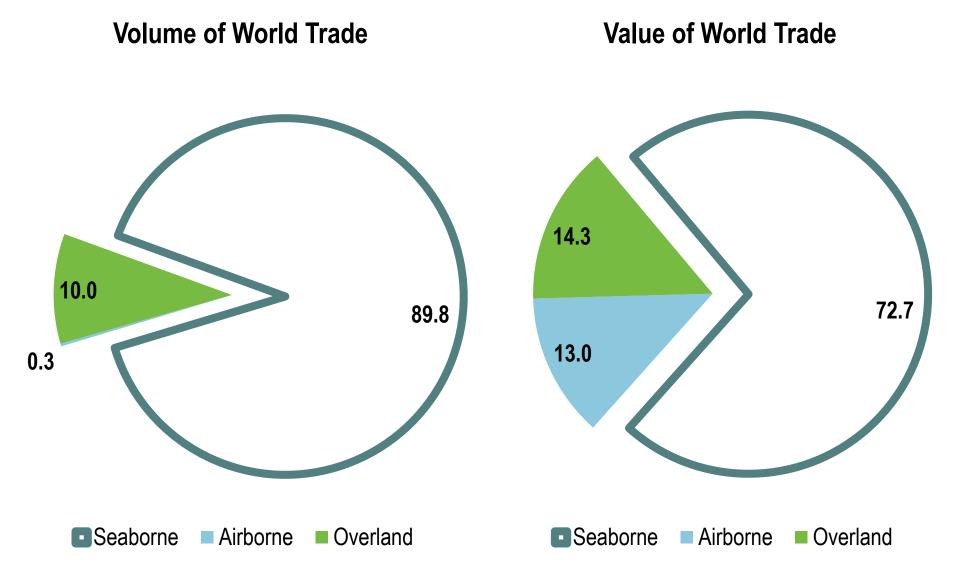
Transborder Transportation

Chapter 7.1

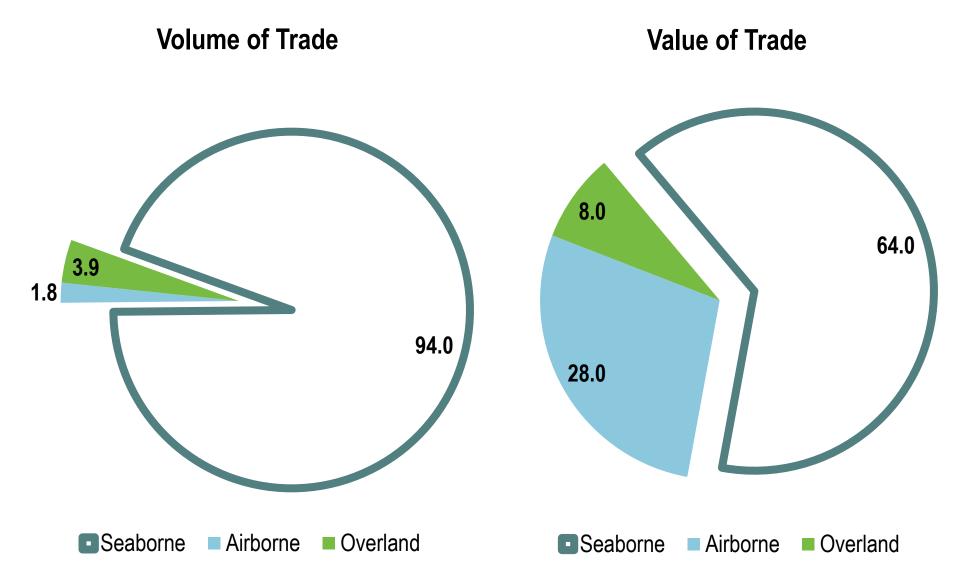
International Trade, Transportation Chains and Logistics



Modal Shares of World Trade by Volume and Value, 2008



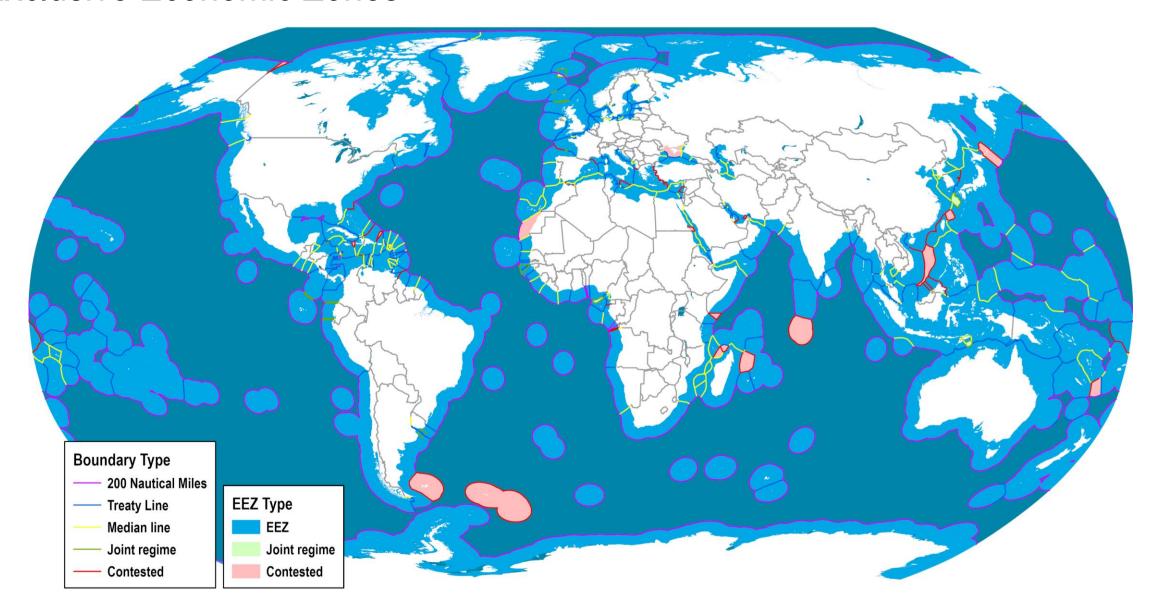
Modal Shares of China Trade with Europe by Volume and Value, 2016



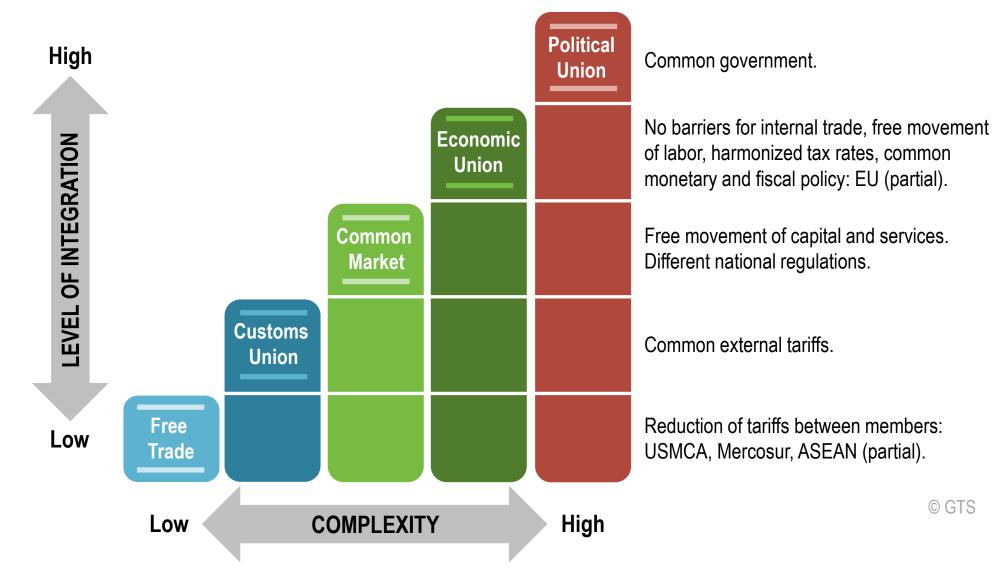
Geostrategy of International Transportation

| Perspective | Issues | |
|--------------|---|--|
| Conquest | Acquire and conquer oceans, territories and resources. Maritime and railroad technology. | |
| Competition | Mean to compete on the global economy. Prevalent force in shaping modern transportation systems. Right to carry national passengers and freight. | |
| Jurisdiction | Subject to national rules and regulations. Territorial sea (22 km); complete jurisdiction. Exclusive Economic Zone (340 km); access to resources. | |
| Cooperation | Common interests favor agreements. Involving access to infrastructures or setting standards (river navigation, rail gauge, trade agreements, transborder transportation). | |
| Control | Controlling strategic locations. Reduce vulnerability to disruptions. | |

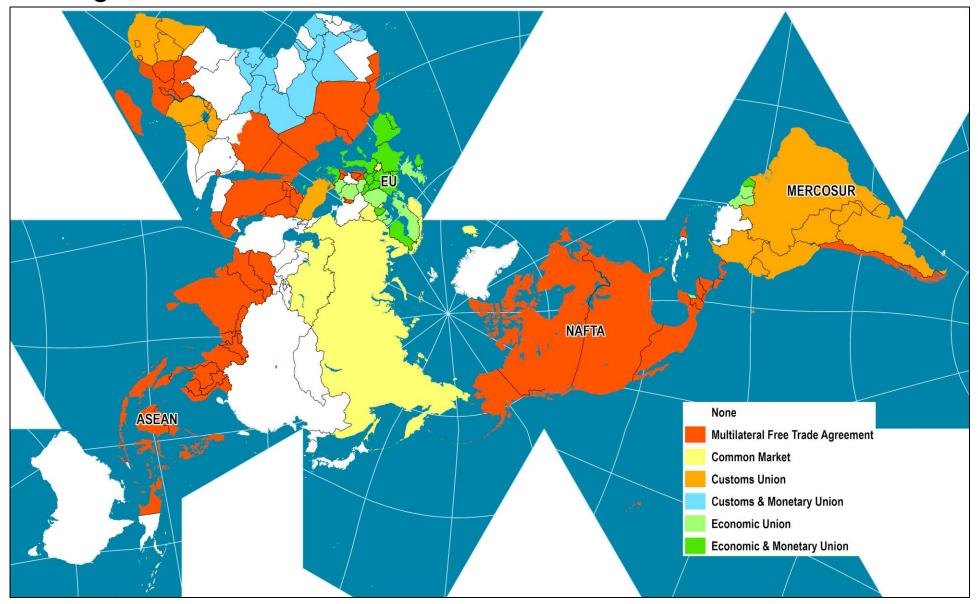
Exclusive Economic Zones



Levels of Economic Integration

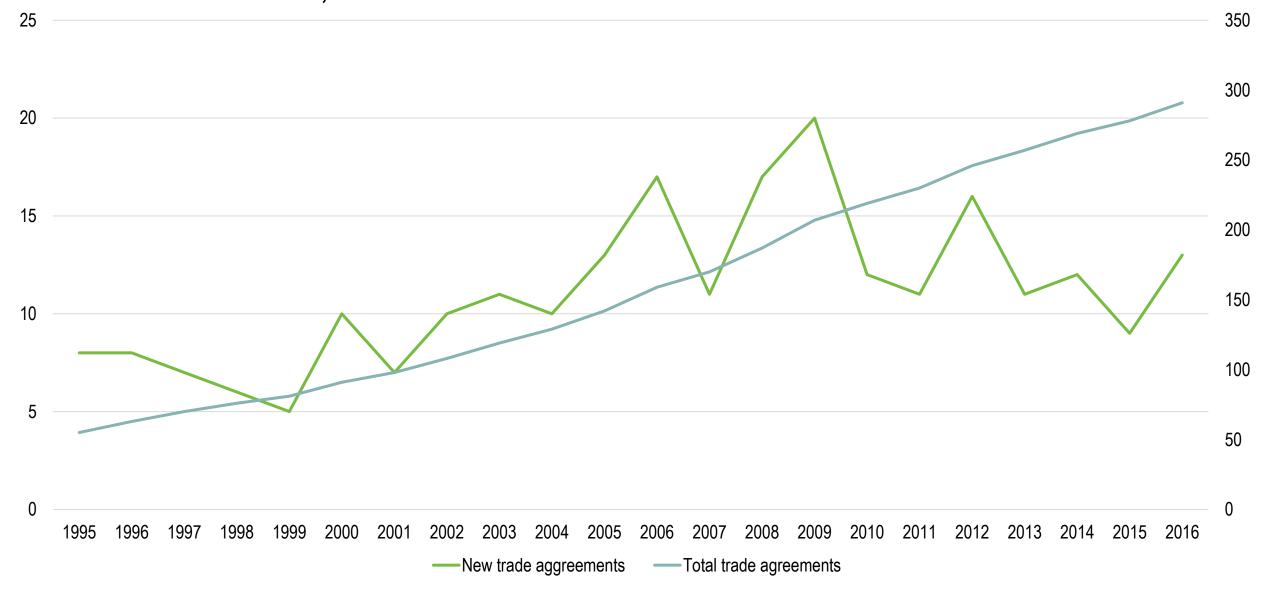


Economic Integration Levels, 2015

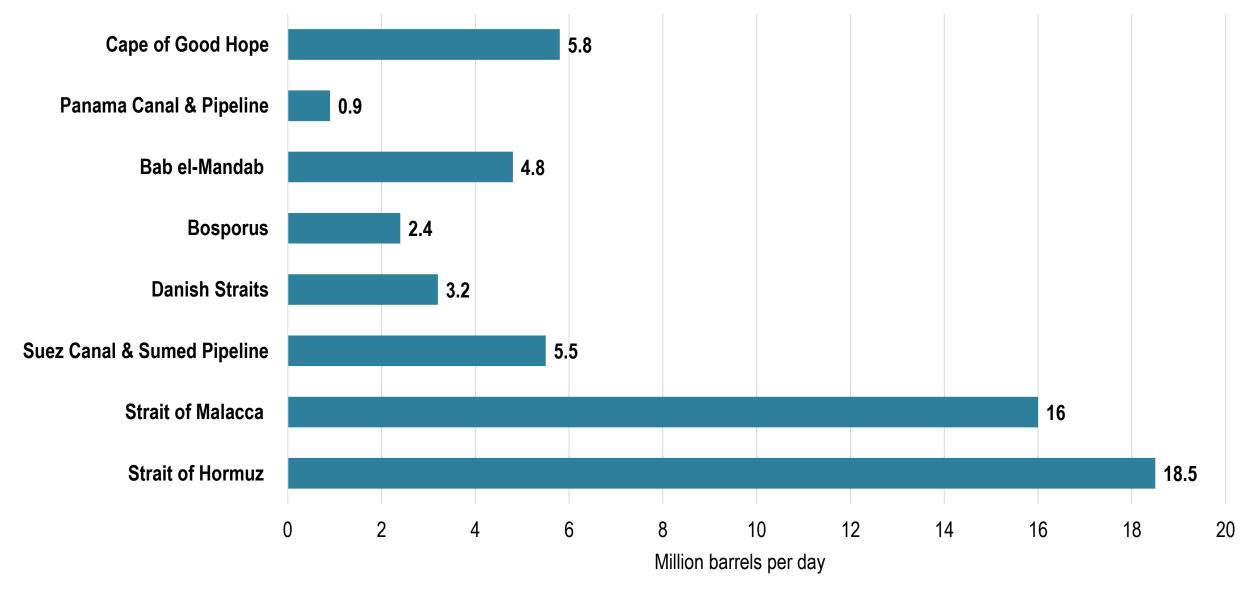


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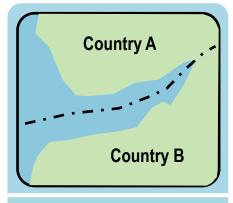
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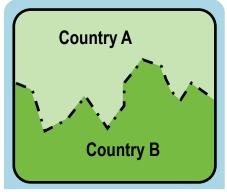


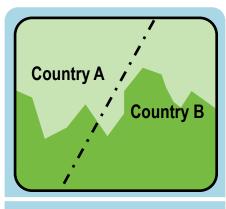
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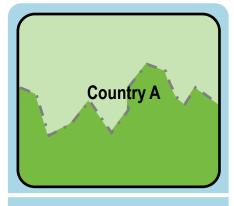


Types of International Boundaries









ANTECEDENT

- Pre-existing.
- Commonly corresponds to a physical feature.
- Rivers, Bays, Lakes, Mountains.

SUBSEQUENT

- Set after the settlements of different groups meet.
- Often correspond to their respective ecumene.

SUPERIMPOSED

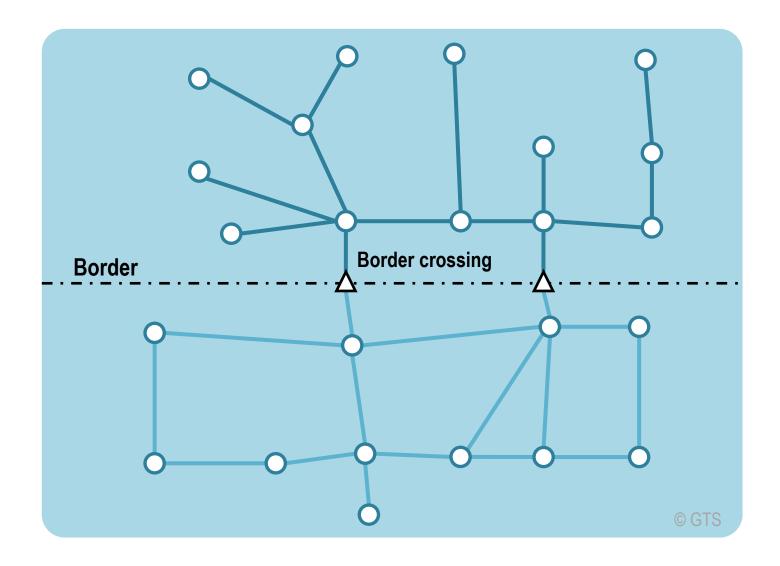
- Boundary is imposed by an outside force (treaty).
- May not reflect existing cultural landscape.

© GTS

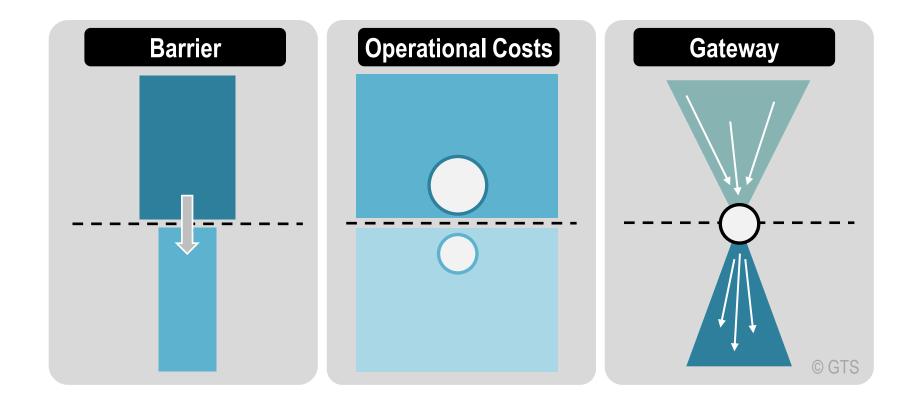
RELIC

- No longer a boundary.
- Often the outcome of political changes.
- Still a visible imprint on the landscape.

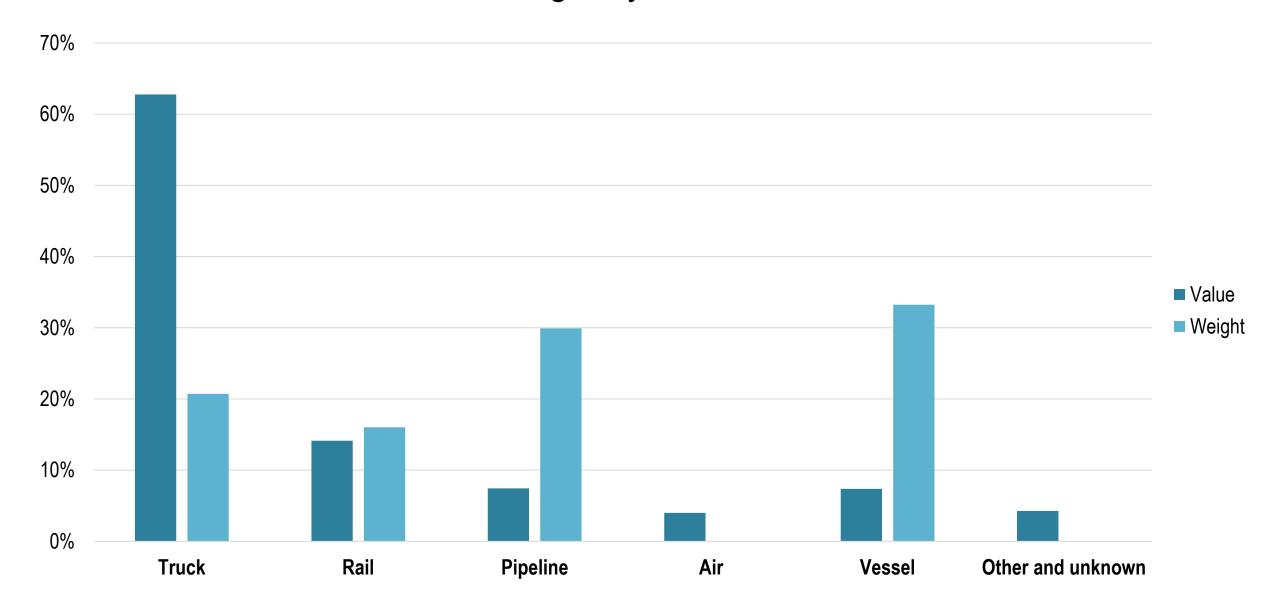
The Effect of a Border on a Transportation Network



The Effect of a Border on Freight Distribution



Cross-Border North American Freight by Mode, 2021

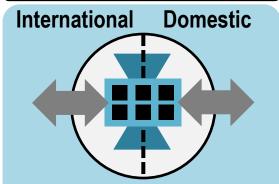


Types of Free Zones

| Туре | Function | Location | Markets |
|------------------------|--|---|---------------------------------------|
| Free Port | Trade and logistics platform | Port cities or connected locations | Domestic, internal and export markets |
| Free Trade Zone | Trade support with entrepots and trade-related activities. | Ports of entry | Domestic and re-exports |
| Export Processing Zone | Develop manufacturing and processing | Varied, usually close to a major transport node | Exports and domestic |
| Special Economic Zone | Attract foreign direct investments | Commercial gateways | Exports and re-exports |

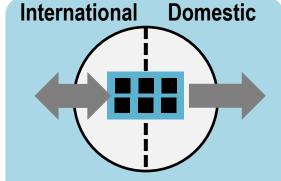
Types of Free Zones

FREE PORT



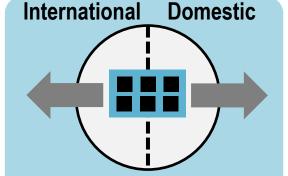
- Trade and logistics platform
- Port cities or connected locations
- Domestic, internal, and export markets

FREE TRADE ZONE



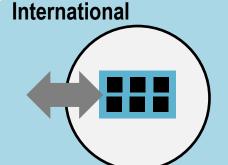
- Trade support with entrepots and related activities
- Ports of entry
- Domestic and re-exports

EXPORT PROCESSING ZONE



- Develop manufacturing and processing
- Usually close to a major transport node
- Exports and domestic

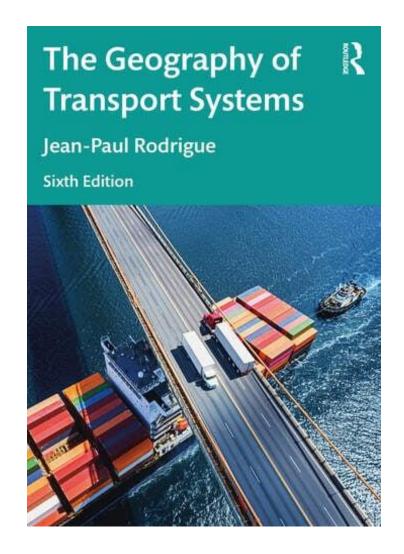
SPECIAL ECONOMIC ZONE



- Attract foreign direct investments
- Commercial gateways
- Exports and re-exports

Specialized Free Zones

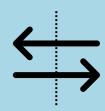
| Туре | Function | Location | Markets |
|-----------------------------|--|--|------------------------|
| Technology or Science Parks | Promote technology and scientific industries | Adjacent to universities and research institutes | Domestic and export |
| Energy Zones | Promote energy industries | Petrochemical hubs or energy sources | Domestic and export |
| Financial Services | Development of off-shore financial services | Varied | Export |
| Software and Internet | Development of information technologies | Adjacent to universities, urban areas | Export |
| Airport-based | Air cargo trade and handling | Connected airports | Re-export and domestic |
| Tourism | Integrated tourism development | Touristic amenities | Export and domestic |
| Logistics Parks | Support warehousing and transshipment | Near transport hubs | Re-export |



Globalization and International Trade

Chapter 7.2

The Concept of International Trade



EXCHANGE

- Exchange of goods or services across national jurisdictions.
- Trade between US states is not international trade.



DIRECTIONAL

- Inbound trade: imports.
- Outbound trade: exports.



REGULATORY OVERSIGHT

- Customs and tariffs.
- States control what crosses their borders.

The Rationale for Trade

SCARCITY

- Limited availability
- Concentration

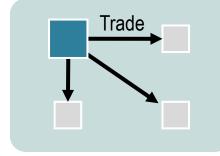
ABUNDANCE

- Wide availability
- Dispersion

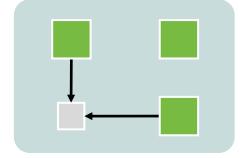
SUPPLY

NECESSITY

- Cannot be substituted
- Absolute advantage



Strategic resources

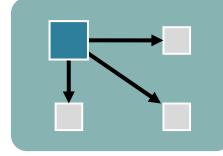


Common resources

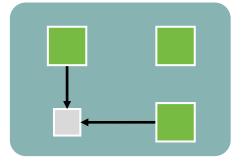
DEMAND

CONVENIENCE

- Can be substituted
- Comparative advantage



Skills, technology, manufacturing clusters



Labor, parts and finished goods

The Benefits of Trade in a Global Economy



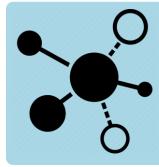
ECONOMIC EFFICIENCY

- Sell what is produced in surplus and acquire what is lacking.
- Lower productions costs (cheaper inputs).
- Achieve economies of scale (larger markets).



ACCESSIBILITY

- Large variety of resources being made accessible.
- Raw materials, energy, goods, food and labor.
- Exchanges of capital, goods, raw materials and services.



INTERDEPENDENCIES

- Spatial interdependencies between elements of the world-system.
- The more integrated economies are, the more they trade.
- Promote harmonious relations / Risk of dependency.

The Flows of Globalization



TRADE

Nature

Types

Modes

Network

Hubs

Flows of physical goods (mainly asymmetrical)

Raw materials, energy, food, parts and consumption goods

Freight transport modes (maritime, rail, trucking)

Interconnected hub-and-spoke networks

Ports as main hubs





MIGRATION

Flows of people (mainly symmetrical)

Permanent, temporary (migrant workers), tourism, business transactions

Passengers transport modes (vehicles, air, rail)

Interconnected hub-and-spoke networks

Airports as main hubs



TELECOMMUNICATIONS

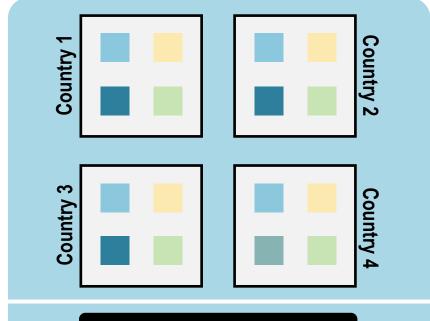
Flows of information (mainly asymmetrical)

Communication, power exchanges, symbolic exchanges
Telecommunication systems (postal, internet, telephone, radio)

Interconnected and redundant hub-and-spoke networks

Global cities as main hubs

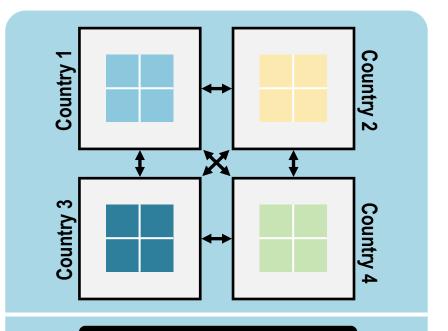
Economic Rationale of Trade



WITHOUT TRADE

- Small national markets.
- Limited economies of scale.
- High prices and near monopoly.
- Limited product diversity.
- Different standards.

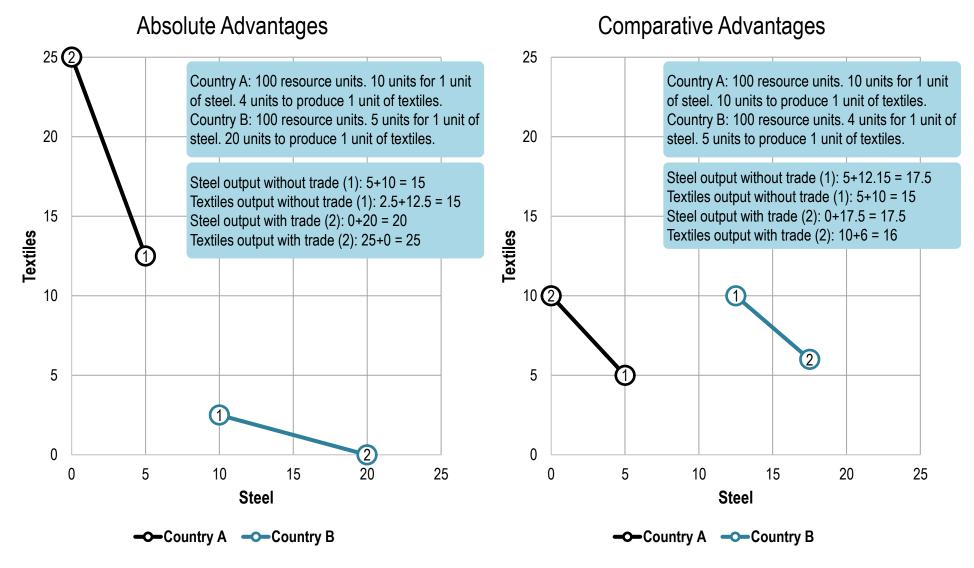




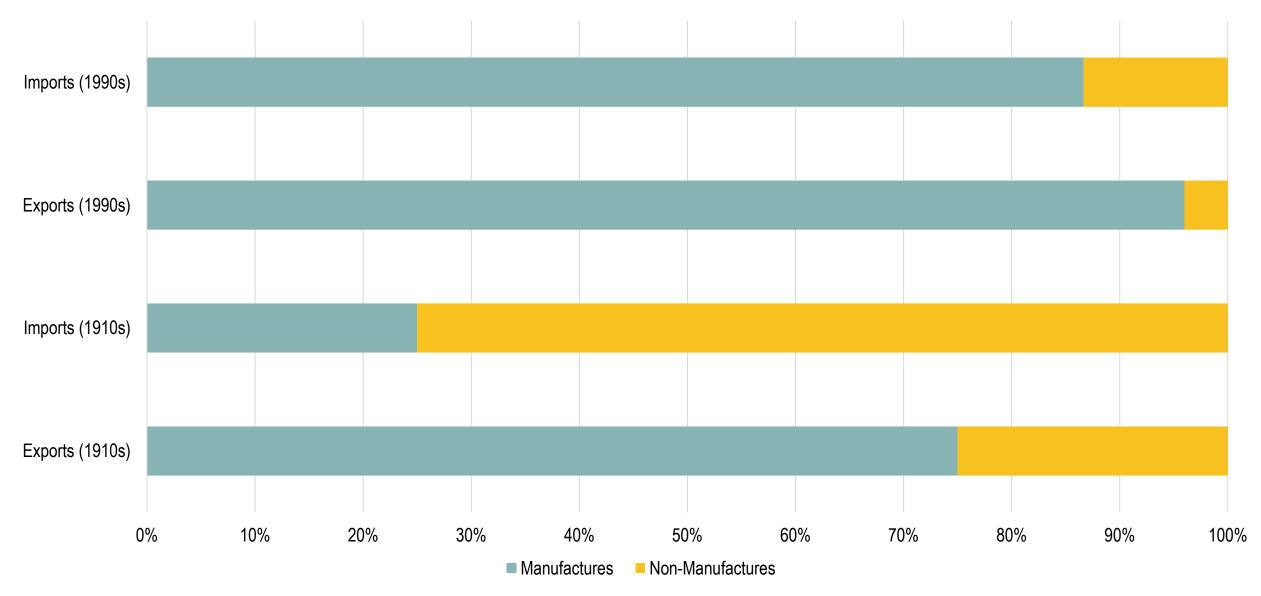
WITH TRADE

- Increased competition.
- Economies of scale.
- Specialization.
- Lower prices and more output.
- Interdependencies.

Absolute and Comparative Advantages



Composition of British Trade, 1910s and 1990s



The Main Theoretical Foundations of International Trade

ABSOLUTE ADVANTAGES

- Produce more effectively in an economic sector while using less resources.
- A nation can focus on its absolute advantages, trade its surplus and import what it lacks.
- Mostly relates to resources such as energy.

COMPARATIVE ADVANTAGES

- A nation can focus on the sectors it has the highest comparative advantages.
- A nation having no absolute advantages can focus on sectors where the total productivity gains are the most significant.
- Mostly relates to the manufacturing sector.

FACTORS ENDOWMENTS

- Trade related to endowments such as capital, land and labor.
- Export goods to which it has notable factor endowments and imports goods in which it has scarce factor endowments.
- Factors can be improved through policy and investments.

NEOMERCANTILISM

- Controlling trade to meet economic development goals.
- Tariff and non-tariff measures regulating trade and protecting national commercial sectors and enterprises.
- Strategy pursued by several export-oriented economies (Japan, Korea, China).

Favorable and Contentious Factors in International Trade

Factor Substitution

Specialization promotes national productivity.

Labor and capital cannot be easily reconverted.

Comparative Advantages

Increases the quantity of goods and lowers their cost.

Some nations have limited advantages and resources.

Openness

Lower prices for consumers because of lower tariff and non-tariff barriers.

May impact national industries and employment.

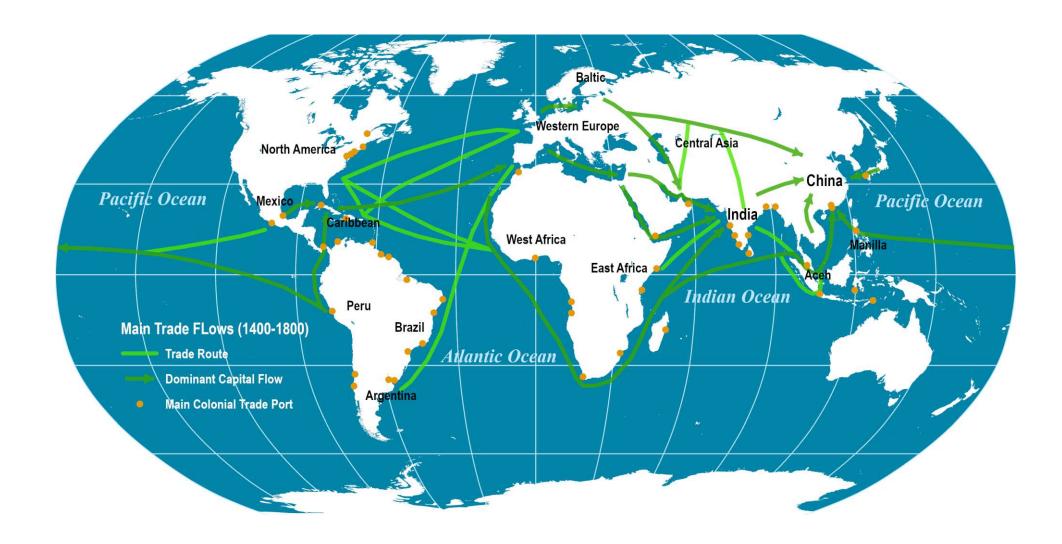
Protectionism.

Interdependencies

Promotes collaboration, standards and technology exchanges.

Dependency on foreign goods and resources. Vulnerability to disruptions.

Major Global Trade Routes, 1400-1800



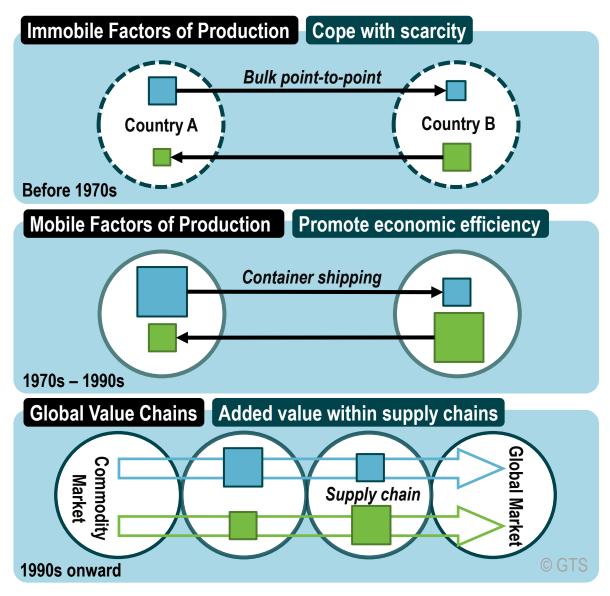
Standard International Trade Classification (SITC)

| SITC Class | Category | Examples |
|---------------|---------------------------------|---|
| 0 | Food & Live Animals | Meat (01), Fish (03), Wheat (041), Rice (042), Corn (044), Orange juice (0591), Sugar (0611), Coffee (071), Cocoa (072), Tea (0741) |
| | Beverages & Tobacco | Wine (1121), Beer (1123), Tobacco (12) |
| 2 | Raw Materials | Rubber (23), Cotton (263), Iron ore (281) |
| 3 | Fuels & Lubricants | Coal (32), Crude oil (333), Kerosene (3342), Natural gas (343) |
| 4 | Animal & Vegetable Oils | Olive oil (4214), Corn oil (4216) |
| 5 | Chemicals | Salt (52332), Fertilizers (56), Plastics (57) |
| 6 | Manufactured Goods | Paper (64), Textiles (65), Cement (661), Iron & Steel (67), Copper (682) |
| 7 | Machinery & Transport Equipment | Computer equipment (752), Televisions (761), Cars (781) |
| 8 | Miscellaneous Manufactures | Furniture (82), Clothes (84), Footwear (85), Cameras (88111), Books (8921), Toys (894) |
| 9 | Others | Postal packets (91) |

Standard International Trade Classification (SITC)

| STIC Code | Category | Examples | |
|-----------|---|---|--|
| 0 | Food & Live Animals | Meat (01), Fish (03), Wheat (041), Rice (042), Corn (044), Orange juice (0591), Sugar (0611), Coffee (071), Cocoa (072), Tea (0741) | |
| 1 | Beverages & Tobacco | Wine (1121), Beer (1123), Tobacco (12) | |
| 2 | Raw Materials | Rubber (23), Cotton (263), Iron ore (281) | |
| 3 | Fuels & Lubricants | Coal (32), Crude oil (333), Kerosene (3342), Natural gas (343) | |
| 4 | Animal & Vegetable Oils | Olive oil (4214), Corn oil (4216) | |
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| 9 | Others | Postal packets (91) © GTS | |

Changes in the Global Trade Environment



Main Trends in the Structure of Global Trade



GLOBAL VALUE CHAINS

- Trade in intermediary goods (parts) increasing.
- Growing share of developing economies.



MANUFACTURED GOODS

- Growing share of manufactured goods, including parts.
- Trade cycles impacted by recessions.



REGIONALISM OF TRADE

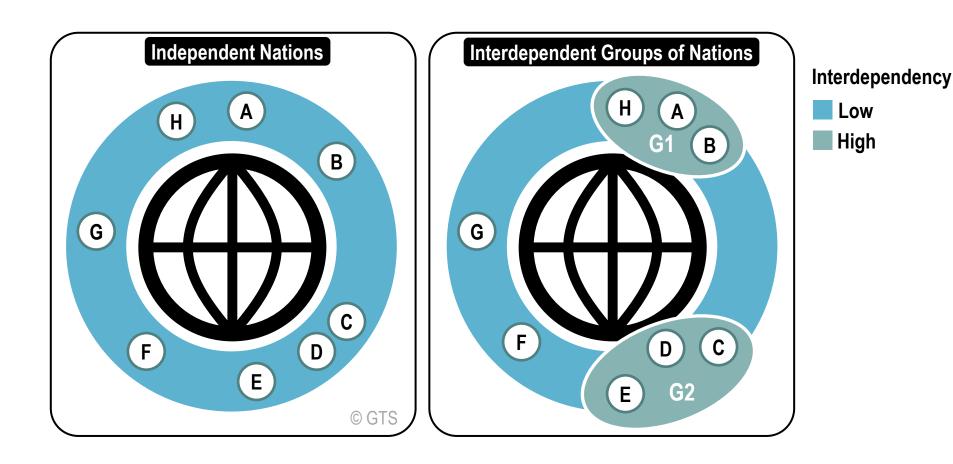
- The dominance of the "triad" (USA / Western Europe / Japan).
- The rise of China.



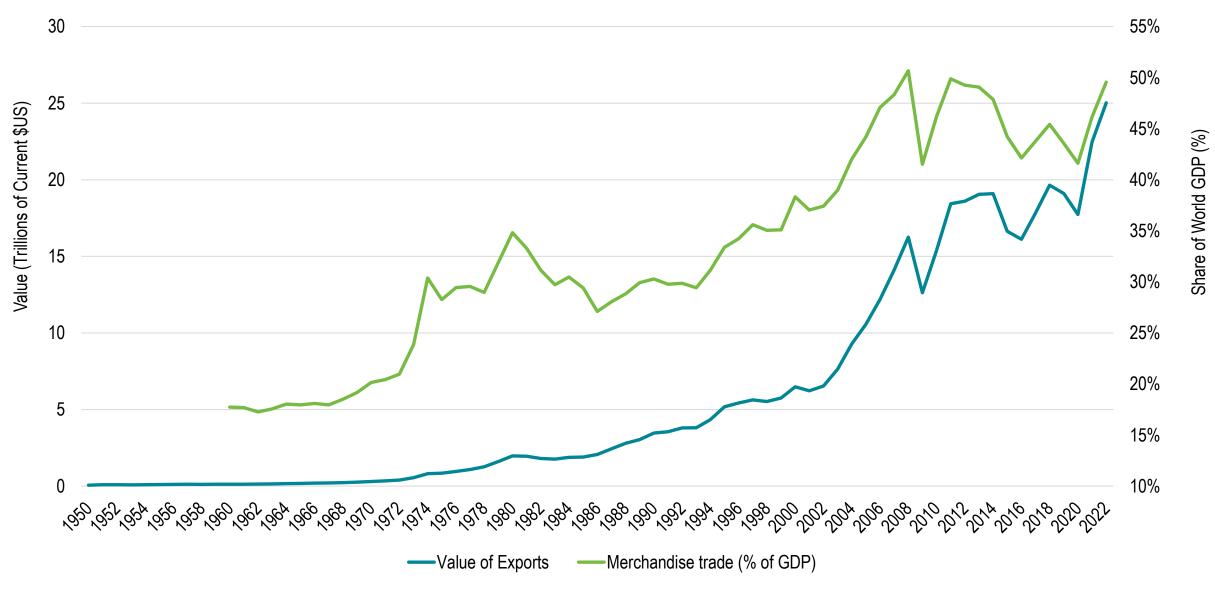
NEO-MERCANTILISM

- Export-oriented strategies.
- Trade imbalances.

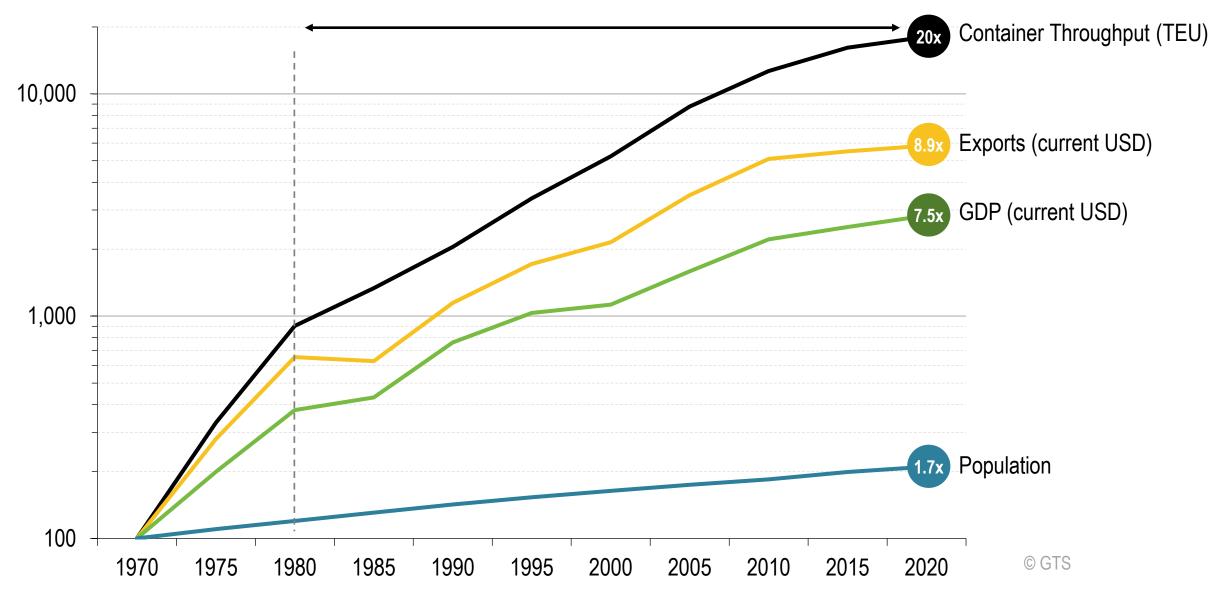
Economic Integration and Interdependencies



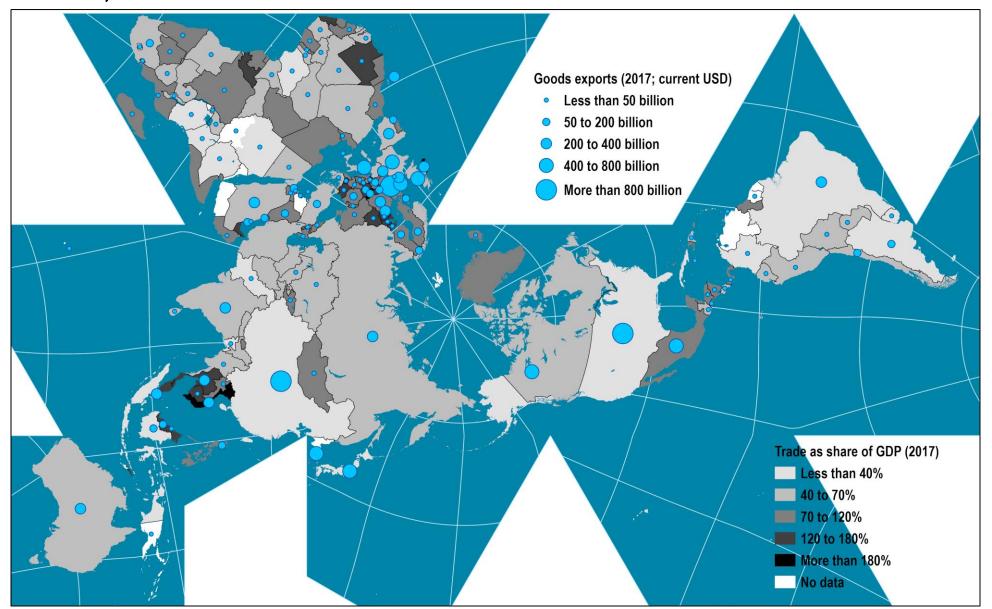
World Merchandise Trade, 1960-2022



Global Trade and Container Throughput (1970=100)

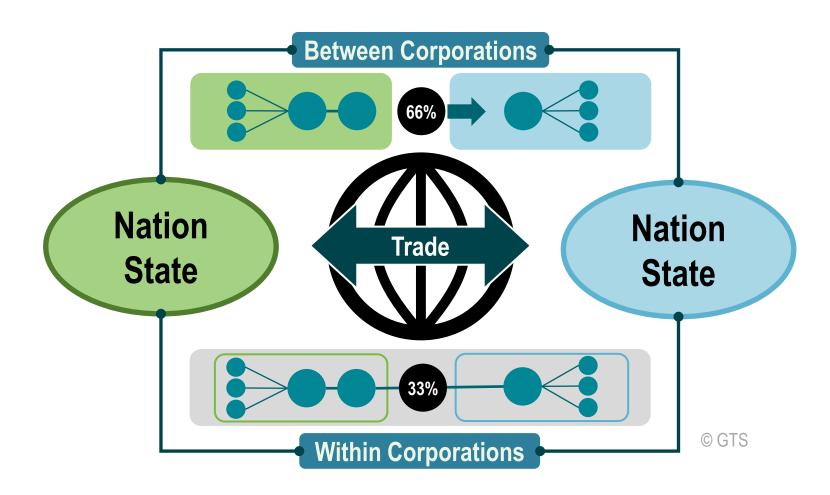


Global Trade, 2017



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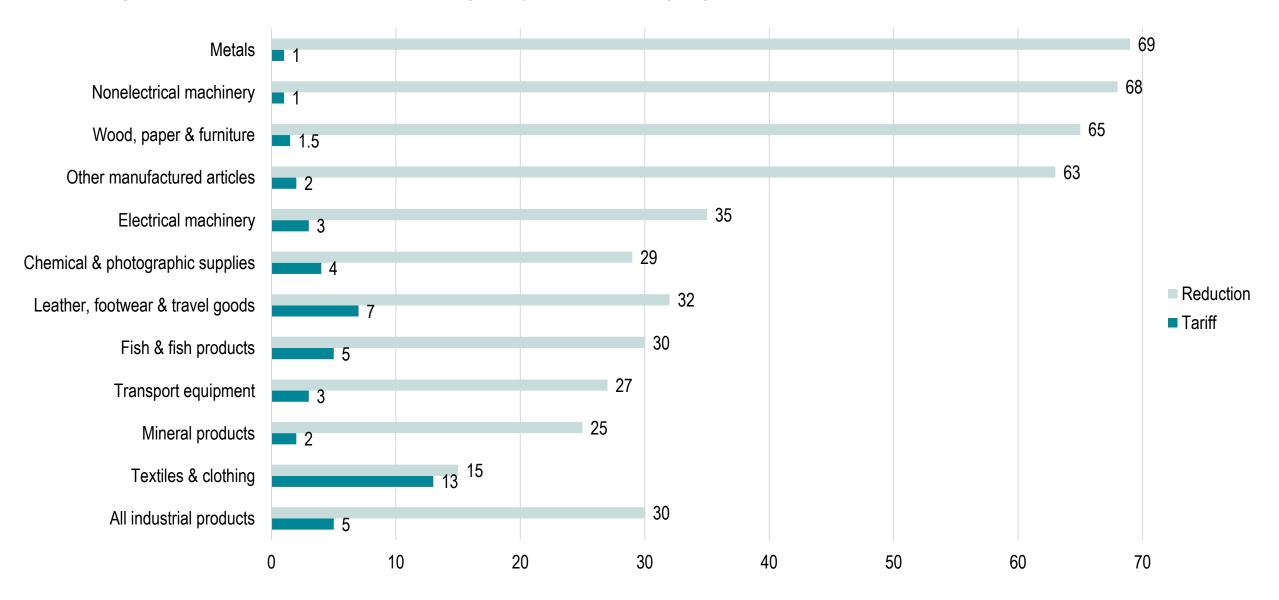
Trade Within and Between Corporations



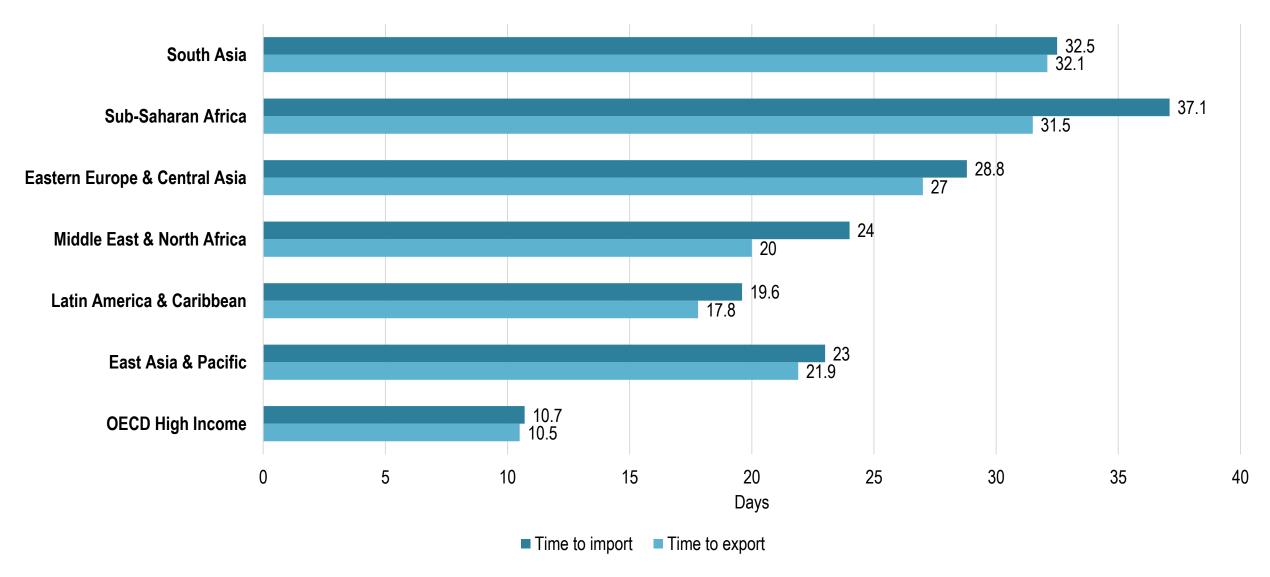
GATT Rounds

| Year | Round | Action |
|---------|------------------|---|
| 1947 | Geneva | 45,000 reductions in bilateral tariffs covering 20% of world trade. |
| 1949 | Annency, France | 5,000 reductions in bilateral tariffs. |
| 1951 | Torquay, England | 8,700 reductions in bilateral tariffs covering a new range of goods. |
| 1955-56 | Geneva | Reductions in bilateral tariffs. |
| 1960-62 | Dillon Round | Reductions in bilateral tariffs. EEC talks begin. |
| 1964-67 | Kennedy Round | Reductions in bilateral tariffs. Negotiation rules established. |
| 1973-79 | Tokyo Round | Reductions in bilateral tariffs. Procedures on dispute resolution, dumping and licensing. |
| 1986-93 | Uruguay Round | Additional tariff reductions. Stalemate for agricultural tariffs. |
| 1995 | WTO established | WTO replaced the GATT. |
| 2001-08 | Doha Round | Divergences between developing and developed countries. Issues over agricultural subsidies. |

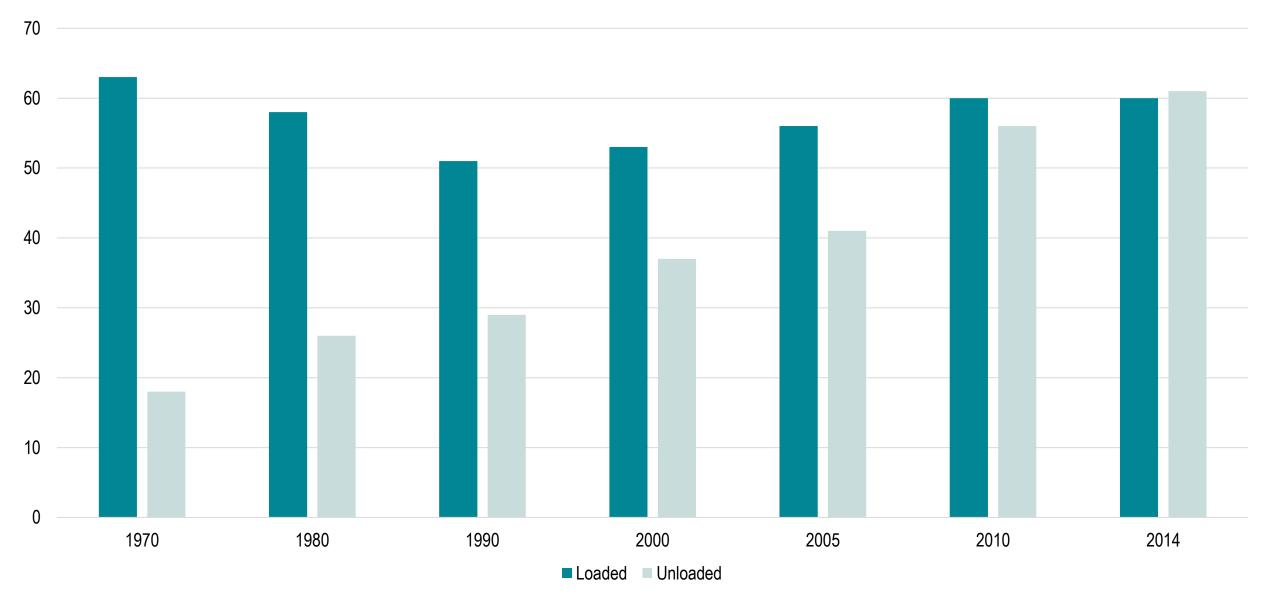
Average Tariffs after the Uruguay Round (%)



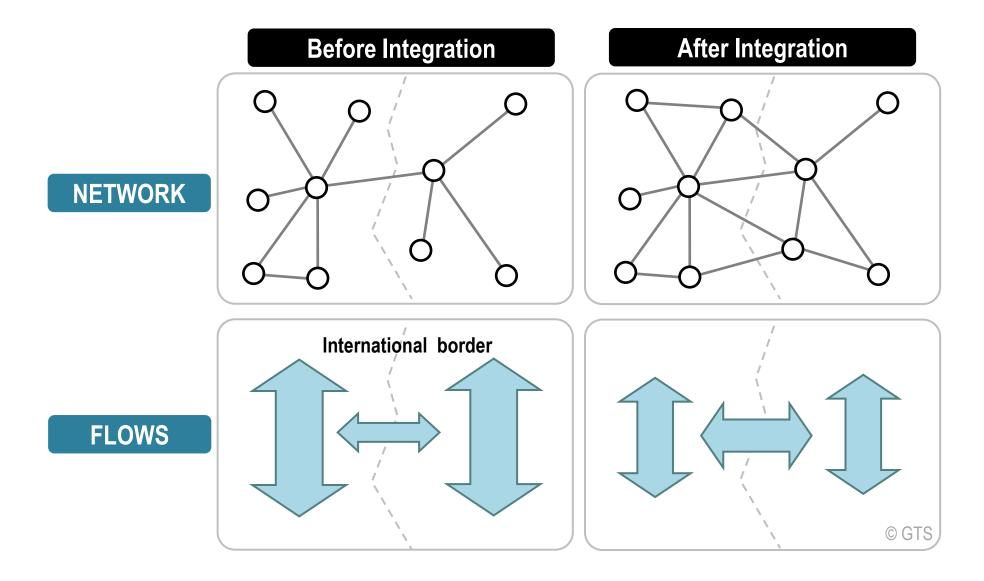
Regional Averages in Trading Across Borders, 2012



Participation of Developing Economies in Global Seaborne Trade (% of World Tonnage)



Impacts of Integration Processes on Networks and Flows



Characteristics of Free Trade Zones

Infrastructures

High level of infrastructure, such as land, transport, office space, utilities, logistics services, business services and other facilities.

Regulations

Streamlined to improve efficiency, including custom services, labor regulation and permits.

Location

High accessibility location, often close to major terminal facilities such as a port, inland terminal or an airport. Location often away from conventional industry.

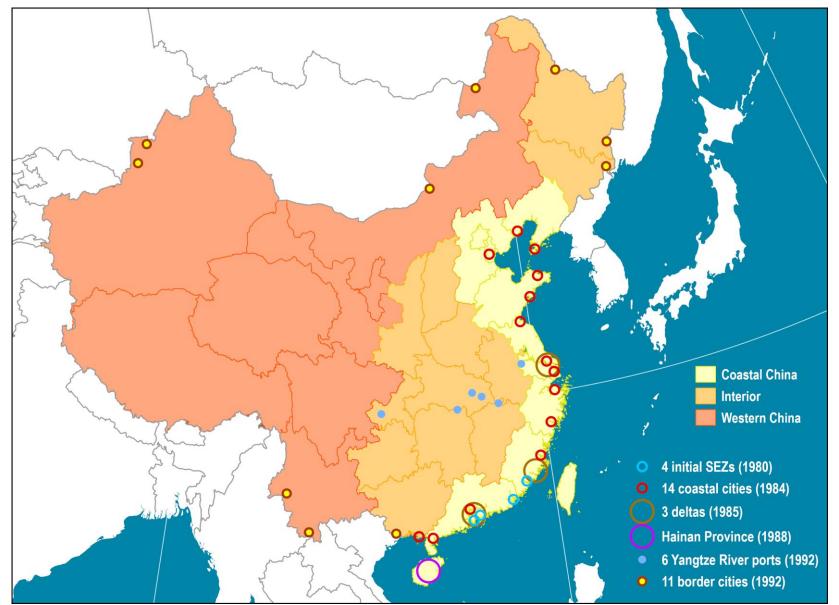
Export-oriented

Activities operating within the zone produce mainly or exclusively for foreign markets.

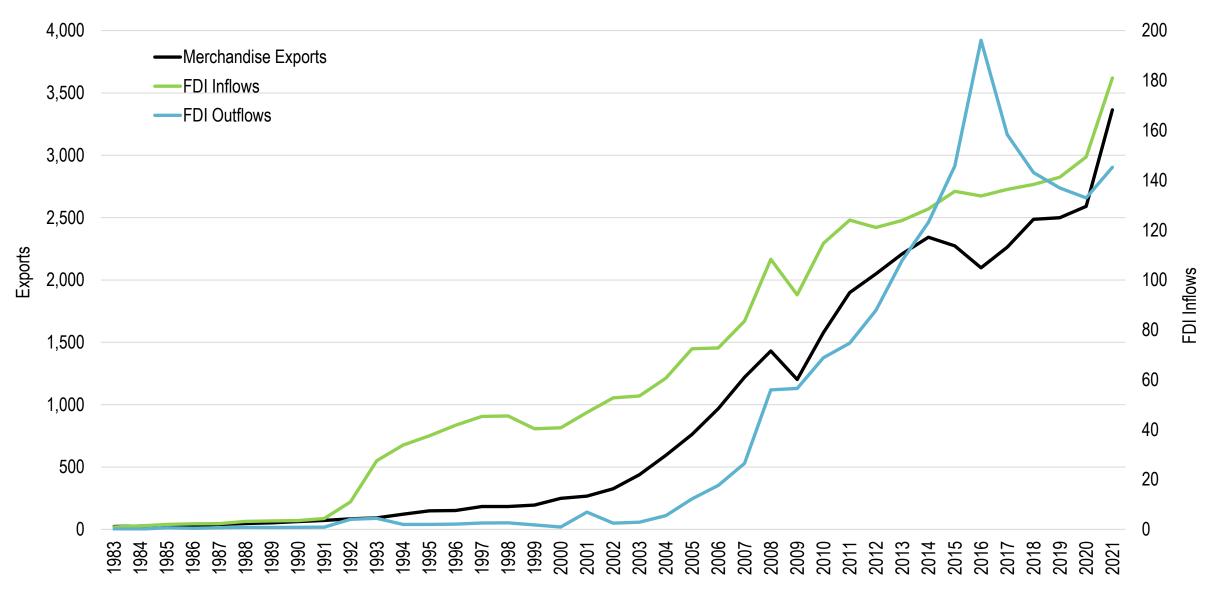
Incentives

Variety of incentives, including low cost land, infrastructures, tax and duty exemptions or various subsidies.

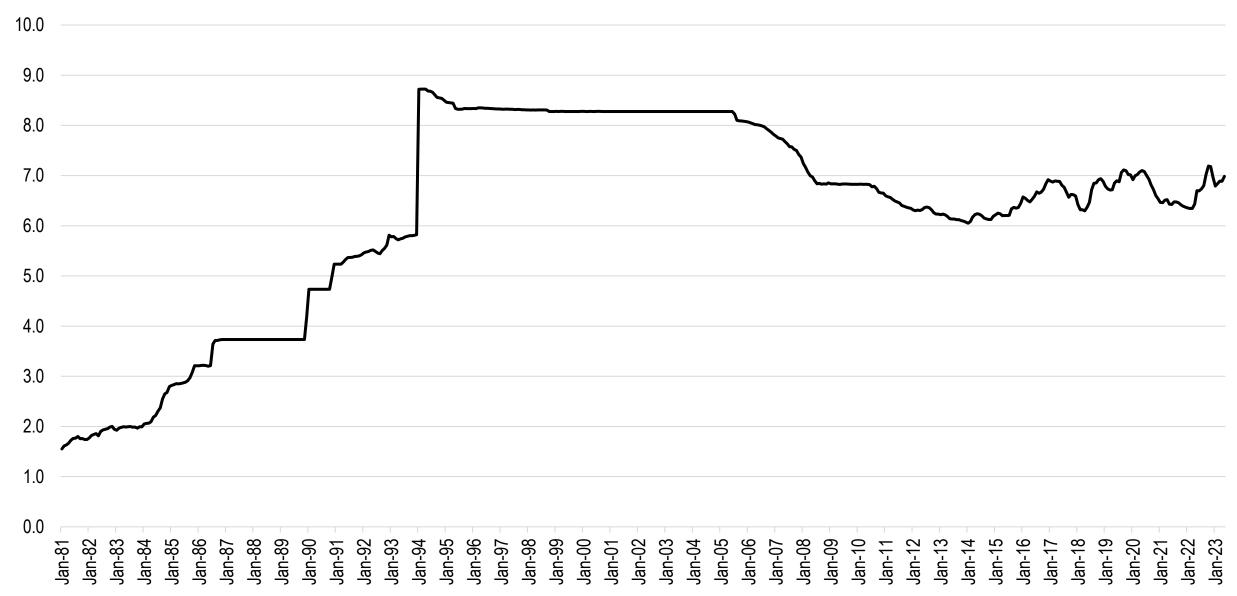
China's Special Economic Zones



Value of Chinese Exports and FDI, 1983-2021 (Billions of \$US)



Yuan Exchange Rate (per USD), 1981-2023 (Monthly)

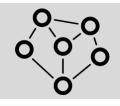


The Main Dimensions of Trade Facilitation

INTEGRATION-BASED

DISTRIBUTION-BASED

TRANSACTIONS-BASED







Nature

Compliance to rules and regulations.

Physical capacity to support trade.

Setting transactions and receiving compensation.

Activities

Customs procedures, regulations and handling of trade documentation.

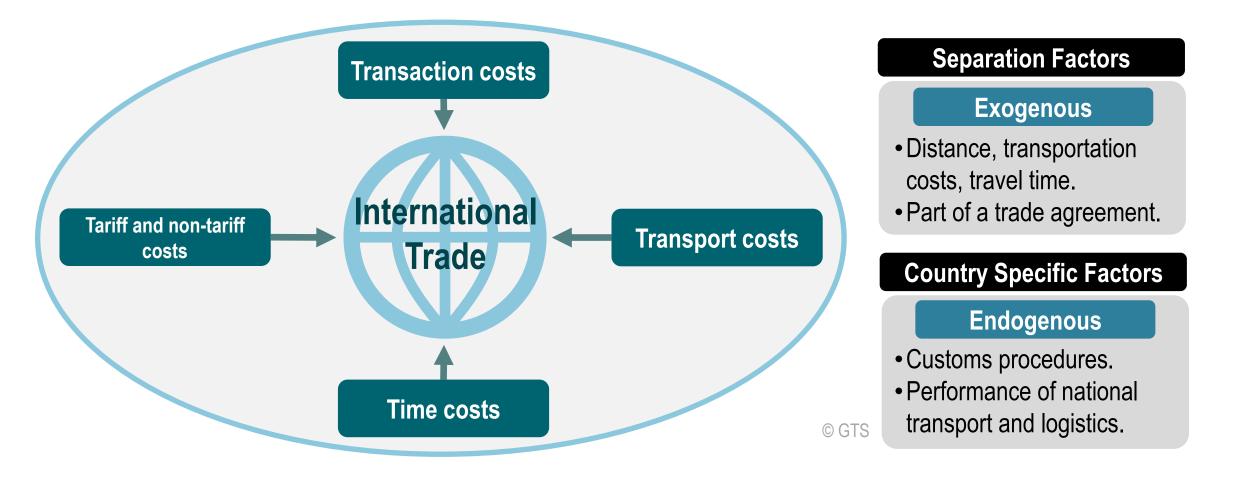
Multimodal and intermodal freight transport systems.

Modes, infrastructures and terminals.

Banking, finance and insurance activities where accounts can be settled.

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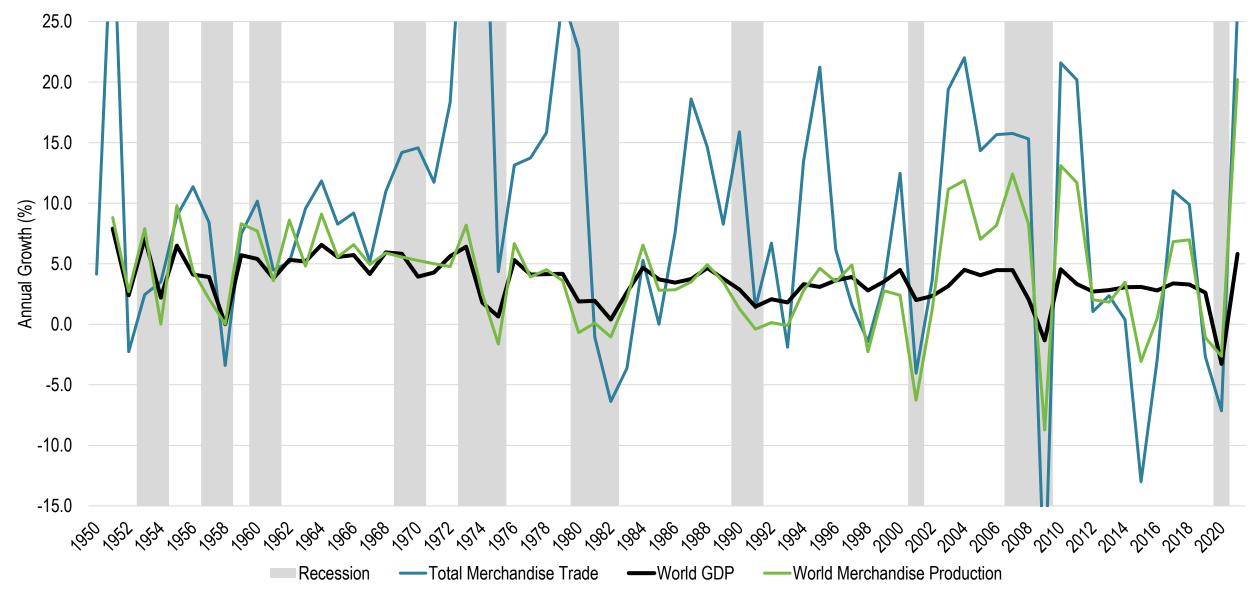
The "Four Ts" in International Trade



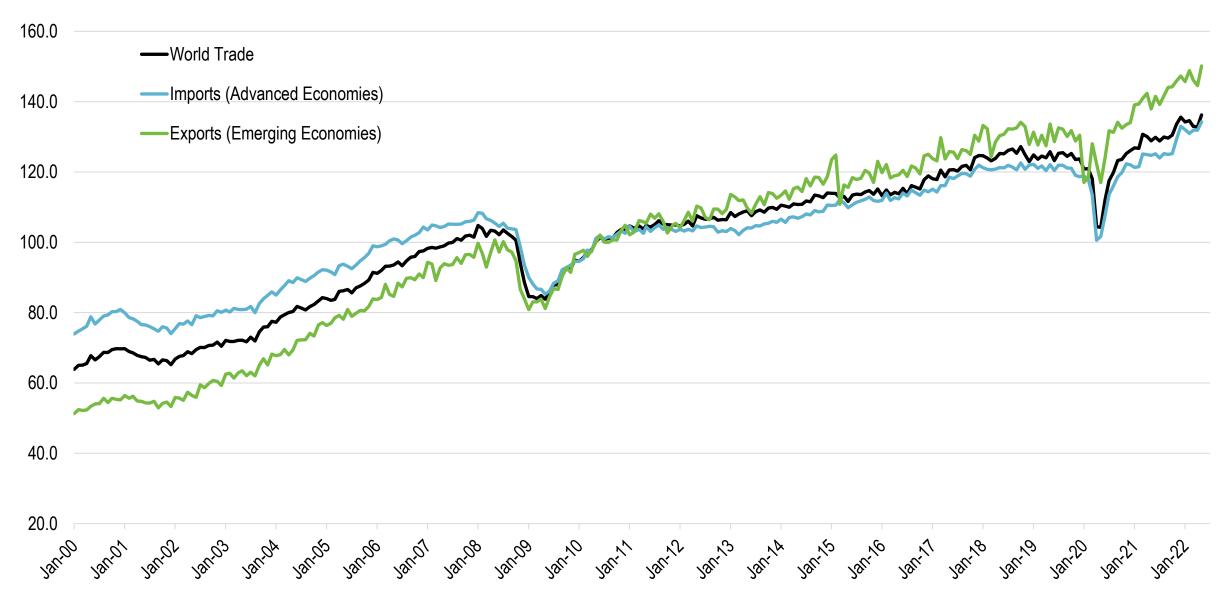
Phases of the Export-Oriented Paradigm

| | Phase I | Phase II | Phase III |
|----------------|---|--|--|
| Capital | Currency devaluation. Mostly Foreign Direct Investments (FDI). | Surge in FDI, but growing share of national capital. | Pressures to revalue currency. Drop in FDI. National capital dominant. Providing FDI to other markets. |
| Production | Numerous comparative advantage. Focusing on labor intensive activities. | Gradual shift to added value production. | Loss of comparative advantages in labor intensive activities. Growing importance of the national market. |
| Trade | Growth of exports and widening trade balance (imports versus exports). | Peak trade growth and imbalances. | Re-balancing. Relative decline of the share exports in relation to imports. |
| Transportation | Modernization of existing gateways. | Massive investments in new transport terminals, mostly ports and airports. | Focus on inland transportation. |

Changes in the Value World's Merchandise Trade, Manufacturing and GDP, 1950-2021



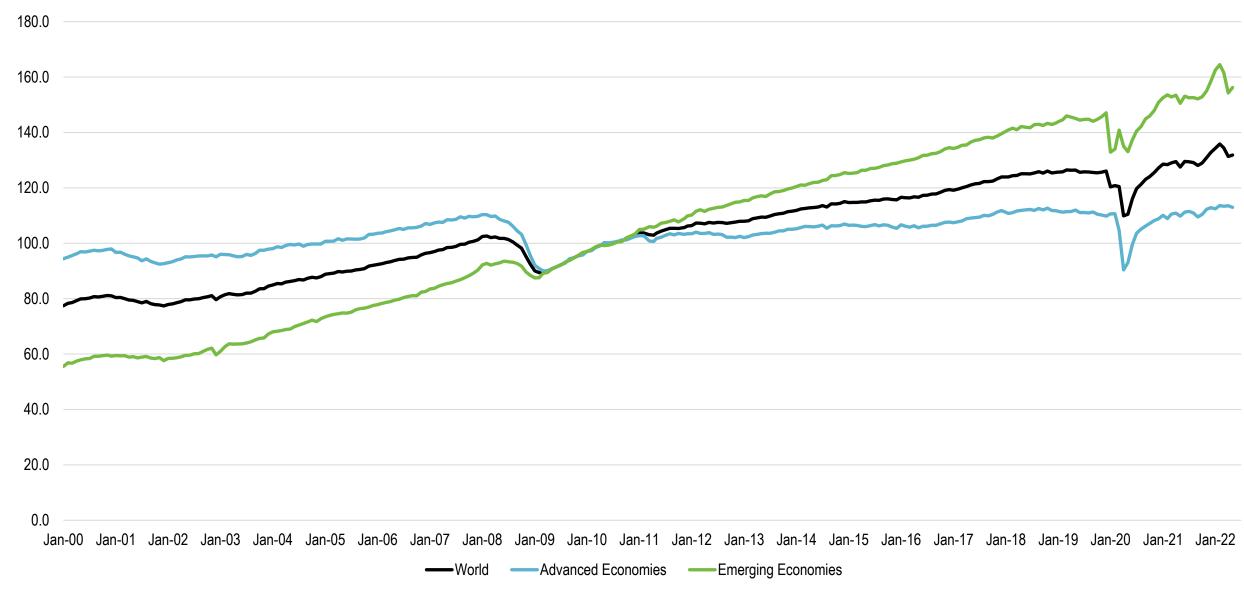
CPB World Trade Index by Volume, 2000-2022 (2010=100)



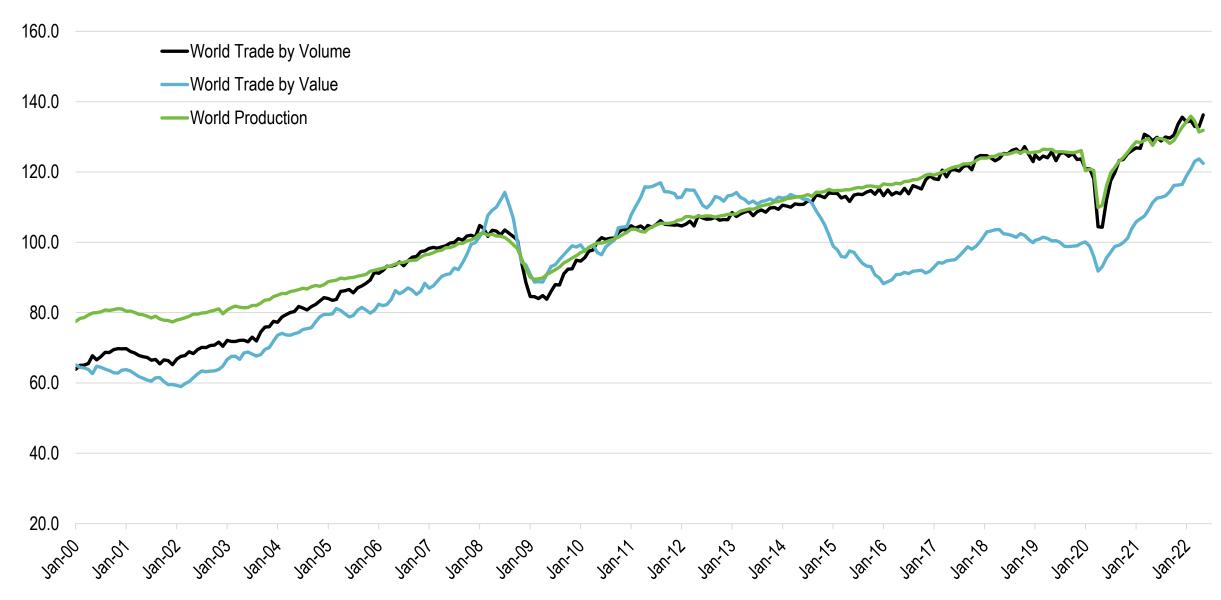
CPB World Trade Index by Value, 2000-2022 (2010=100)



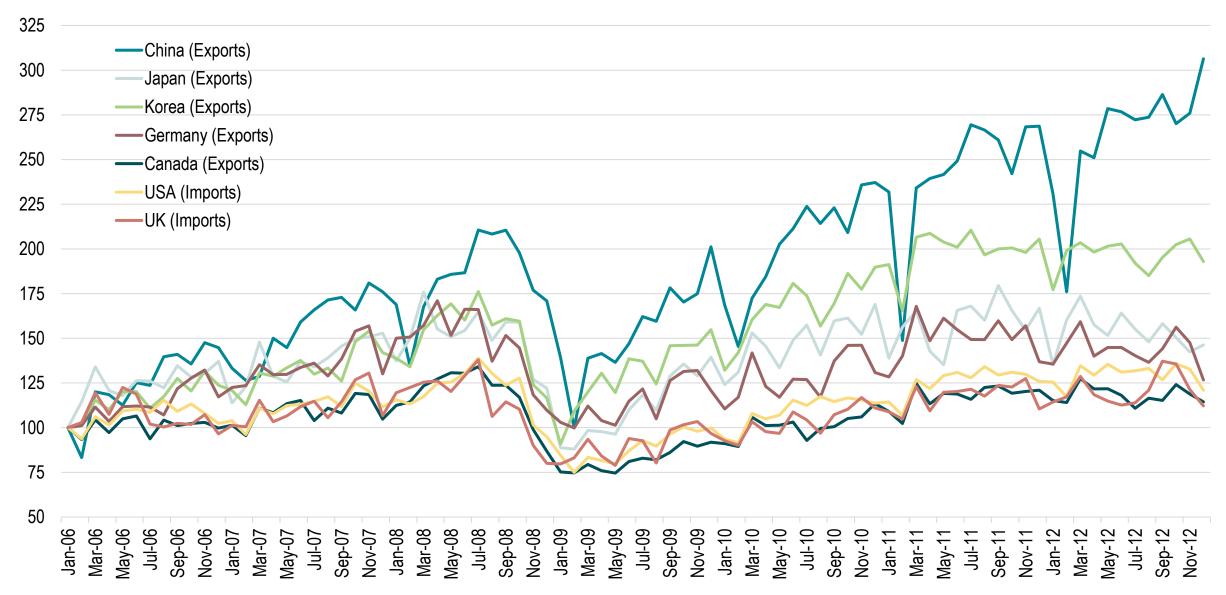
CPB World Production Index, 2000-2022 (2010=100)



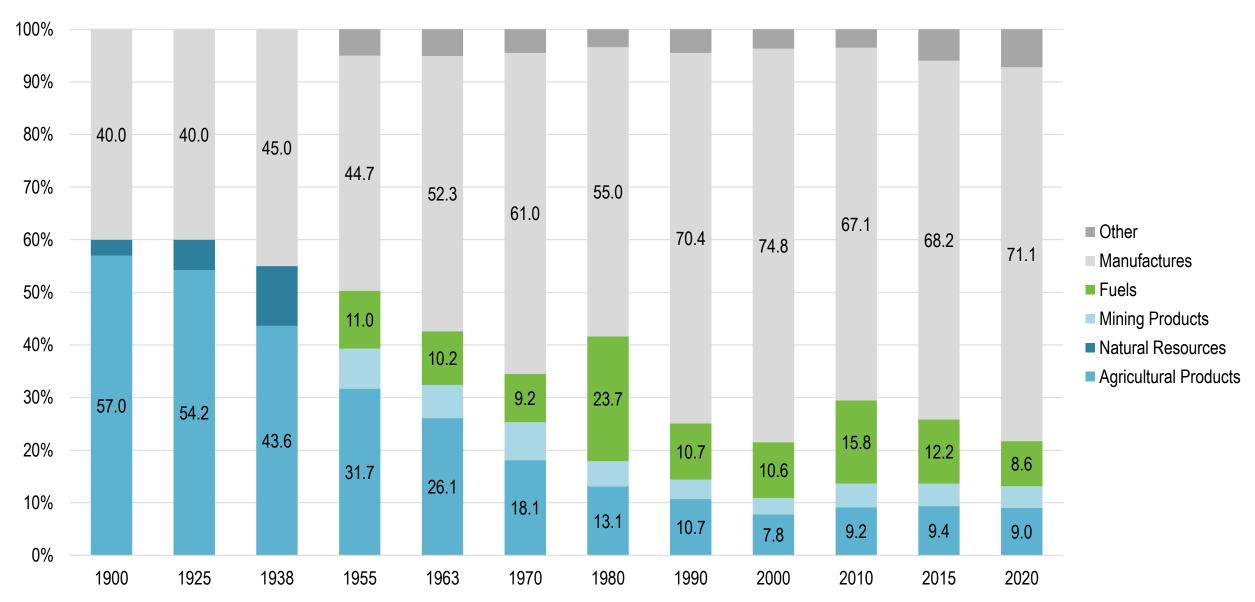
CPB World Trade Index, 2000-2022 (2010=100)



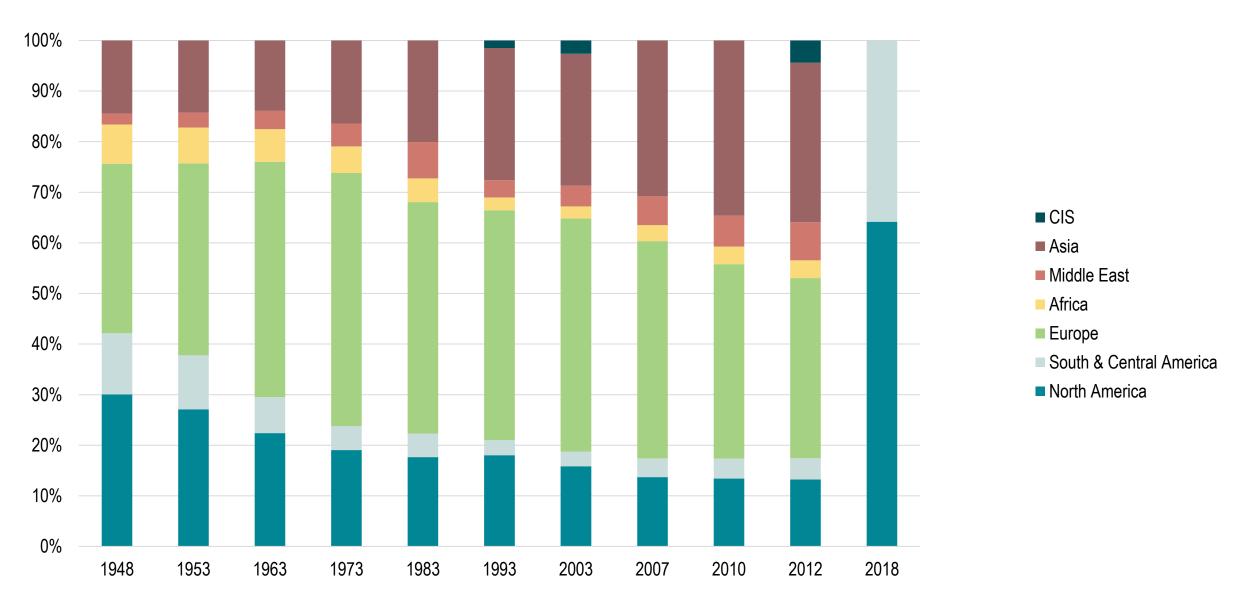
Monthly Value of Exports or Imports, Selected Traders, 2006-2012 (Jan 2006=100)



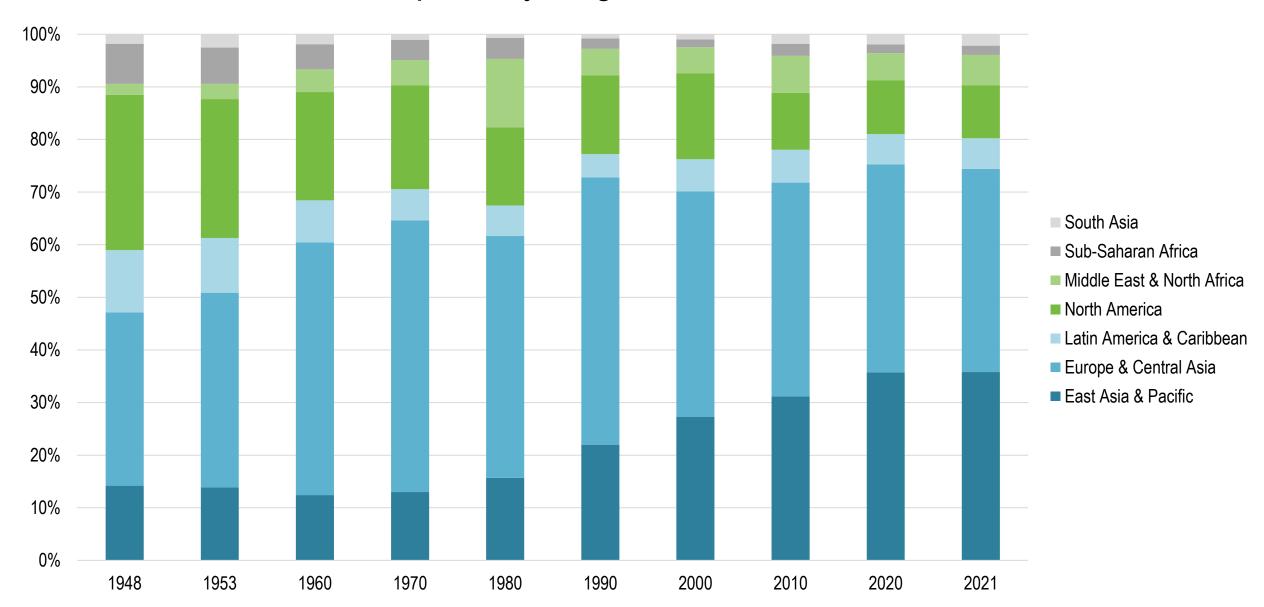
Share of Product Groups in World Merchandise Trade, 1900-2020



Share of Merchandise Exports by Region, 1948-2012

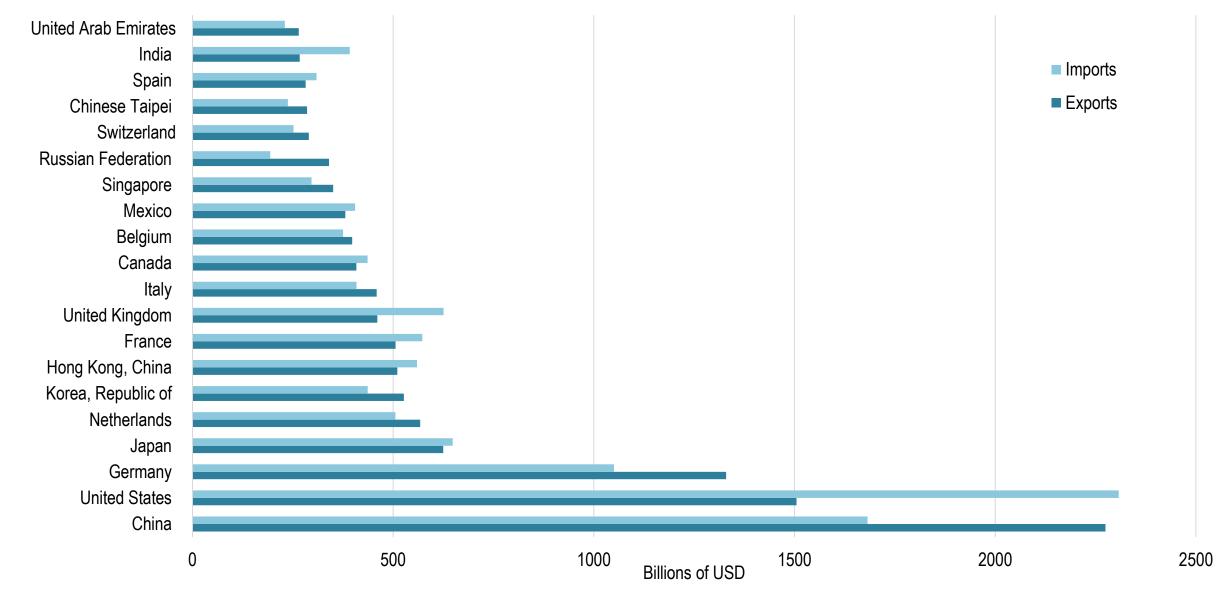


Share of Merchandise Exports by Region, 1948-2021

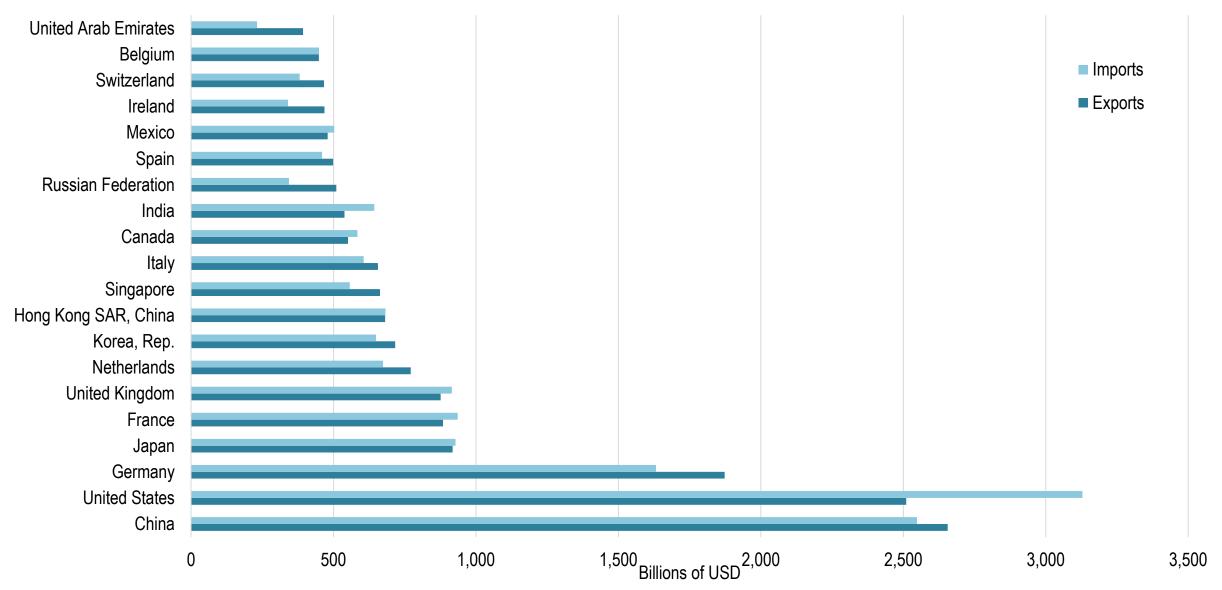


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World's 20 Largest Exporters and Importers, 2015

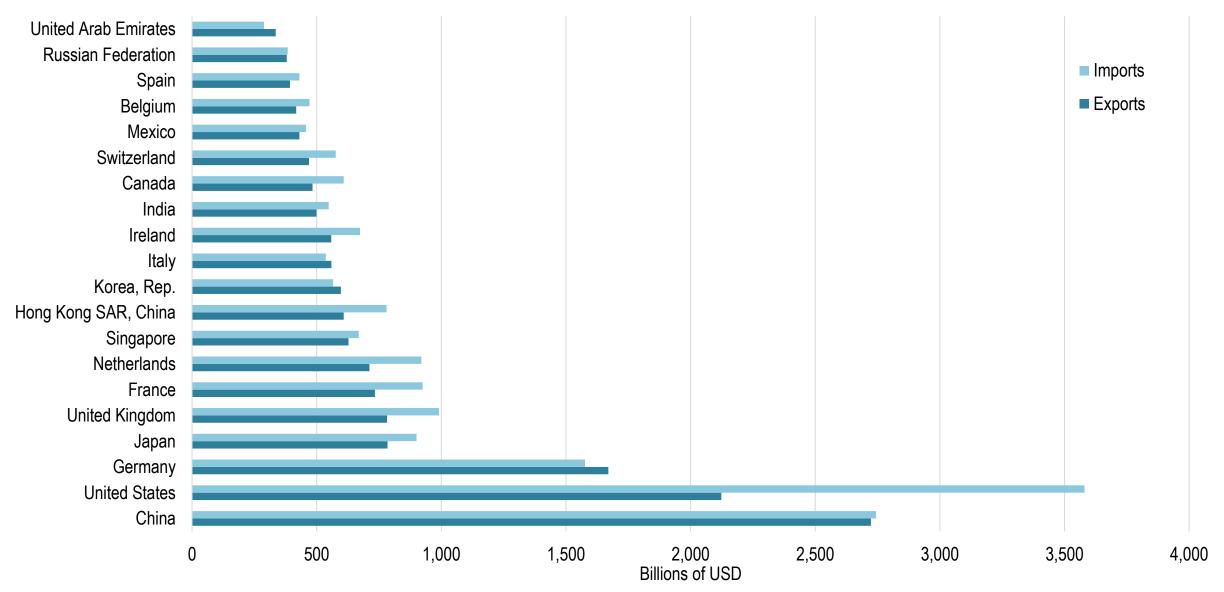


World's 20 Largest Exporters and Importers of Goods and Services, 2018



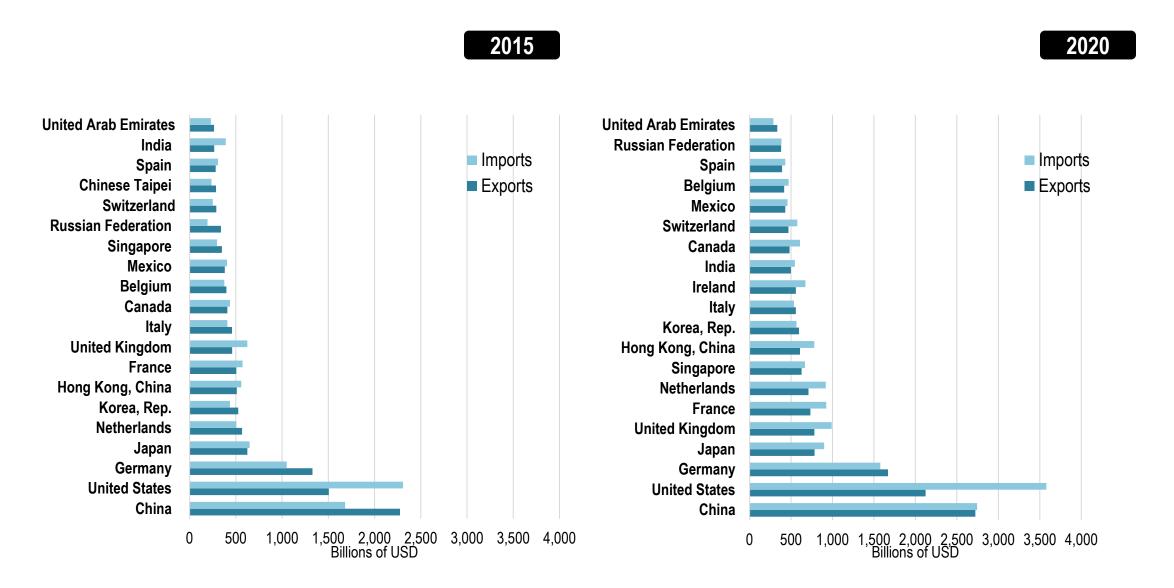
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World's 20 Largest Exporters and Importers of Goods and Services, 2020

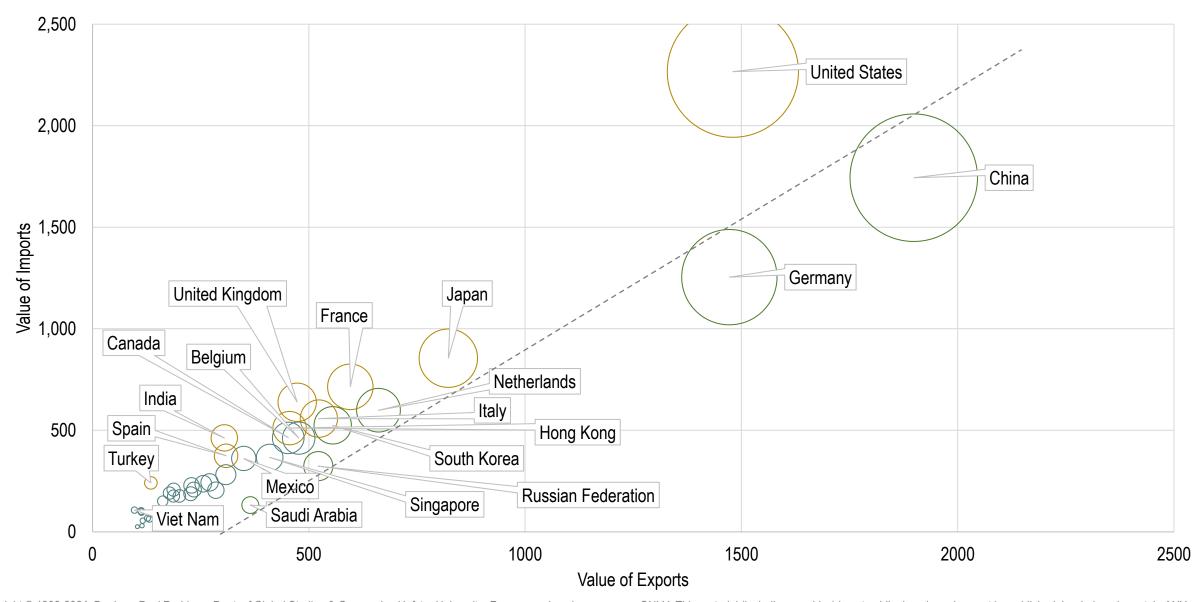


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World's 20 Largest Exporters and Importers of Goods and Services, 2015-2020

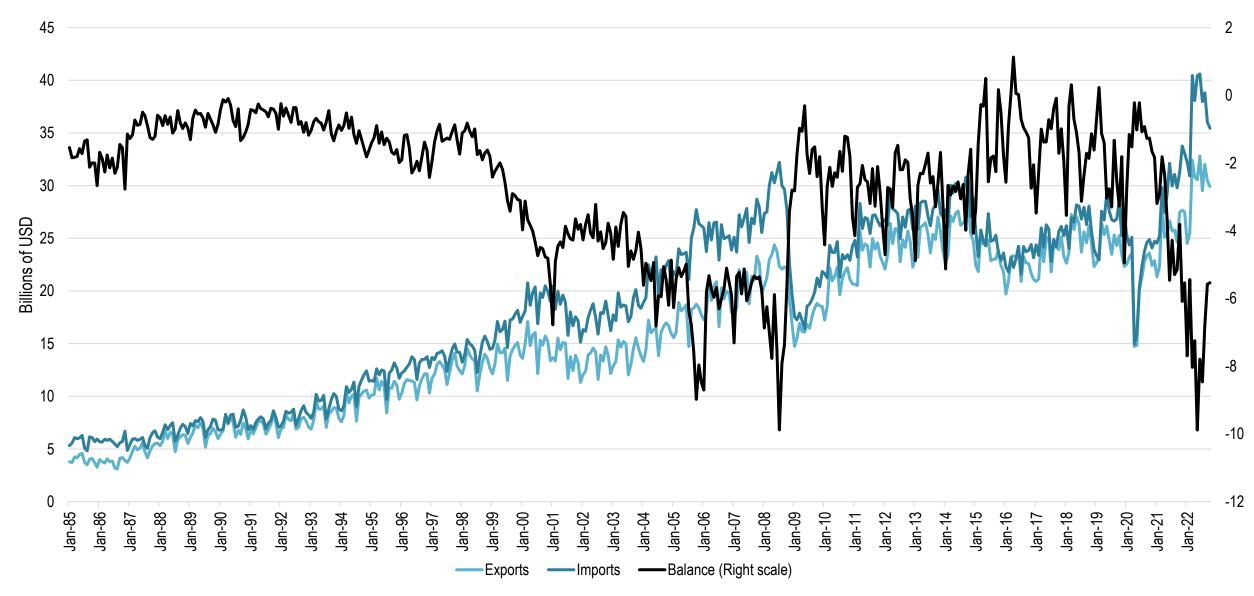


World's Largest Exporters and Importers, 2011

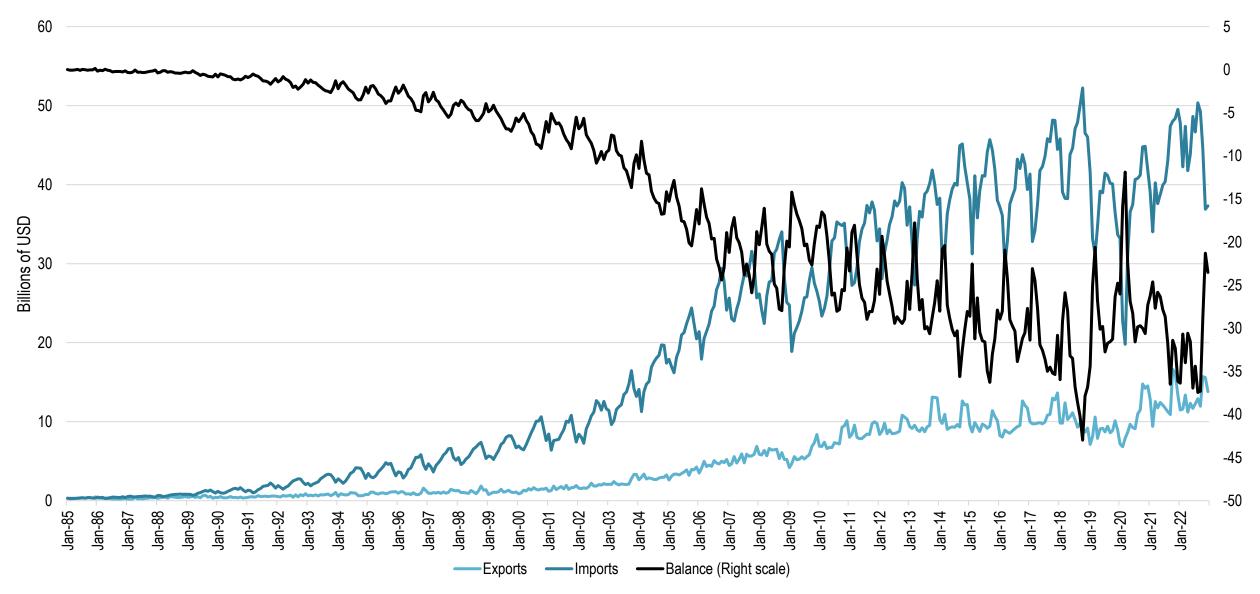


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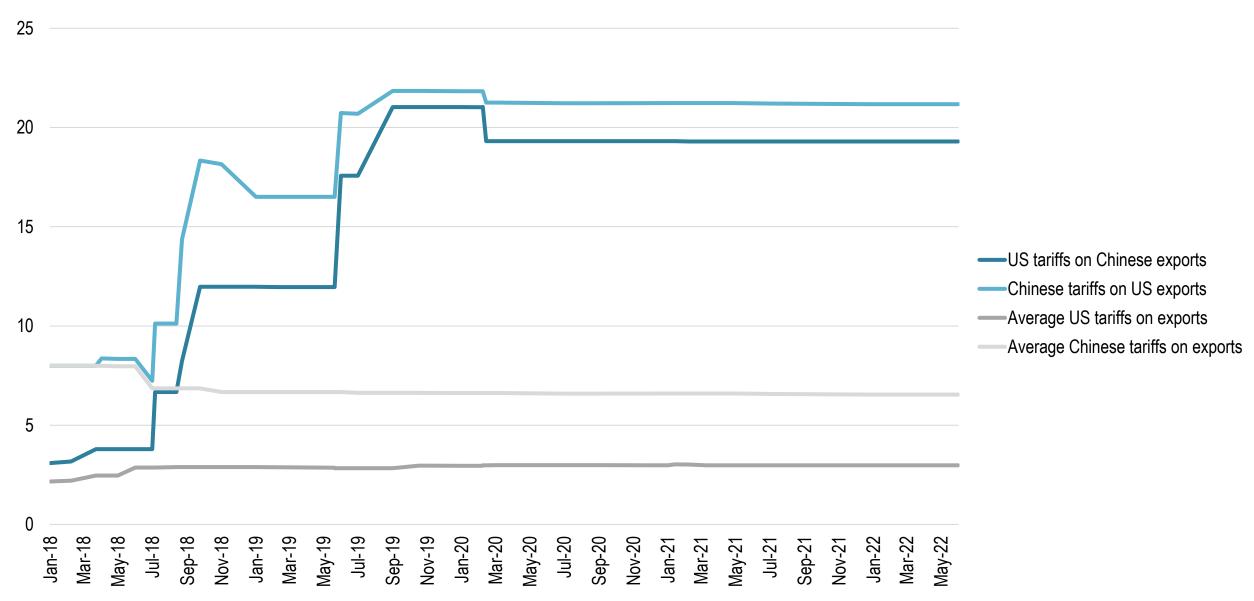
Monthly Trade between Canada and the United States (1985-2022)



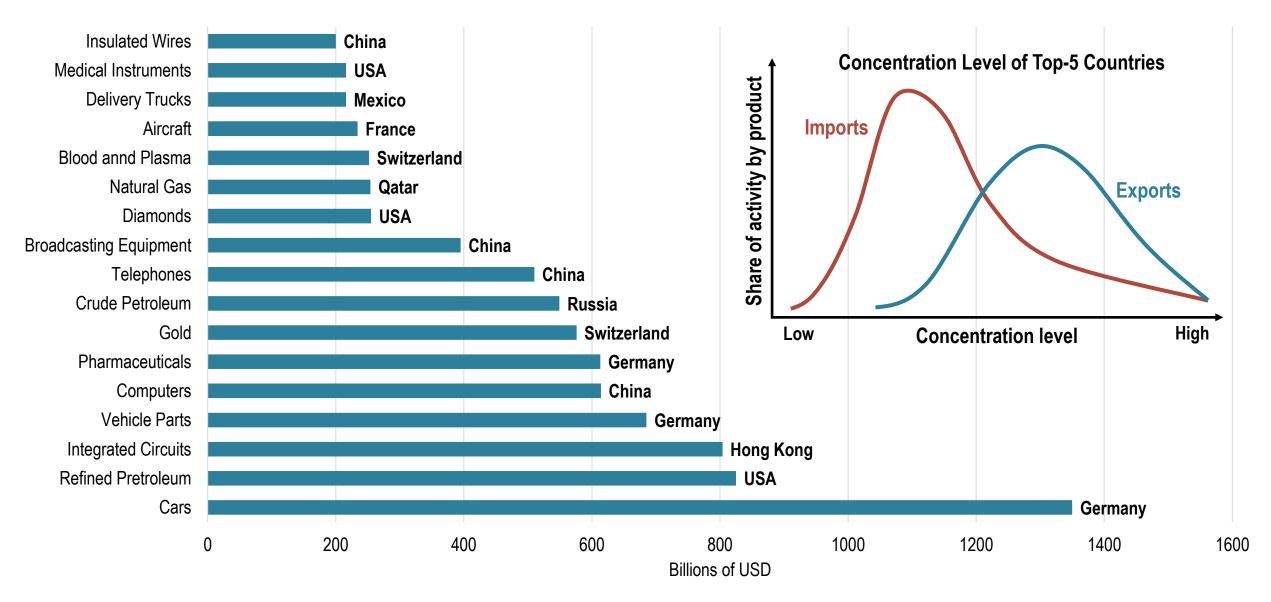
Monthly Trade between China and the United States (1985-2022)



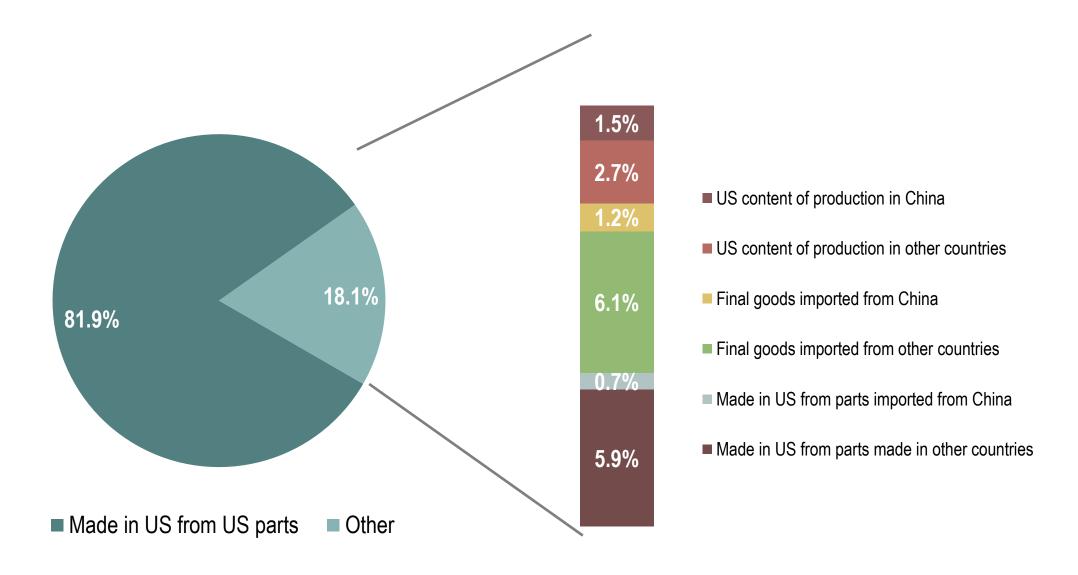
US-China Tariffs, 2018-2022



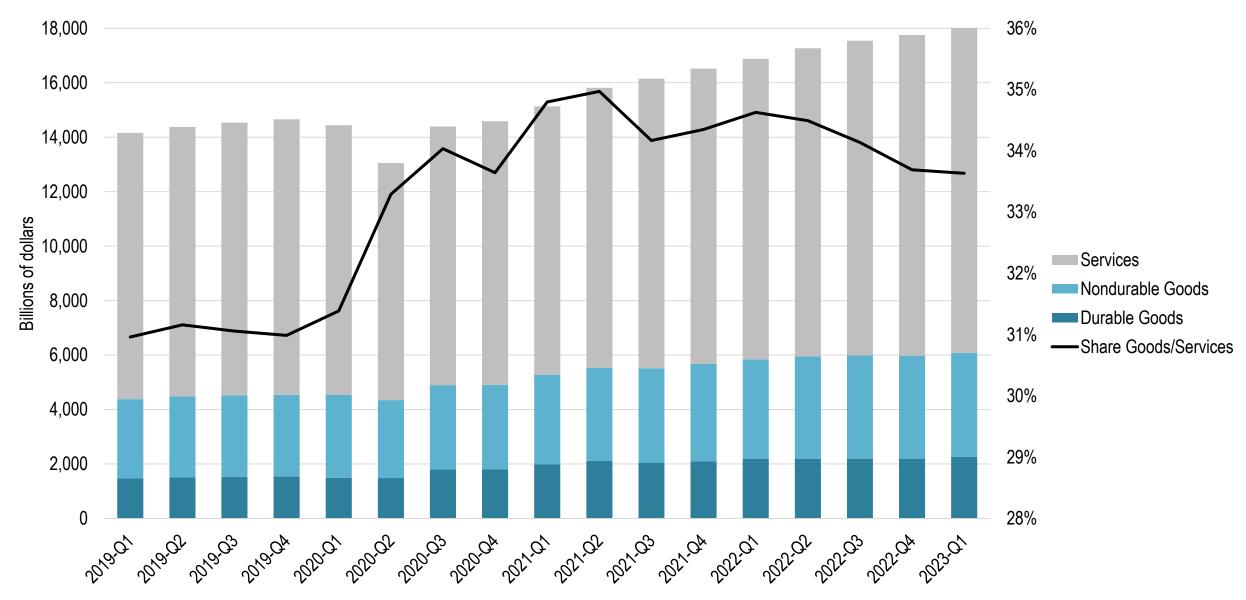
World's Most Traded Goods, Lead Exporter and Concentration, 2016



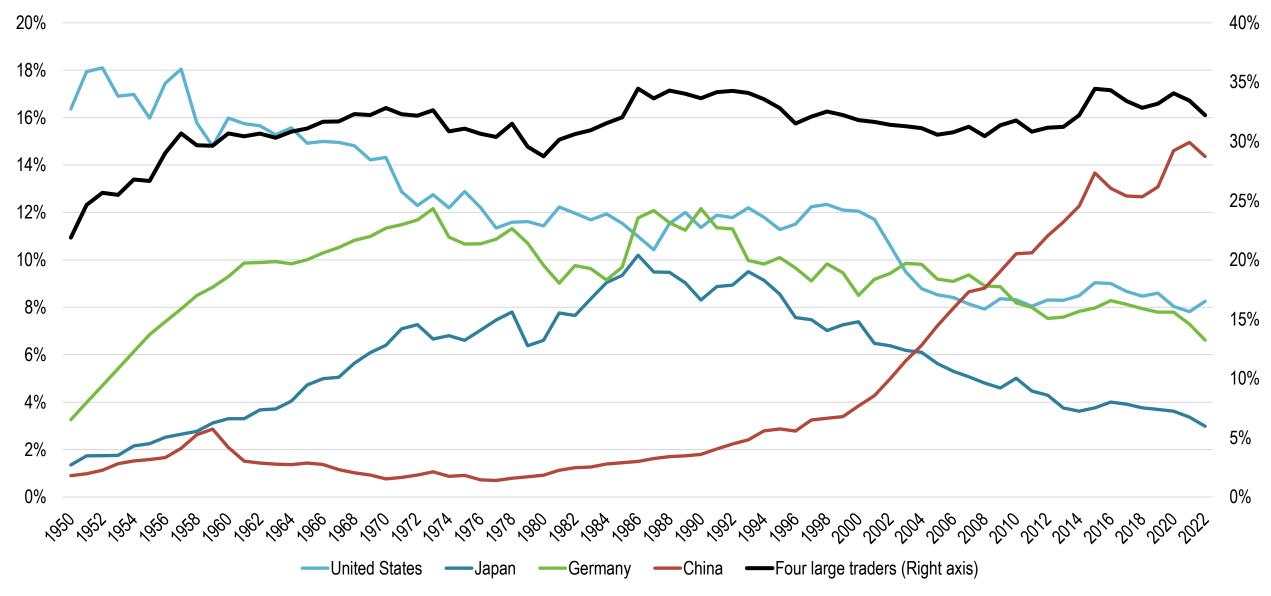
Personal Consumption Expenditures, United States 2010



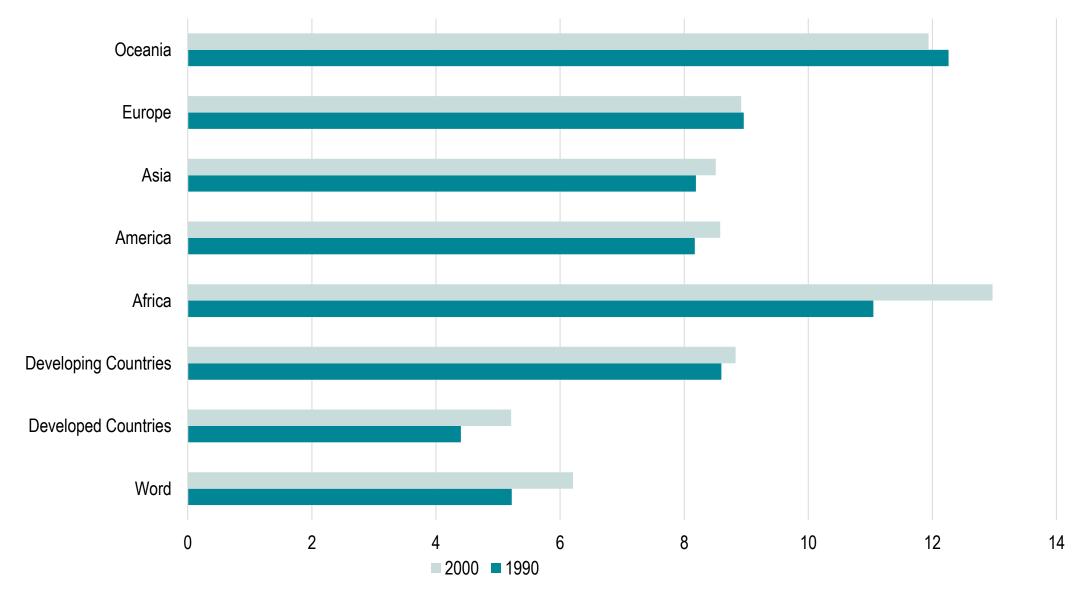
Personal Consumption Expenditures by Major Type of Product, United States



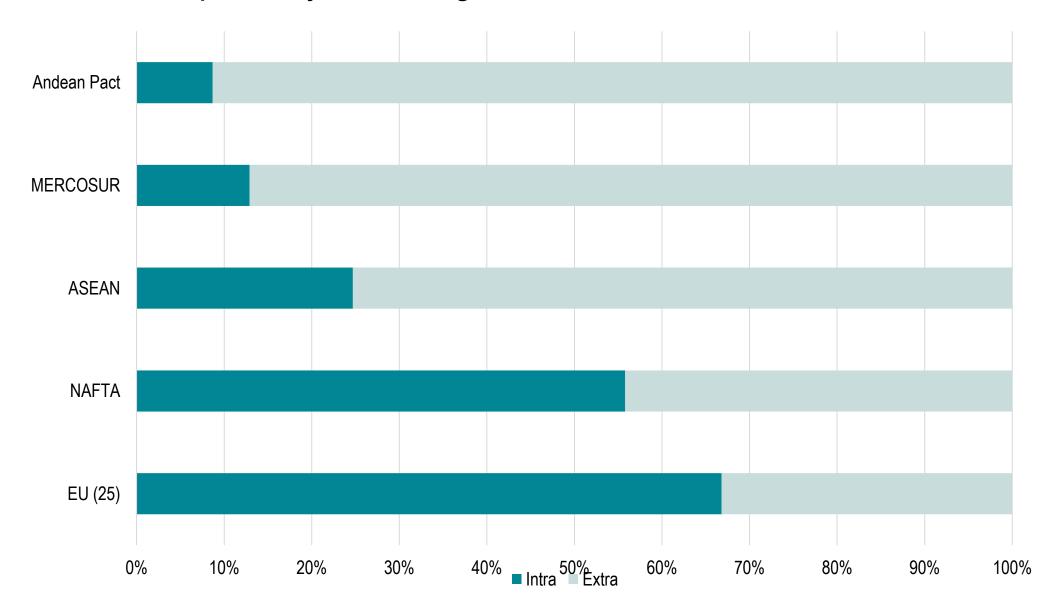
Share of World Goods Exports, Leading Exporters, 1950-2022



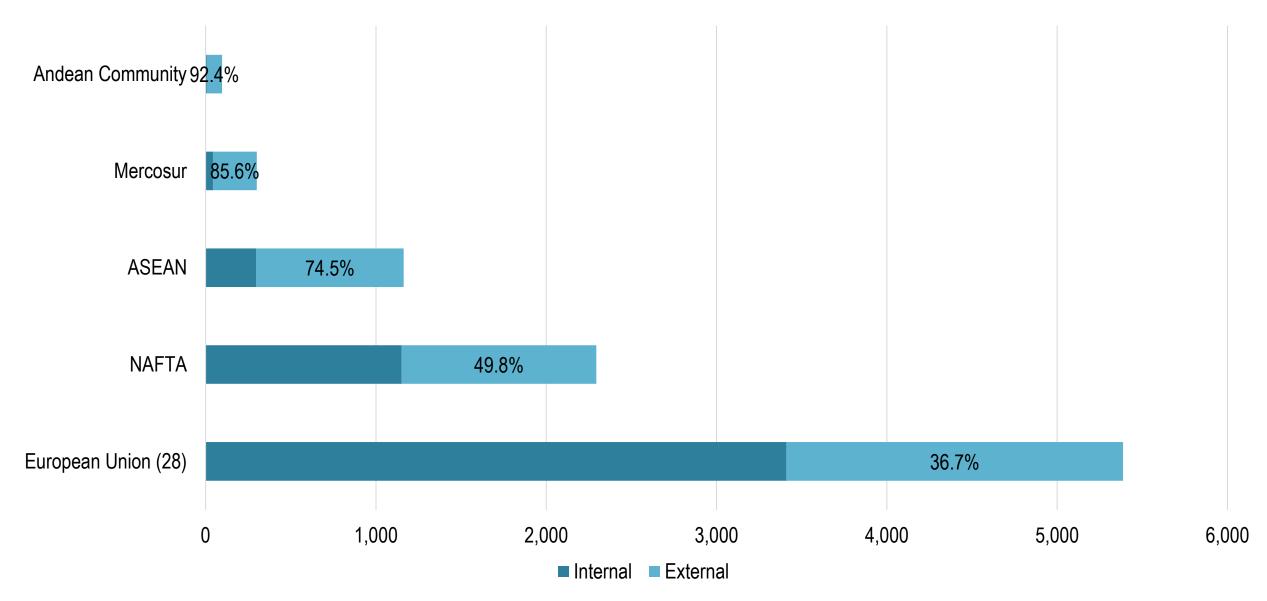
Total Freight Costs for Imports in World Trade (% of Total Costs)



Merchandise Exports by Trade Agreement, 2005



Merchandise Exports by Trade Agreement, 2015 (in billions USD)



Trends Shaping International Trade

Volume

~~

Peak growth

1980-2020:

- Population: 1.7 times.
- GDP: 7.2 times.
- Exports (value): 8.9 times.
- TEU: 20 times.

Support



Containerization

- Growing proportion of global trade.
- Intermodal transport chains.

Actors

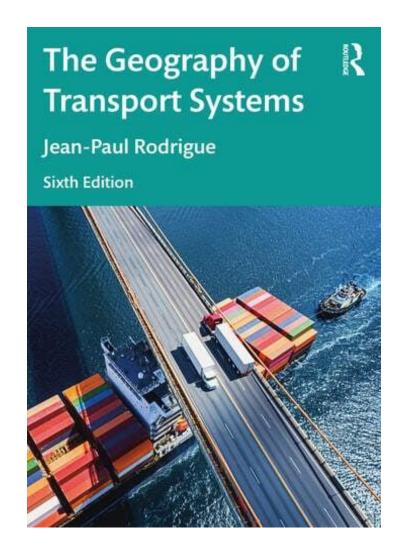


- Transnational production networks.
- Outsourcing and offshoring.

Geography



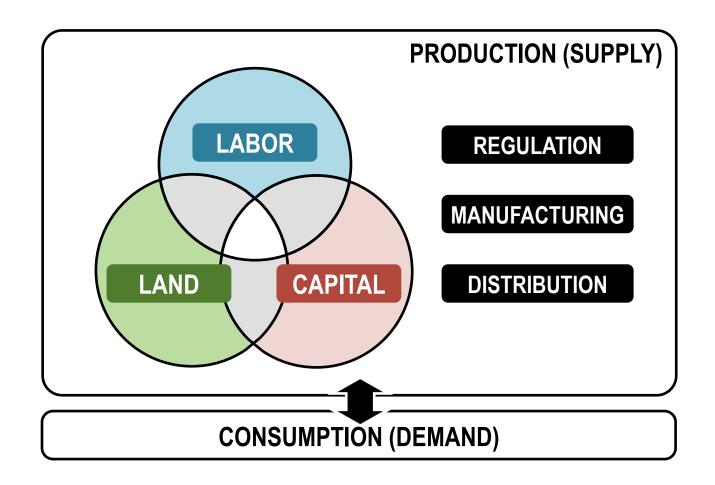
- Focus on exports to promote economic growth.
- Imbalances in trade relations.



Freight Transportation and Value Chains

Chapter 7.3

Elements of an Economic System



The Corporation as a Decision, Management and Planning Unit

Management Unit



Planning Unit



Nature

Maintain operational conditions.

Scope

Production, sales, marketing, payroll, distribution.

Timeframe

Short term (production cycles).

Decisions about the allocation of resources.

Decision Unit

Financial, labor, raw materials, research and development.

Short to long term (product cycles).

Anticipate market changes and opportunities. Allocate its factors of production.

Economic, technological, social and political change.

Medium to long term (business cycles).

Competitive Advantages of Multinational Corporations

Lower Production Costs

<u>o</u>

- Core goal of a corporation.
- Exploitation of comparative advantages.
- Finding lower costs inputs (land, capital, labor).

Price Stability

- Low costs rationale take account of price changes in raw materials and parts.
- Risky to relocate (long-term investment) to take advantage of conditions that can change in the short term.

Product Quality



- Performance, service and maintenance.
- A quantitatively competitive product has limited advantages if not qualitatively competitive.

Logistics Flexibility



- Adapting to changes in the demand confers an advantage.
- Ability to withstand disruptions (resilience).

The Corporation and its Expansion

supply chain.

to changes.

Vertical Integration

Expand backward (suppliers) or

forward (customers) along the

protect product quality. Improve

suppliers. More difficult to adapt

Lower costs. Enhance and

supply chain efficiency.

Higher cost structure of



Nature

Goals

Issues

Horizontal Integration

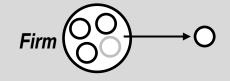


Acquiring or merging with competitors.

Economies of scale. Product differentiation. Business model replication. Oligopoly.

Different business cultures.
Anti-monopolistic responses.

Outsourcing

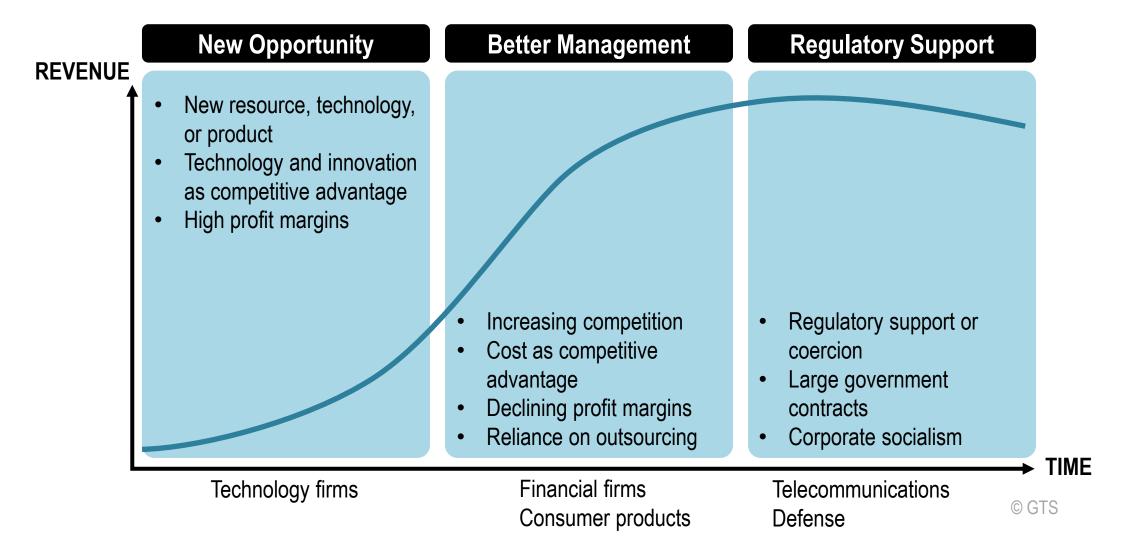


Some activities performed by another corporation.

Reduce costs. Focus on core competencies. Increase output.

Dependency. Loss of competency.

The Growth Cycle of Large Multinationals



Types of Corporations by Multinational Expansion Strategy

Raw Material Seekers Low Cost Seekers Knowledge Seekers Market Seekers Lower input costs Achieve economies of scale Look for comparative Look for qualified labor, Resource acquisition Expand market advantages techniques and processes Increase innovative Lower production and First MNCs to emerge Large investors distribution costs capabilities Remain competitive Information technologies, Energy, mining, agricultural, Manufacturing

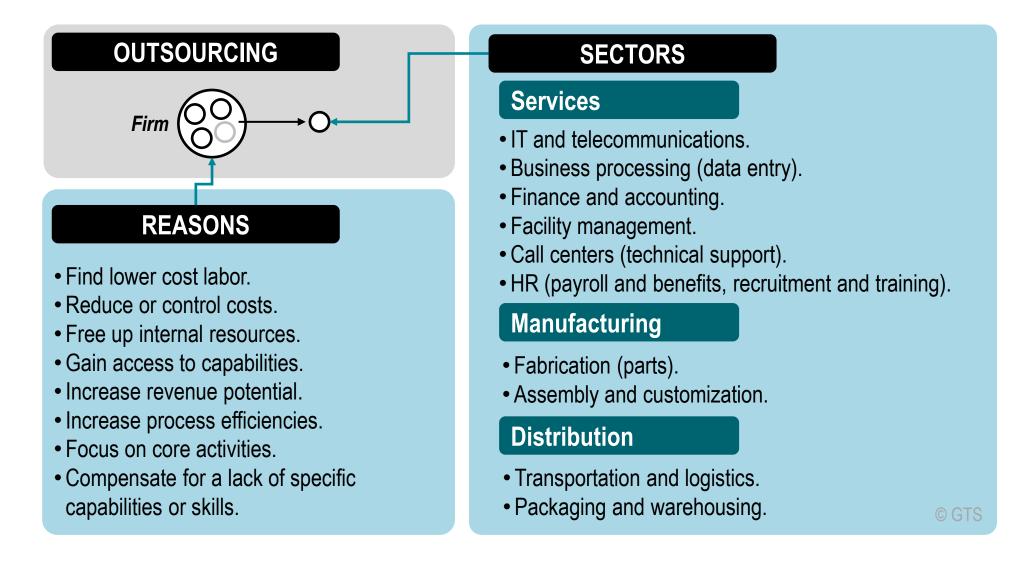
Retailing, wholesalers

forest

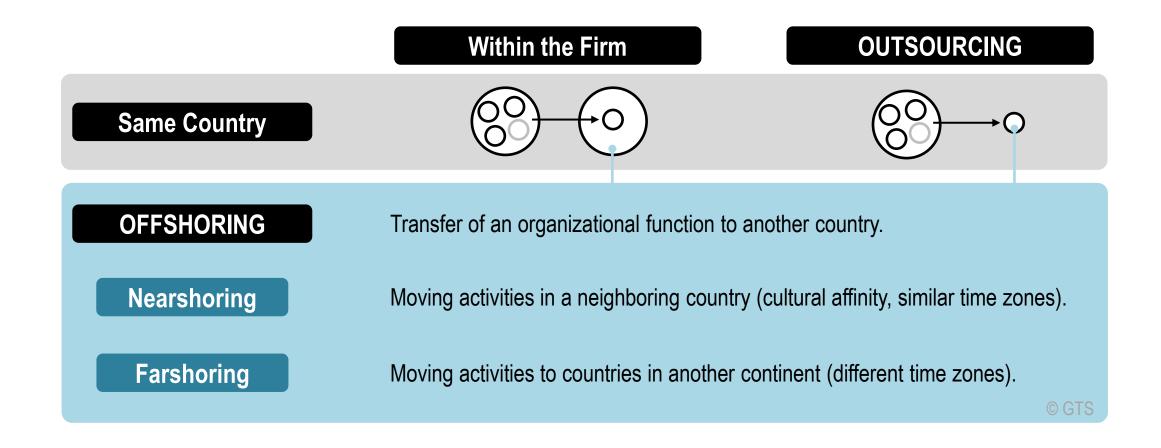
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pharmaceuticals

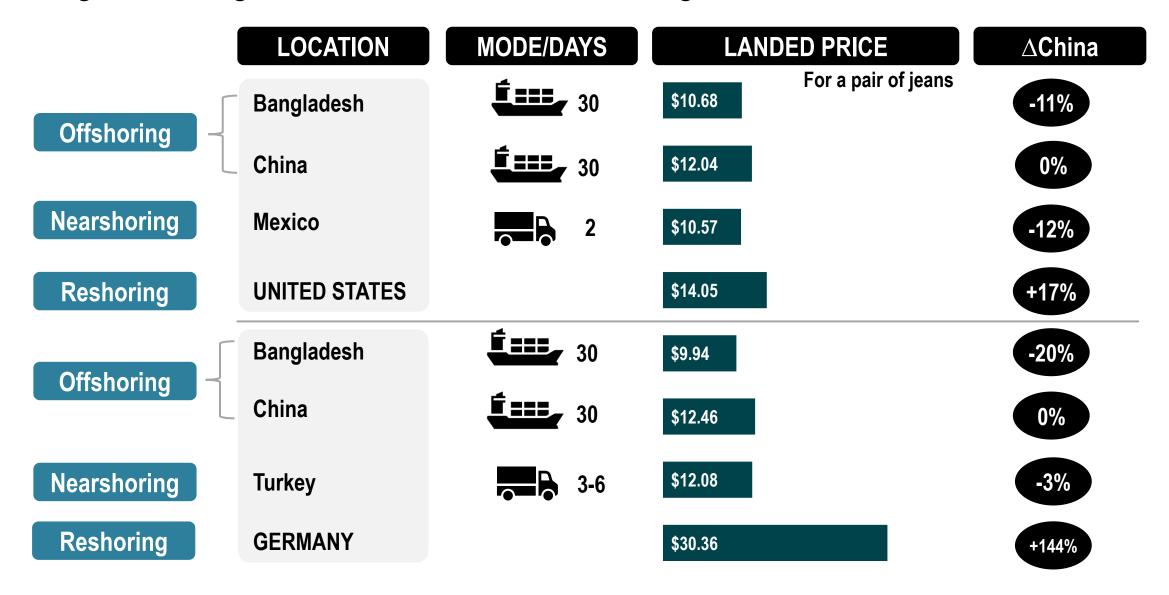
Rationale for Outsourcing



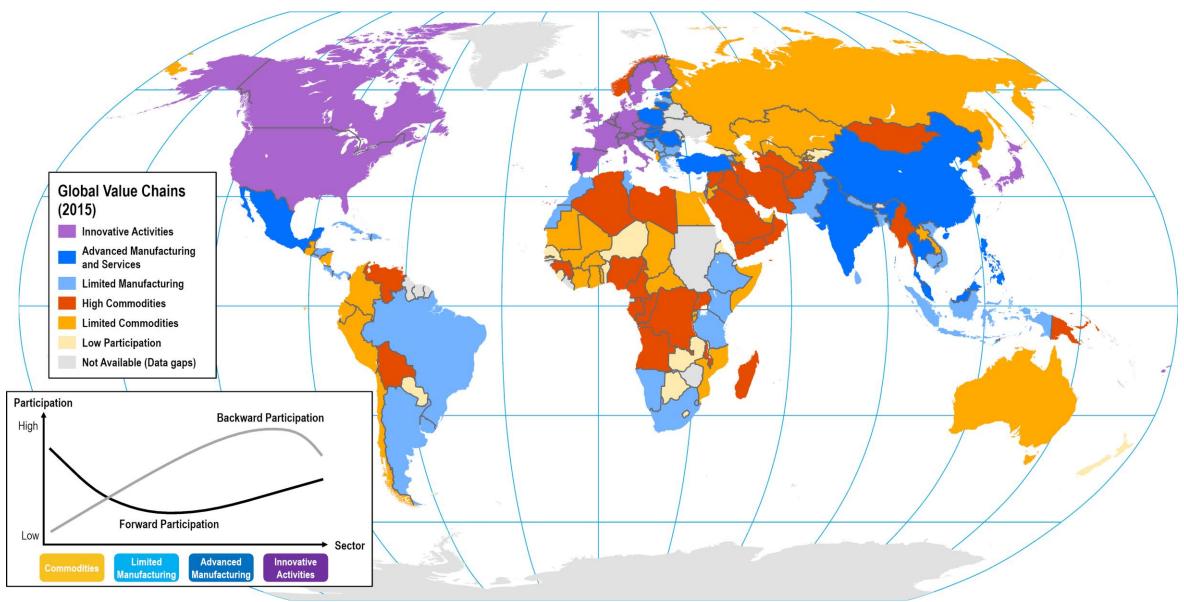
Offshoring, Nearshoring and Farshoring

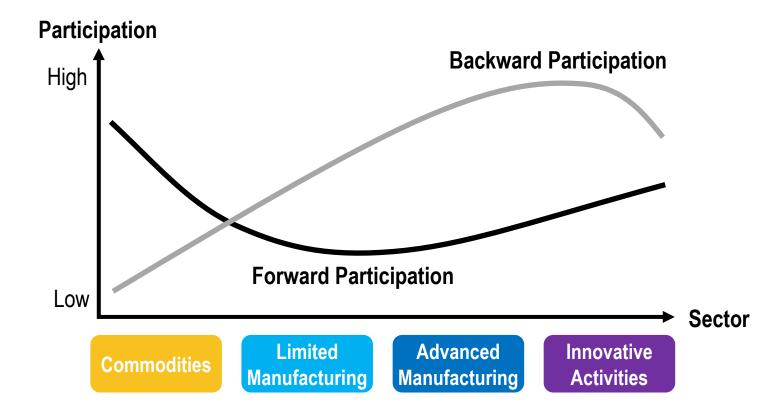


Savings on Freight and Duties of Nearshoring Alternatives to China



Participation Level in Global Value Chains

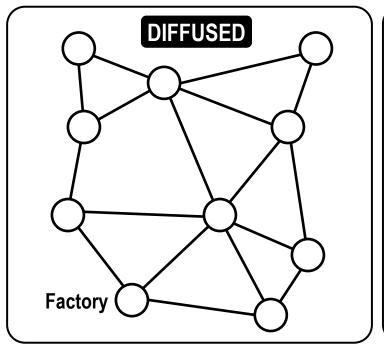


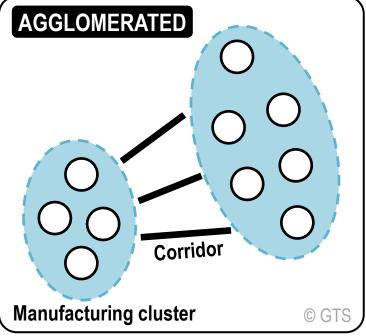


Private Firms Directly and Indirectly Related to Freight Distribution

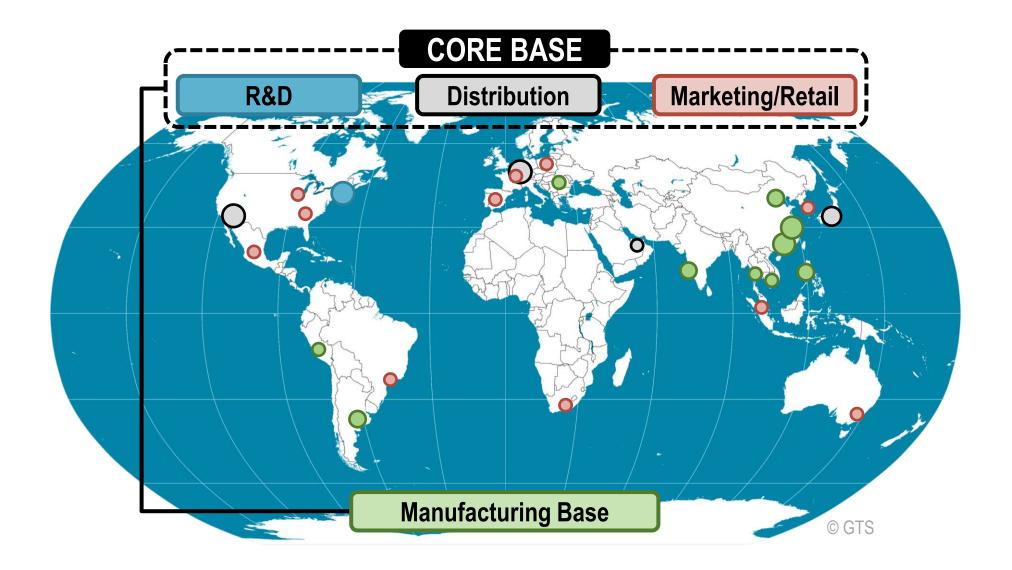
| | Function | Infrastructure |
|---|--|---|
| Carriers | Physical movements of goods | Modes |
| Terminal operators | Management and operation of terminal assets | Terminal equipment |
| Logistic service providers (third and fourth party) | Management of transportation physical and information assets | Stakes in transportation assets |
| Commodity producers | Extraction and transformation of raw materials | Storage facilities and terminal equipment |
| Manufacturers | Production of intermediate and final goods | Distribution centers |
| Retailers | Procurement and sale of final consumption goods | Distribution centers and delivery |

Industrial Agglomeration and Transportation

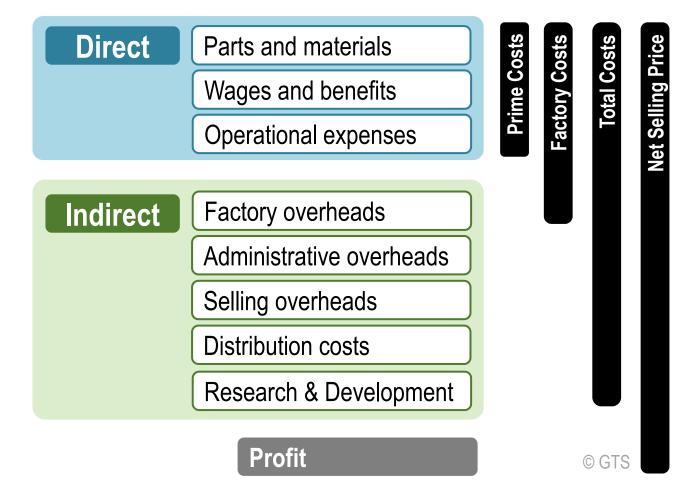




Disconnection of Global Production and Distribution



Manufacturing Cost Structure



Types of Internationalization in Manufacturing

MULTIDOMESTIC CORPORATION

- Independent operations.
- Simple products.
- Production can be integrated globally, while the marketing is multidomestic.
- Better answer the needs of every market.
- Independency in productivity.

GLOBALLY INTEGRATED CORPORATION

- Production system located in several countries.
- Complex products or resources.
- productivity.
- Importance of logistics.

TRADING INDUSTRIES

- Aerospace
- Military hardware
- **Diamond mining**
- Agriculture

DOMESTIC INDUSTRIES

- Railways
- Hospitals
- Personal care

GLOBALLY INTEGRATED INDUSTRIES

- **Automotive**
- **Petroleum**
- **Semiconductors**
- Consumer electronics

MULTIDOMESTIC INDUSTRIES

- Retail banking
- **Hotels**
- Consulting

LOW

Foreign Direct Investment

HIGH

- Interdependency in

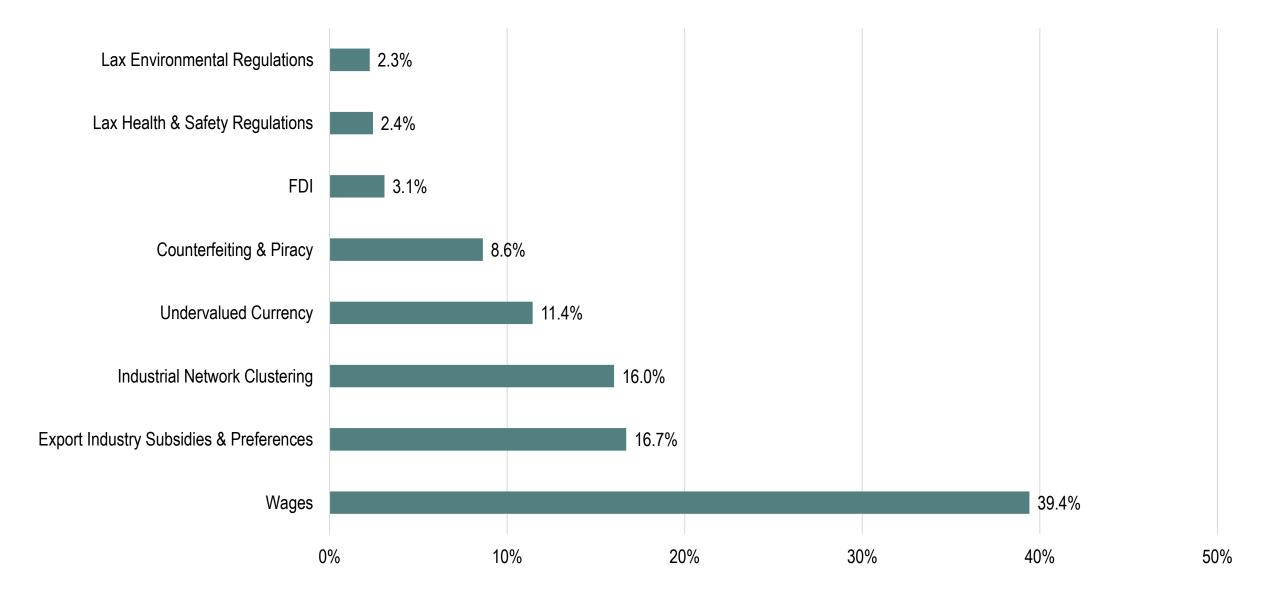
표

Trade

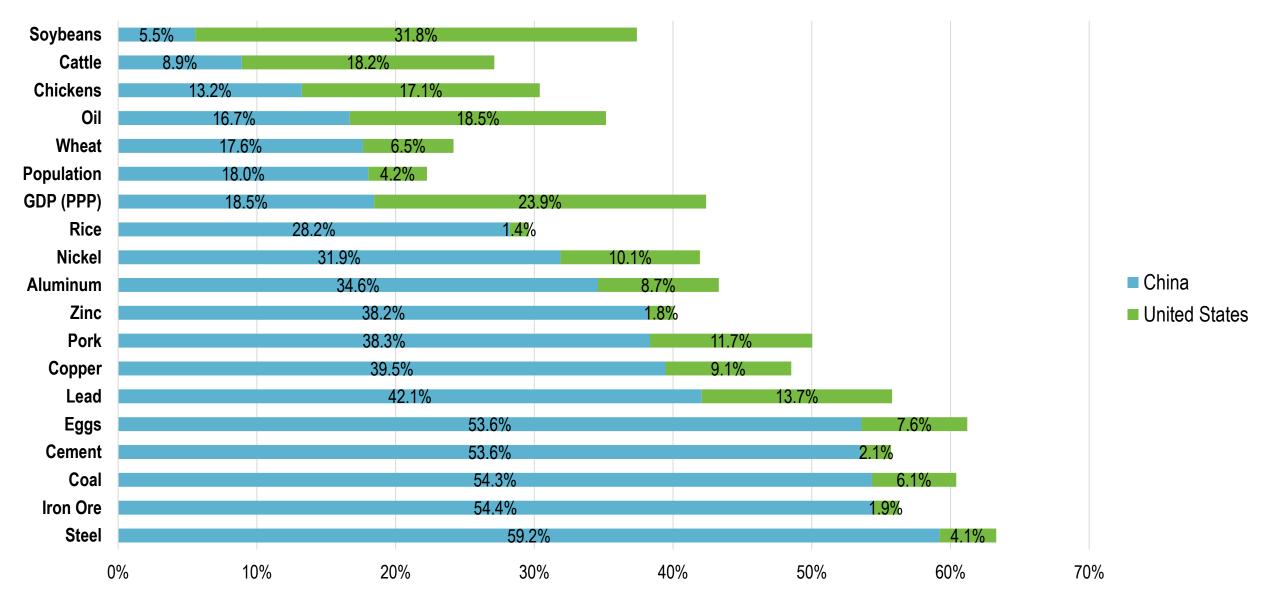
International

M0

Major Components to Price Reductions by the Chinese Manufacturing Sector, 2005

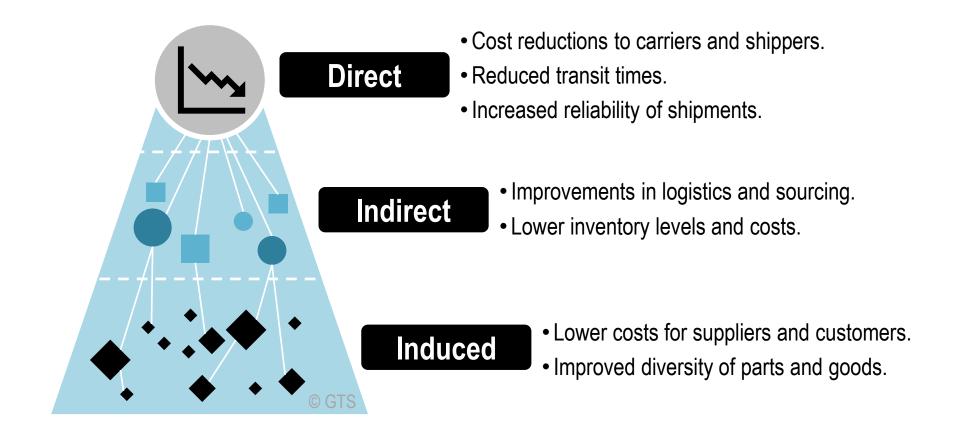


Share of the World Commodity Consumption, China and United States, c2020

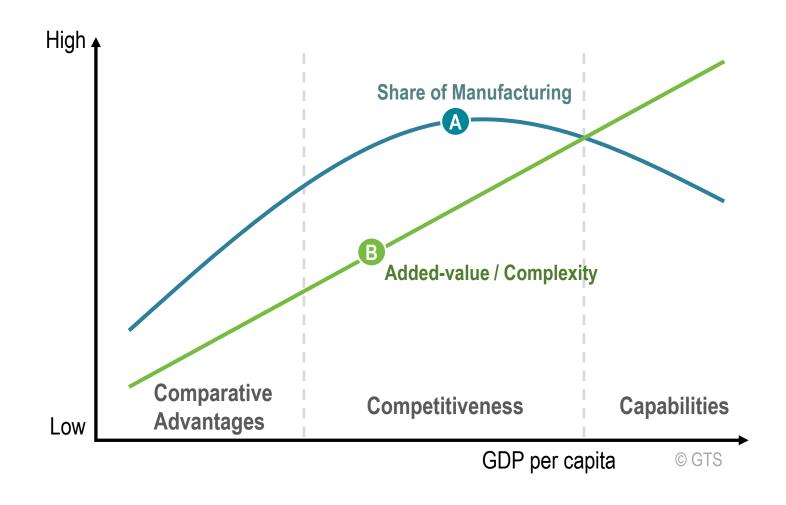


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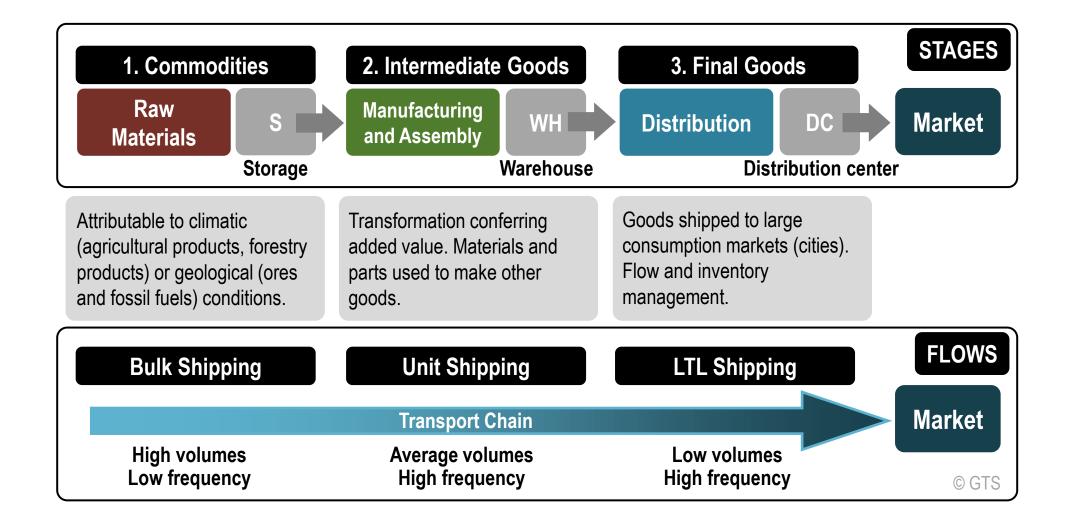
Benefits of Improved Freight Transportation on Value Chains



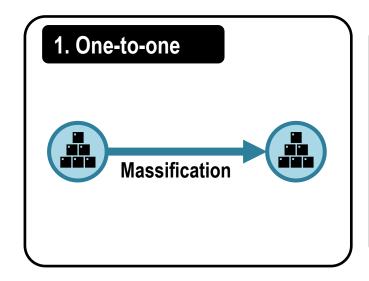
The Transition Towards Manufacturing Capabilities

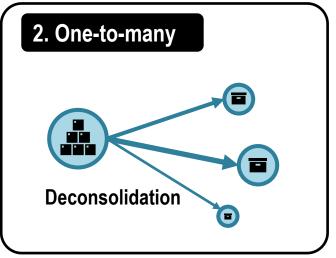


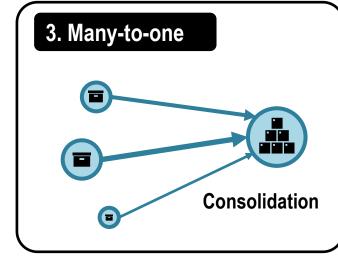
The Value Chain (or Commodity Chain)

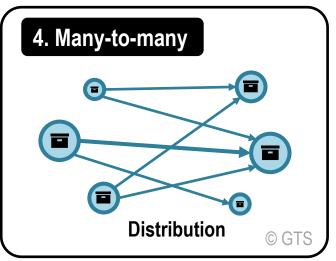


The Configuration of Value Chains



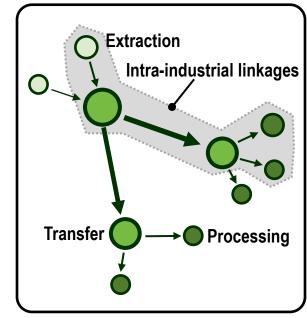






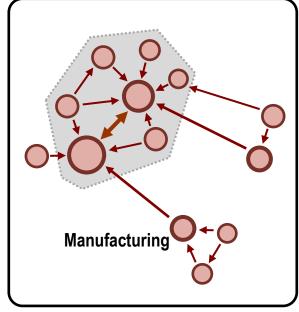
Value Chains and Freight Transport Systems

RAW MATERIALS



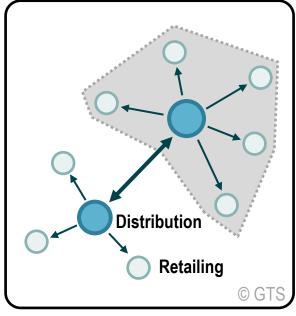
Extraction areas, heavy industry clusters & port industrial complexes

SEMI-FINISHED PRODUCTS



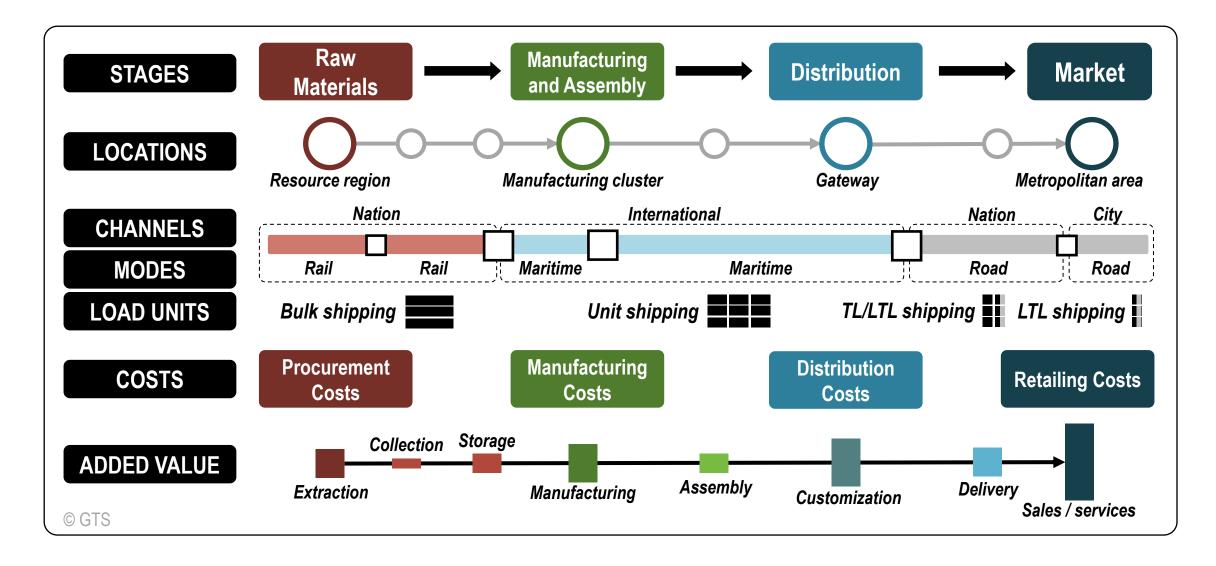
Manufacturing clusters

MANUFACTURED GOODS

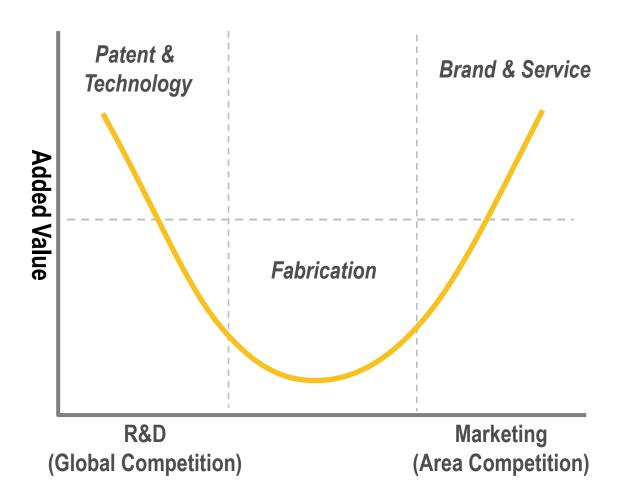


Logistics zones

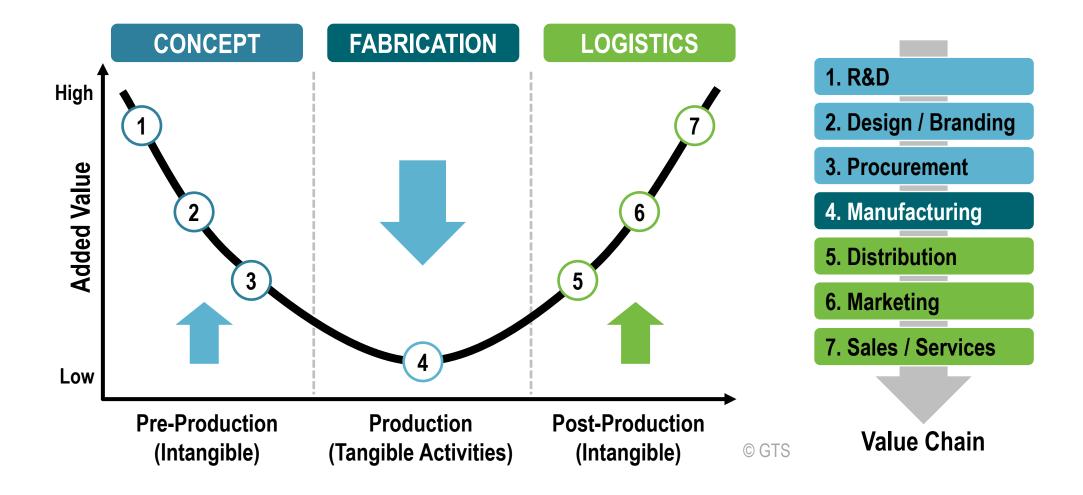
Supply Chain Analysis



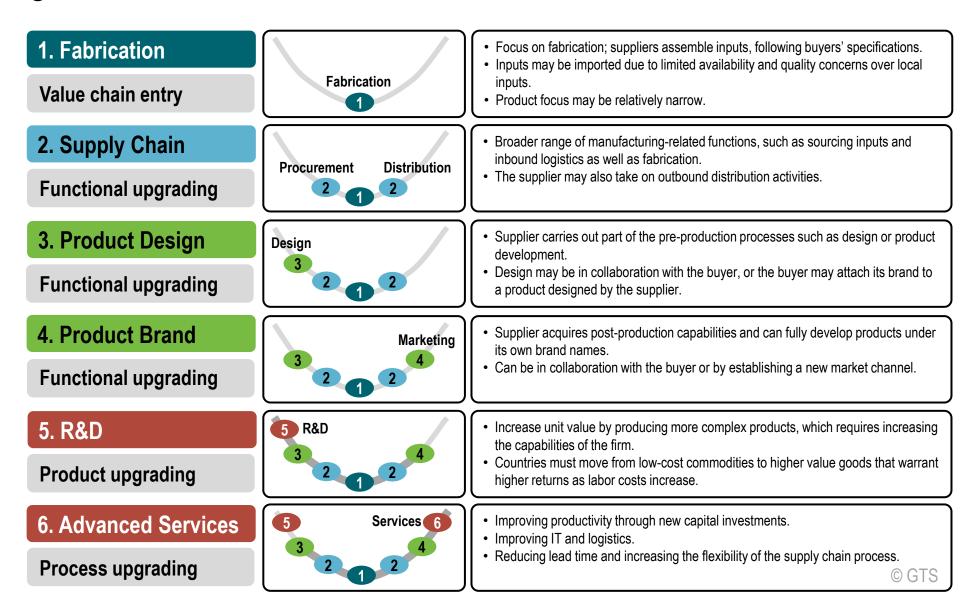
Generic Smile Curve in a Value Chain



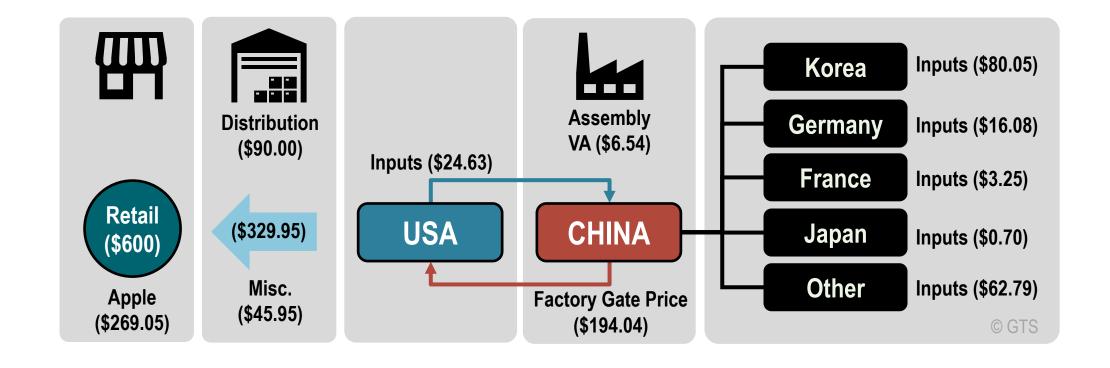
The Value Chain and its Added Value



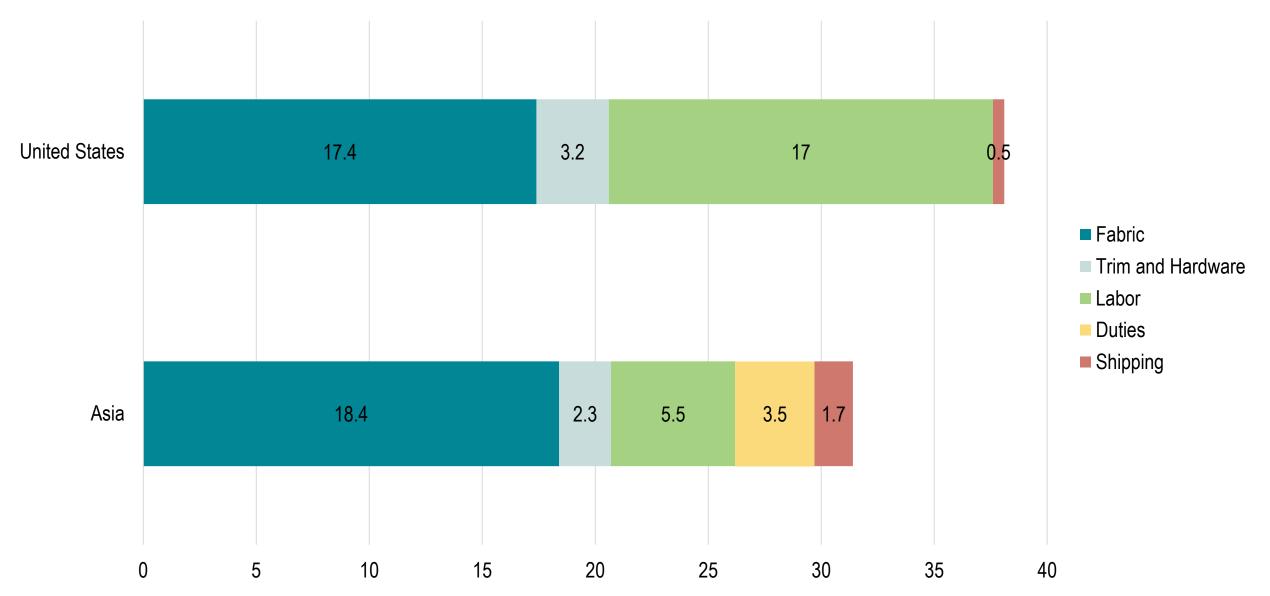
Upgrading the Value Chain



Value Creation and Capture, iPhone 4 (in USD)



Cost to Manufacture a Cotton Vest, Asia and United States, 2013

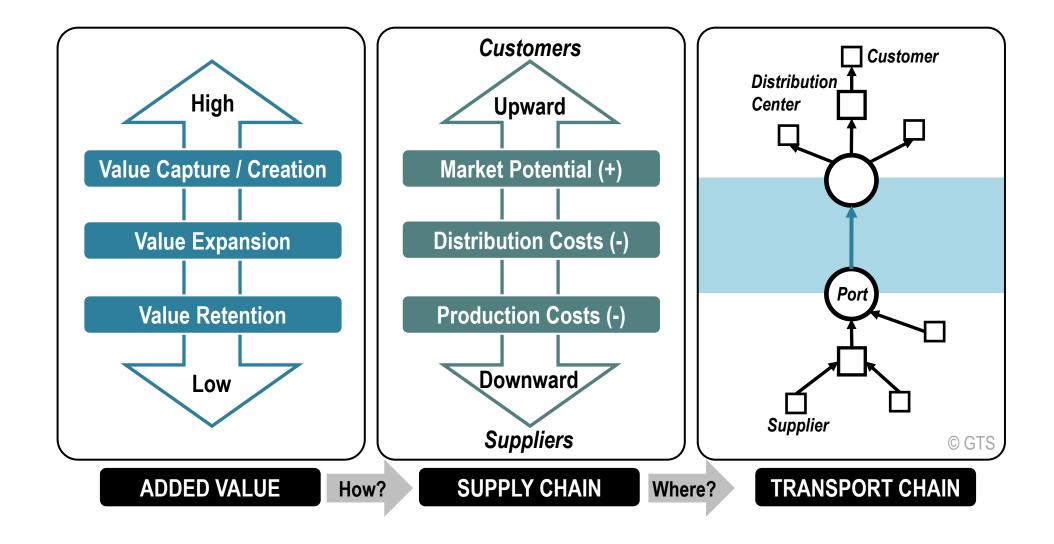


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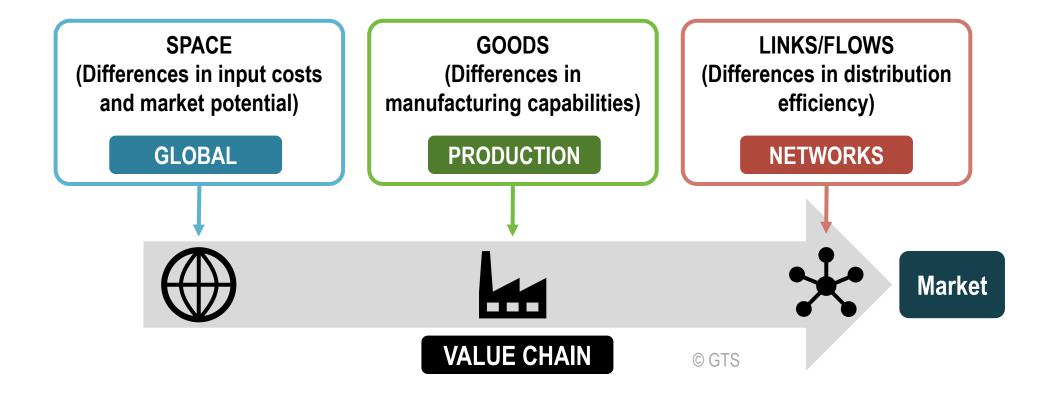
Freight Transport Costs as Share of Commodity Market Value

| | 1970 | 1980 | 1990 | 2007 |
|---------------------|-------|-------|-------|-------|
| Jute (Bangladesh) | 12.1% | 19.8% | 21.2% | 44.2% |
| Tea (Sri Lanka) | | 9.9% | | 13.4% |
| Coffee (Colombia) | 4.2% | 3.3% | 6.8% | 2.5% |
| Cocoa beans (Ghana) | 2.4% | | | 3.5% |

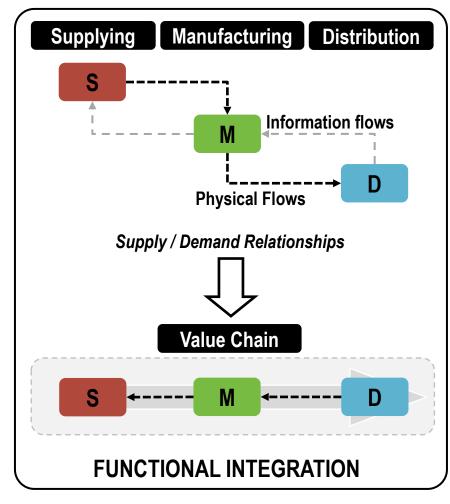
Added Value, Supply Chains and Transport Chains

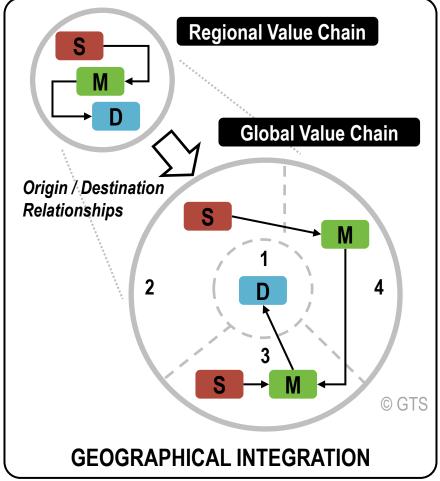


Global Production Networks

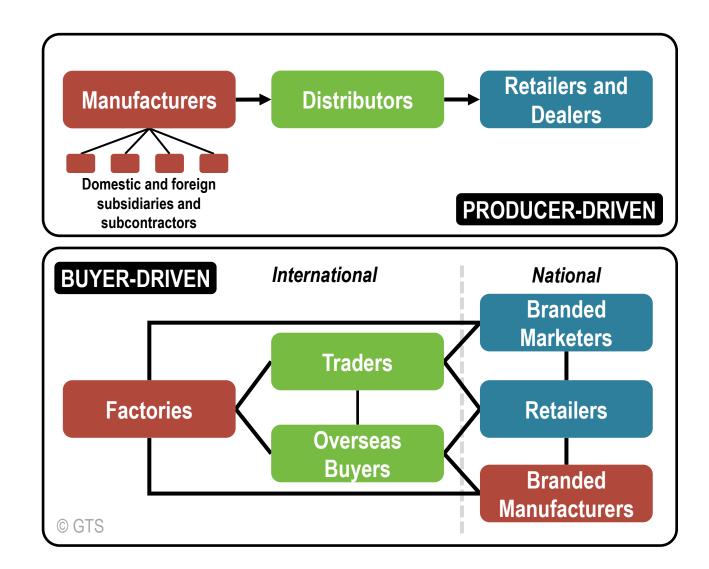


The Functional and Geographical Integration of Value Chains





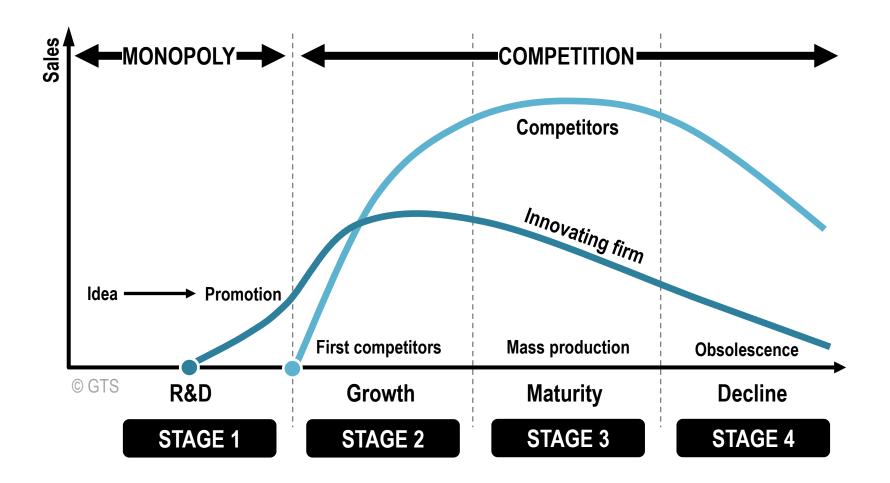
Producer and Buyer-driven Value Chains



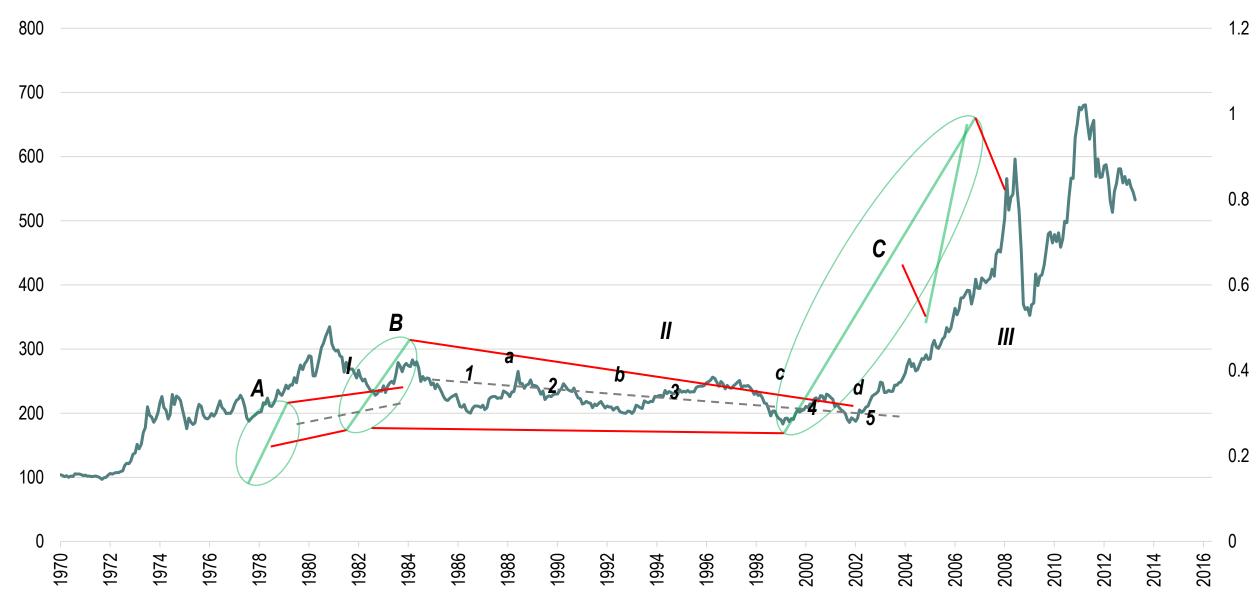
Characteristics of Producer-Driven and Buyer-Driven Global Commodity Chains

| | Producer-Driven Commodity Chains | Buyer-Driven Commodity Chains |
|------------------------------------|---|--|
| Drivers of Global Commodity Chains | Industrial capital | Commercial capital |
| Core Competencies | Research & Development; Production | Design; Marketing |
| Barriers to Entry | Economies of Scale | Economies of Scope |
| Economic Sectors | Consumer Durables; Intermediate Goods; Capital Goods | Consumer Nondurables |
| Typical Industries | Automobiles; Computers; Aircraft | Apparel; Footwear; Toys |
| Ownership of Manufacturing Firms | Transnational Firms | Local Firms, predominantly in developing countries |
| Main Network Links | Investment-based | Trade-based |
| Predominant Network Structure | Vertical | Horizontal |

Product Life Cycle



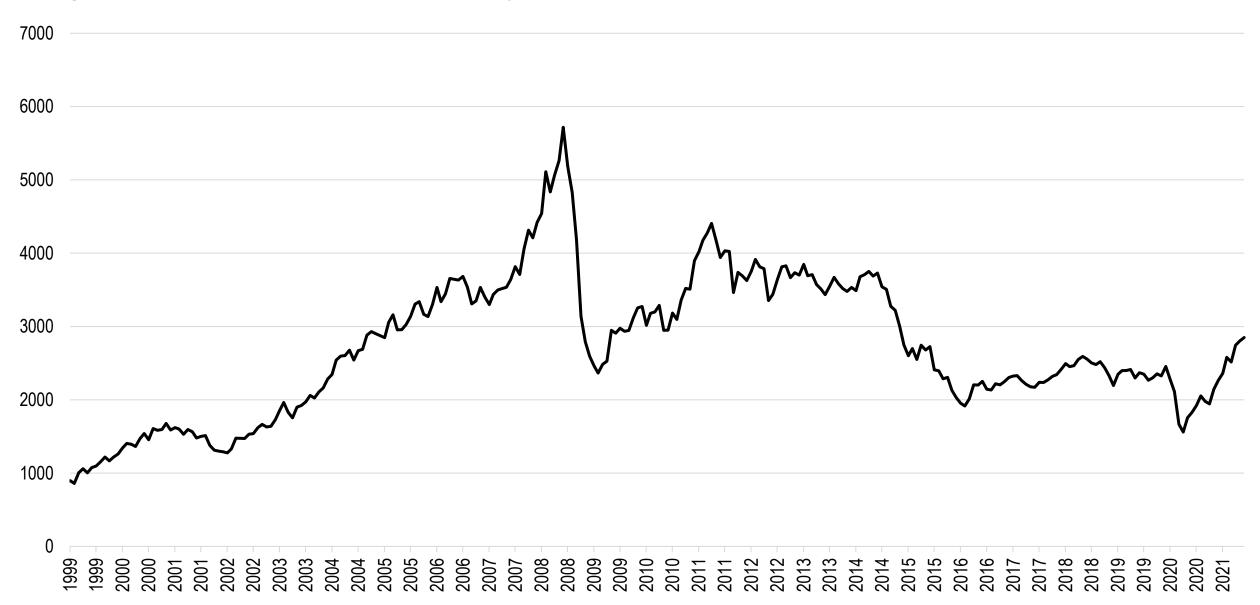
CRB Index (CCI), Monthly Close, 1970-2013



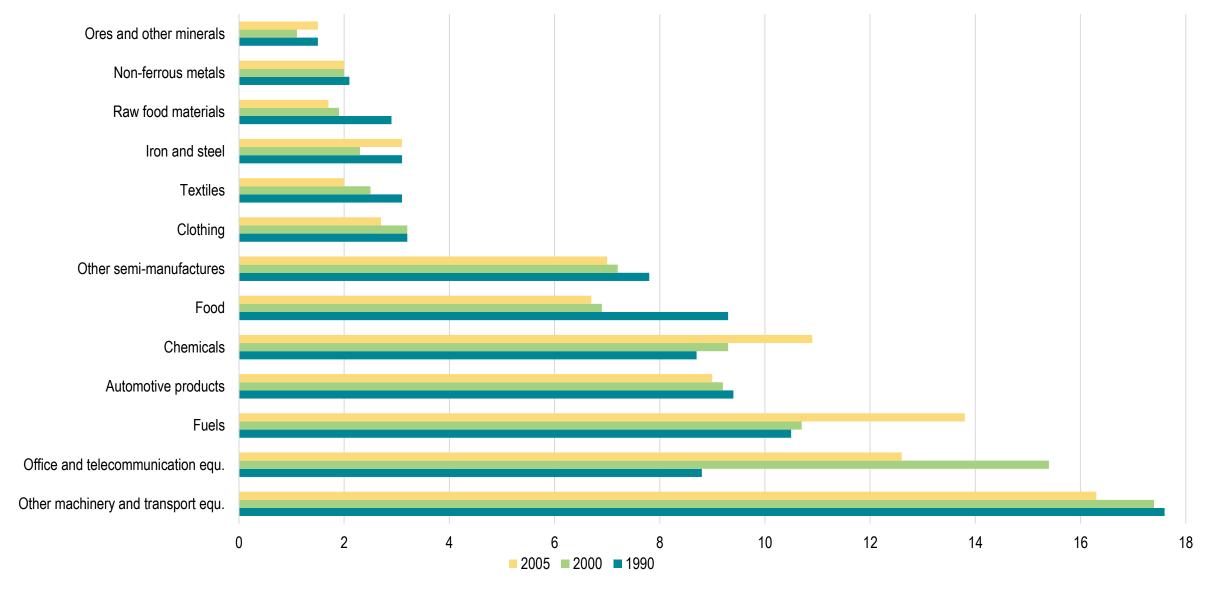
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Rogers International Commodity Index 1999-2021

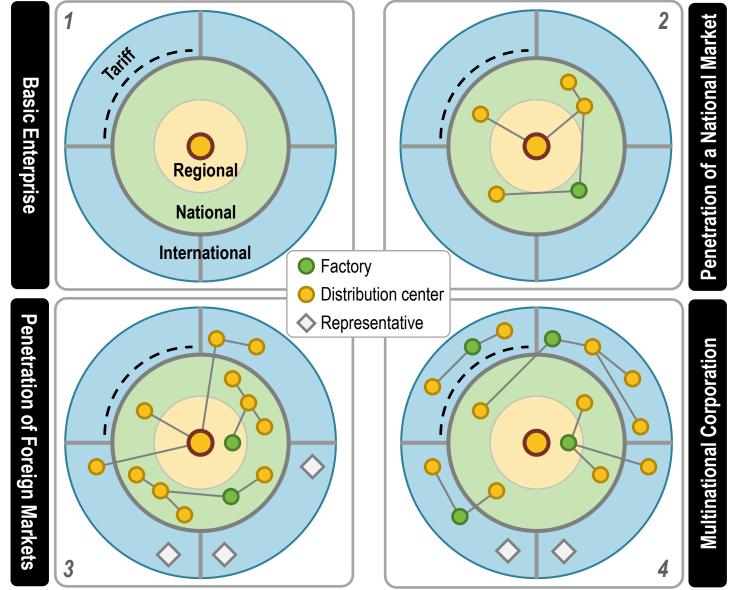


Global Merchandises Exports by Product, 1990-2005 (in % of value)

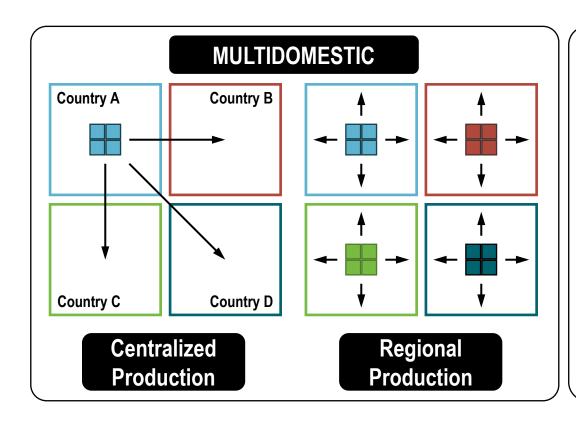


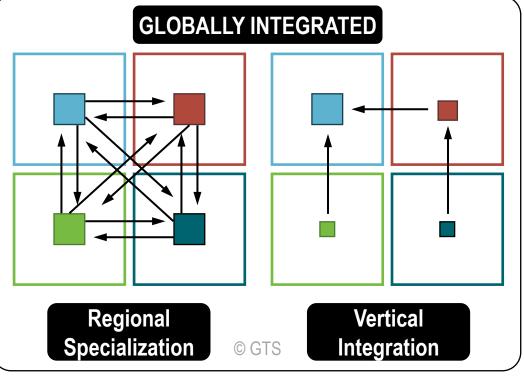
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Geographical Growth of a Multinational Corporation

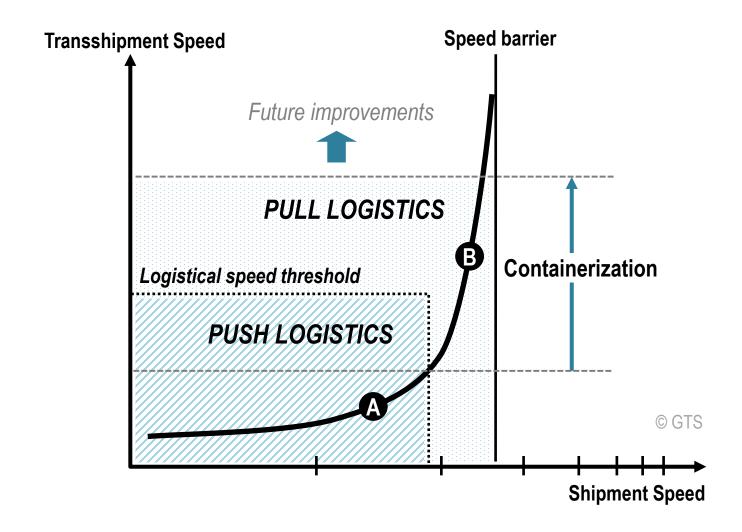


Global Production Networks and Location Strategies

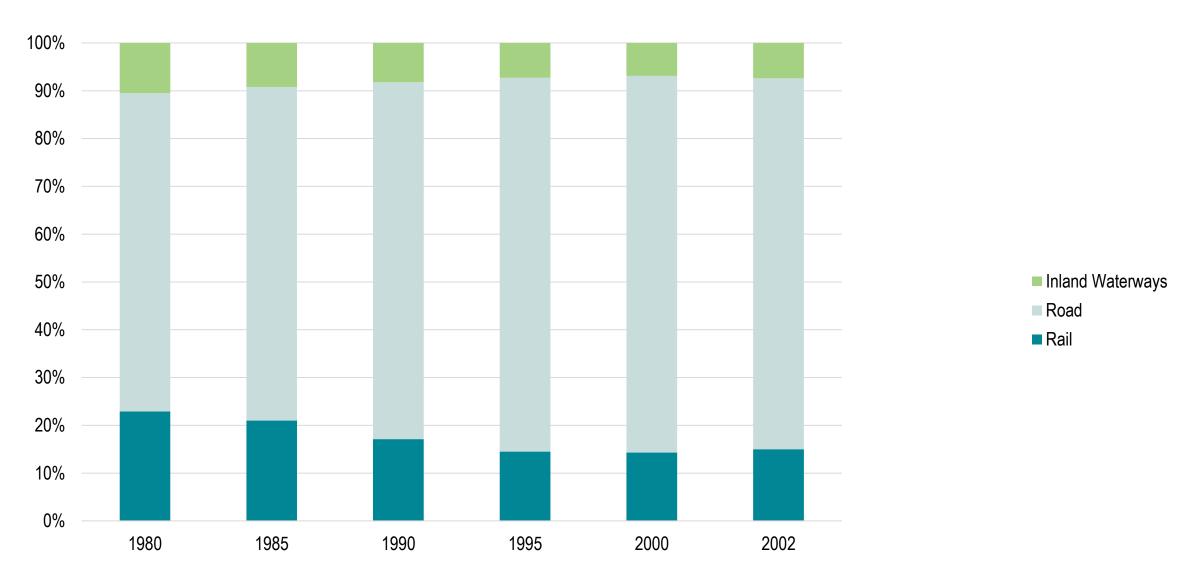




The Velocity of Freight

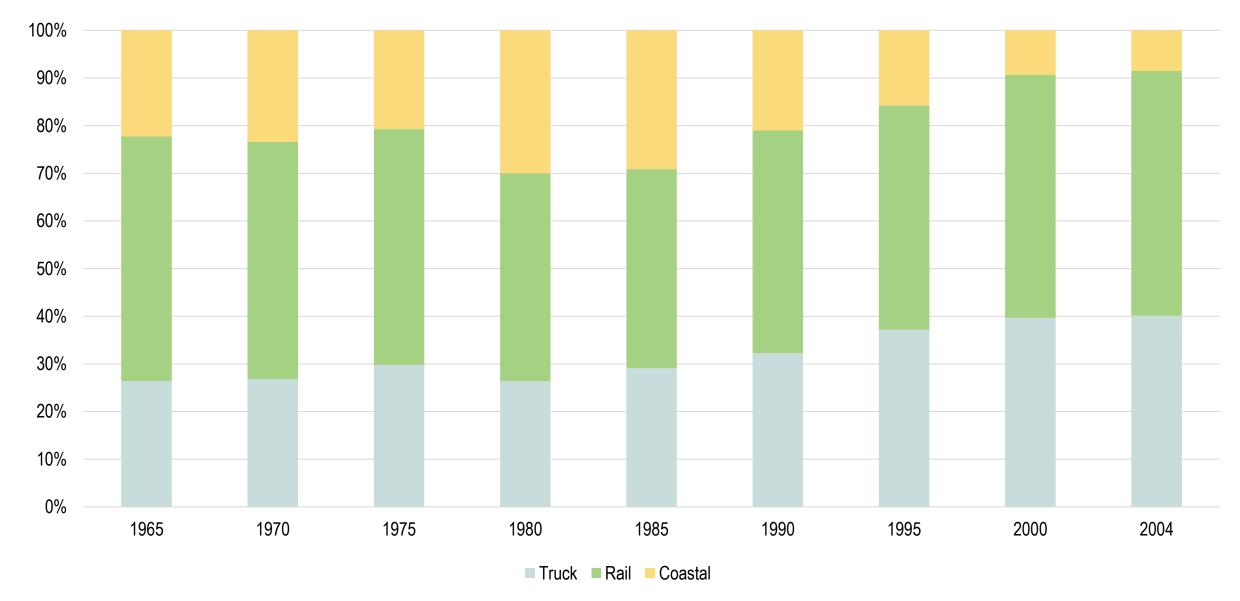


Market Share by Freight Transport Mode, Western Europe, 1980-2002 (in ton-km)



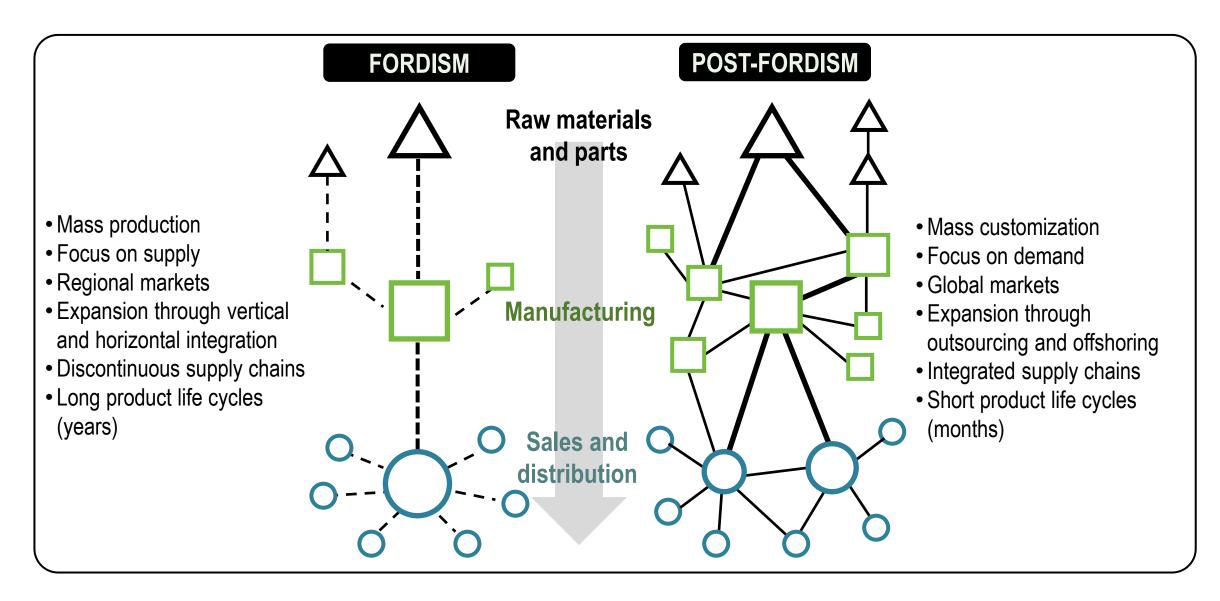
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Market Share by Freight Transport Mode, United States, 1965-2005 (in ton-miles)



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Fordist and Post-Fordist Production Systems



Fordist and Post-Fordist Production Structure

| Characteristics | Fordism | Post-Fordism |
|-----------------------|------------------------------------|----------------------------|
| Production Mode | Mass Production | Mass Customization |
| Organization | Structured (Pyramidal) | Networked (Flexible) |
| Focus | Supply | Demand |
| Market Reach | Regional / National | Global |
| Expansion | Vertical or horizontal integration | Outsourcing and offshoring |
| Core Resources | Physical Assets | Innovation/ Knowledge |
| Value Chains | Discontinuous | Integrated (continuous) |
| Inventories | Months | Hours |
| Production Cycle Time | Weeks / Months | Days |
| Information | Monthly / Weekly | Daily / Real-Time |
| Product Life Cycle | Years | Months |
| Quality | Affordable Best | Zero-Defect |

Post-Industrial Revolution



Economic Composition

- Relative: shift from manufacturing to services.
- Absolute: growth of manufacturing.



Labor

- Declining importance of "blue collar" tasks.
- Increasing importance of technical and creative tasks.



Capital Accumulation

- Knowledge becomes a form of capital.
- High reliance on innovation.



Information Technologies

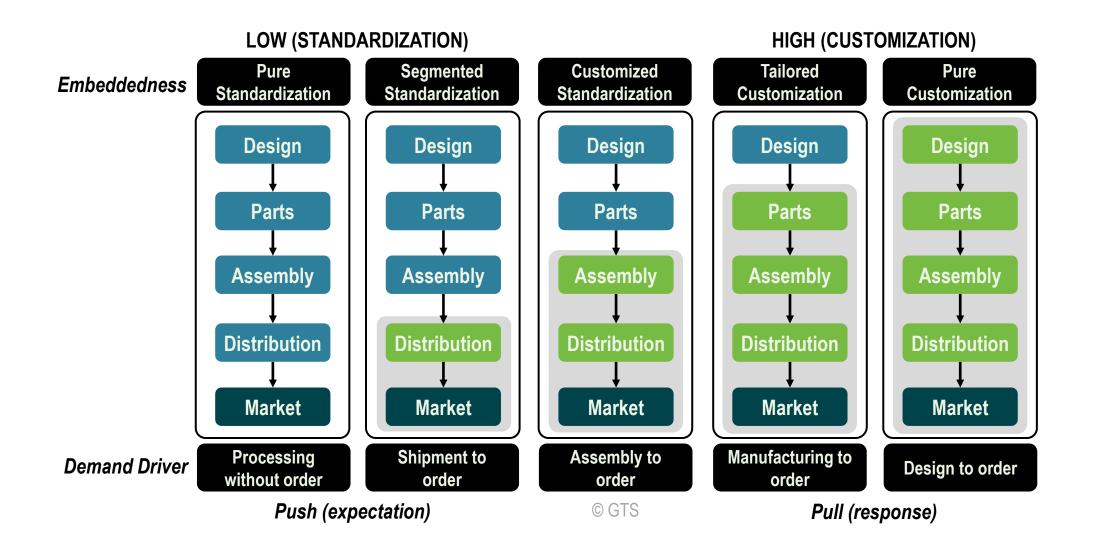
- Global telecommunication networks.
- IT embedded in products and services.



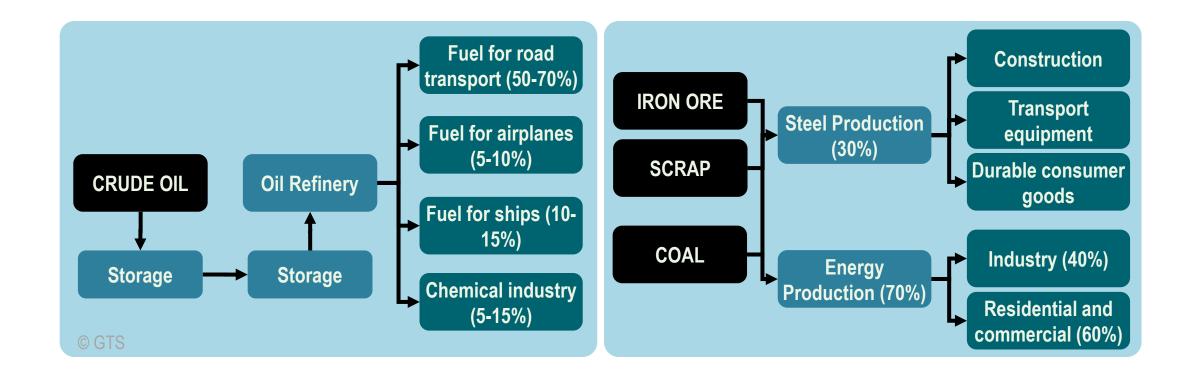
Manufacturing

- Flexible manufacturing systems.
- Supply chain management (Just-in-time).
- Diversified trade (from resources to high-value goods).

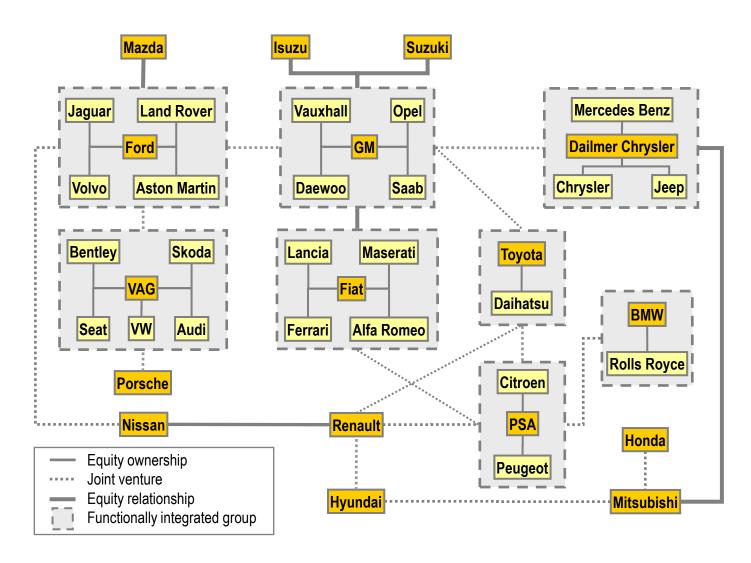
Level of Embeddedness of Value Chains



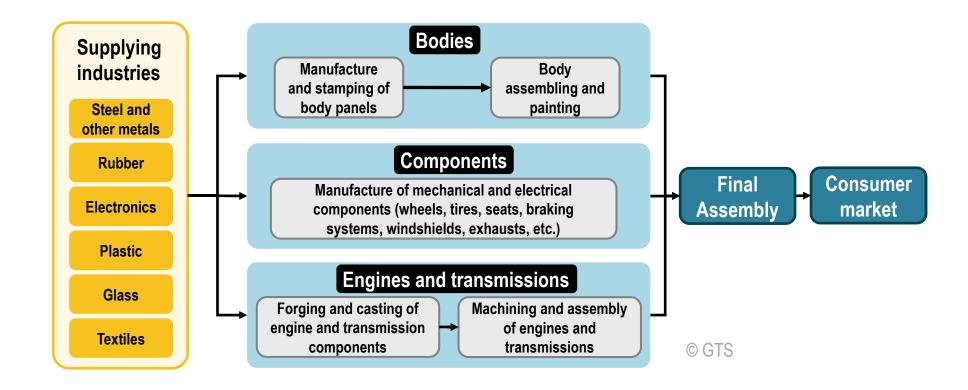
Energy and Minerals Supply Chains



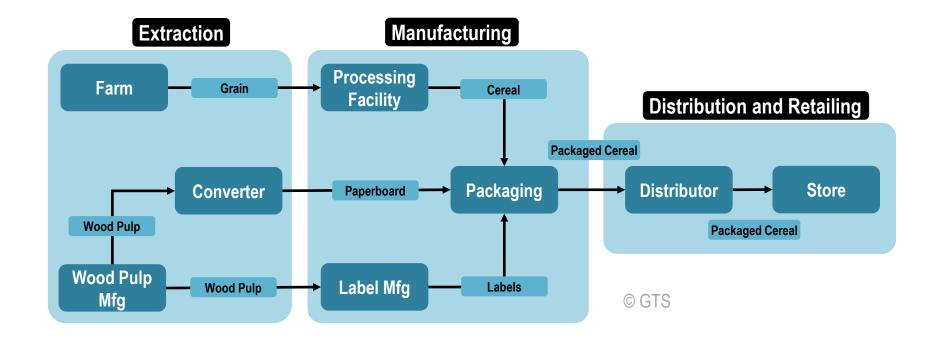
The Global Car Production Network, 2003



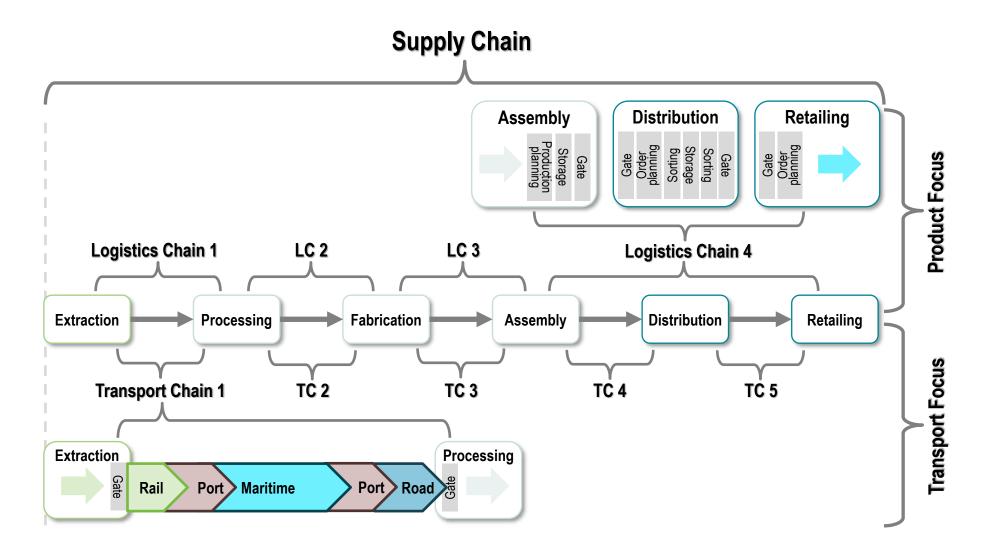
The Automobile Supply Chain



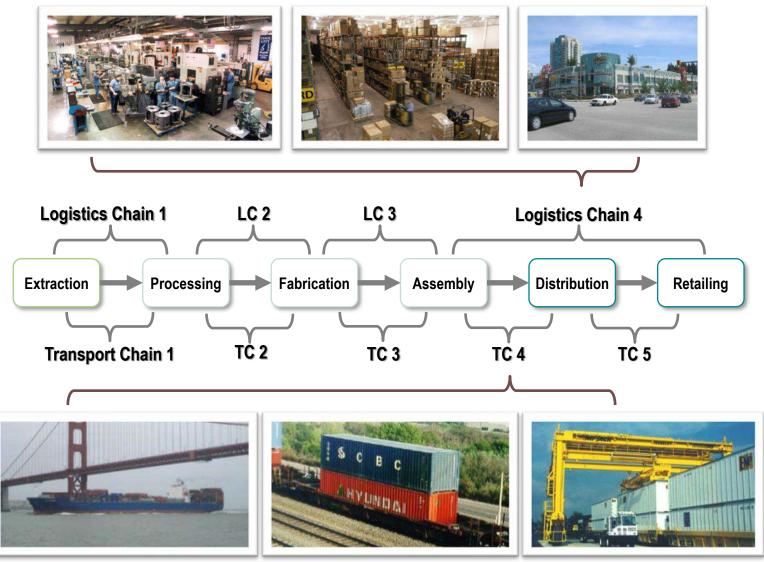
Cereals Supply Chain



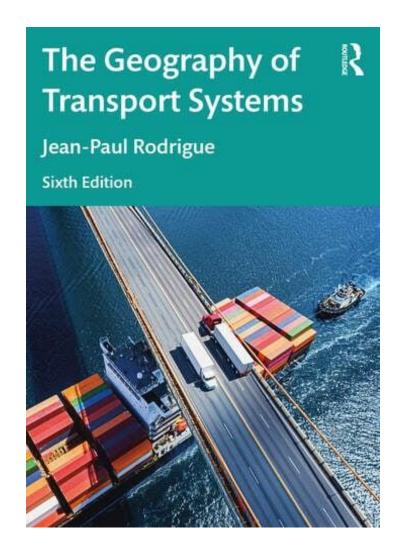
The Scope of a Supply Chain, Logistics Chains and Transport Chains



Supply Chains: Alternating First and Last Miles



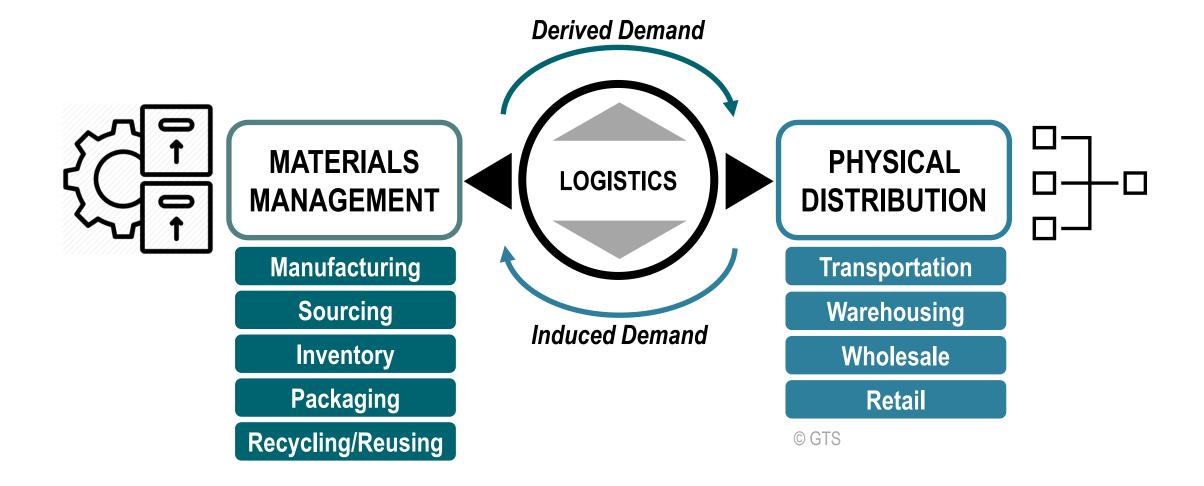
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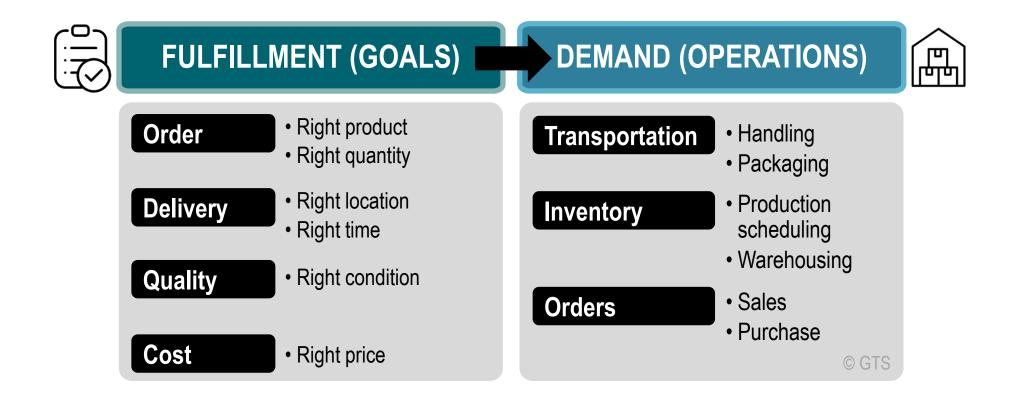
Logistics and Freight Distribution

Chapter 7.4

The Concept of Logistics



Logistics Goals and Operations



Types of Packaging

PRIMARY PACKAGING

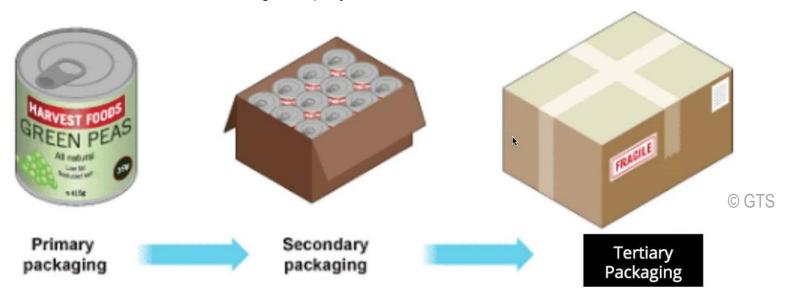
- Packaging touching the product.
- Boxes and wraps.
- Designed for individual items.
- Designed for shelf storage/display of single item.

SECONDARY PACKAGING

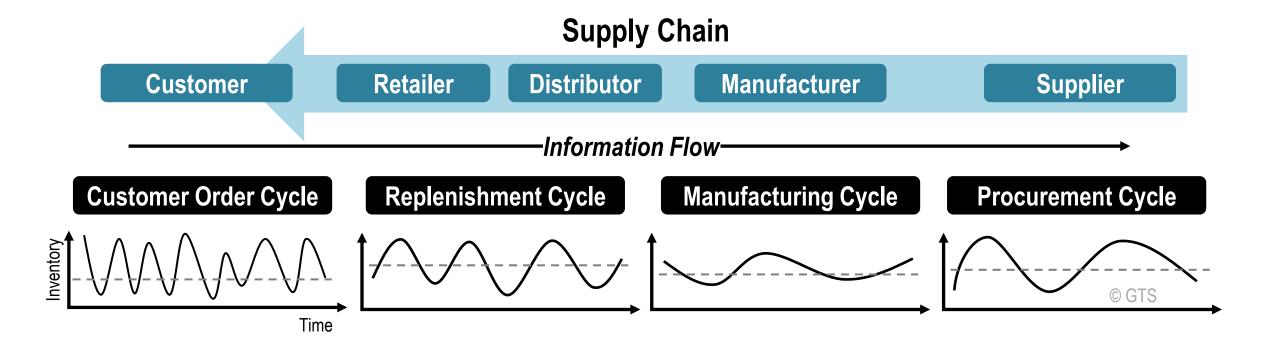
- Packaging bundling items of a product.
- Boxes and wraps.
- Designed for shelf storage/display.

TERTIARY PACKAGING

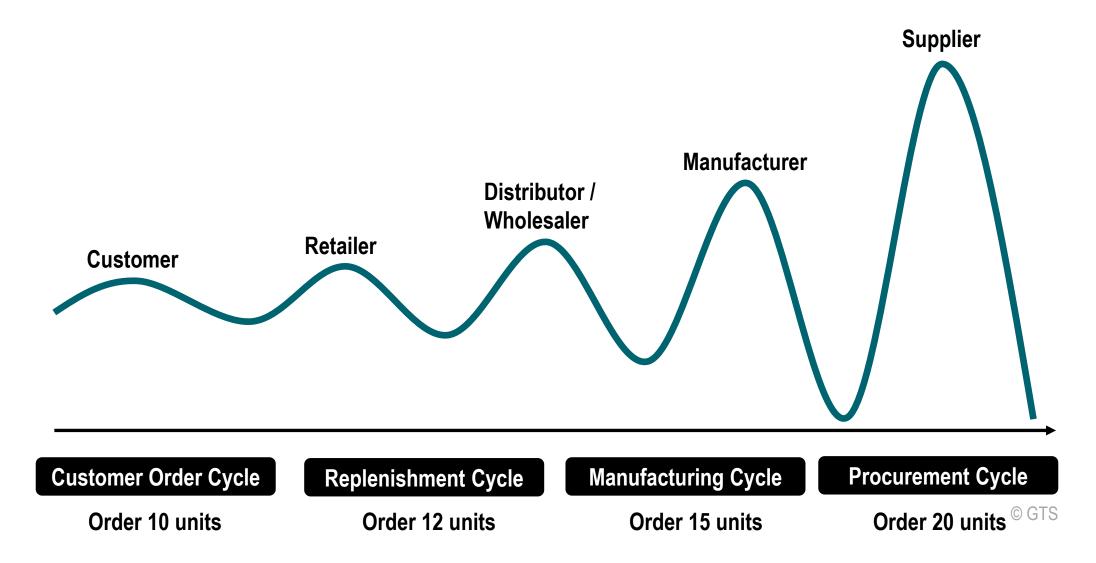
- Packaging bundling products for transport.
- Boxes, pallets and containers.



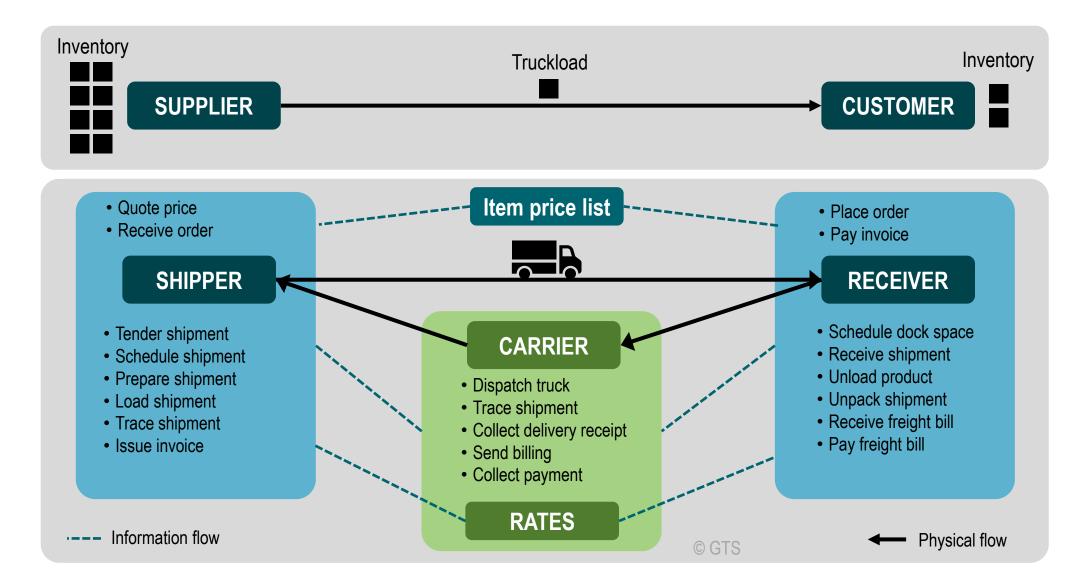
The Supply Chain and its Cycles



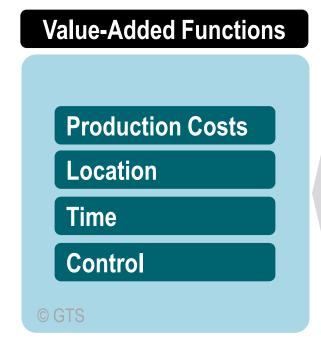
The Bullwhip Effect on Supply Chains

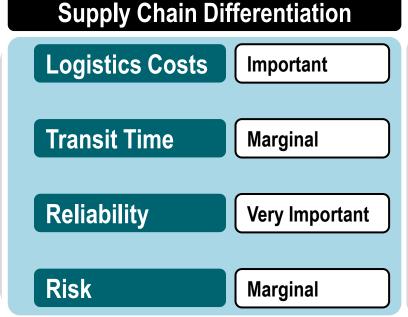


Distribution and Related Logistics Activities



Value-Added Functions and Differentiation of Supply Chains



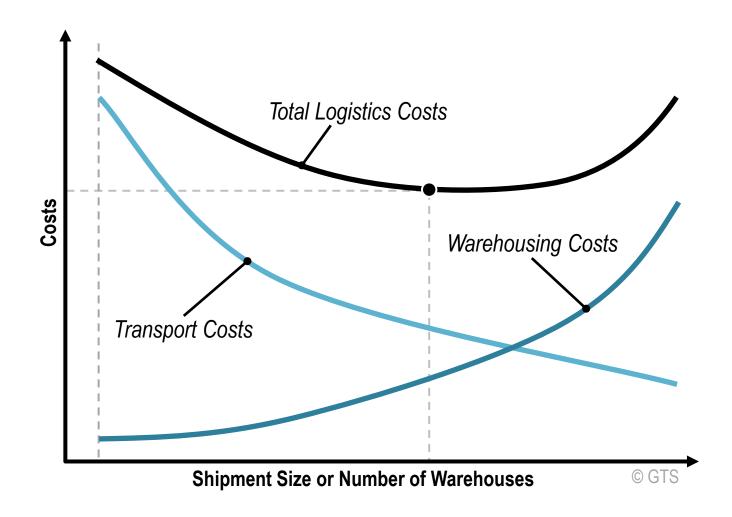


- Low costs and stability of cost structure.
- Inversely proportional to cargo value.
- Low inventory carrying costs and lead time.
- Proportional to cargo value and perishability.
- Stability of delivery schedule and conditions.
- Related to cargo type.
- Low cost, time and reliability deviation.
- Related to transport chain.

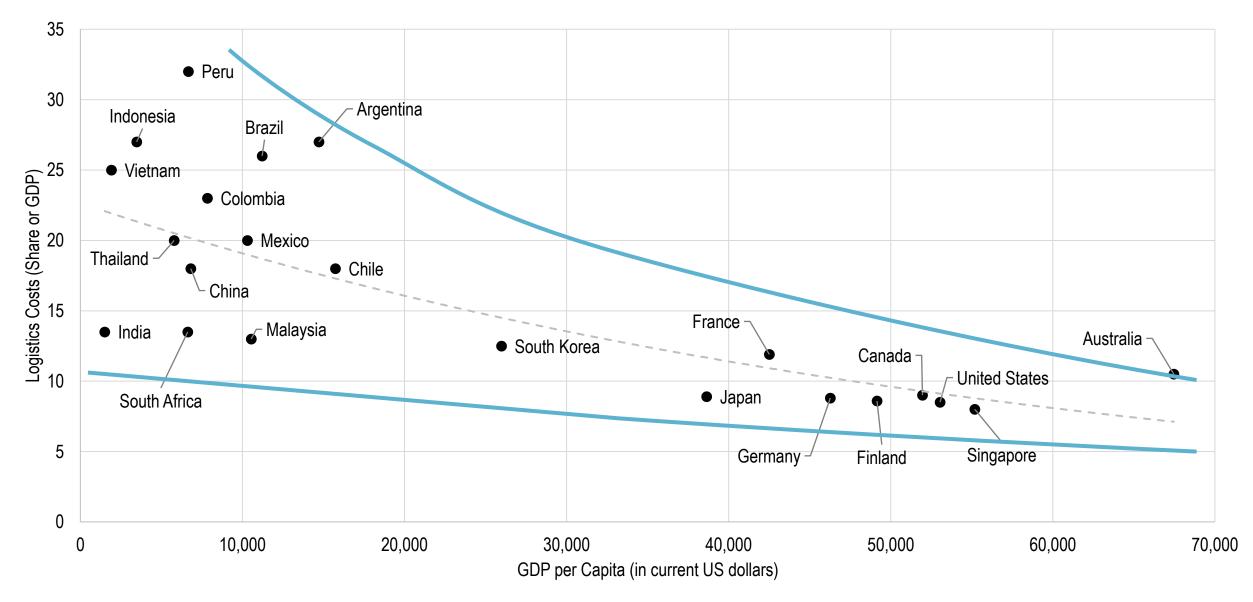
Taxonomy of Logistics Decisions

| Level | Description |
|-------------------------|---|
| Production structures | Commercial decisions on outsourcing, offshoring and sub-contracting. Number, location and capacity of production units. |
| Transport structures | Choice of a freight network linking a company and its suppliers and customers. Choice of modes and terminals; the transport chain. |
| Distribution structures | Choice concerning the number, location and capacity of distribution centers. Frequency and timing of distribution (e.g. just-in-time). |
| Logistics structures | Usage of production, transport and distribution capabilities to fulfill short, medium and long term strategies (e.g. lower costs, gain market share, improve service efficiency, reduce response time, reduce environmental footprint). Usage of third party logistics providers. |

Total Logistics Costs Tradeoff

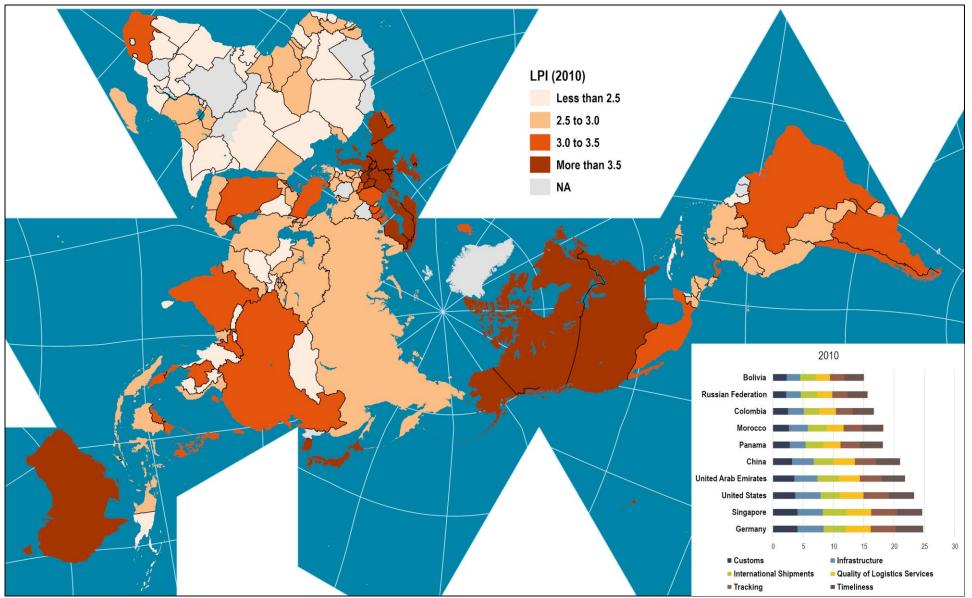


Logistics Costs and Economic Development



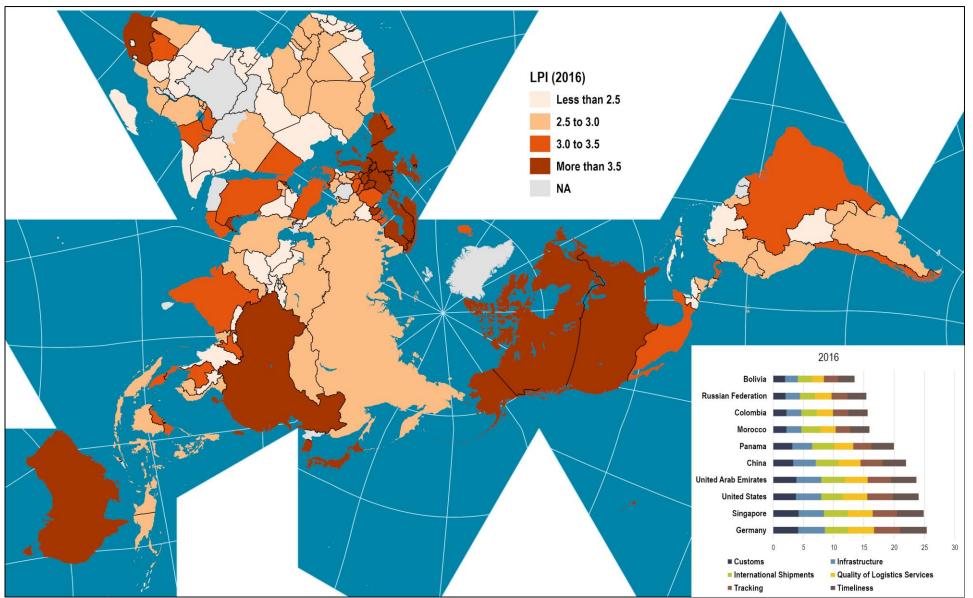
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Logistic Performance Index, 2010



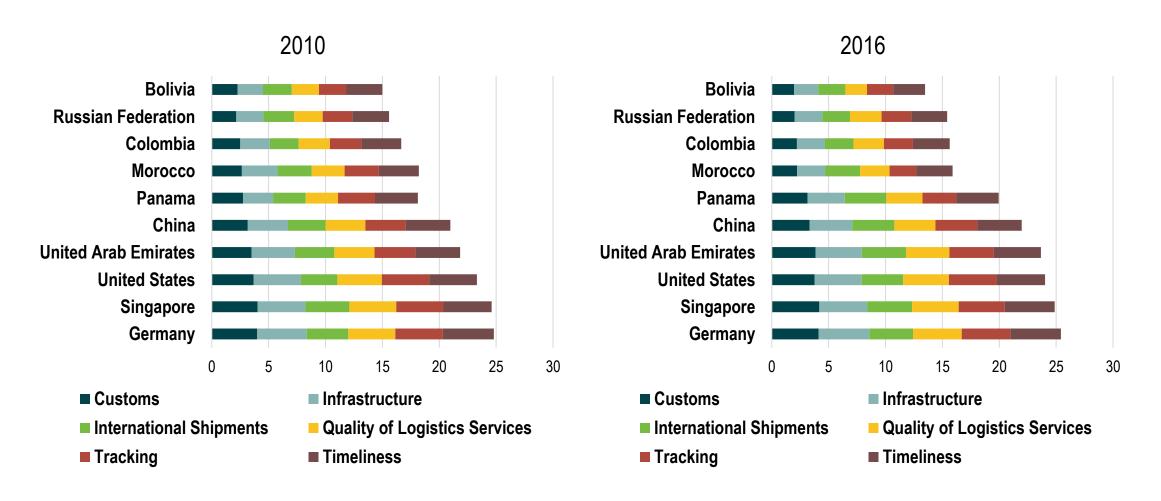
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Logistic Performance Index, 2016

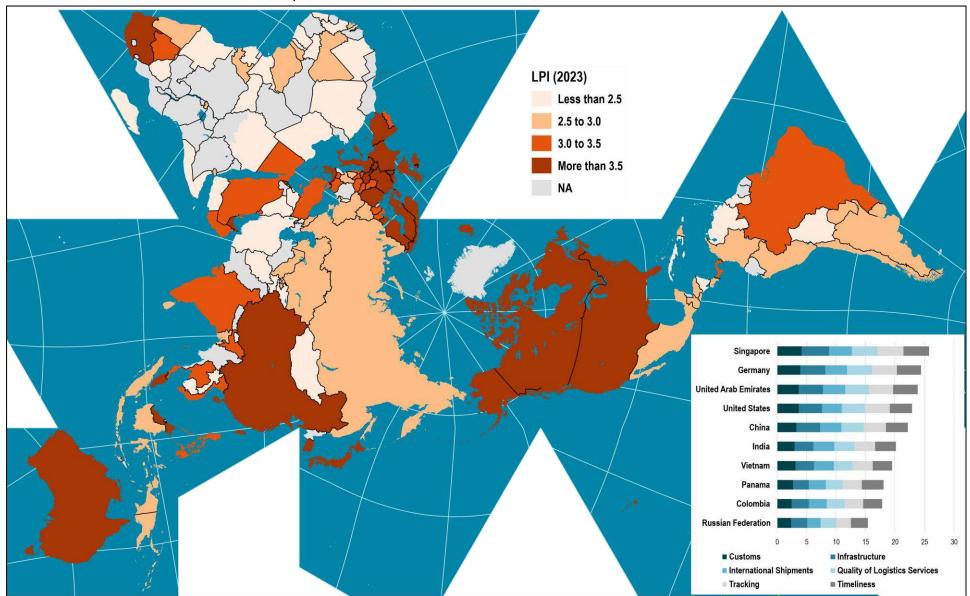


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Composition of the Logistics Performance Index, Selected Countries

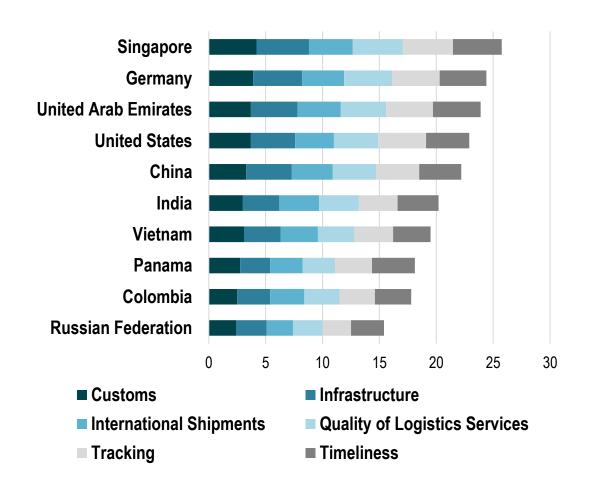


Logistic Performance Index, 2023

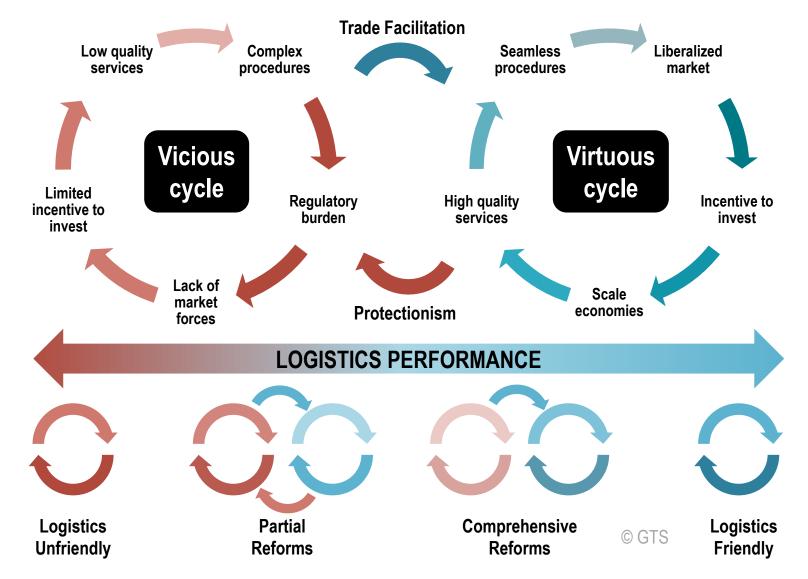


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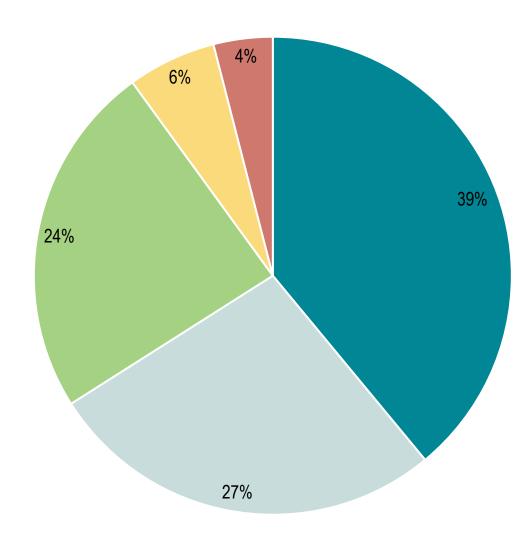
Composition of the Logistics Performance Index, Selected Countries



The Logistics Virtuous and Vicious Cycles

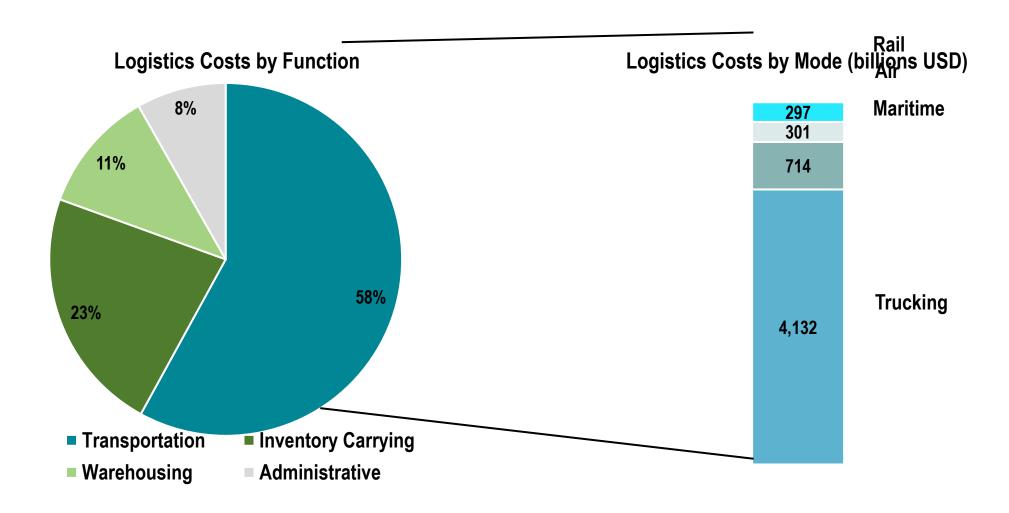


Worldwide Logistics Costs, 2002

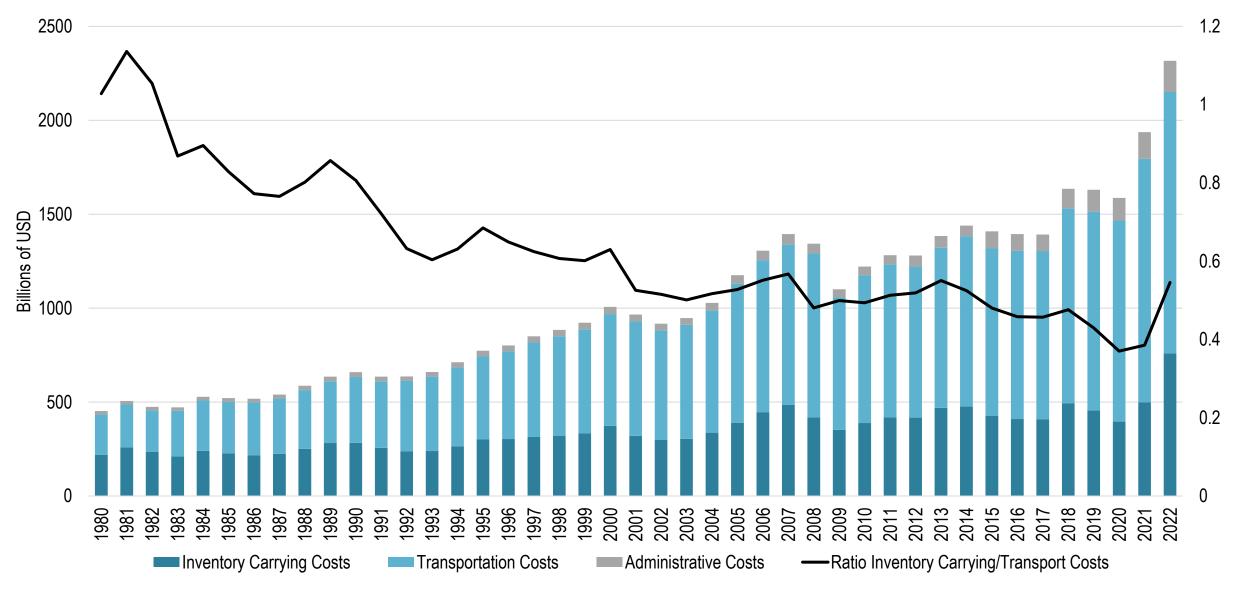


- Transportation
- Warehousing
- Inventory Carrying
- Order Processing
- Administration

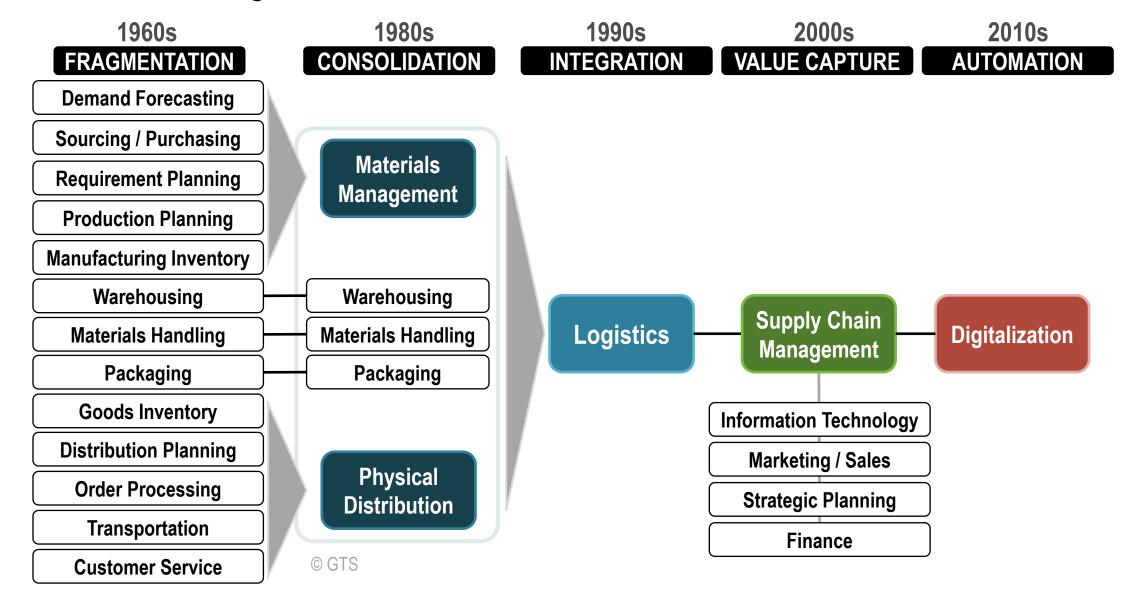
Global Logistics Costs by Function and Mode, 2018



Logistics Costs, United States, 1980-2022

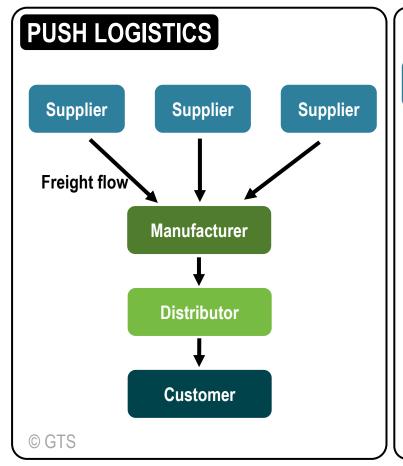


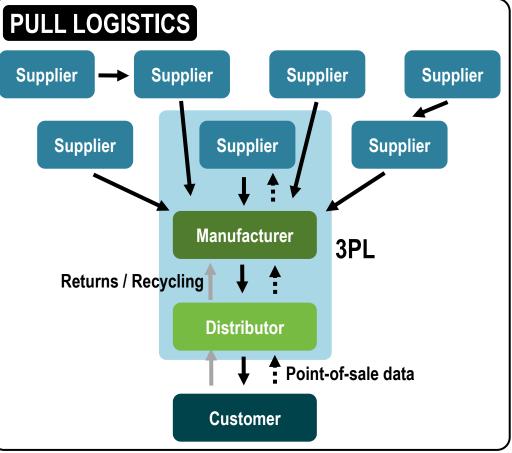
The Evolution of Logistics



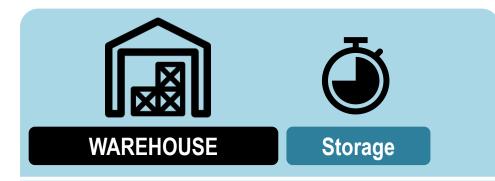
Anticipation Stock • Cycle Stock • Safety Stock • Pipeline Stock • Decoupling Stock

From Push to Pull Logistics





Warehouses and Distribution Centers



- Supply-driven (storage).
- Buffer related function (inventory holding).
- Inventory stored for weeks or months.
- Cargo ownership usually by supplier / producer.
- Consolidation of cargo.
- Limited added value outside storage.
- Coping with unforeseen demand.





- Demand-driven (throughput).
- Fulfilling orders (processing and fulfillment).
- Inventory stored for days or weeks.
- Cargo ownership usually by distributor/customer.
- Consolidating, deconsolidating, sorting a cargo load or changing the load unit.
- Assembly, packaging and light manufacturing.
- Coping with stable and predictable demand.

A Typology of Warehousing

HIGH

• High added value
• Simple operations

Added Value

LOW

Bulk Warehouse

- Limited added value
- Simple goods

Cross-docking

• Coal, Ore, Grain

LOW

Specialization

Specialized DC

- High added value
- Complex operations
- E-fulfilment, Cold chain

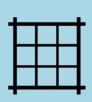
Specialized Warehouse

- Limited added value
- Complex goods
- Chemicals, Cold storage

HIGH

Advantages of Logistic Zones

GEOGRAPHICAL ADVANTAGES



Land

Availability (ownership or zoning). Lower acquisition (or renting) costs. Preferential taxation.



Accessibility and Connectivity

Proximity to terminals, suppliers and customers.

Lower distribution costs (distance). Site accessibly 24/7.



Infrastructures

Provision of utilities and roads. Leasing of warehousing space and equipment.

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OPERATIONAL ADVANTAGES



Planning and Regulations

"Fast track" (construction and operation). Incremental development phases. Compliance with regulations. Foreign trade zone status.



Economies of Agglomeration

Lower distribution costs (scale).

More full truck loads.

Shared services (labor, transloading, telecommunications).





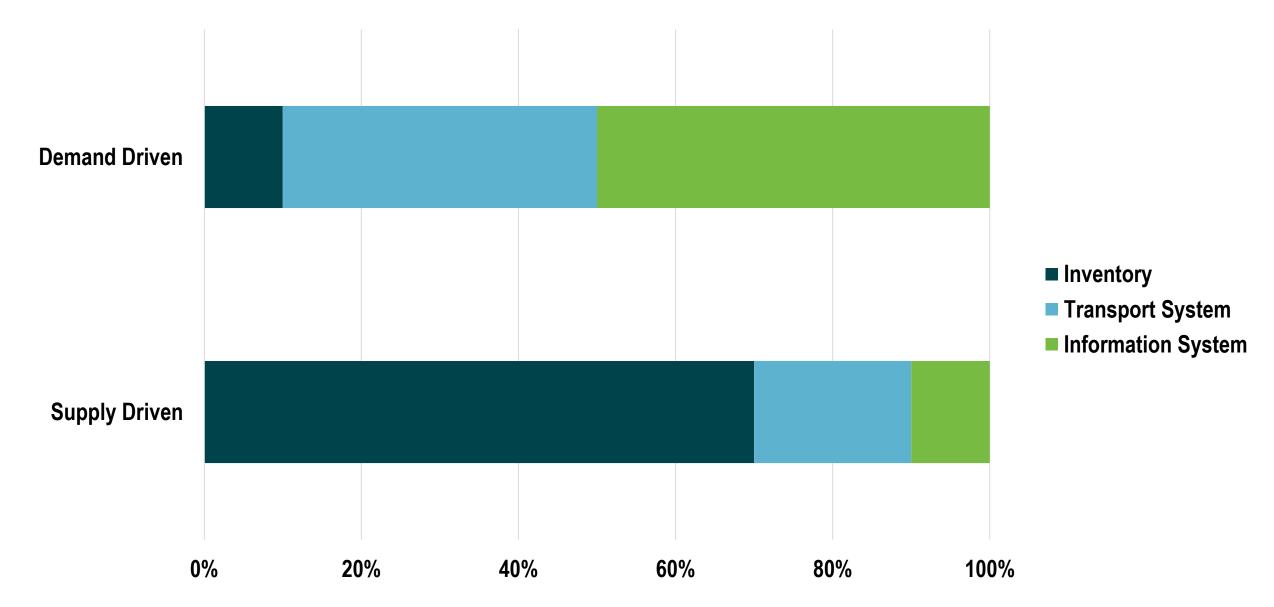
Anchor tenants (major actors in logistics). Diffusion of best practices (managerial, technical).

Service industries.

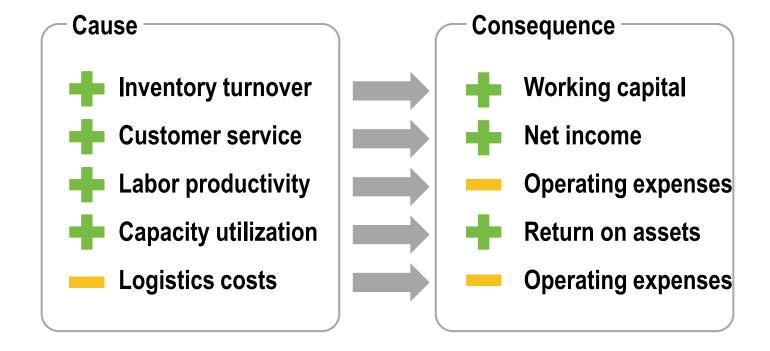
Value-added Activities Performed at Logistic Zones



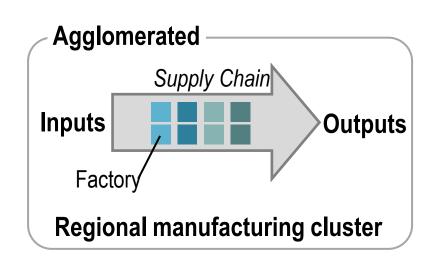
Changes in the Relative Importance of Logistical Functions in Distribution Systems

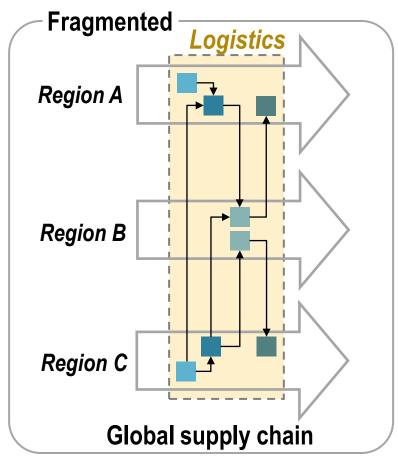


Benefits of Demand-Driven Supply Systems

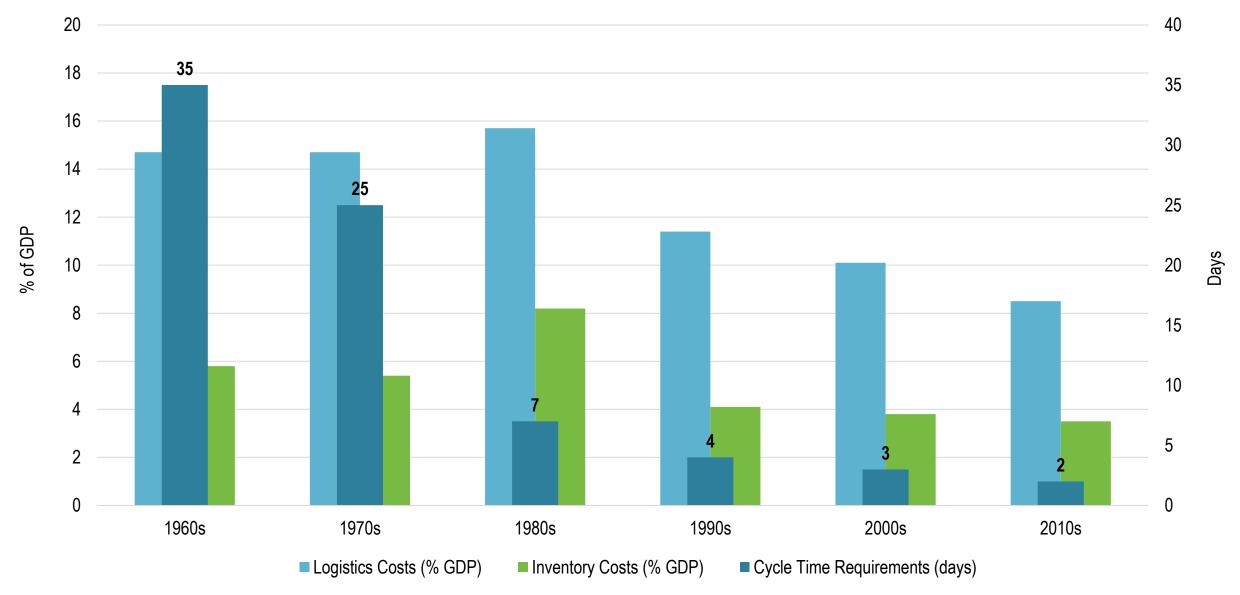


Fragmentation of the Production System and the Logistics Industry





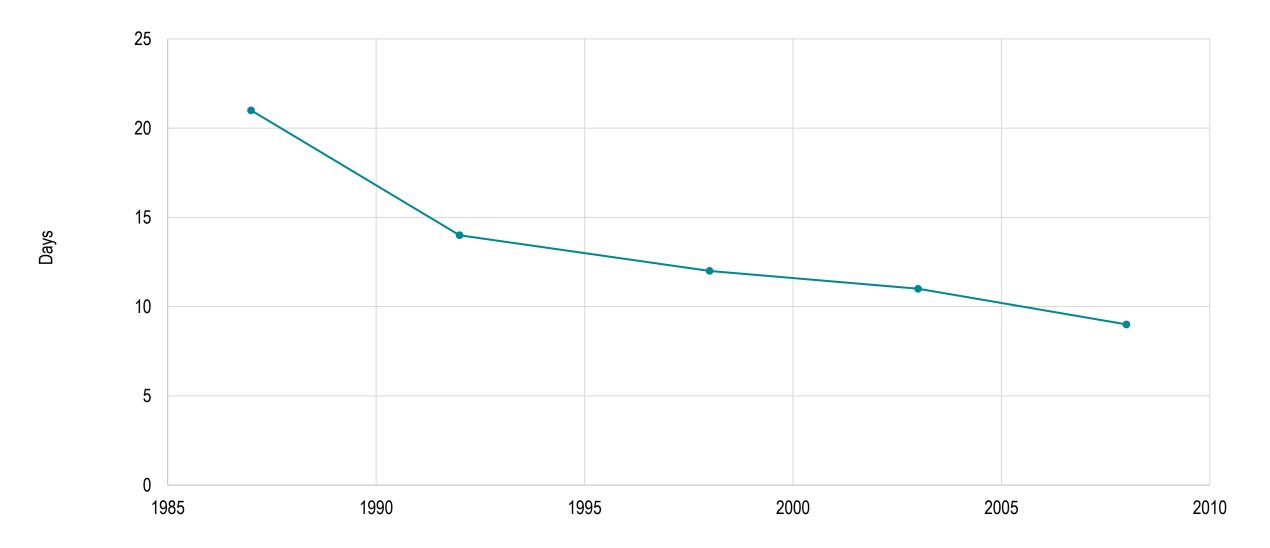
Logistical Improvements, Manufacturing Sector, 1960s to 2010s



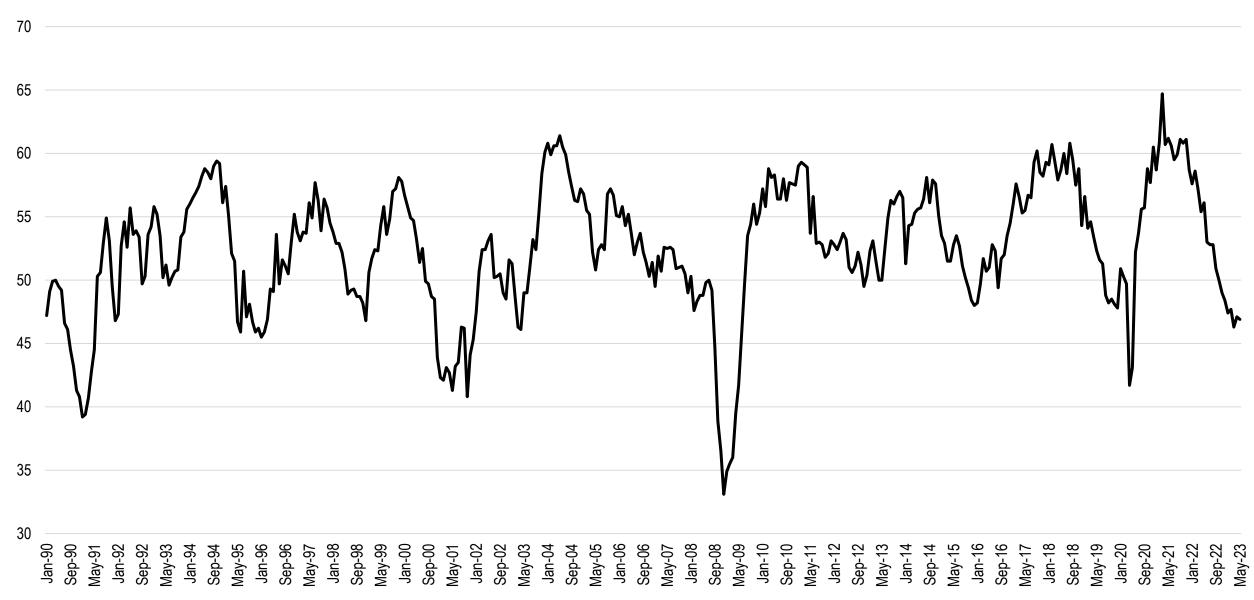
Some Issues in Supply Chain Management

| Issue | Outcome | |
|---|---|--|
| Location of inventory and production | Wider geographical sourcing and distribution of goods | |
| Development of break-bulk / transshipment systems | | |
| Concentration of international trade | Major port and airport gateways | |
| Development of hub and spoke systems | Intermediary hubs, | |
| Time management | Postponement, Nominated day delivery and timed delivery systems | |
| Rationalization of the supply base | | |
| | | |
| Vertical disintegration of production | | |
| Direct deliveries | | |
| Green logistics | Reverse logistics | |

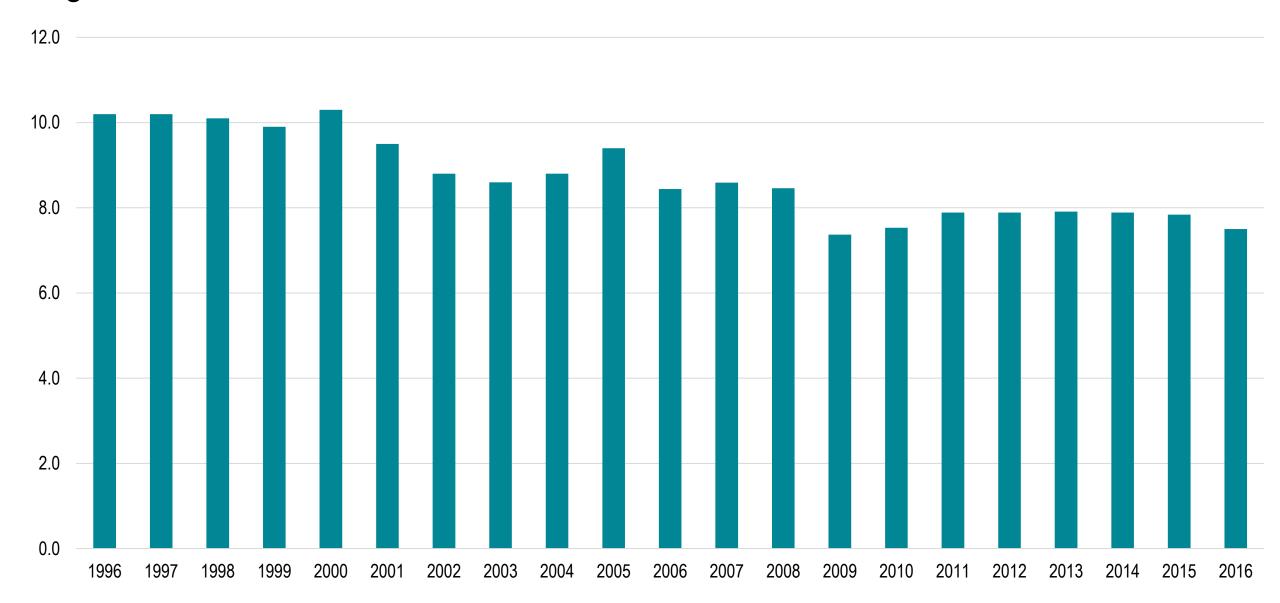
Average Order Lead Times of European Manufacturers, Wholesalers, and Retailers



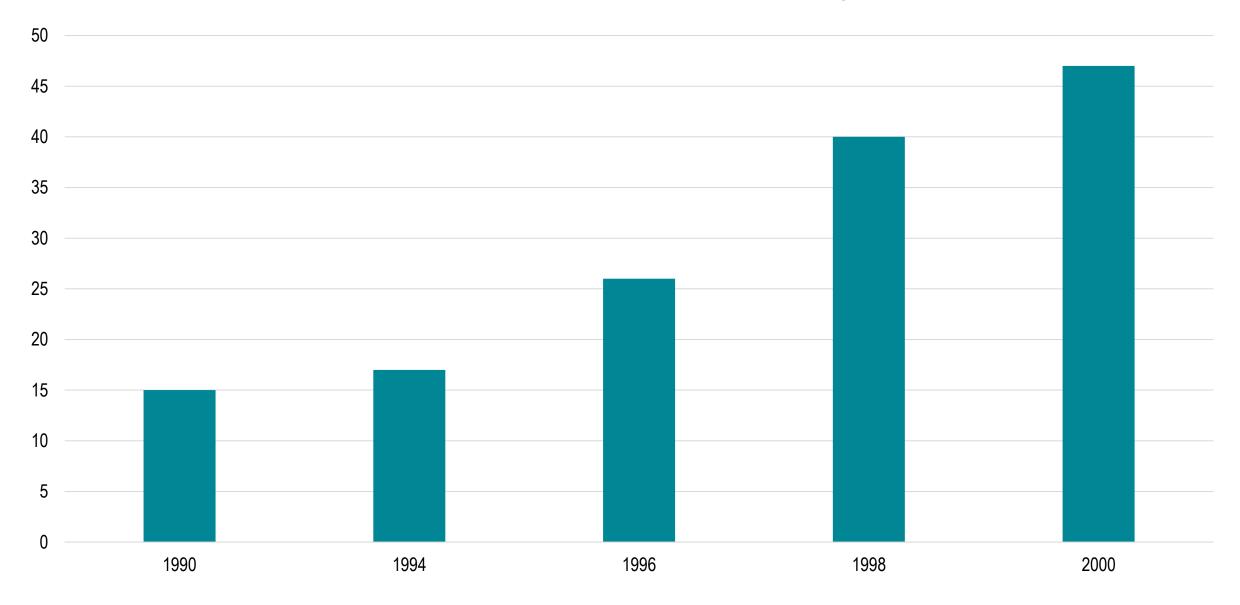
Purchasing Managers Index, 1990-2023



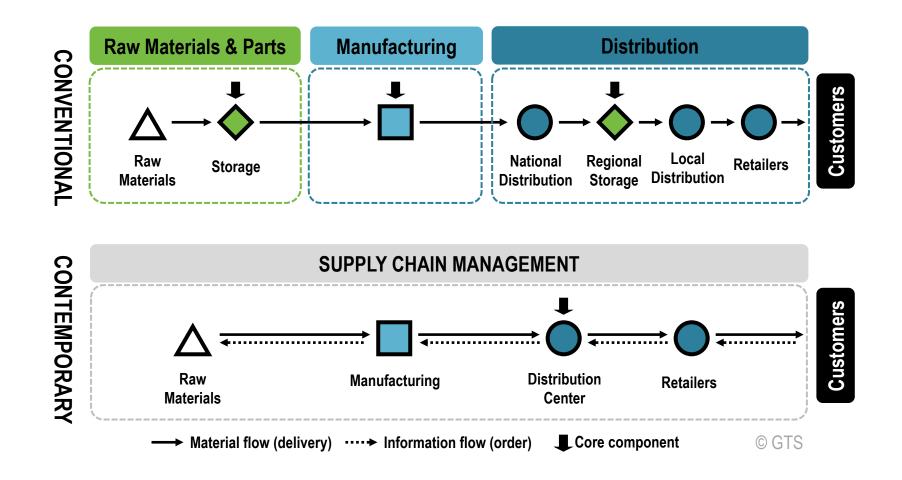
Logistics Costs as % of GDP



% of Products Shipped for "Just-in-Time" Manufacturing



Conventional and Contemporary Arrangement of Freight Flows



Logistical Activities Related to Containerization

Container Management



- Broking/Leasing.
- Inventory management.
- Transport routing.
- Container tracking.

Container Transportation





- Maritime shipping (Routing, Scheduling).
- Terminal operations
 (Transshipment,
 Storage/Stacking, Gate access).
- Inland transportation (Rail operations, Drayage, Repositioning).

Cargo Handling



- Loading (Packing, Palletizing and Bundling).
- Transloading (Re-bundling).
- Unloading (Unbundling, depalletizing and Unpacking).

Container Maintenance



- Empty stacking.
- Inspection.
- Cleaning & Repair.

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Main Actors of the Logistics Chain

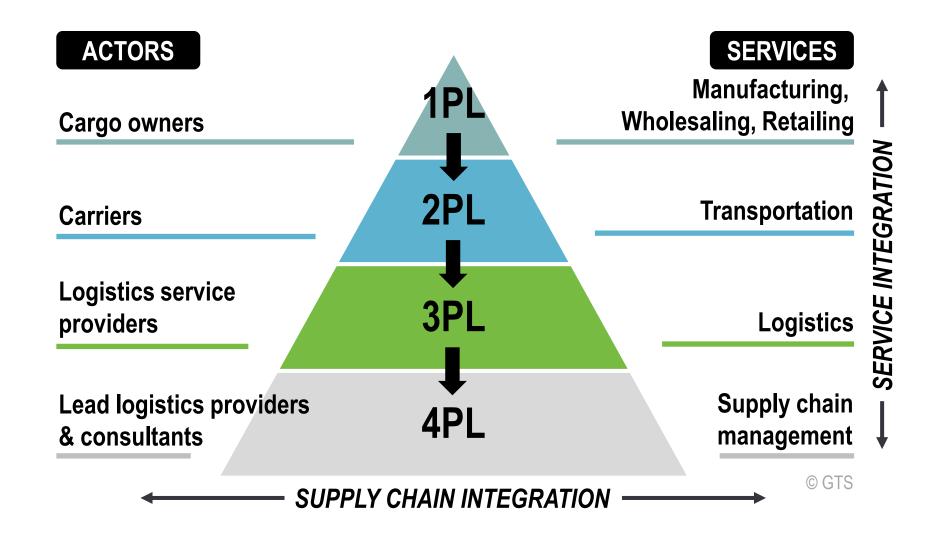








Layers to Logistics Services



[FIGURE 1] MAJOR ACQUISITIONS BY LARGE THIRD-PARTY LOGISTICS COMPANIES (3PLS), 2014-2015

| Acquiring Company | Acquisition | Core Business | Estimated Acquisition Cost (US \$) | Announcement Date |
|---|--|---|--|--------------------|
| DSV | UTi Worldwide | Non-asset-based international logistics, freight forwarding, and customs brokerage | \$1.35 billion | October 9, 2015 |
| XPO Logistics | Con-way | Less-than-truckload (LTL), truckload (TL), and 3PL services | \$3.0 billion | September 9, 2015* |
| Geodis SA (Owned by French railway SNCF) | OHL (owned by private equity firm) | Value-added warehousing | \$800 million | August 17, 2015** |
| UPS | Coyote Logistics | Non-asset-based \$1.8 billion truckload (TL) carrier and freight brokerage | | July 31, 2015*** |
| XPO Logistics | Norbert Dentressangle (France) | Contract logistics, global freight forwarding, brokerage, and transportation management | \$3.53 billion | April 28, 2015 |
| Federal Express | TNT Express (Netherlands) | European package delivery | \$4.8 billion | April 7, 2015 |
| Penske | Transfreight | Automotive 3PL services | Private transaction; no terms announced | March 23, 2015 |
| Kintetsu World Express (Japan) | APL Logistics (Singapore) | Global logistics services/ ocean focus | \$1.2 billion | February 17, 2015 |
| Norbert Dentressangle (France) | Jacobson Companies (owned by private equity) | Value-added warehousing | \$750 million | July 31, 2014**** |
| Federal Express | Genco | Product lifecycle management and reverse logistics | \$1.4 billion | April 1, 2014 |
| XPO Logistics | Pacer International | Intermodal services, including U.SMexico | \$335 million | January 6, 2014 |

^{*}Acquisition involves Con-way Freight, Menlo Logistics, Con-way Truckload, and Con-way Multimodal. All will be rebranded as XPO Logistics.

^{**}The company is being sold by the private equity company, Welch, Carson, Anderson & Stowe and Hyde Park Holdings, LLC.

^{***}The company is being sold by the private equity firm Warburg Pincus.

^{****} The company was sold by Oak Hill Capital Partners.

Key Drivers for Third- and Fourth-Party Logistics Providers

GLOBALIZATION



Supply chains and manufacturing increasingly global, requiring greater management of supply chains.

INNOVATION & MANAGEMENT



3PLs becoming increasingly sophisticated in supply chain management, making investments, realizing economies of scale.

CORE COMPETENCIES



Manufacturers and retailers are focusing on their core business and outsourcing logistics services to specialized firms.

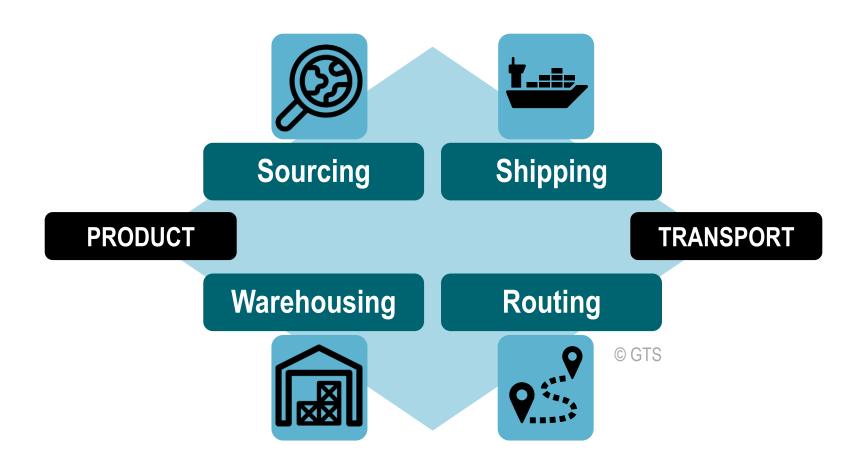
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ASSET UTILIZATION



3PL model promotes greater asset utilization (e.g. balancing flows, backhaul, within their networks) and asset-sharing alliances.

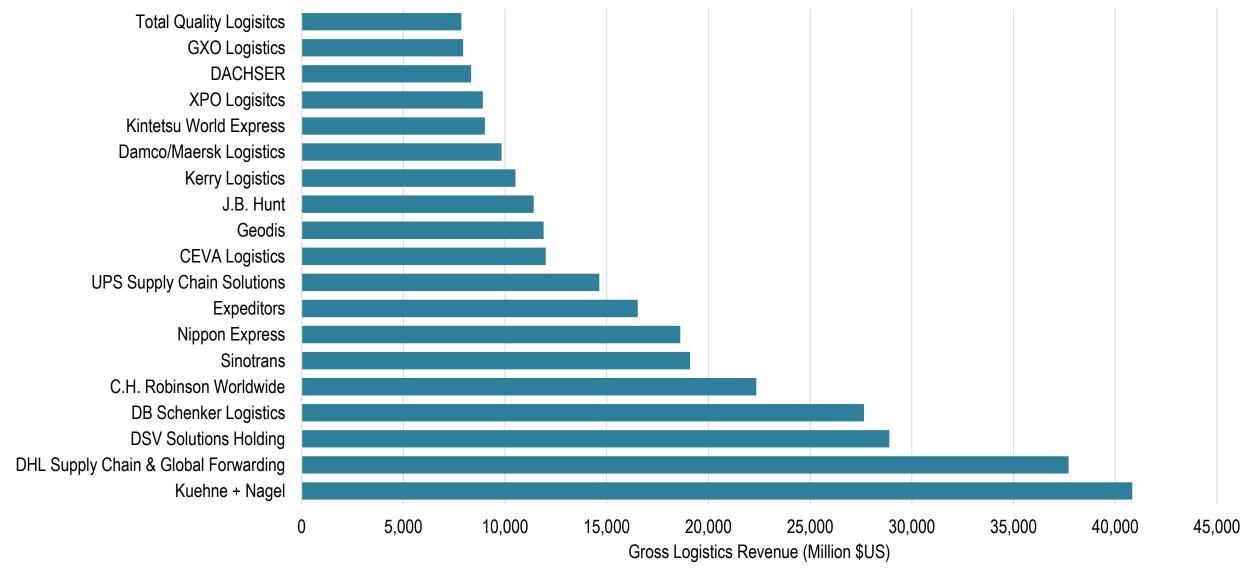
Main Core Competencies of Third-Party Logistics Providers



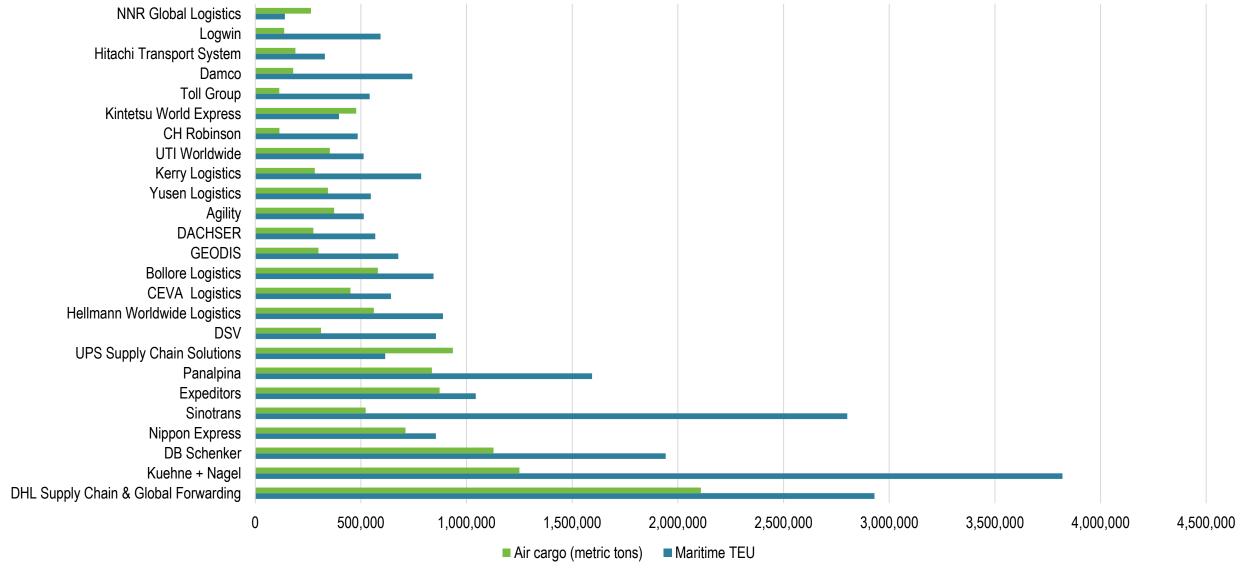
Services Offered by Third and Fourth Party Logistics Service Providers

| 3PL ► | | | ■ 4PL |
|---|--|--|---|
| Standard | Advanced | Complete | Integrated |
| Transportation services Carrier selection Rate negotiation Fleet management Warehousing Cross docking Pick and Pack Distribution (direct to store/home) Dispatching Delivery documentation Shipment consolidation | Vendor managed inventories Stock accounting Customs clearance and documentation Assembly Packaging and labeling Managing product returns Financing Retail delivery, set up and on site training Inventory tracking | Order planning and processing Information and Communications Technologies (ICT) management Single invoice Landed duty paid cost Payment collection Real time inventory updates Just in Time (JIT) inventory management | Production planning Global sourcing Multiple routing options Supply chain consulting Real time supply chain monitoring and adjustment |

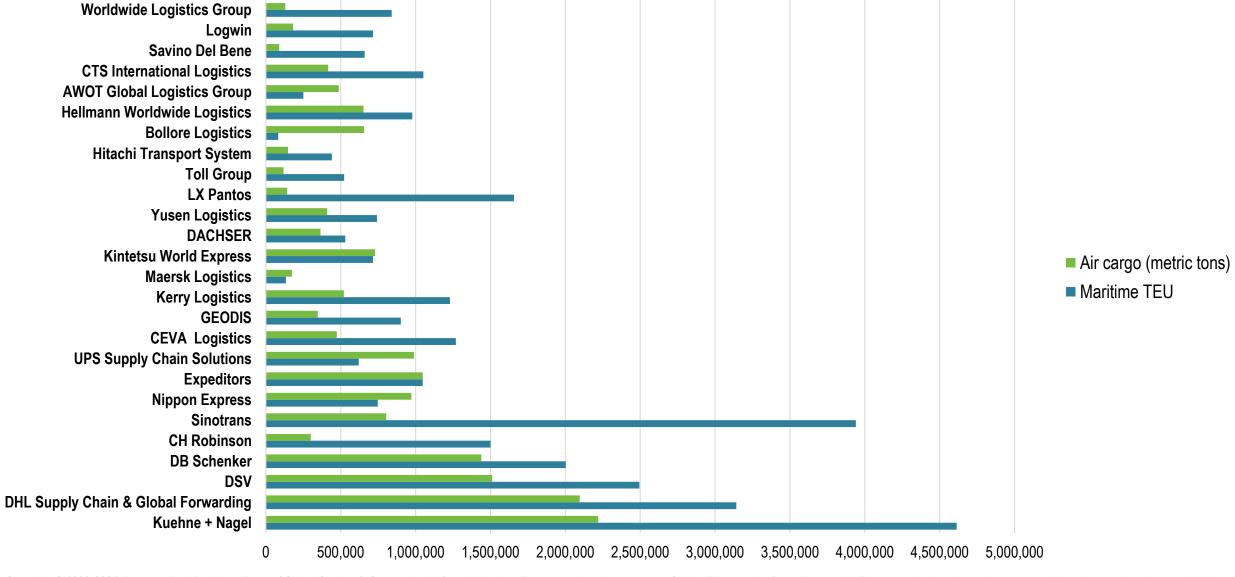
World's Largest Third-Party Logistics Providers, 2021



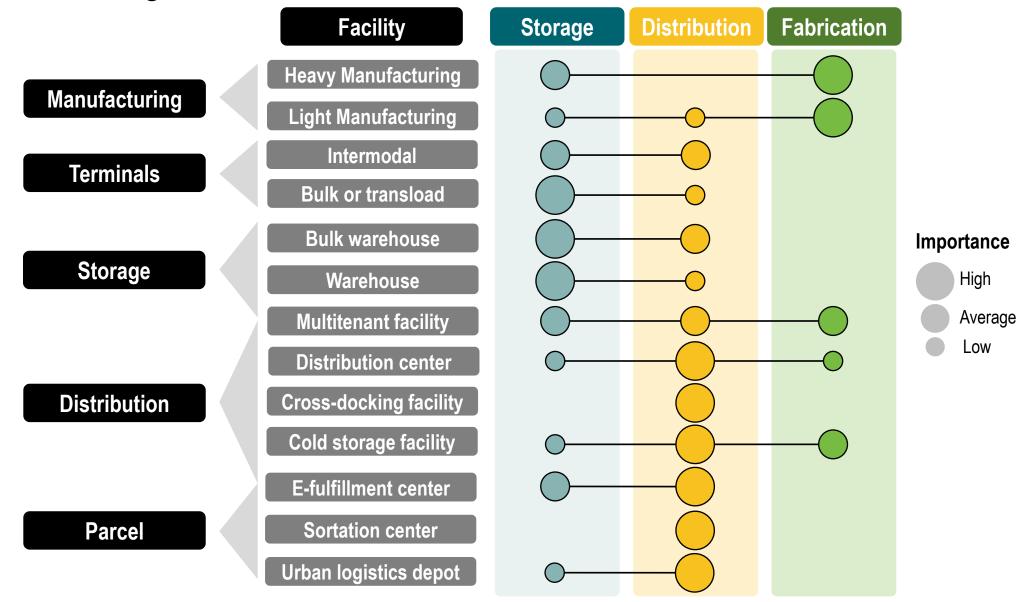
World's Largest Freight Forwarders, 2015



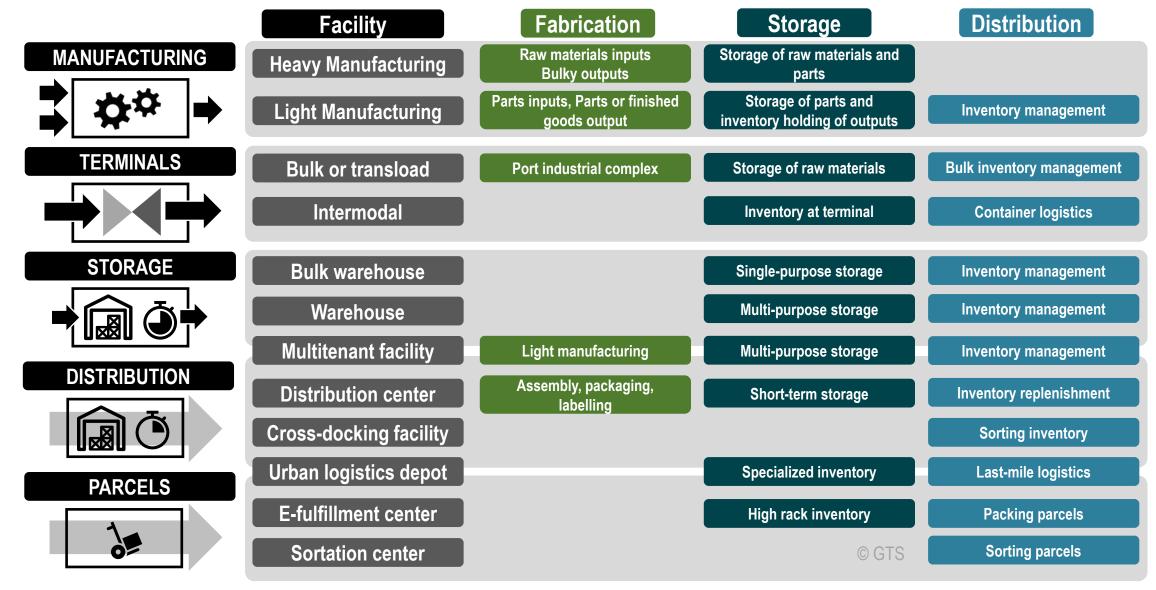
World's Largest Freight Forwarders, 2021



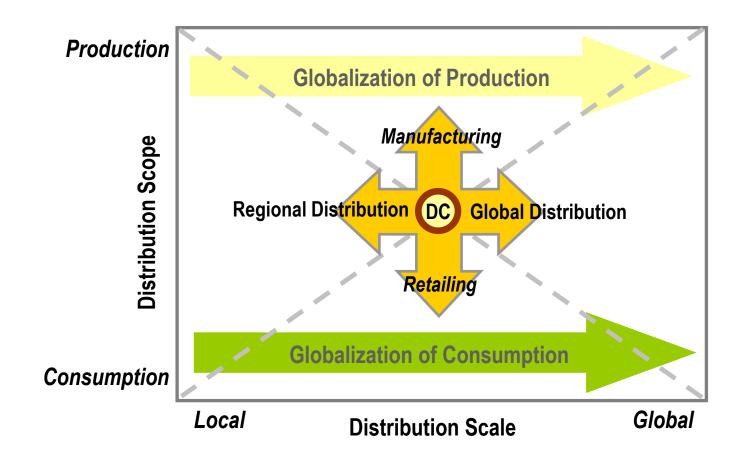
Types of Freight Facilities



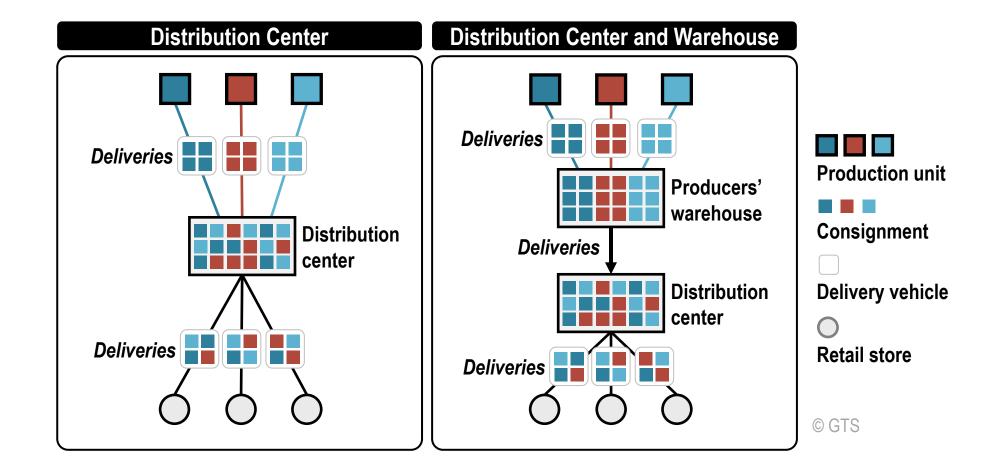
Types of Freight Facilities



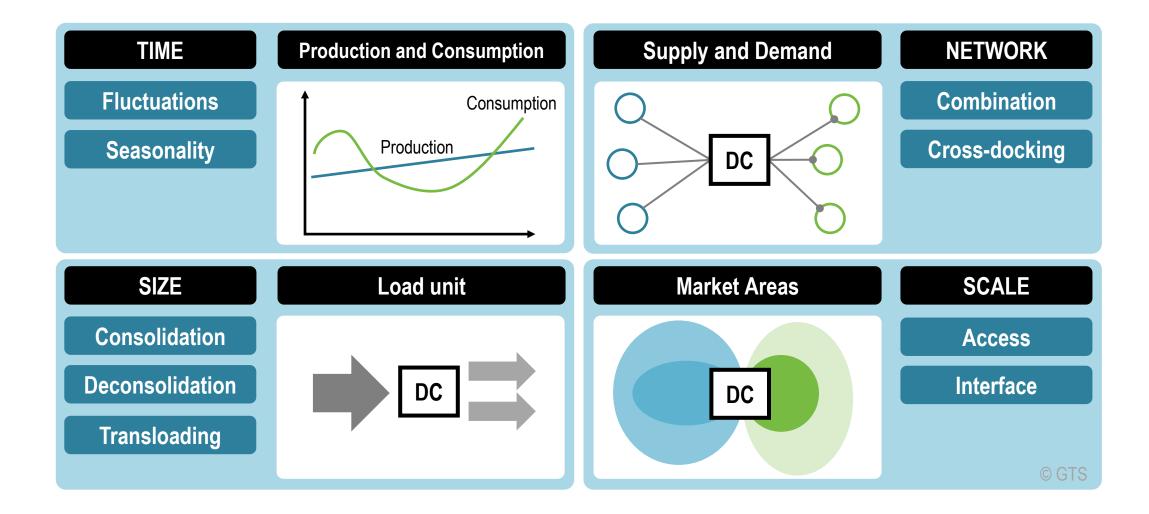
Nodes and Freight Distribution



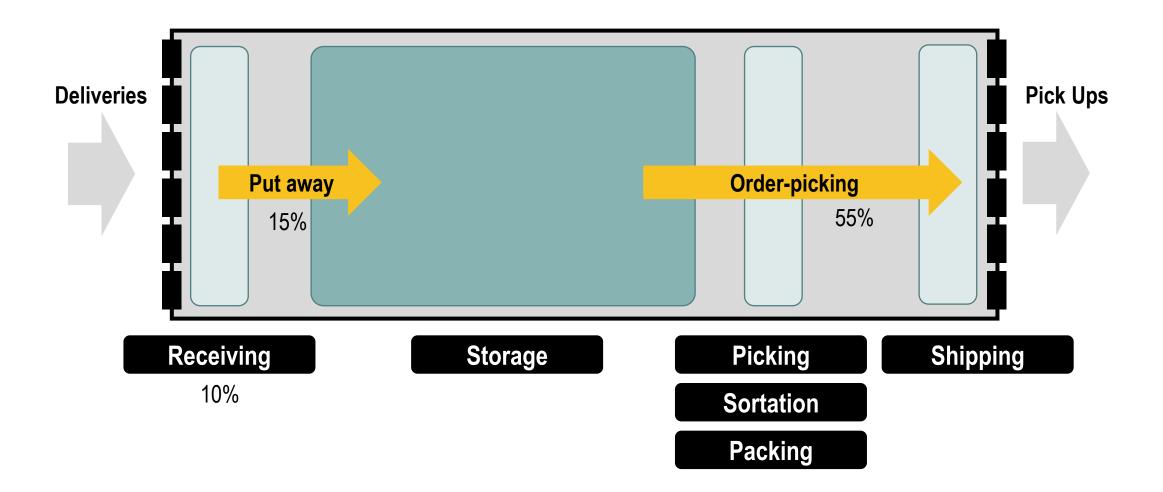
The Role of Distribution Centers and Warehouses



Asynchronism and Distribution Centers



Main Warehousing Operations



Location and Design Criteria for Distribution Centers

ATTRIBUTE

Cost

Footprint

Facility

Connectivity

Accessibility

Technology

DRIVER

Price sensitivity

Massification

Throughput

Co-location

Lead time

Automation

Price per square foot; Operation costs (labor, utilities, taxes).

Large surface; Parking space for trucks; Space for expansion.

High clearance; Separate loading and unloading bays; Improved stacking density (from 20 to 80 feet); Potential for cross-docking.

Continuous turnover (pick-up and deliveries often LTL); Access to corridors; Co-location with rail, air and port terminals.

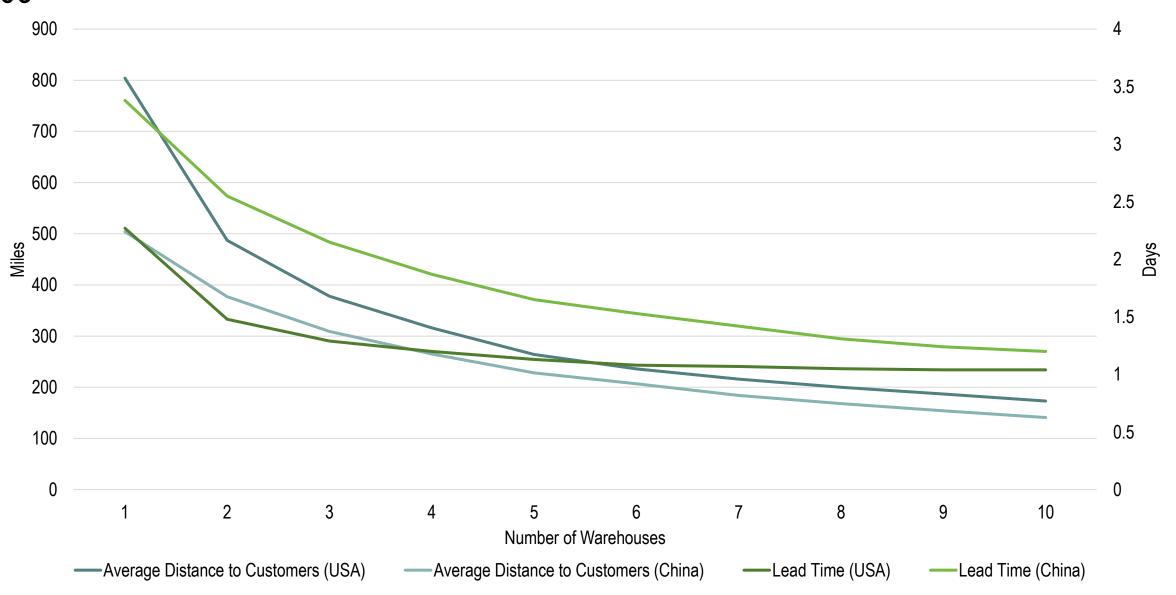
Market access; Shorter lead times; Less than 48 hours service window.

Sort inventory; Control movements from receiving docks to shipping docks; Management systems controlling transactions.

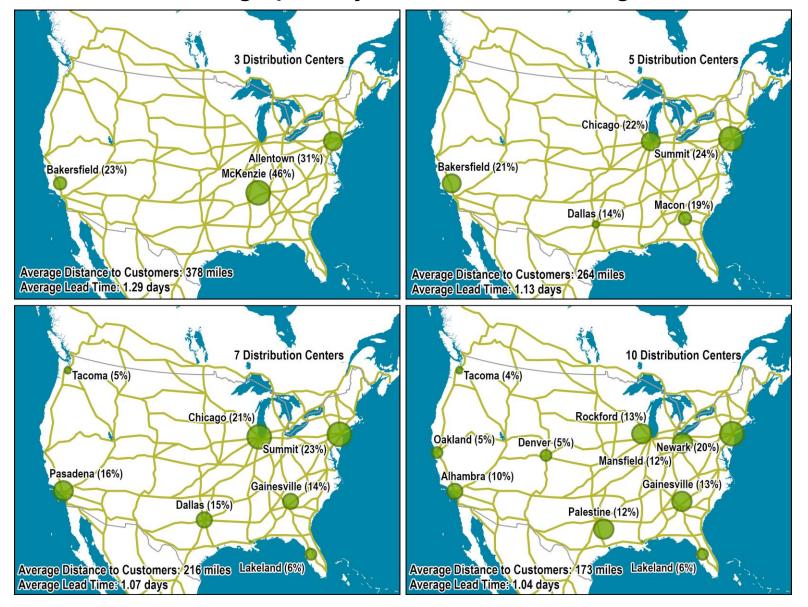
Typology Criteria of Agglomerations of Logistical Activities

| Accessibility | |
|--------------------|--|
| Internal Structure | |
| Function | |
| Governance | |

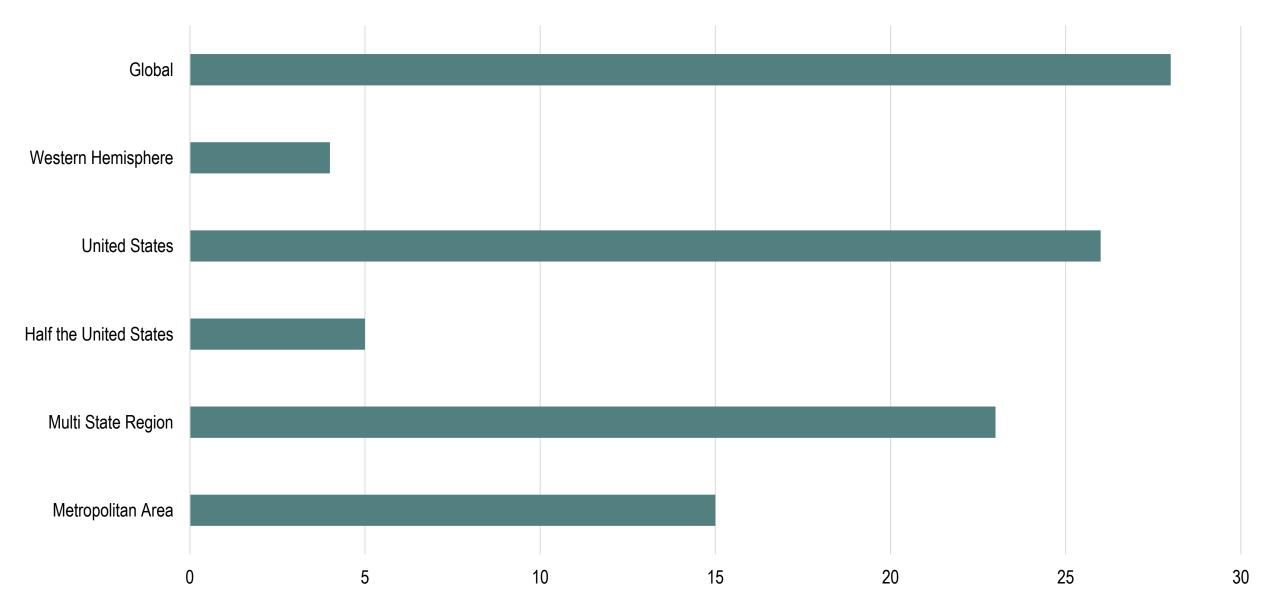
Basic Operational Characteristics by Number of Warehouses, United States and China, 2009



Optimal Location and Throughput by Number of Freight Distribution Centers

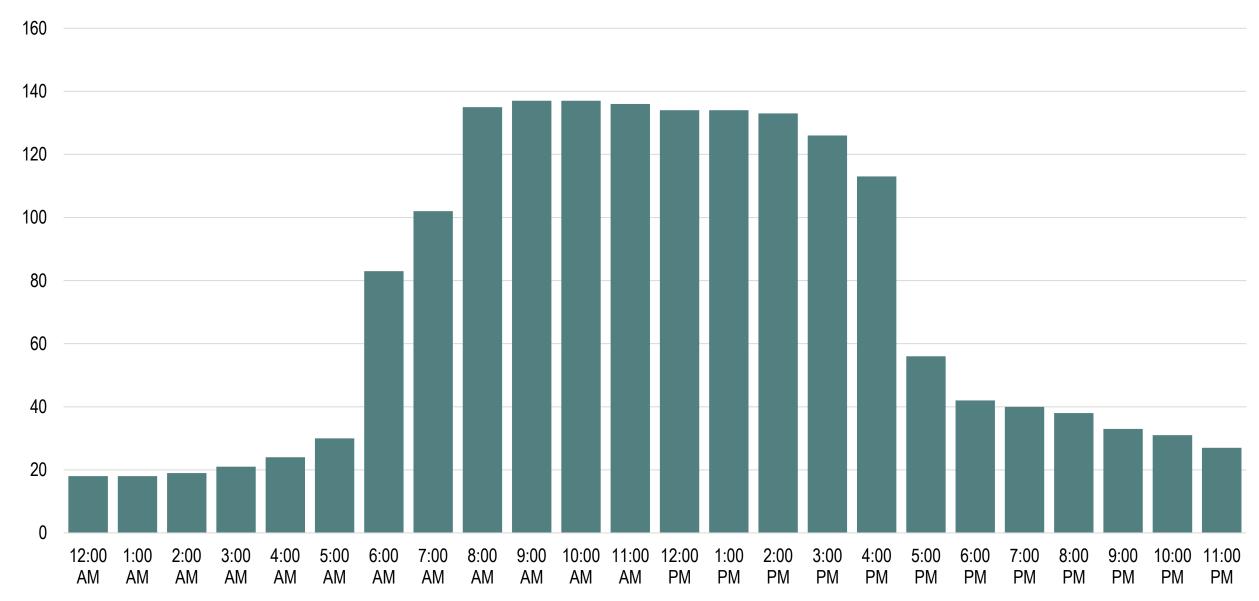


Market Area of Distribution Centers Located in the United States, 2012

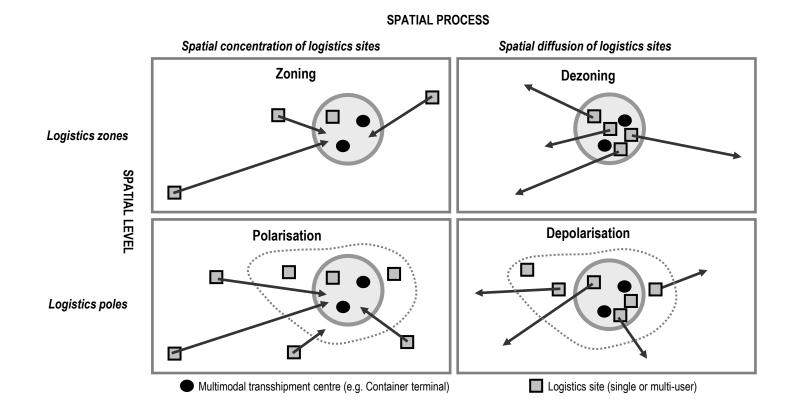


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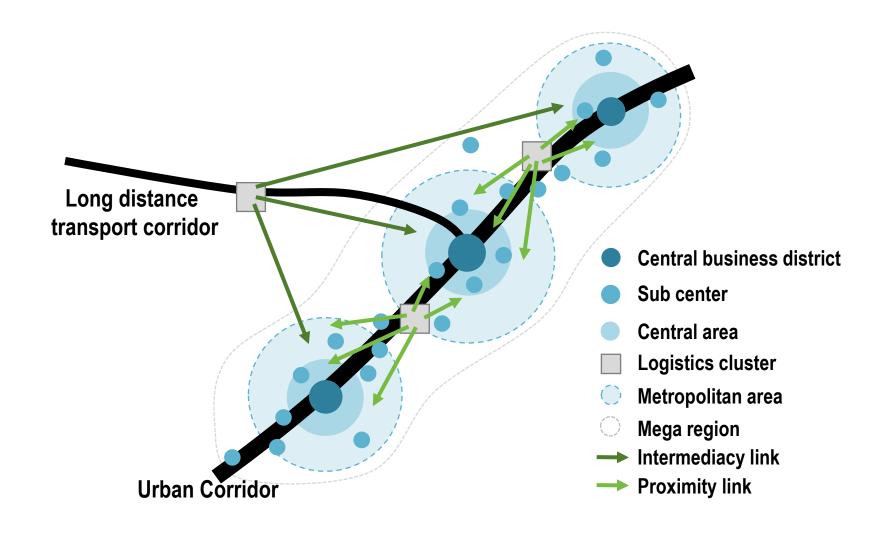
Operating Hours of Distribution Centers



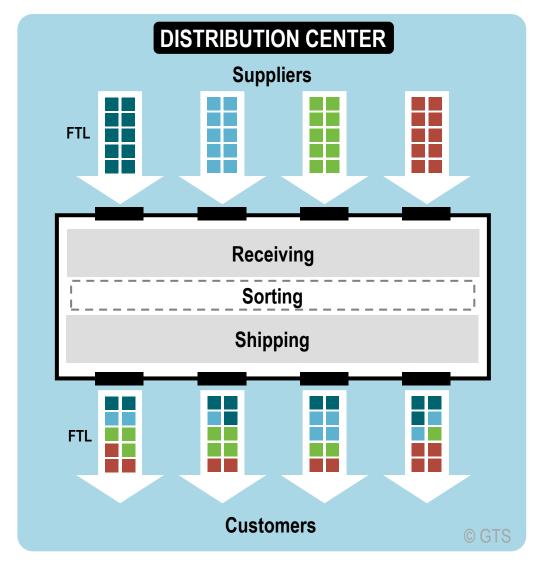
A Typology of Spatial Dynamics in the Location of Logistics Sites

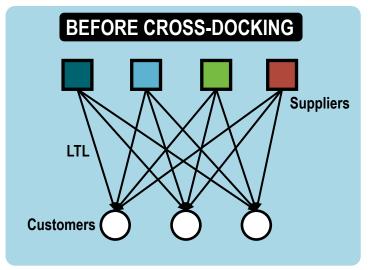


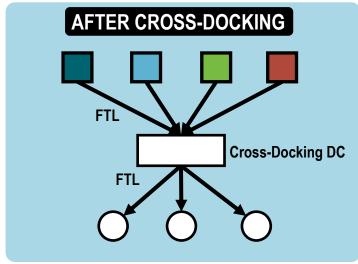
Proximity and Intermediacy for Distribution Clusters



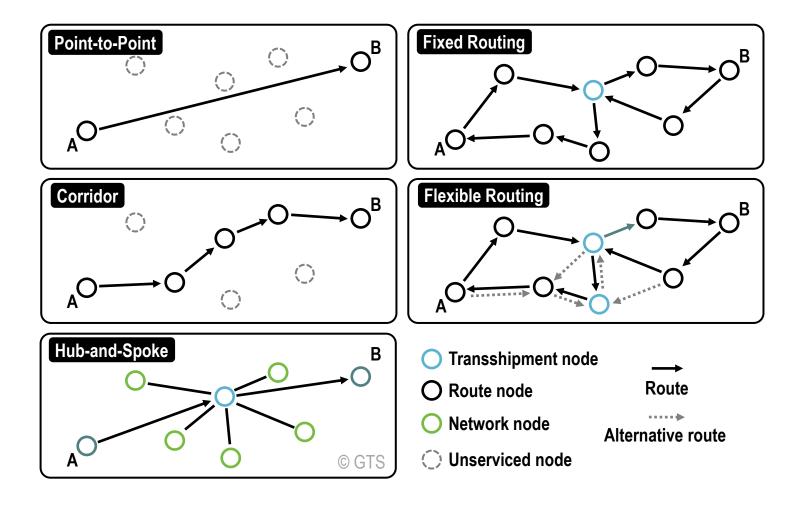
Cross-Docking Distribution Center



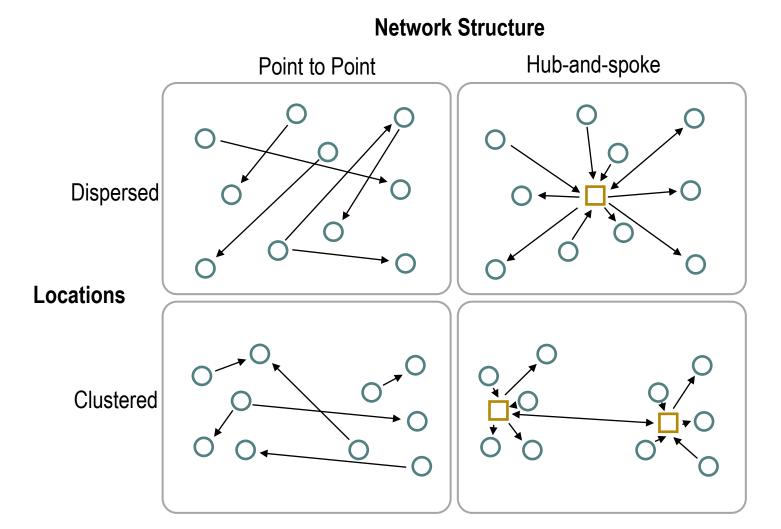




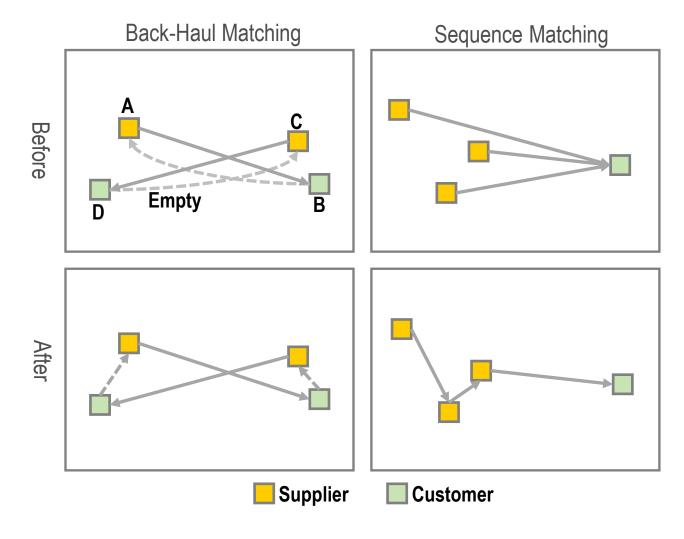
Freight Distribution and Network Strategies



Logistics Networks



Collaborative Distribution



Logistical Strategies to Cope with Higher Transport Costs

Shipping less

Shipping timing

Efficient packaging

Modal shift

Demand responsive systems.

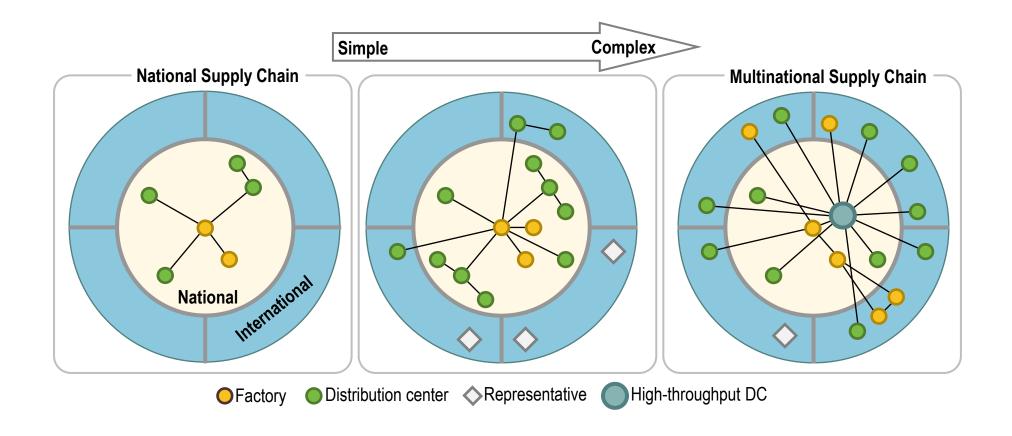
Reduce returns.

Allow longer shipping time and outside rush (high cost) periods.

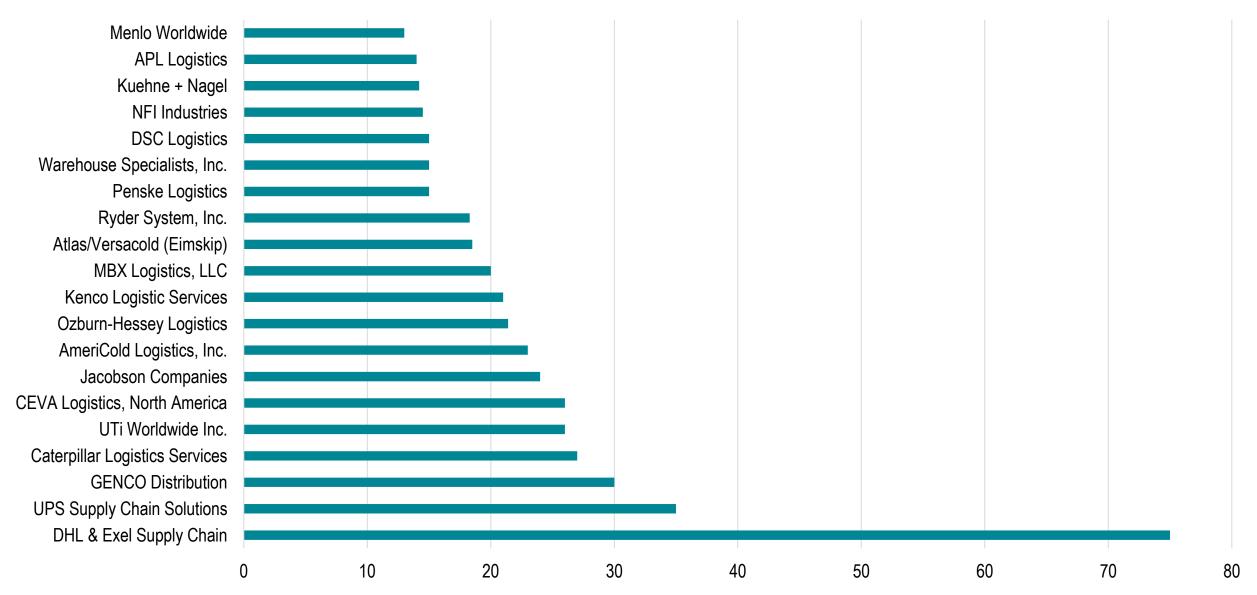
Reduce the shipment size (volume) of the same load.

Use a mode that is less impacted by congestion.

Complexity of the Supply Chain

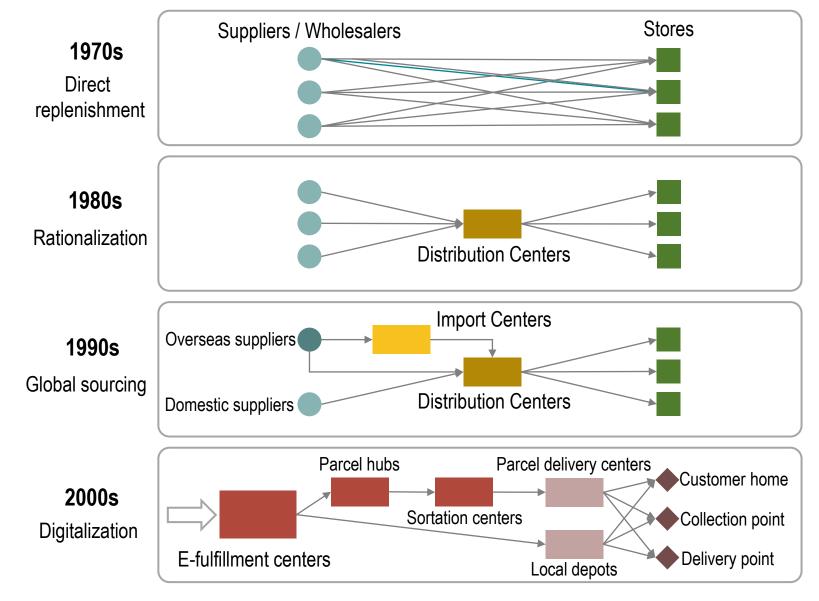


20 Largest North American Warehouse Operators, 2007

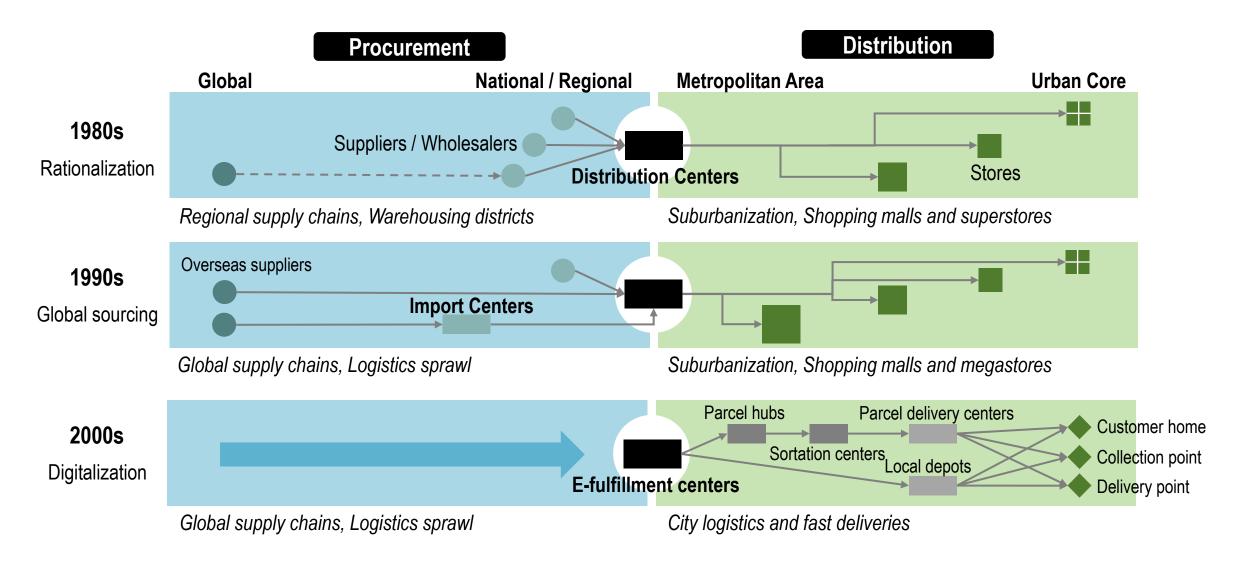


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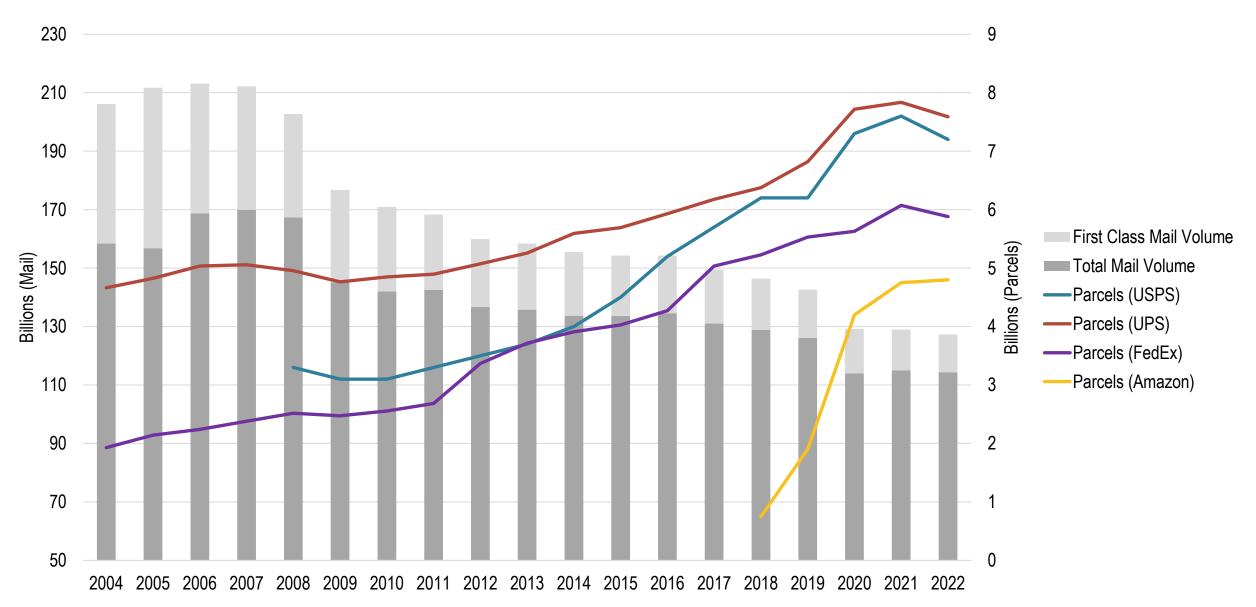
The Evolution of Retail Logistics



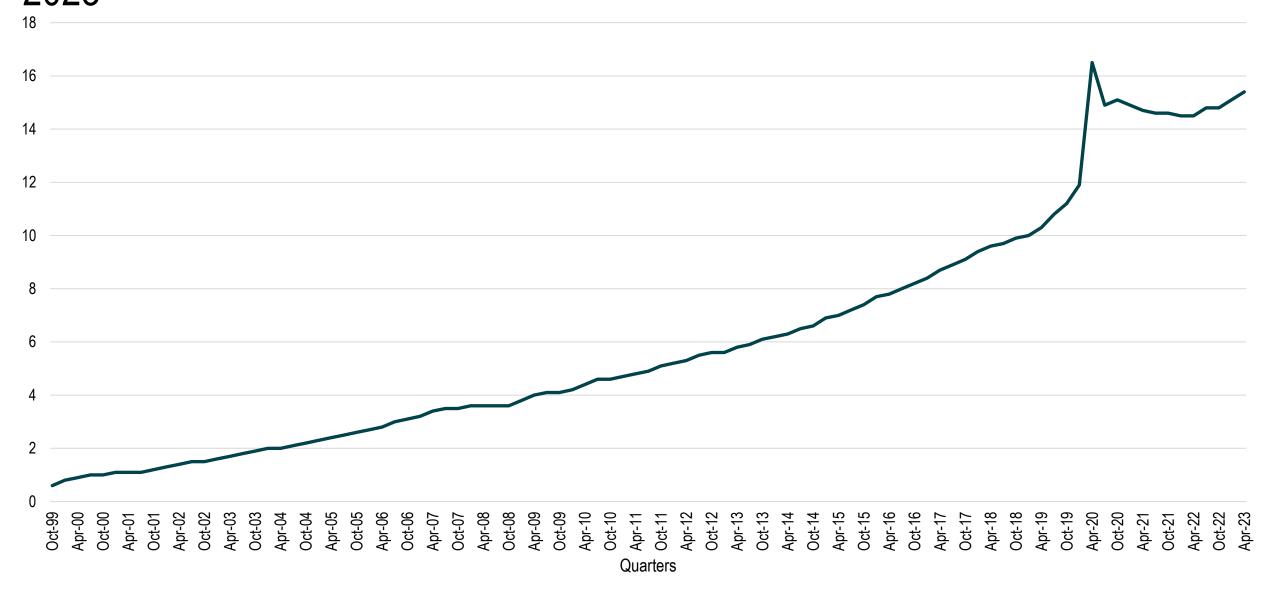
The Evolution of Retail Logistics



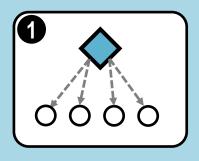
Mail Carried by USPS and Parcels Carried by Major Carriers, United States, 2004-2022



E-Commerce Retail Sales as a Percent of Total Sales, United States, 1999-2023

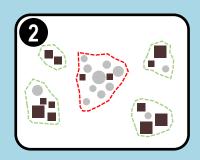


The Impacts of E-commerce on Freight Distribution



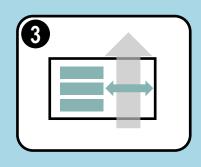
DISTRIBUTION PATTERN

- Distributional consumption.
- Growth in B2C deliveries.
- Changes in last mile logistics.



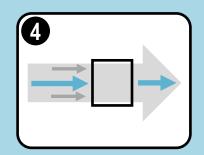
REAL ESTATE FOOTPRINT

- Shift of the real estate footprint from retail to distribution.
- Changes in locational dynamics.



LOGISTICAL FACILITIES

- New logistical facilities (E-fulfillment, Sortation center, Urban logistics depot).
- Automation of fulfillment and inventory management.

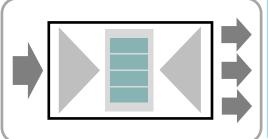


VERTICAL INTEGRATION

- Development of 3PL and 4PL services.
- Dedicated carrier services (truck, air, non-vessel operating common carrier).

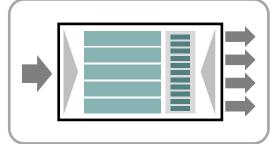
Logistics Facilities Supporting E-commerce

Inbound Cross Dock



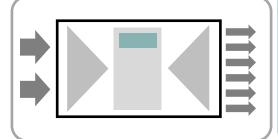
- Large-sized.
- Receiving containers and holding inventory.
- Double-side cross-docking configuration.
- Close to intermodal terminals.

E-Fulfillment Center



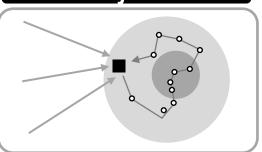
- Large-sized.
- Single-side cross-docking configuration common.
- High racks automated storage.
- Item specialization.
- Access to a major parcel hub.

Sortation Center



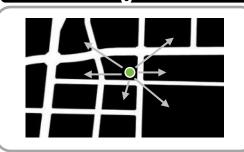
- Medium to large-sized.
- Cross-docking configuration for loading trucks.
- Automated and semi-automated sortation.
- Accessibility to regional distribution.

Delivery Station



- Medium to small-sized.
- Cross-docking configuration for loading delivery vehicles.
- Periphery or central areas of metropolitan areas.

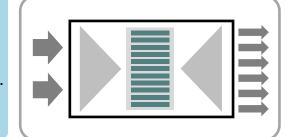
Local Freight Station



- Small or micro-sized.
- Store-like facility (pickup location).
- Locker banks (freight station).
- High-density neighborhood locations.

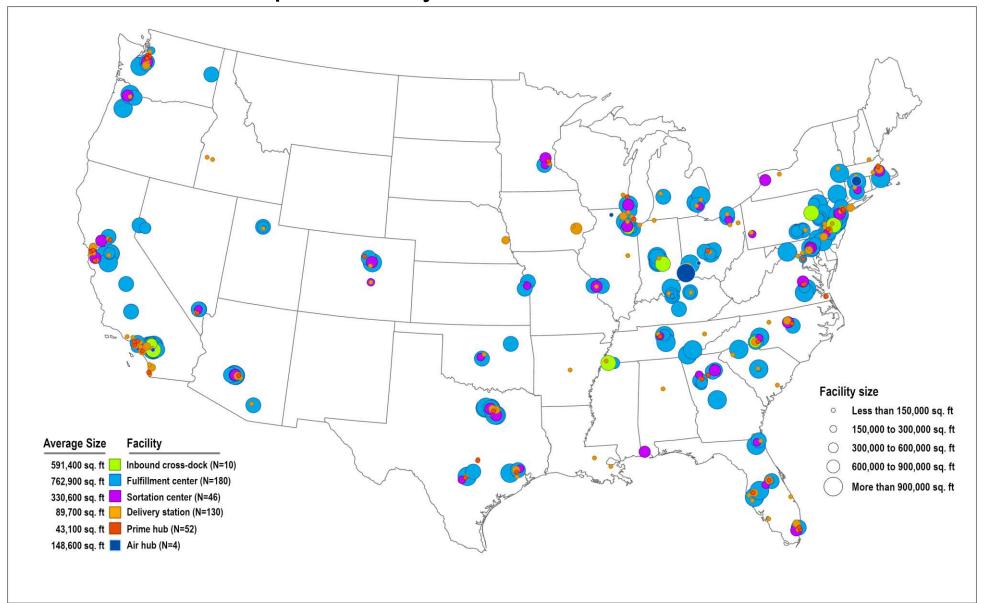
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Fast Delivery Hub

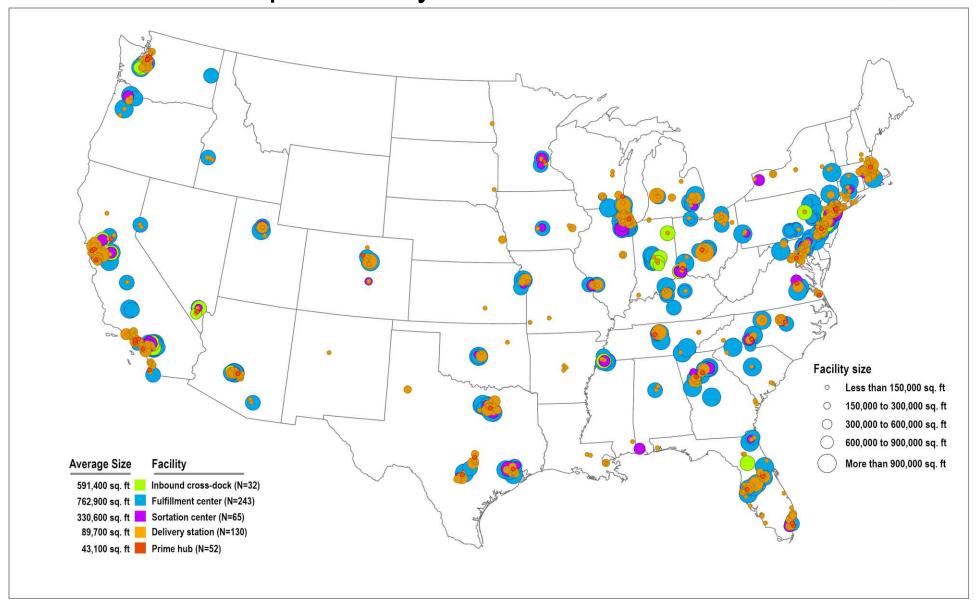


- Small to medium-sized.
- Near large metropolitan areas.
- Limited inventory of high-demand items.
- Some co-location with e-fulfillment centers.

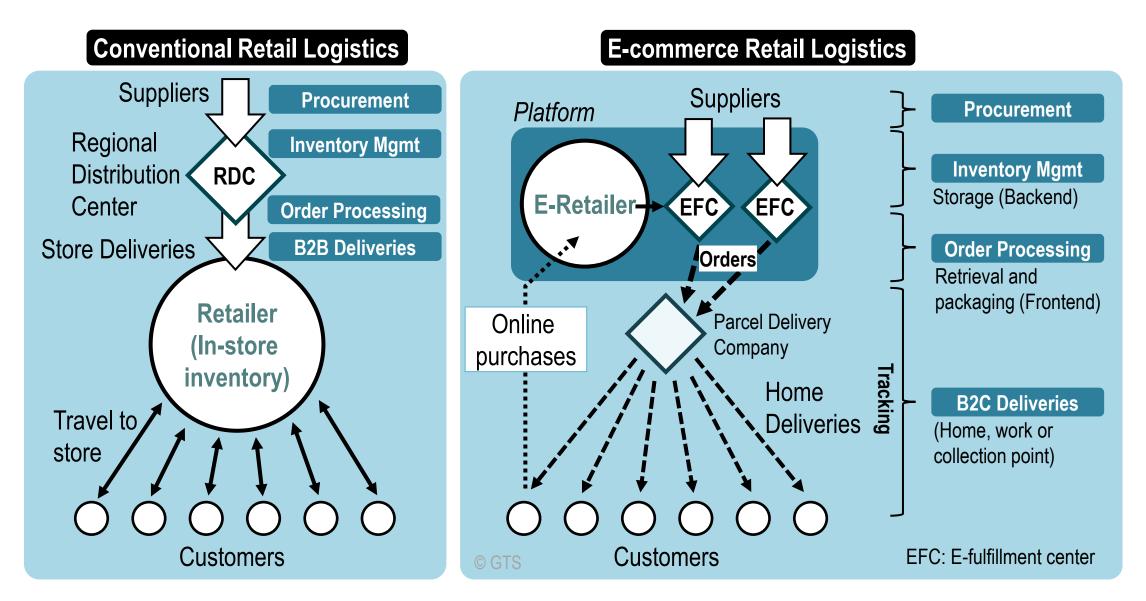
E-Commerce Facilities Operated by Amazon in the United States, 2019



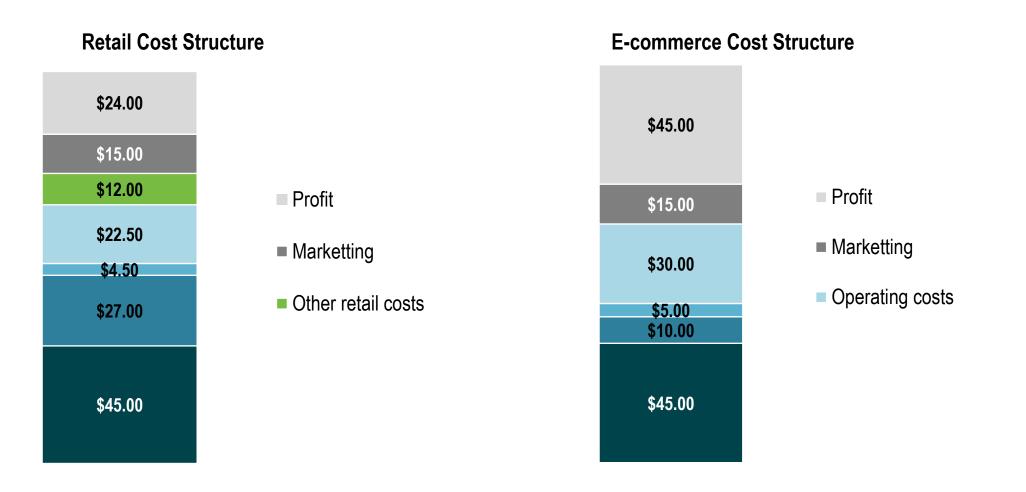
E-Commerce Facilities Operated by Amazon in the United States, 2021



Retail Logistics and E-commerce



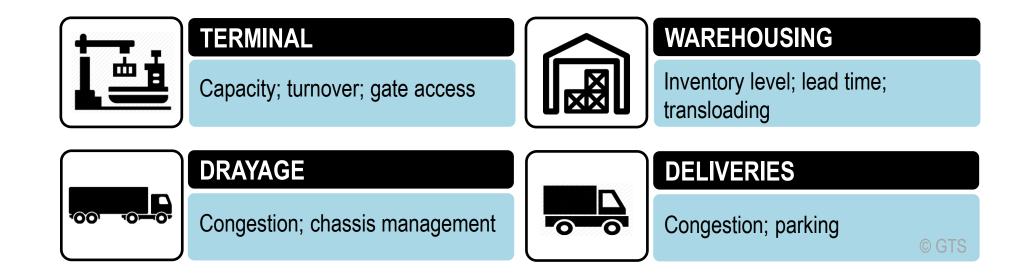
Comparison Between Retail and E-commerce Cost Structures for a \$150 Apparel Piece



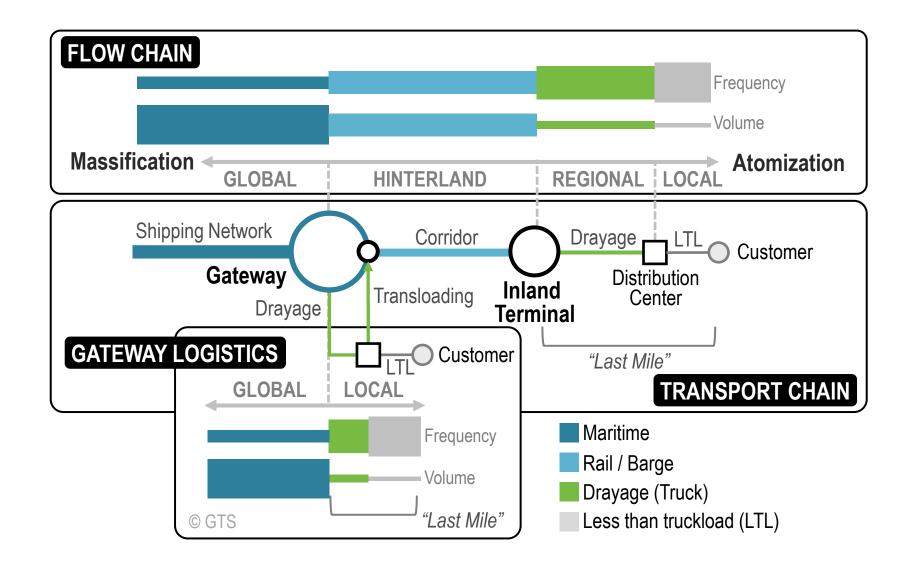
Shifts of Logistical Operations in the Internet Economy

| | Traditional logistics | E-logistics |
|--------------------------------|-----------------------|-----------------------|
| Orders | Predictable | Variable |
| Order cycle time | Weekly | Daily or hourly |
| Customer | Strategic | Broader base |
| Customer service | Reactive, rigid | Responsive, flexible |
| Replenishment | Scheduled | Real-time |
| Distribution model | Supply-driven (push) | Demand-driven (pull) |
| Demand | Stable, consistent | More cyclical |
| Shipment type | Bulk | Smaller lots |
| Destinations | Concentrated | More dispersion |
| Warehouse reconfiguration | Weekly or monthly | Continual, rule-based |
| International trade compliance | Manual | Automated |

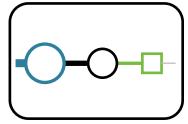
Elements of Last Mile Logistics



The Last Mile in Inland Freight Distribution



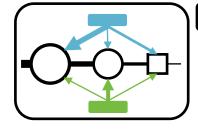
Elements of Supply Chain Connectivity and Integration



Transport Connectivity

Improving connectivity and interoperability of modes (intermodalism). Infrastructure and superstructure improvements (capacity and throughput).

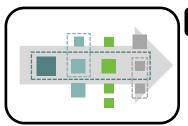
Synchronizing terminals and hinterland flows.



Planning and Funding Integration

Planning and funding of infrastructure provision from an integrated multi-modal and logistics chain perspective.

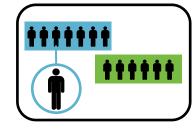
Respective roles and competencies of the public and private actors.



Commercial Integration

Trade and commercial agreements. Mergers and acquisitions along the supply chain.

Cost, time and reliability of transport and distribution services. Vertical and horizontal integration (e.g. bill of lading).

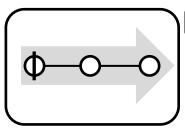


Work Practices Integration

Organizational (managing labor as a group) and skills (managing individual workers) competencies to move cargo efficiently.

Operational window (working hours), minimal service levels and essential services.

Automation of repetitive tasks.

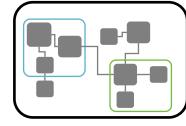


Customs and Security Integration

Moving cargo more efficiently across borders.

Harmonization of customs and security procedures.

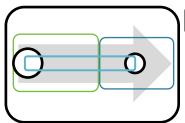
Assessments of cargo contents, cargo integrity, route integrity and information integrity.



Information Systems Integration

Interconnectivity of information systems with blockchains.

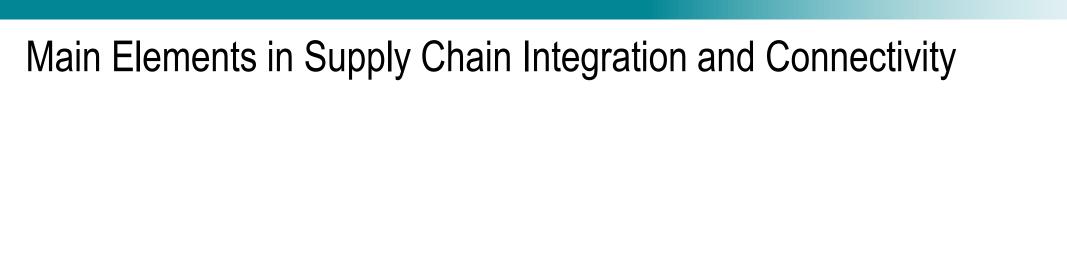
Asset tracking, status monitoring, customs facilitation, freight status information and transport network status information.



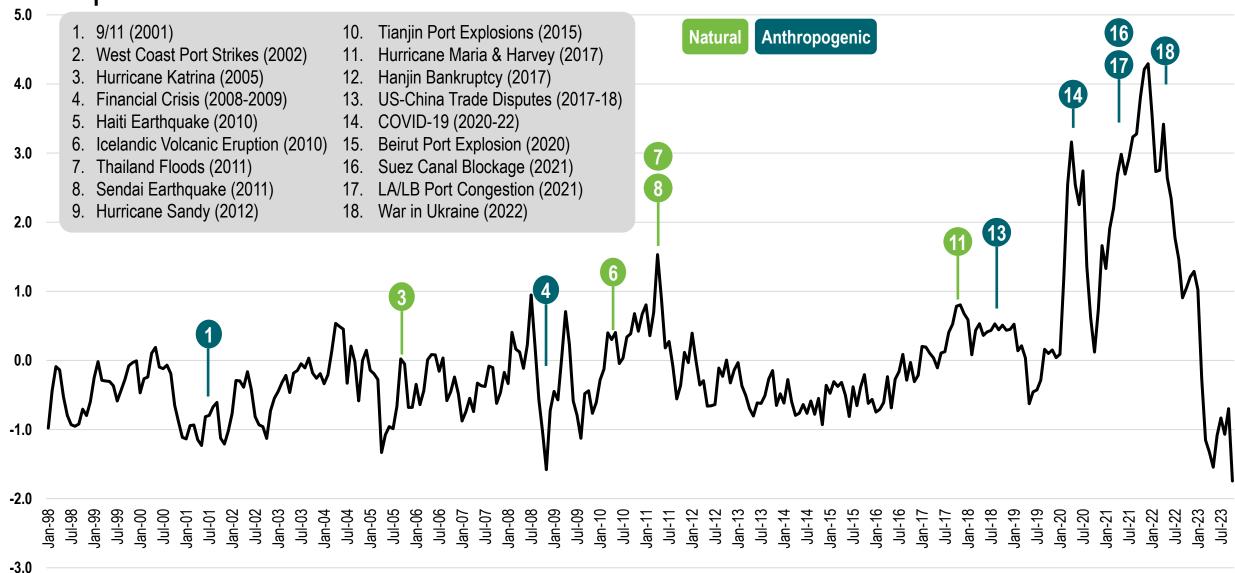
Regulatory Integration

Promote modal choice and avoid subsidized modal preference. Harmonization of regulations across jurisdictions such as for vehicles, goods handling and transport, land use, labor and finance. Promotion of standards and certification.

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Global Supply Chain Pressure Index (GSCPI) and Major Supply Chain Disruptions



Fundamentals of the Physical Internet

