The Geography of Transport Systems

Applications and Case Studies – Part II (Freight Issues)

FIFTH EDITION

ROUTLEDGE



APPENDIX B

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The Cold Chain

The Cold Chain Market: Products, Geography and Distribution

Product

• Physical attributes requiring specific temperature and humidity conditions.



Geography (Origin / Destination)

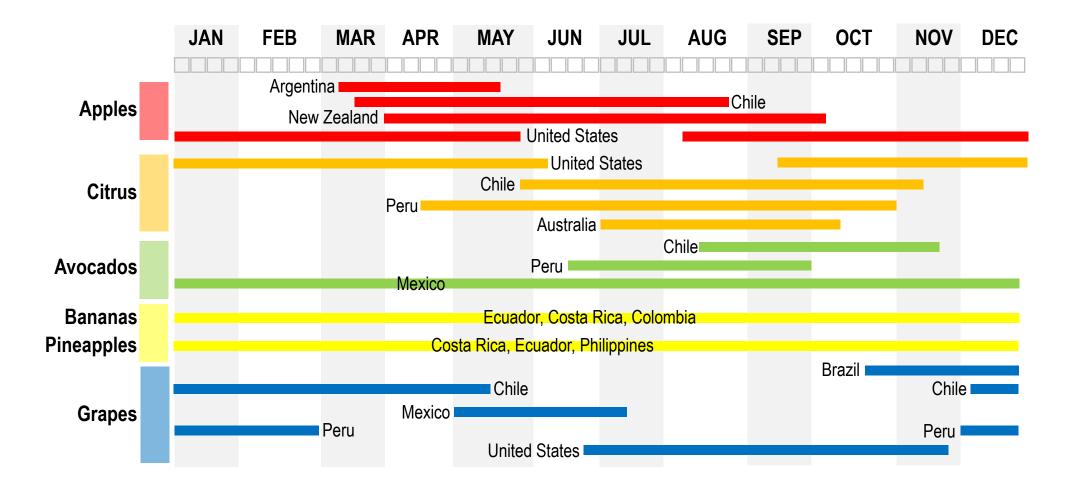
- The supply and demand of perishable goods.
- Distance and seasonality.



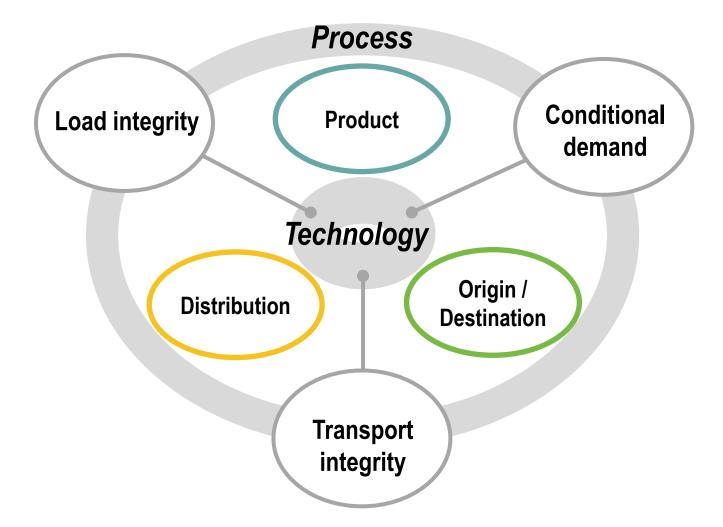
Distribution

- Infrastructural and managerial capabilities.
- Fixed and mobile assets.

Availability of Fresh Produce by Season and Region



Elements of the Cold Chain



Operational Conditions of Cold Chain Logistics

Conditional Demand

- Each product has a perishability level.
- Shelf life and revenue.
- Demand conditional to qualitative attributes.

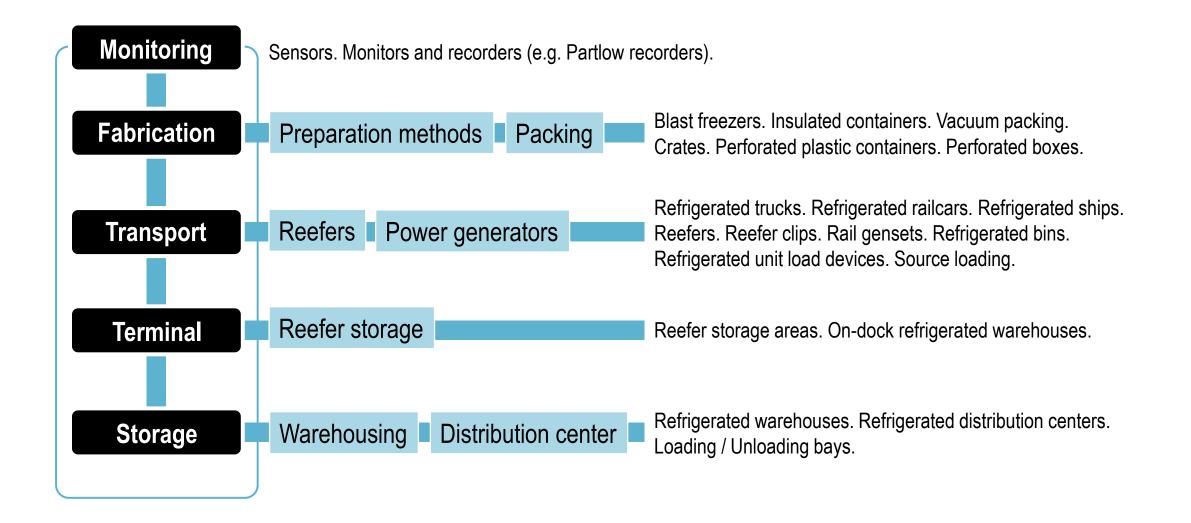
Load Integrity

- Packing, packaging and preparation.
- Reefers as the common load unit.
- Empty backhauls.

Transport Integrity

- Uninterrupted integrity of the transport chain (modes, terminals and distribution centers).
- Specialized modes (speed) and terminals.

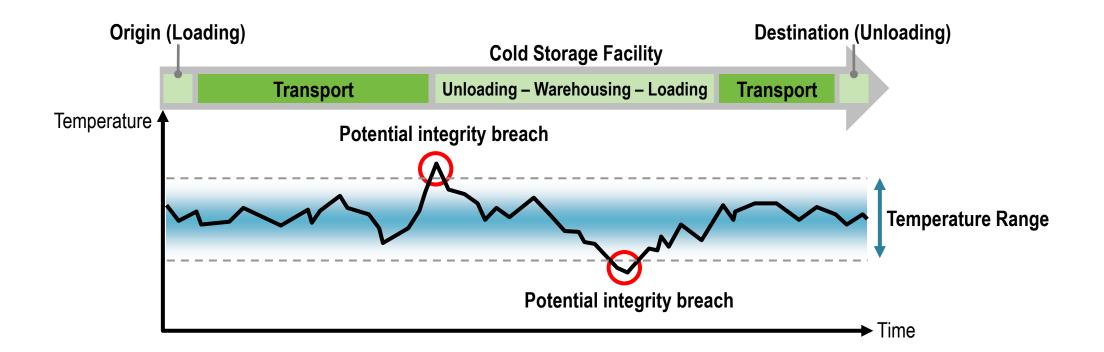
The Cold Chain Technology



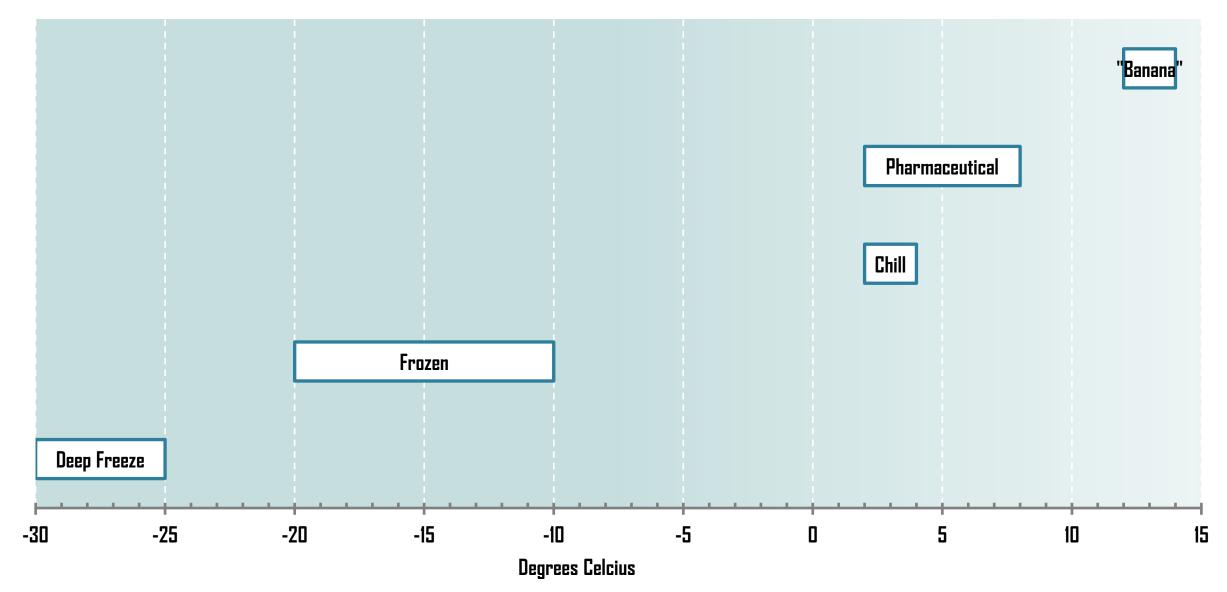
Main Power Generators for Reefer Transport by Mode

| | Power Source | Issues |
|----------------------|---------------------------------|---|
| Road | Clip-on or underslung generator | 3-4 days autonomy. |
| Rail | Genset and clip-on generator | Related to volume and distance. 2 |
| | | stacked gensets for 16 containers for 7 |
| | | days. Clip-on generators for smaller |
| | | volumes or shorter distances. |
| Maritime | Ship power plant | 10 to 20% of ship slots. |
| Intermodal Terminals | Reefer plugs and gensets (rail) | 1 to 5% of port terminal slot capacity. |

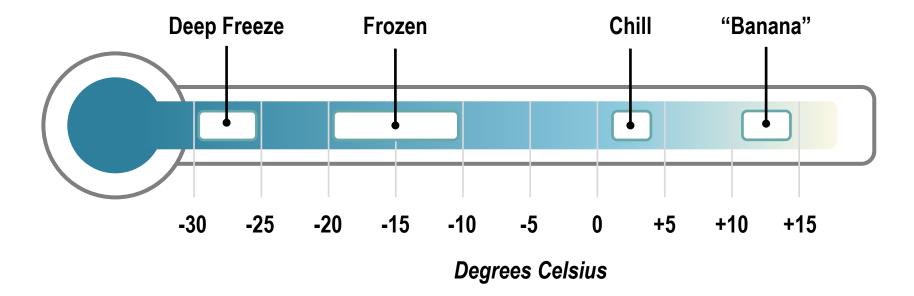
Temperature Integrity along a Cold Chain



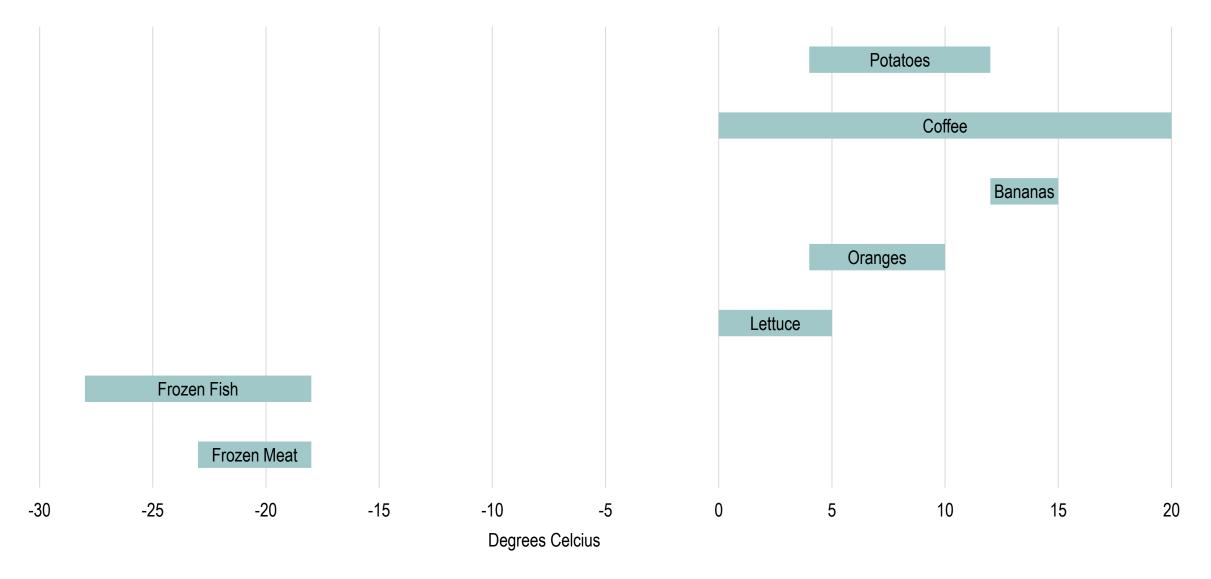
Temperature Standards for the Cold Chain



Temperature Standards for the Cold Chain

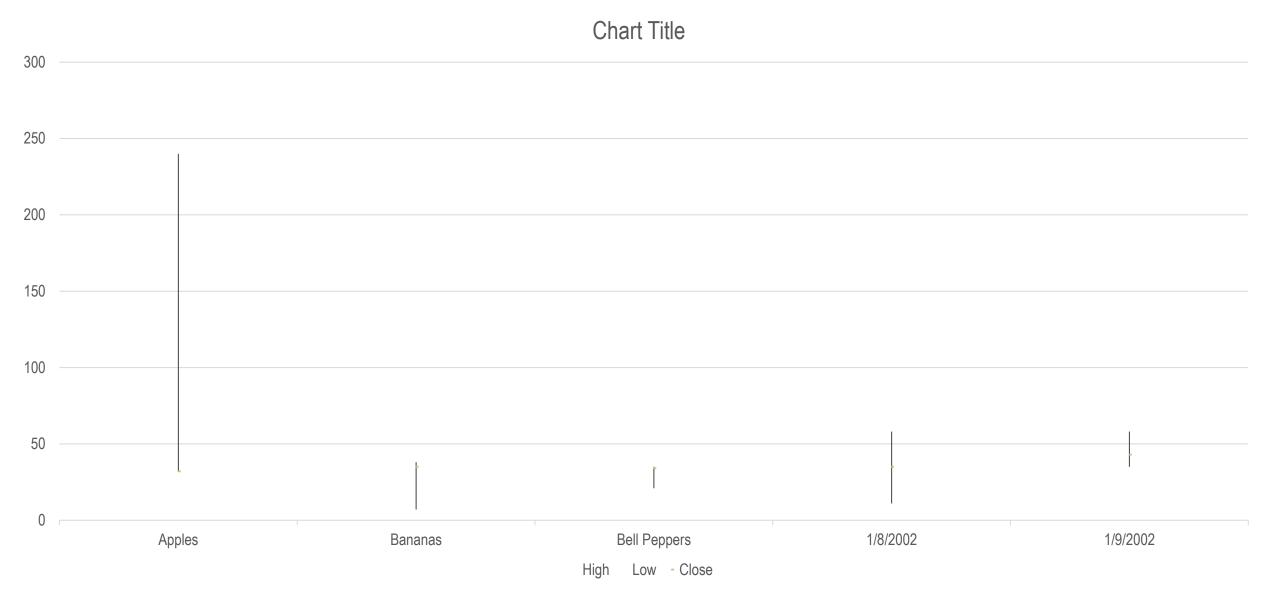


Temperature Requirements for the Cold Chain Transport of Some Commodities

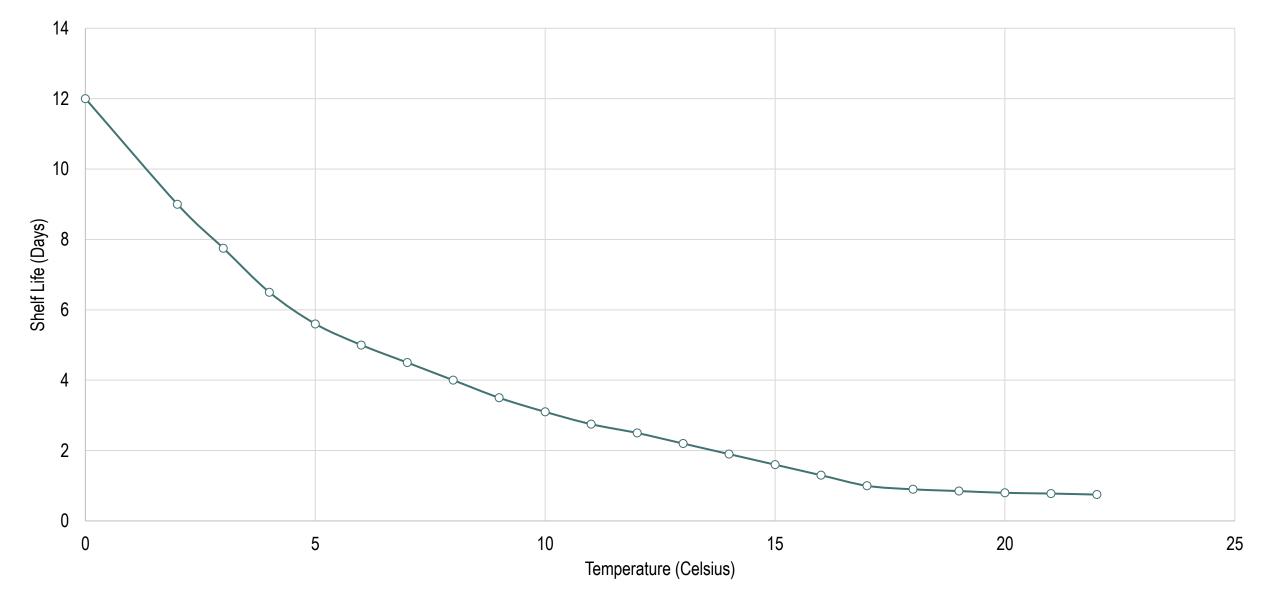


Shelf Life of Selected Perishable Food Products

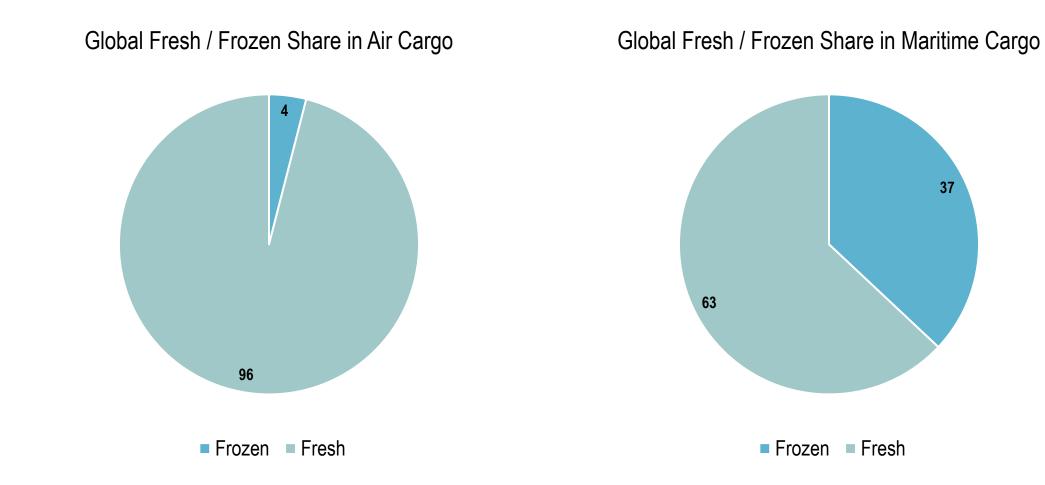
| Product | Shelf Life (Days) | Optimum Temperature (Celsius) |
|--|-------------------|-------------------------------|
| Apples | 90-240 | 0 |
| Bananas | 7-28 | 13.5 |
| Bell Peppers | 21-35 | 7 |
| Cabbage | 14-20 | 1 |
| Eggs | 180 | 1.1 |
| Onions | 30-180 | 1 |
| Lettuce | 12-14 | 0.6 |
| Fresh Meat (beef, lamb, pork, poultry) | 14-65 | -2 |
| Oranges | 21-90 | 7 |
| Pears | 120-180 | -0.6 |
| Potatoes | 30-50 | 10 |
| Seafood (shrimp, lobster, crab) | 120-360 | -17.8 |
| Strawberries | 5-10 | 0.6 |
| Tomatoes | 7-14 | 12 |



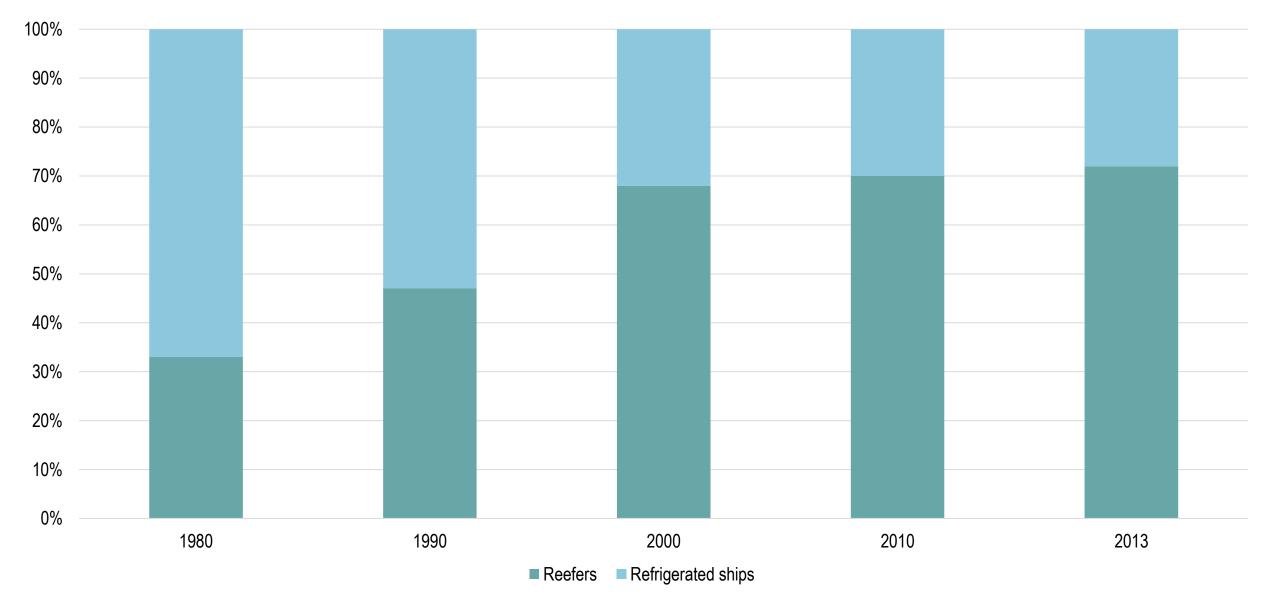
Lettuce Shelf Life by Storage Temperature



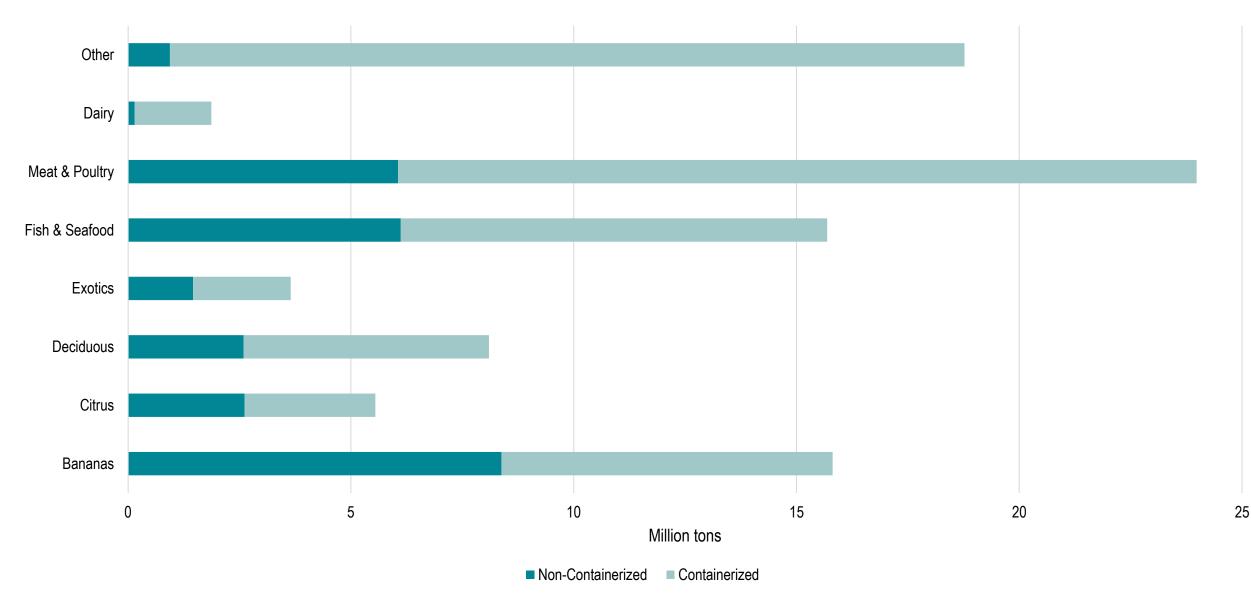
Preponderance of Fresh and Frozen Cargo by Transport Mode



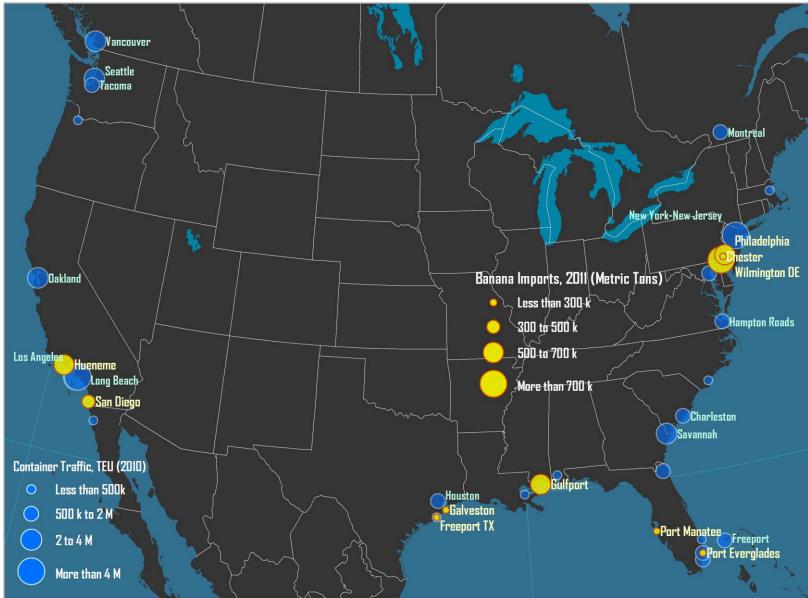
Share of Refrigerated Transport Capacity in Maritime Shipping



Refrigerated Cargo Carried by Maritime Transport, 2012

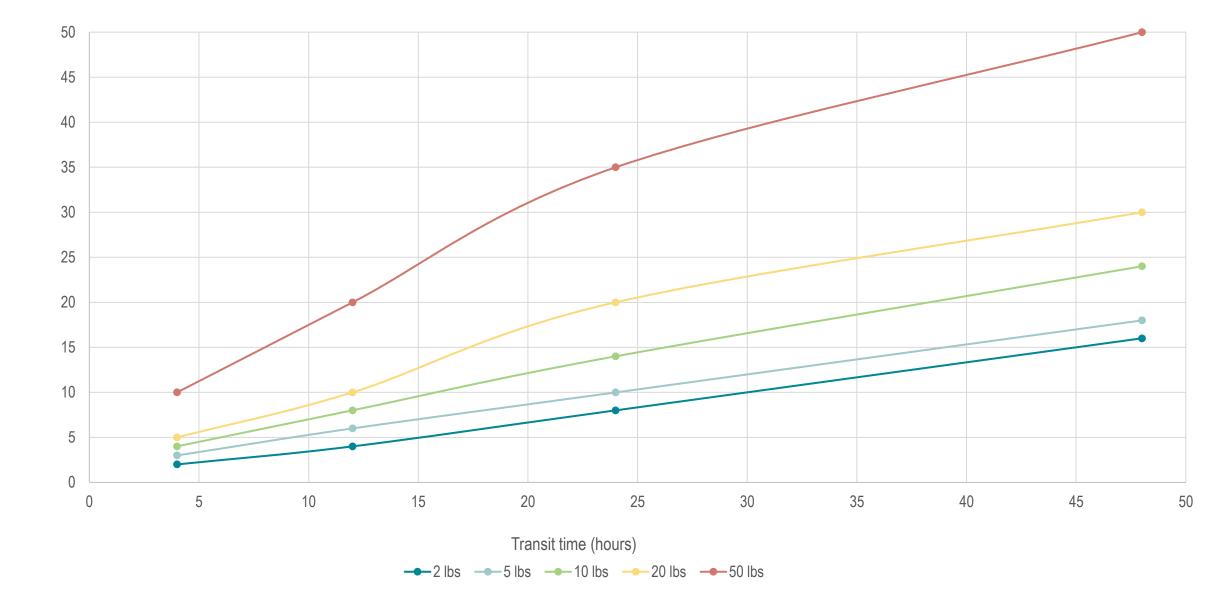


Main American Banana Import Ports, 2011



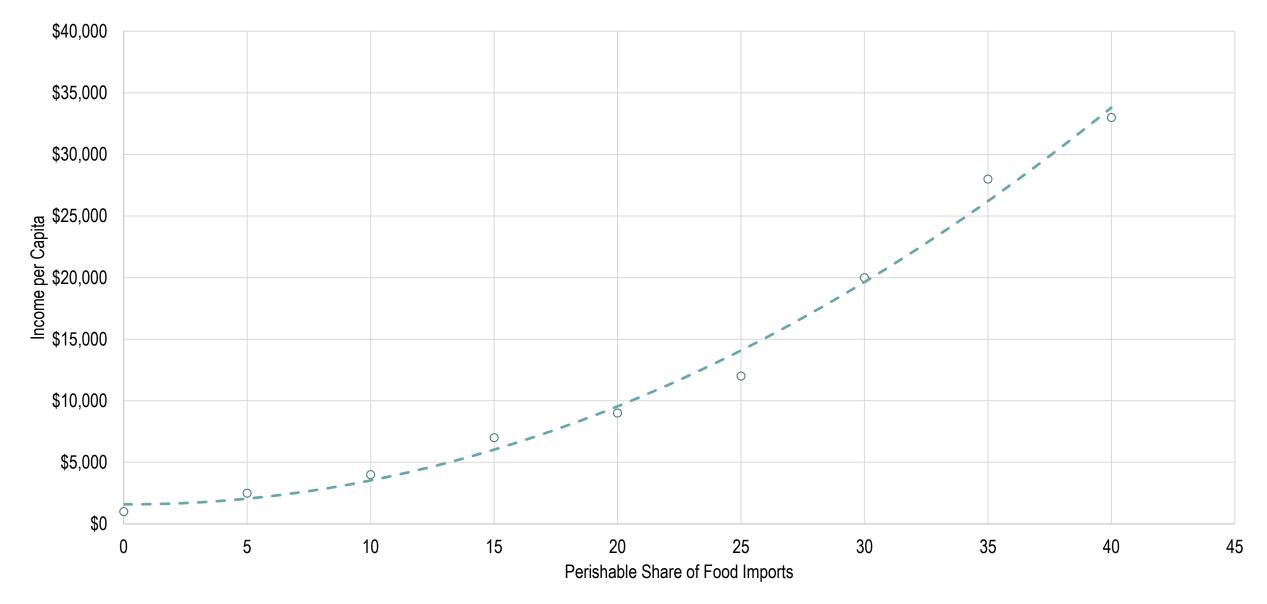
Amount of Dry Ice Required for Packing Frozen Food in a Well Insulated Container

Required dry ice (pounds)



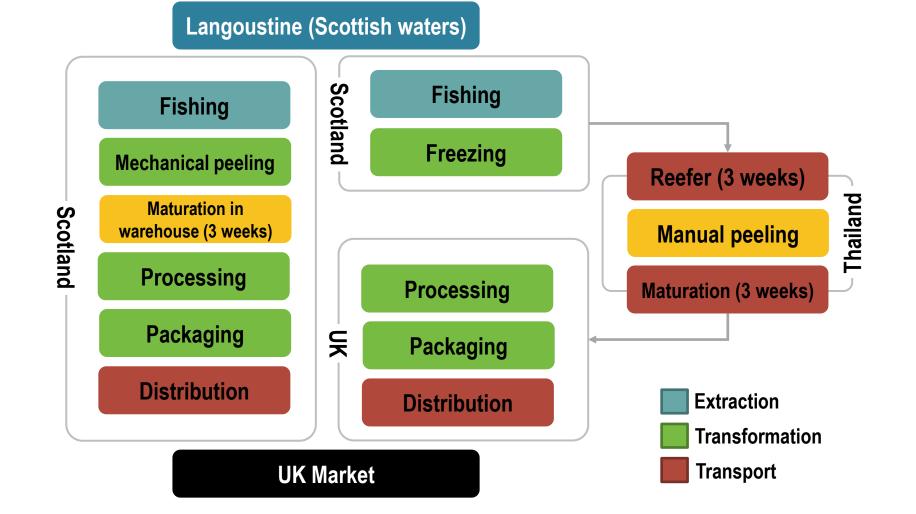
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Income per Capita and Perishable Share of Food Imports



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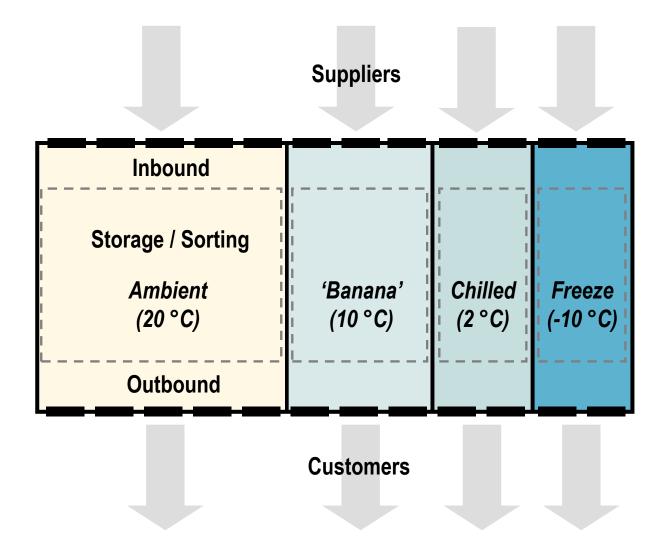
Containerization, Cold Chains and the Flexibility of Supply Chains



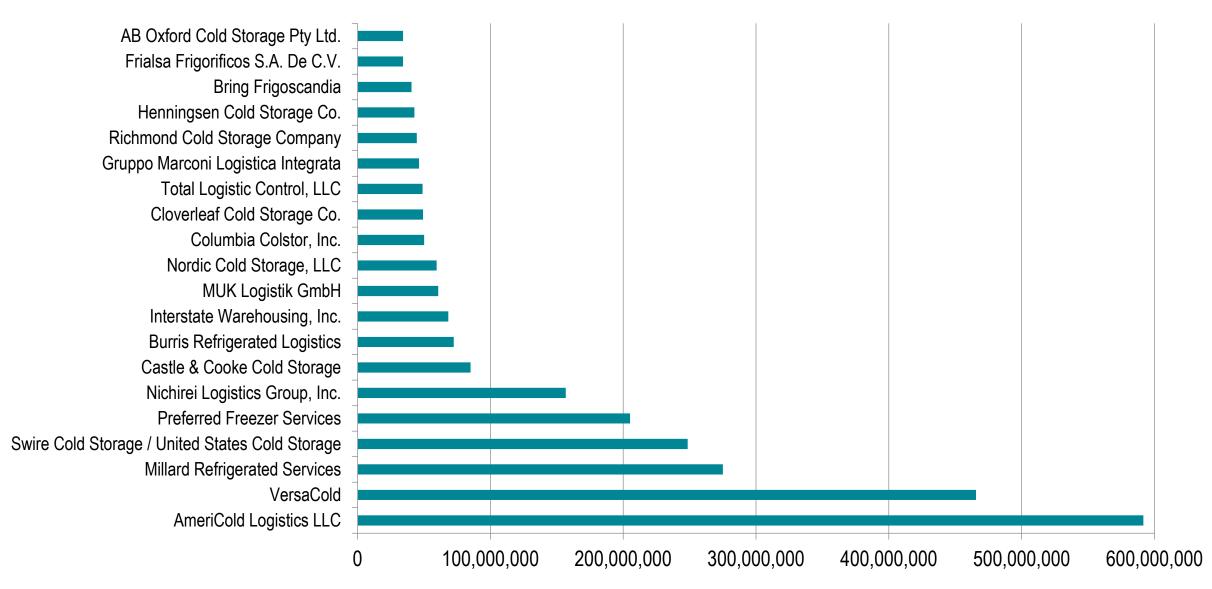
Fresh Flowers Cold Chain, Ecuador-United States

| Process | Time | Quality Deterioration |
|----------------------------------|------------------|-----------------------|
| Post-harvest on farm, Ecuador | 4 - 8 hours | Medium |
| Storage on farm | 12 - 72 hours | Low - Medium |
| Transportation to cargo agencies | 1 - 6 hours | Medium |
| Storage at cargo agency | 4 hours | Low |
| Palletizing, Quito | 6 hours | Medium - High |
| Customs clearance, Quito | 0.5 hour | Low |
| Loading to aircraft, Quito | 1 - 2 hours | Medium – High |
| Flight UIO-MIA nonstop | 4 hours | High |
| Customs clearance, Miami | 4 - 12 hours | Low |
| De-palletizing, Miami | 2 - 4 hours | High |
| Storage at cargo agency, Miami | 4 - 72 hours | Low - Medium |
| Transportation to U.S. retailer | 2 hours - 5 days | Medium |

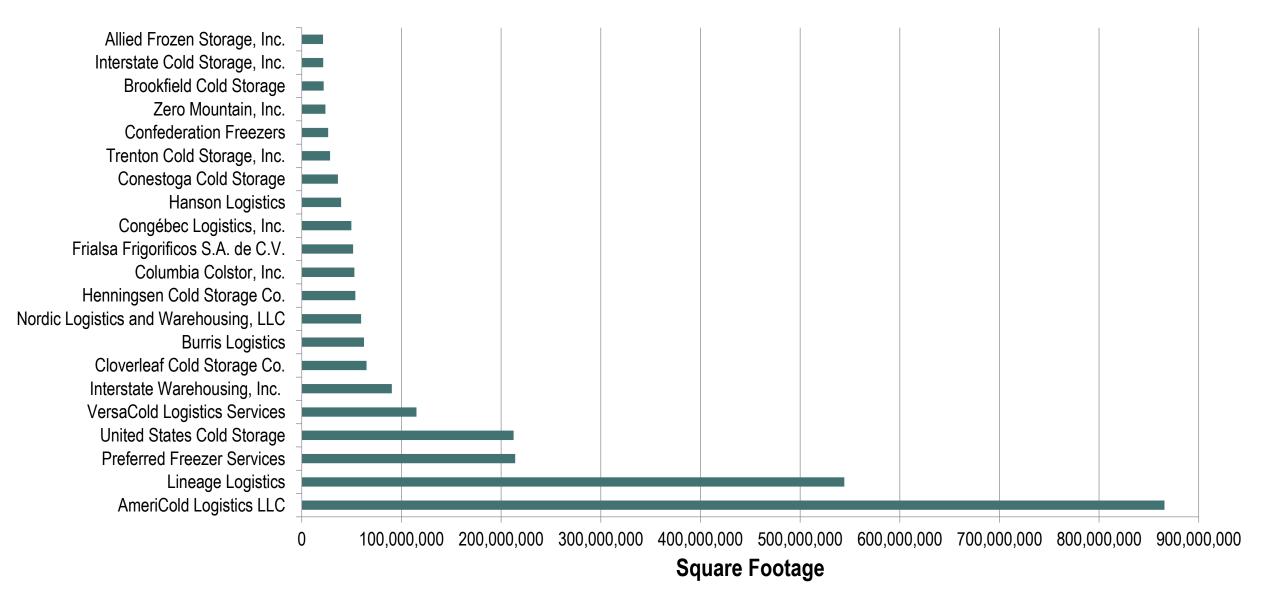
Large Scale Grocery Cold Chain Distribution Center



World's Largest Public Refrigerated Warehouse Operators, 2009



North America's Largest Public Refrigerated Warehouse Operators, 2014



Reefer Cold Chains: Import Channels



Transloading

• Typical for groceries.

- Reefer brought to refrigerated transloading facility.
- Contents placed on domestic reefers and brought to DC.
- Maritime reefers brought back to port terminal (or depot).
- Cross-docked at DC; orders built to specific grocery stores.



Direct Transit

- Reefer brought directly to DC by truck or rail (long distances and less common).
- Reefer repositioned to port terminal (more common) or directly to exporter (less common).

Reefer Cold Chains: Export Channels



Domestic Reefer Haul

- Domestic reefer trucked to transloading facility near port.
- Contents loaded into reefers and brought to port.



Empty Haul/ Full Backhaul

- Empty reefer brought from port to exporter.
- Source loaded and brought back to port.
- Dominated by truck hauls.



Repositioning Haul

- Empty reefer repositioned (local / regional) to exporter.
- Source loaded and brought back to port.

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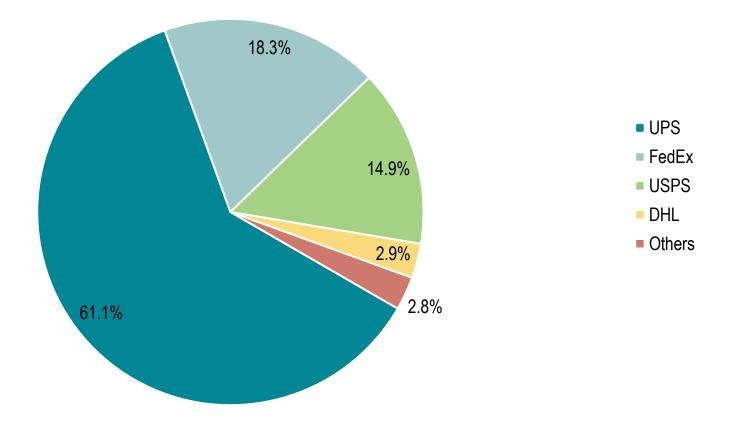
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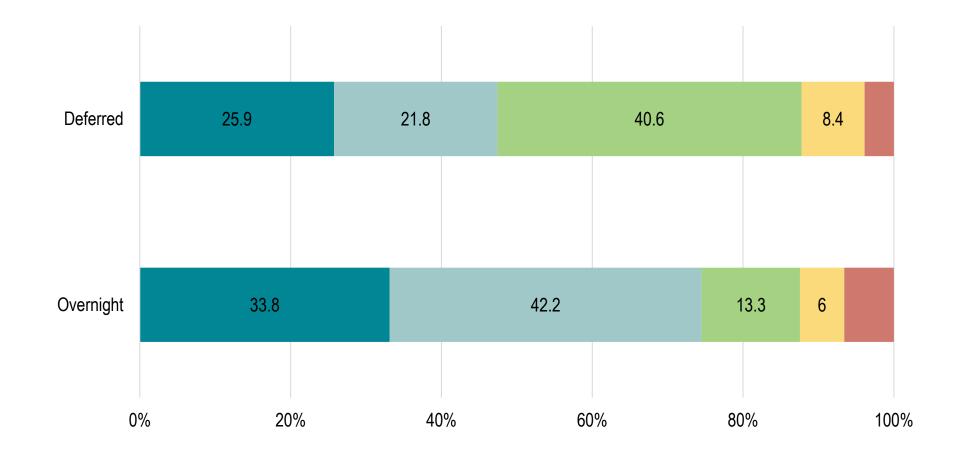


Third Party Logistics Services Providers

Market Share of Domestic US Ground Parcel Deliveries, 2006

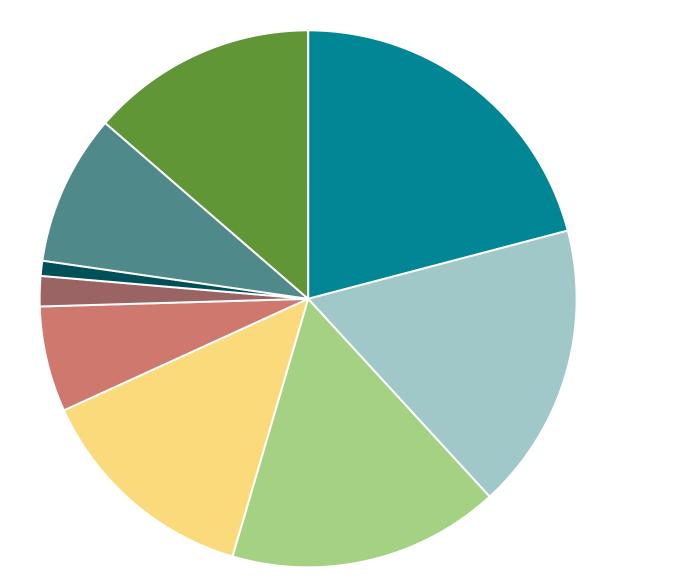


Market Share of Domestic US Air Parcel Deliveries, 2006



■ UPS ■ FedEx ■ USPS ■ DHL ■ Others

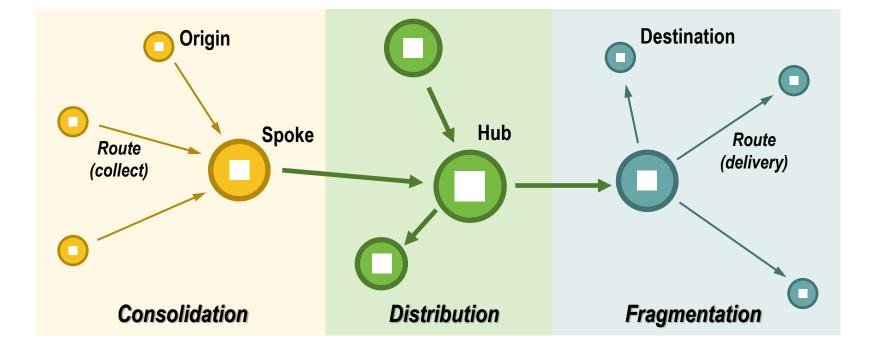
Market Share of Parcel Deliveries, Europe, 2011



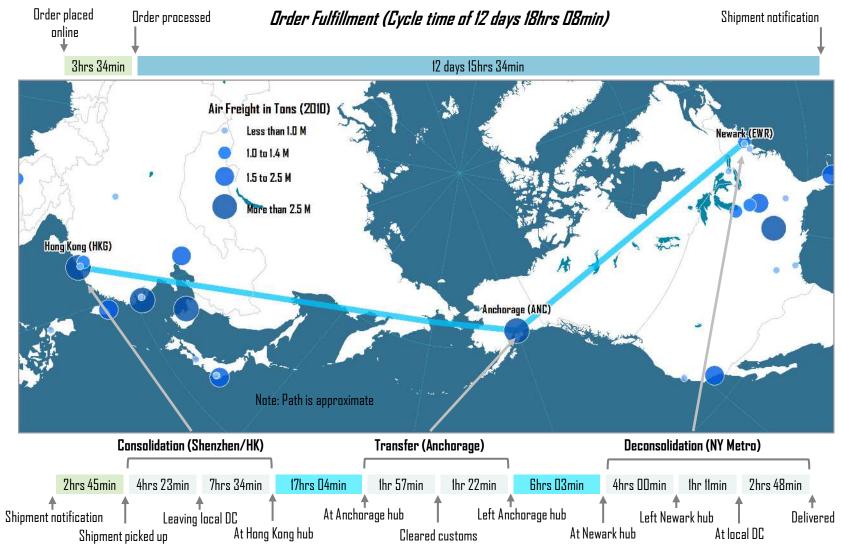
DHL
Hermes
DPD
TNT
GLS
UPS
FedEx
National Mail Services

Other Local

The Hub-and-Spoke Structure of Parcel Carriers



Order-Delivery Sequence of an Apple iPad



Delivery (Lead time of 48hrs 11min)

Order-Delivery Sequence of an Apple iPad

| Action | Location | Date - Time (EST) | Duration |
|-----------------------------------|--------------------|--------------------|--------------------|
| Order placed online | NA | 25/07/10 – 11:52PM | |
| Order processed | NA | 26/07/10 – 3:26AM | 3hrs 34min |
| Shipment notification | NA | 3/8/10 – 8:10PM | 12days 15hrs 34min |
| Shipment picked up at supplier DC | Shenzhen, China | 3/8/10 – 10:55PM | 2hrs 45min |
| Left local FedEx DC | Shenzhen, China | 4/8/10 – 3:18AM | 4hrs 23min |
| At Hong Kong hub | Hong Kong, China | 4/8/10 – 11:52AM | 7hrs 34min |
| At Anchorage hub | Anchorage, AK, USA | 5/8/10 – 4:56PM | 17hrs 04min |
| Cleared customs | Anchorage, AK, USA | 5/8/10 – 6:53PM | 1hr 57min |
| Left Anchorage hub | Anchorage, AK, USA | 5/8/10 – 8:15PM | 1hr 22min |
| At Newark hub | Newark, NJ, USA | 6/8/10 – 2:18AM | 6hrs 3min |
| Left Newark hub | Newark, NJ, USA | 8/8/10 – 6:18AM | 4hrs 0min |
| At local FedEx DC | Moonachie, NJ, USA | 8/8/10 – 7:29AM | 1hr 11min |
| Delivered | Fort Lee, NJ, USA | 8/8/10 – 10:17AM | 2hr 48min |

| Demand-pun | enaracteristics | or major commonly | groups |
|--|---|---|---|
| Import demand driver | Furniture | Apparel | Consumer electronics |
| End user demand in destination market | Near-term growth slowing due to housing market slowdown Long-term growth strong | Volume growth in line with population growth Demand growth in terms of value will stabilize and begin to rise slowly (vs. recent declines), as import saturation is reached and the defla- tionary effect of import substitution subsides. | Unit price deflation is stimulating demand in all product categories Customers upgrading to flat-panel TVs and other appliances |
| Business model share of end user demand | Nontraditional manufacturers like Ashley and Rooms to Go taking share | Bifurcated market with high price branded products and low cost private labels controlled by large retailers High-end products | Specialty big box retailers like Best Buy continue to take share from traditional channels |
| Impor} share of product sourcing | Import sourcing increased significantly in last few years | Already high, and will continue to rise | Import sourcing has been 70% of total demand Key change will be retailers taking control of inventory upstream |
| Origin country share of imports | China is largest import source and furniture is single-largest commodity Southeast Asia also continues to be key supplier market | Quota sunset is causing dramatic shift in origin country shares where China has captured majority of incremental growth | • China, Malaysia, Korea |
| 5 Shipment size and modal mix | Primarily ocean FCL due to unit value and density characteristics | Combination of ocean FCL and LCL; Air freight LCL used for both strategic and operating purposes | Combination of ocean FCL and LCL; Air freight LCL used for both strategic and operating purposes |
| U.S. region destination mix (DC locations) | DC footprint varies by competitor Traditional manufacturers still clustered in the Carolinas | Apparel is large user of deconsolidation on West and East coasts | DC locations driven by population concentrations |
| 7 Routing/service level share | All-water to Gulf Coast, South Atlantic and North Atlantic port range preferred to avoid damage and high MLB prices | Apparel will continue to flow to eastern DCs via MLB off West coast deconsolidation for large retailers | Heavy flow through West coast ports Products with high value density, such as iPods, will still move by expedited air, but medium value density products, like flat panel TVs are increasingly moving by ocean |

Demand-pull characteristics of major commodity groups

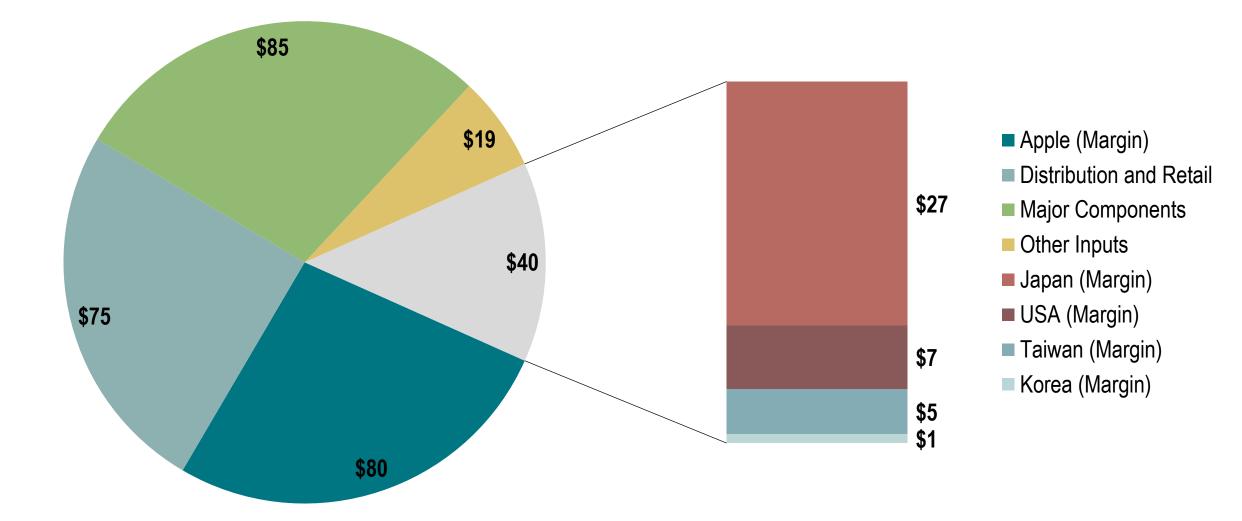
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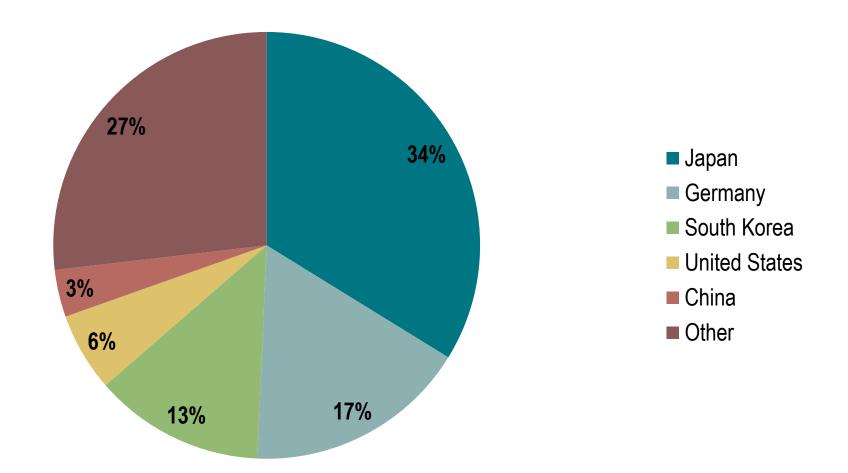
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Breakdown of a \$299 iPod US Retail Price, 2005

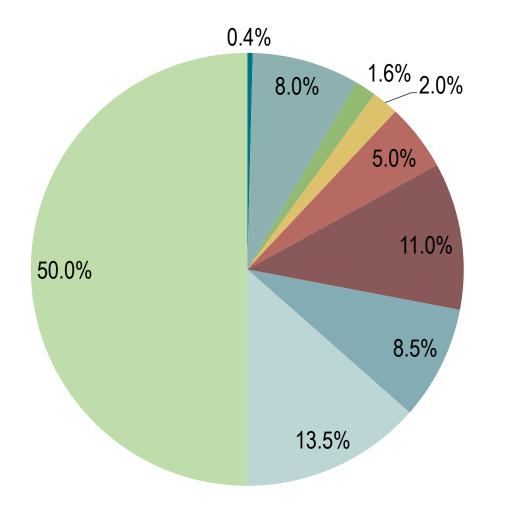


Value of an iPhone 3G Components and Labor, 2009

Total: \$178.96



Costs of a Shoe Sold \$100 in the United States and Made in China



Wages
Materiel
Other production costs
Profit
Transport and taxes
Research
Publicity
Profit
Retail Store

Main Distribution Centers of TJ Maxx in the United States





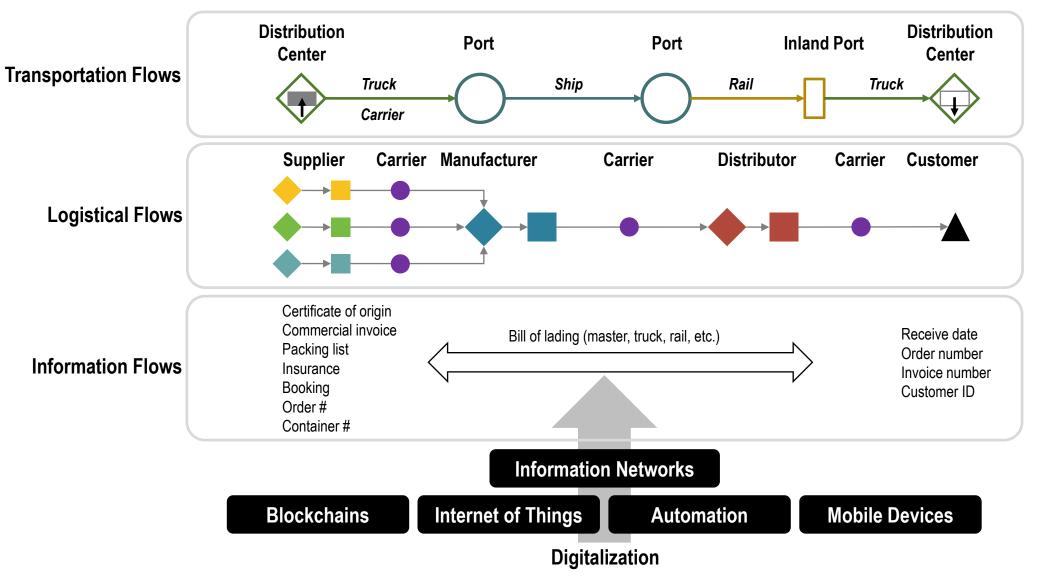
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Transportation and Blockchains

The Digitalization of Supply Chains: Blockchains



The Core Principles of Blockchains

Distributed Digital Ledger





Sequence of Blocks

Creation and transfer of unique digital objects in a decentralized structure



Digital Trust

Encryption, transparency, verifiability and immutability



Smart Contracts

Programmable actions that can be traced

Open Source

Accessibility and inclusiveness

Main Types of Blockchain Uses

Static Registry

- Distributed database for storing reference data.
- Asset ownership and registration information.

Smart Contracts

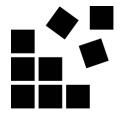
- Recorded conditions triggering automated actions when met.
- Transportation fares.

Dynamic Registry

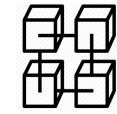
- Distributed database that is updated as assets are exchanged.
- Supply chain management.

Payment Infrastructure

- Distributed database that is updated as cryptocurrencies are exchanged.
- International contract settlements.

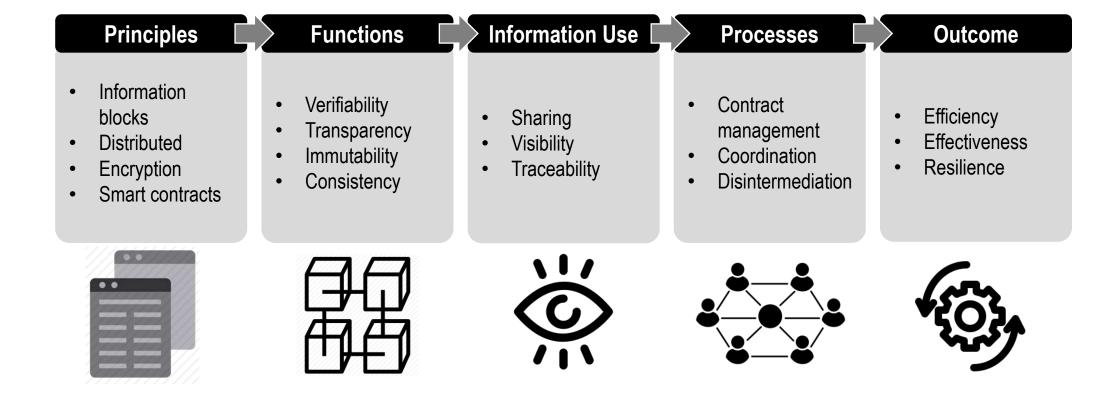








Blockchains and Value Creation



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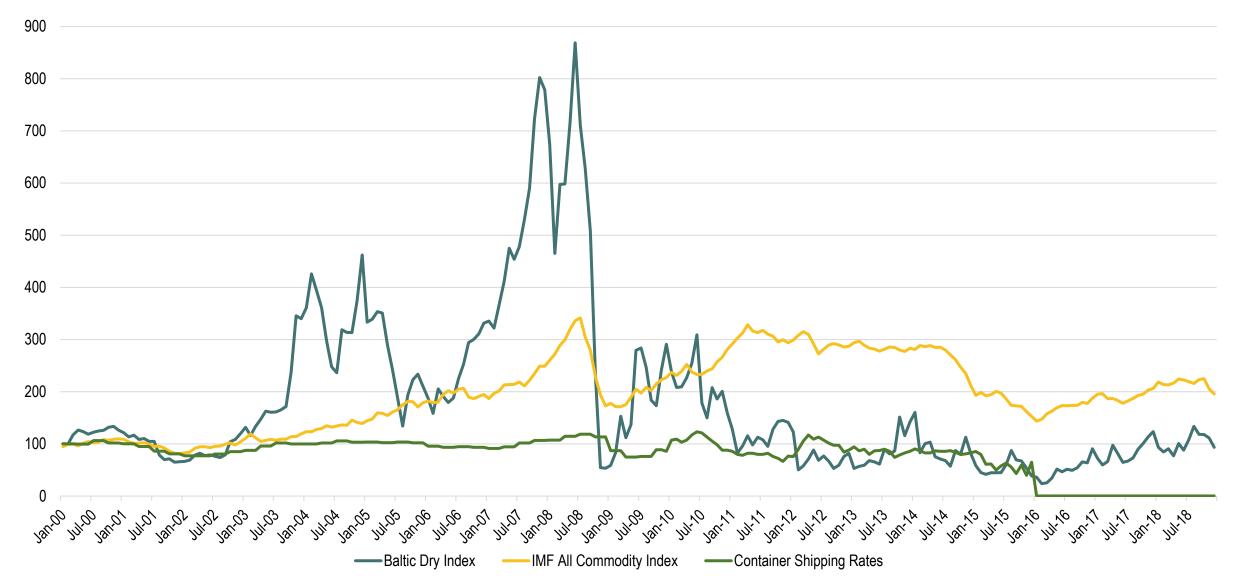
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The Containerization of Commodities

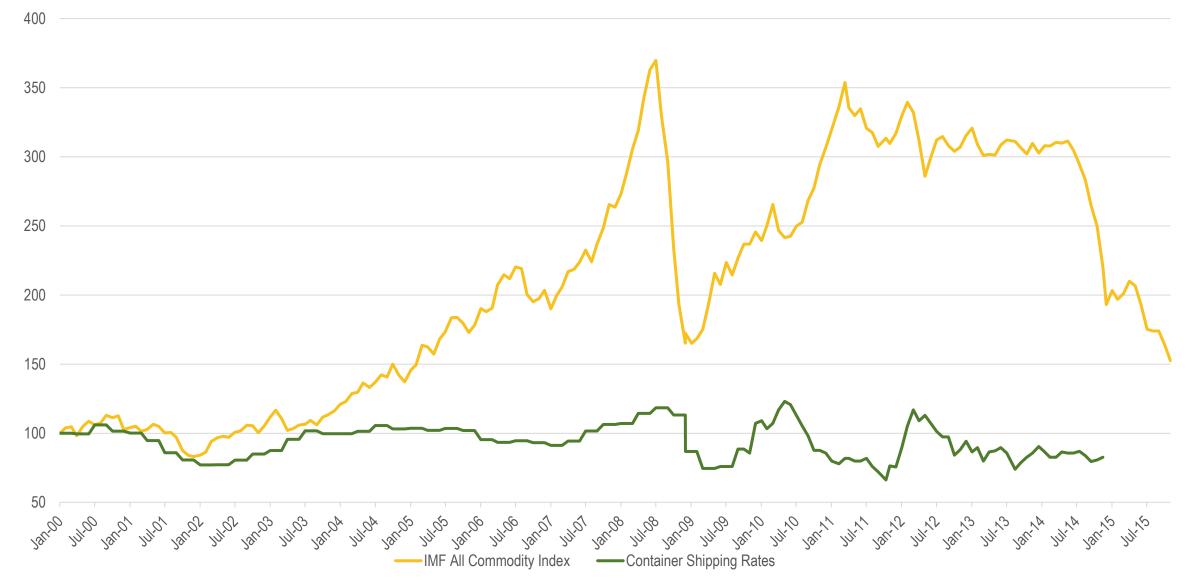
Growth Factors behind the Containerization of Commodities

| Factor | Outcome |
|---|--|
| Growing availability of containers | More containers available on freight markets. Ubiquitous transport product. |
| Rising demand and commodity prices | More commodities in circulation (usage of containerization to accommodate growth). New producers and consumers (marginal markets penetration). |
| Fluctuations and rises in bulk shipping rates | Decrease in the ratio cargo value per ton shipping rate for commodities. Volatility (rates) and risk (hedging). Search for options to bulk shipping. |
| Low container shipping rates | Increase in the ratio cargo value per TEU shipping rate for commodities. Relative rate stability. Containerization more attractive as an option. |
| Imbalances in container shipping rates | Export subsidy for return cargo. |
| Empty containers repositioning | Pools of containers available for backhauls. |
| Processing | Processing close to production shifts from bulk to containerized shipping. |

IMF All Commodity Index, Baltic Dry Index and Container Shipping Rates, 2000-2018 (2000=100)



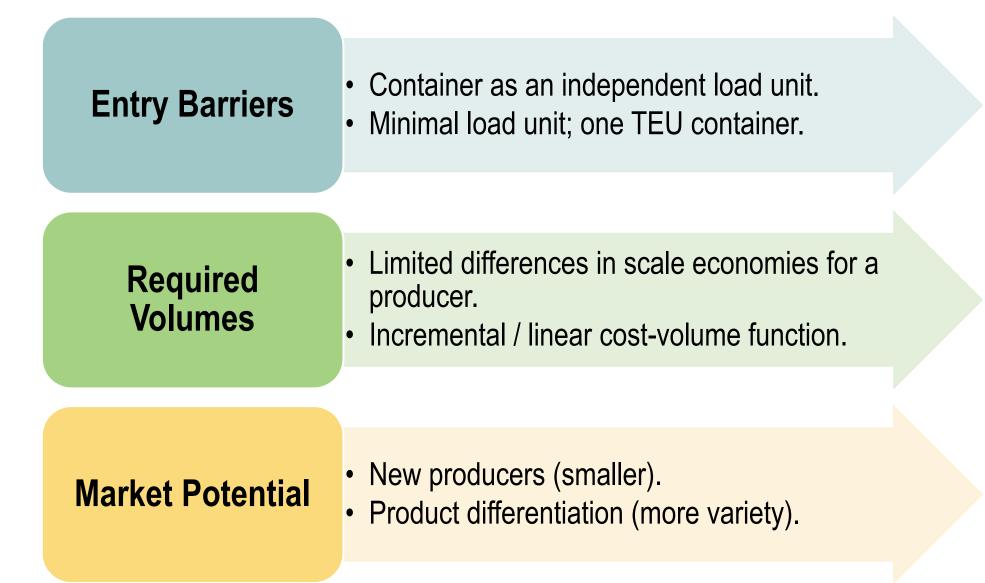
IMF All Commodity Index and Average Container Shipping Rates, 2000-2015 (2000=100)



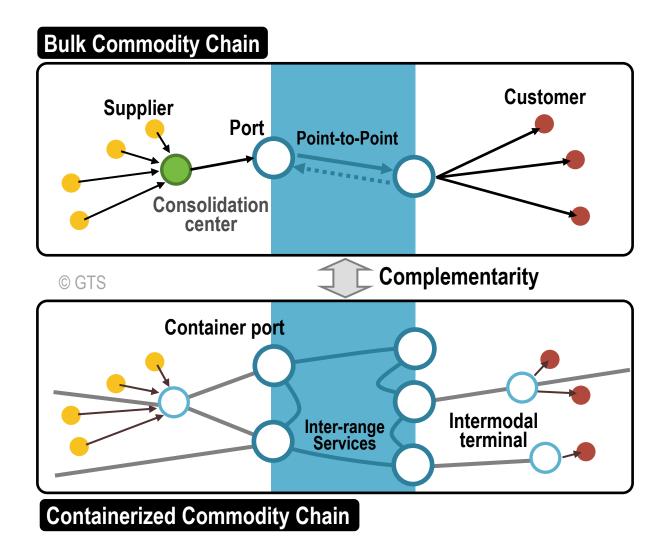
Comparison Between Bulk and Containerized Commodity Transportation

| | Bulk (Grain, Minerals, Oil) | Containerized |
|------------------|---|---------------------------|
| Sectors | Primary / Transformation | Manufacturing / Retailing |
| Driving force | Cost / Volume | Time / Flexibility |
| Mode of shipment | Large batches | Small shipments |
| Frequency | Low | High |
| Flows | One way | More balanced |
| Terminals | Dedicated by commodity | General container |
| Seasonality | From low (energy) to high (agriculture) | Low (retail cycles) |
| Exchange Markets | Mass (futures / forward) | Niche (spot) |

From Bulk to Containers: Breaking Economies of Scale



Bulk and Containerized Commodity Chains



Commodity Group and Containerization Potential

| Category (SITC) | Examples | Containerization (Existing or Potential) |
|------------------------------------|--|--|
| Food & Live Animals | Meat, Fish, Wheat, Rice, Corn, Sugar, Coffee, Cocoa, Tea | Low (grains) to high (cold chain products) |
| Beverages & Tobacco | Wine, Beer, Tobacco | High |
| Raw Materials | Lumber, Rubber, Cotton, Iron ore | Commodity specific |
| Fuels & Lubricants | Coal, Crude oil, Kerosene, Natural gas | Very limited |
| Animal & Vegetable Oils | Olive oil, Corn oil | High |
| Chemicals | Salt, Fertilizers, Plastics | Low to average |
| Manufactured Goods | Paper, Textiles, Cement, Iron & Steel, Copper | Commodity specific |
| Machinery & Transport Equipment | Computer equipment, Televisions, Cars | Very high (already containerized) |
| Miscellaneous Manufactures | Furniture, Clothes, Footwear, Cameras, Books, Toys | Very high (already containerized) |

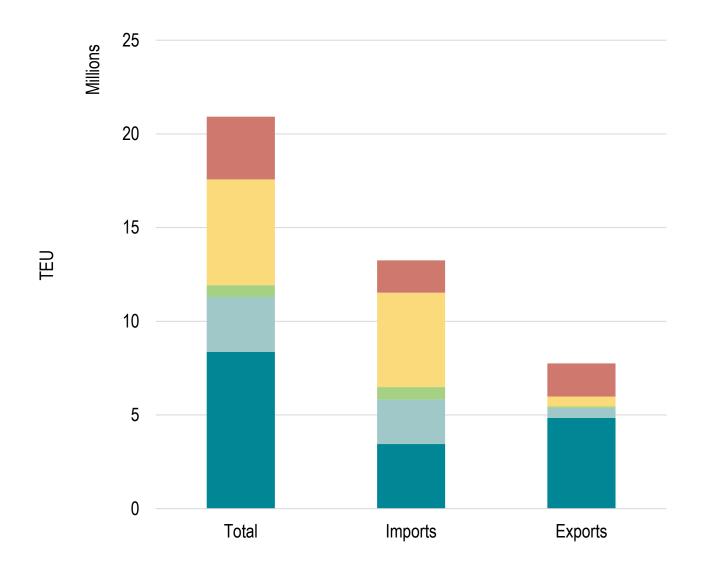
Commodity Group and Containerization Level

| Category (SITC) | Examples | Containerization |
|------------------------------------|---|--|
| 0. Food & Live Animals | Meat, Fish, Wheat, Rice, Soybeans, Corn, Sugar, Coffee, Cocoa, Tea | Grains (~5%) Rice (~50%) Cold chain (~75%) Soybeans (~10%) Sugar (~60%) Coffee (~95%) |
| 1. Beverages & Tobacco | Wine, Beer, Tobacco | High |
| 2. Raw Materials | Lumber, Rubber, Cotton, Iron ore | Iron ore Lumber Cotton |
| 3. Fuels & Lubricants | Coal, Crude oil, Kerosene, Natural gas | Coal (~2%) |
| 4. Animal & Vegetable Oils | Olive oil, Corn oil | High |
| 5. Chemicals | Salt, Fertilizers, Plastics | Low to average |
| 6. Manufactured Goods | Paper, Textiles, Cement, Iron & Steel, Copper | Cement Metals Paper Textiles |
| 7. Machinery & Transport Equipment | Computer equipment, Televisions, Cars | Vehicles Very high |
| 8. Miscellaneous Manufactures | Furniture, Clothes, Footwear, Cameras, Books, Toys | © GTS Very high |

Containerized Weight for Selected Commodities

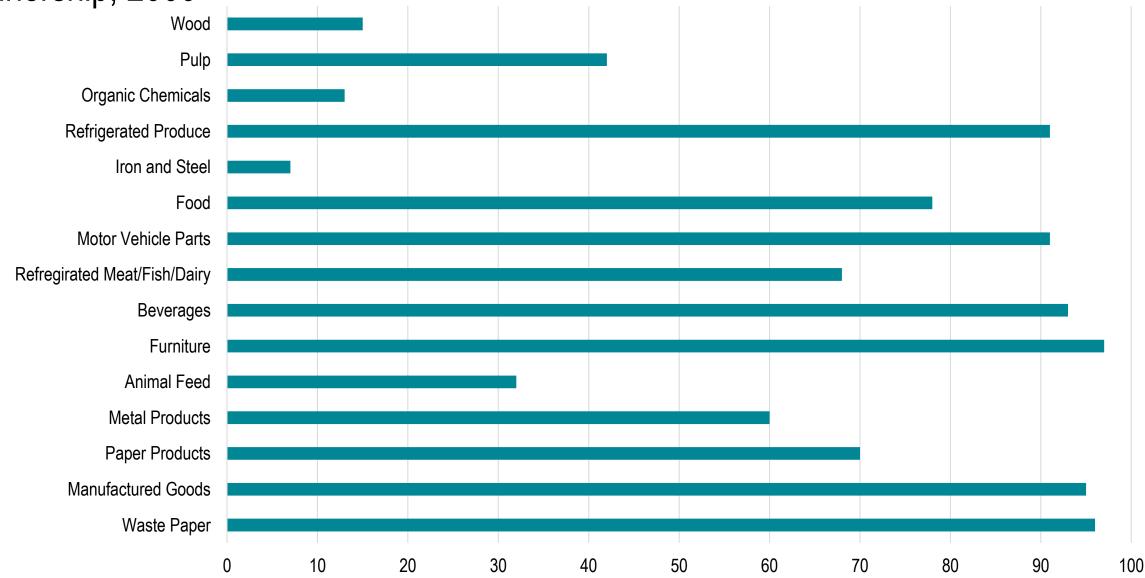
| Commodity | Pounds per cubic foot | Weight in a 20 foot container |
|-----------------------------|-----------------------|-------------------------------|
| Wheat | 48 | 28 tons |
| Corn | 45 | 26 tons |
| Dry peas, beans and lentils | 37 | 22 tons |
| Vegetable oil (e.g. canola) | 60 | 30 tons (35 tons) |
| Coffee (fresh beans) | 35 | 21 tons |
| Lumber (2x4s) | 45 | 26 tons |
| Hay (e.g. alfalfa) | 14 | 8 tons |
| Potash | 80 | 30 tons (46 tons) |
| Coal (Anthracite) | 70 | 30 tons (41 tons) |
| Paper or wood pulp | 75 | 30 tons (44 tons) |

American Containerized Trade, 2003



- Food
- Consumer products
- Technology products
- Capital equipment
- Raw materials

Share of Main American International Trade Commodities Transported by Containership, 2000



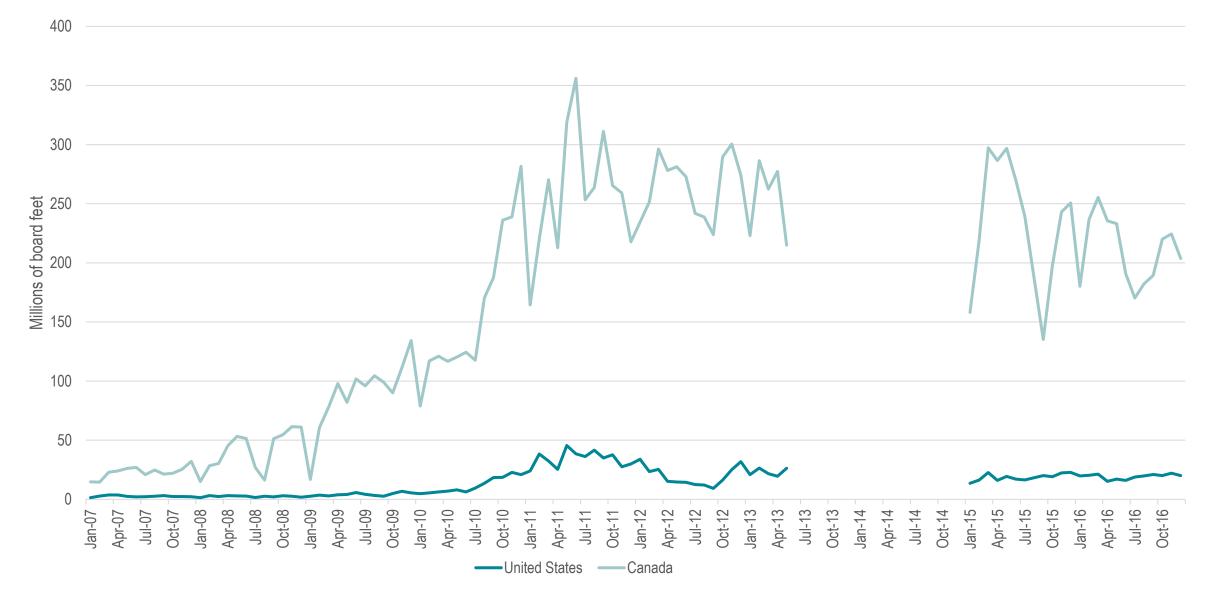
Shipping Time between Bulk Handling and Containerization (Canadian Wheat)

| Bulk Handling System | Days | Container System | Days |
|----------------------|-------|---------------------|-------|
| Farm storage | Start | Farm storage | Start |
| Local delivery | 1 | Local delivery | 1 |
| Primary elevator | 40 | Intermodal terminal | 2 |
| Rail hopper cars | 11 | Double stack train | 2 |
| Export terminal | 19 | Container port | 2 |
| Bulk ship | 15 | Containership | 11 |
| Import terminal | 10 | Container port | 2 |
| Local delivery | 1 | Local delivery | 1 |
| Final customer | End | Final customer | End |
| Total | 97 | Total | 21 |

Challenges for the Containerization of Commodities

| Challenge | Issues |
|---|---|
| Container availability | Locational and load unit availability. |
| Weight | Limitations to about 30 tons (40 footer). 20 footer the preferable load unit (26-28 tons). |
| Container preparation | Pre-use and post-use cleaning (avoid contamination). Dedicated containers? |
| Container loading, unloading and transloading | Bulks difficult to load horizontally. Vertical loading / unloading (equipment). Transloading issues. Source loading. |
| Weight distribution | Containership load (10-14 tons per TEU). Trade imbalances create mitigation strategies. |
| Land consumption at port terminals | Space consumption (4 times more than bulk) mitigated by velocity. |
| Existing distribution channels | Considerable accumulated investments (modes & terminals). Established distribution practices. Modal shift inertia. |

Monthly Softwood Lumber Shipments to China, 2007-2017



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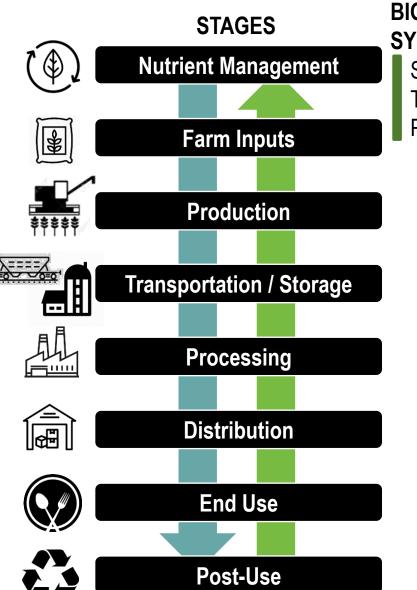
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Jean-Paul Rodrigue



The Logistics of Global Food Systems

The Food System



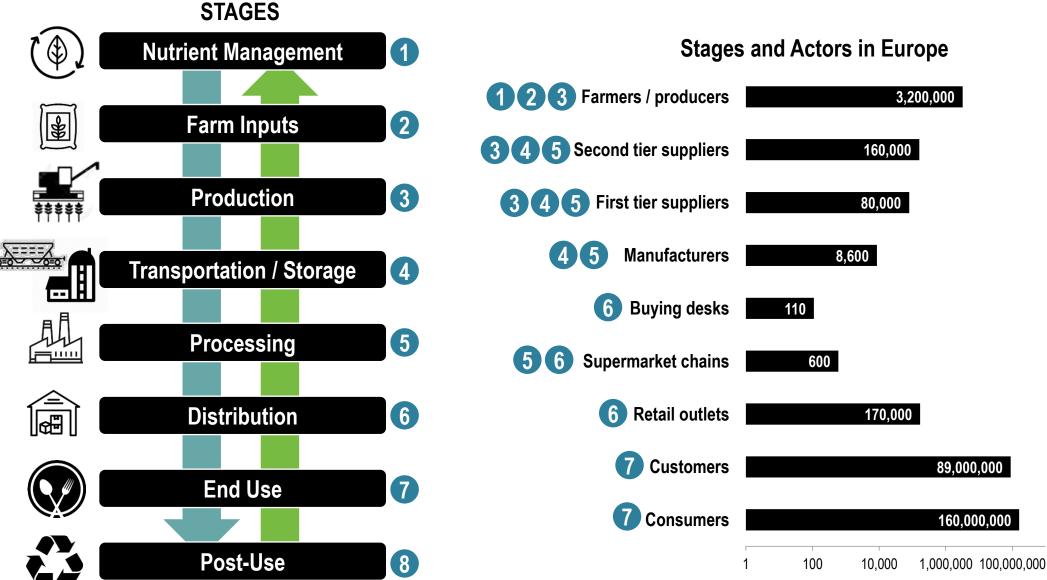
BIOLOGICAL SYSTEM Soil conditions Temperature Precipitation

ECONOMIC SYSTEM Irrigation Seeds **Fertilizers** Equipment Labor Capital Infrastructure Facilities Terminals **Wholesalers** Grocers Restaurants Individuals

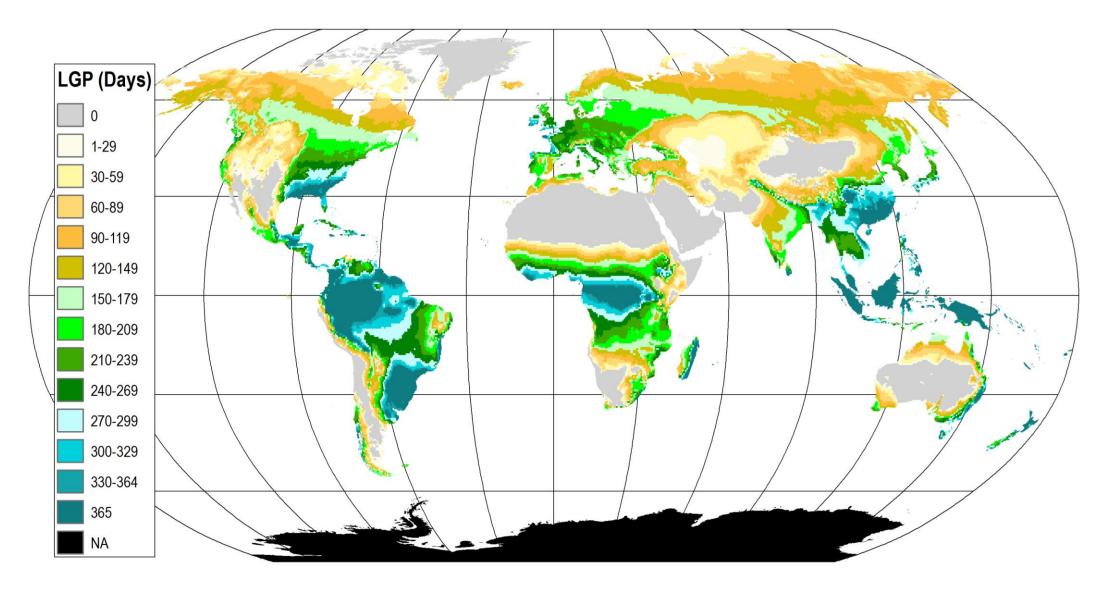
POLITICAL
SYSTEMRegulation
Duties
Subsidies
Taxes
Ownership

RISKS BIOLOGICAL Biocapacity Weeds Pests and pathogens NATURAL Natural disasters Floods & storms Droughts **TECHNOLOGICAL** ICT disruptions Infrastructure failures POLITICAL Instability Conflicts Corruption Trade restrictions Theft and illicit trade **ECONOMIC** Price volatility Commodity shortages **Demand shocks**

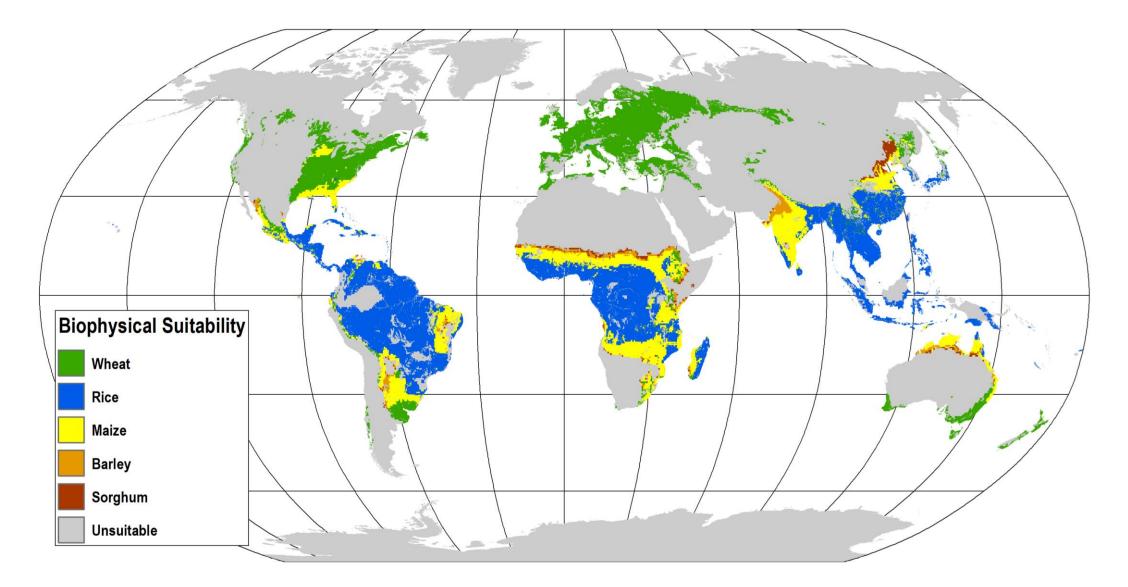
The Agri-food Supply Chain



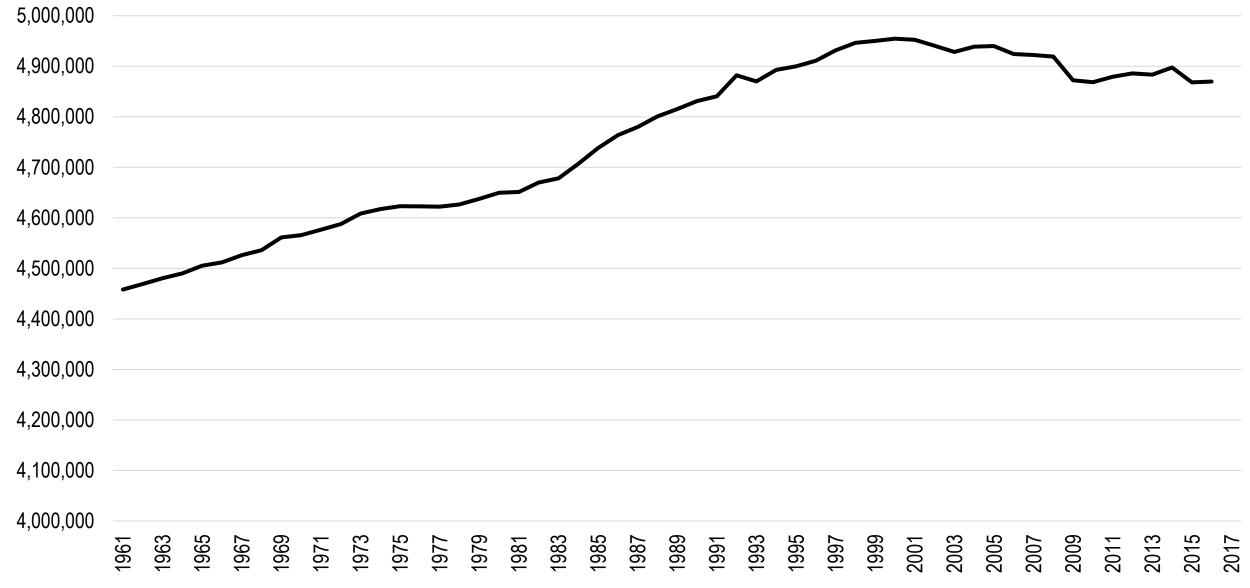
Length of Growing Period (LGP), in Days



Most Suitable Cereal

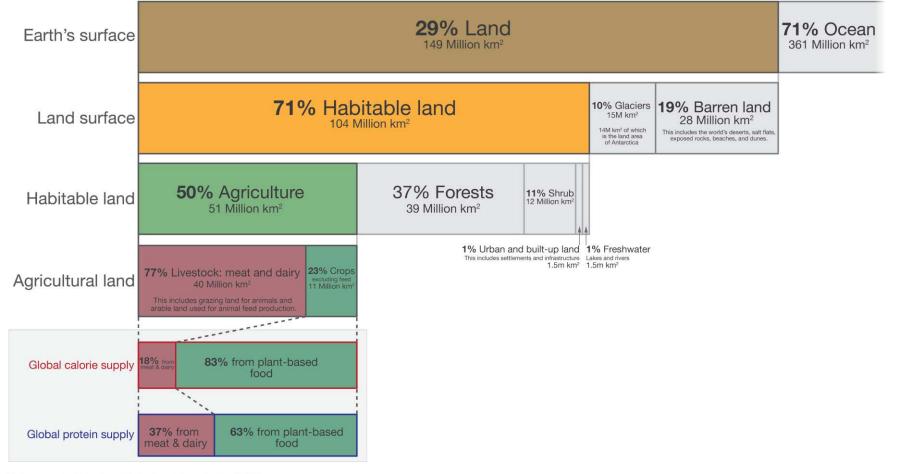


World Agricultural Area, 1961-2016 (in 1,000 hectares)



Global land use for food production

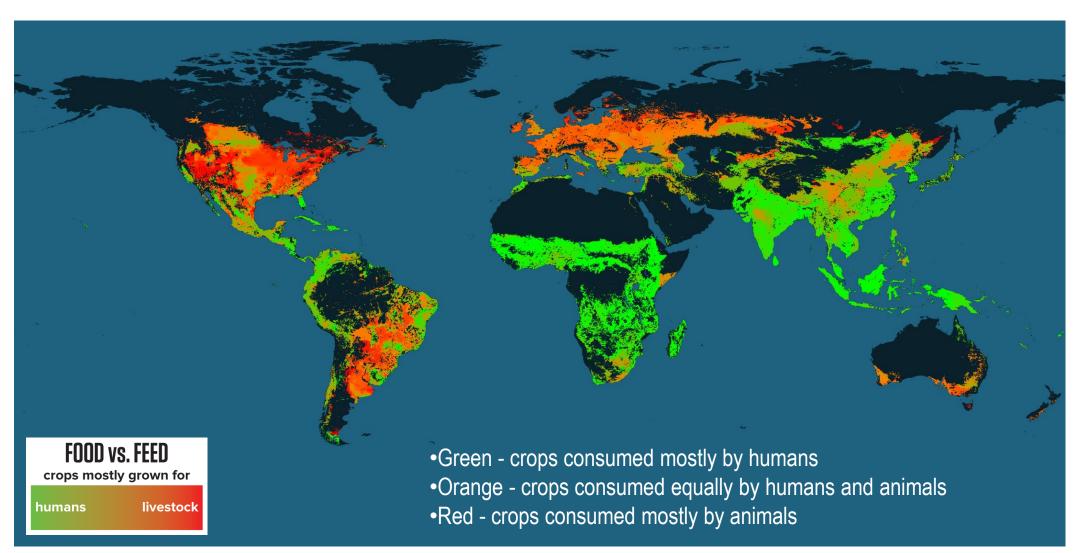




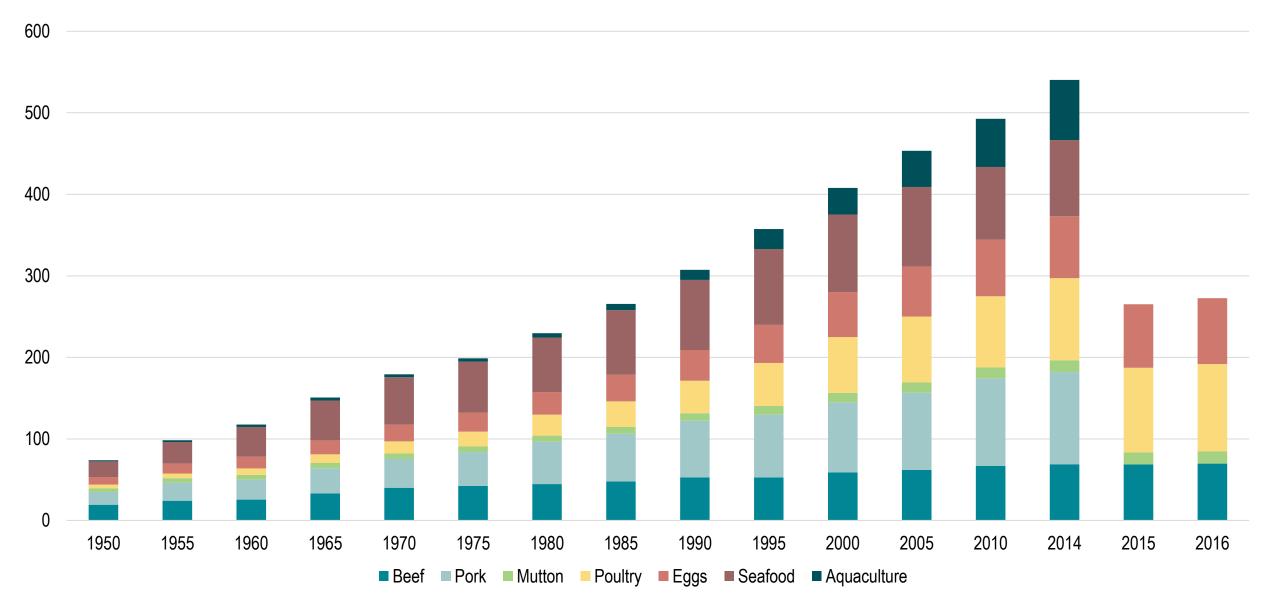
Data source: UN Food and Agriculture Organization (FAO) **OurWorldinData.org** – Research and data to make progress against the world's largest problems.

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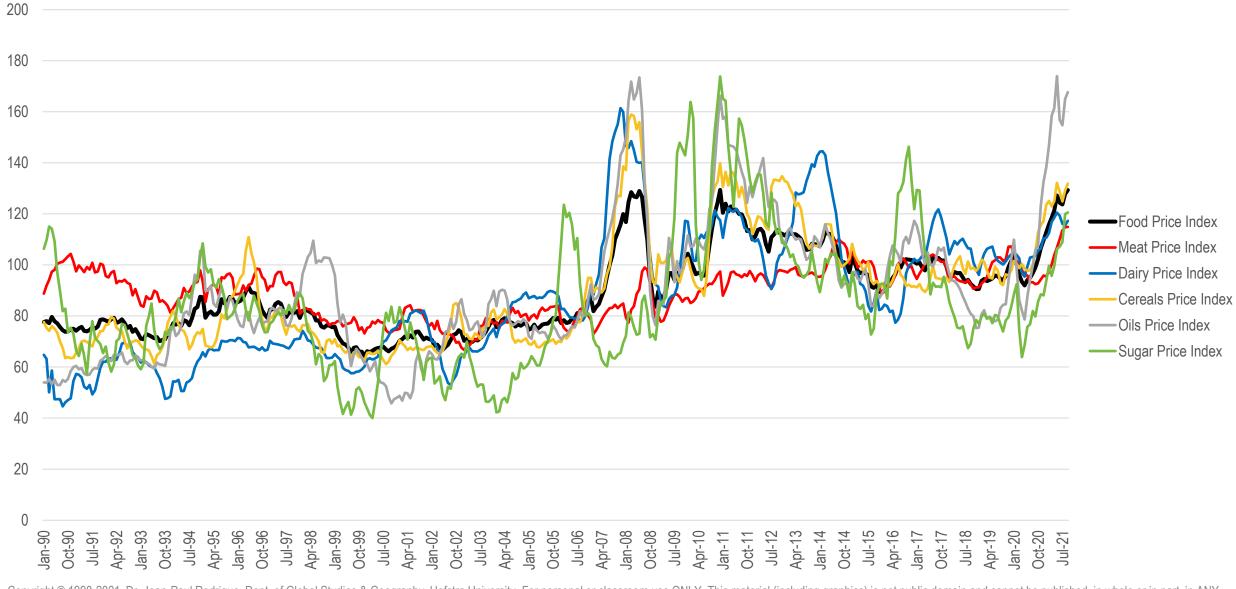
Dominance of Food versus Feed Agriculture



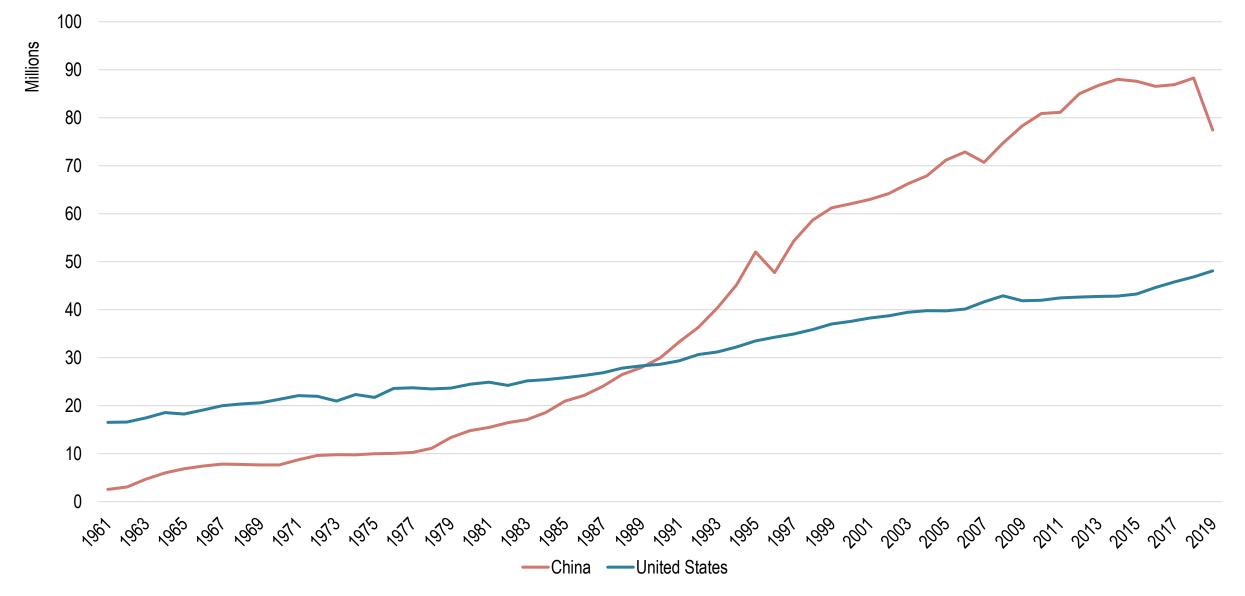
World Protein Production by Source, 1950-2014



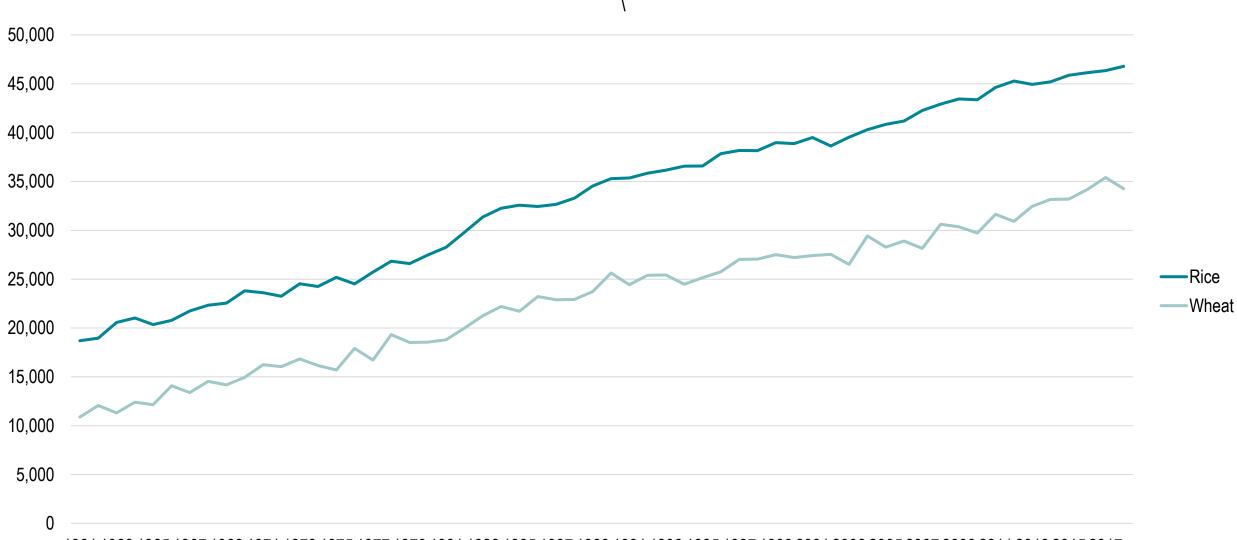
FAO Food Price Index, 1990-2021 (real, 2016=100)



Meat Production, United States and China 1961-2019 (in tons)

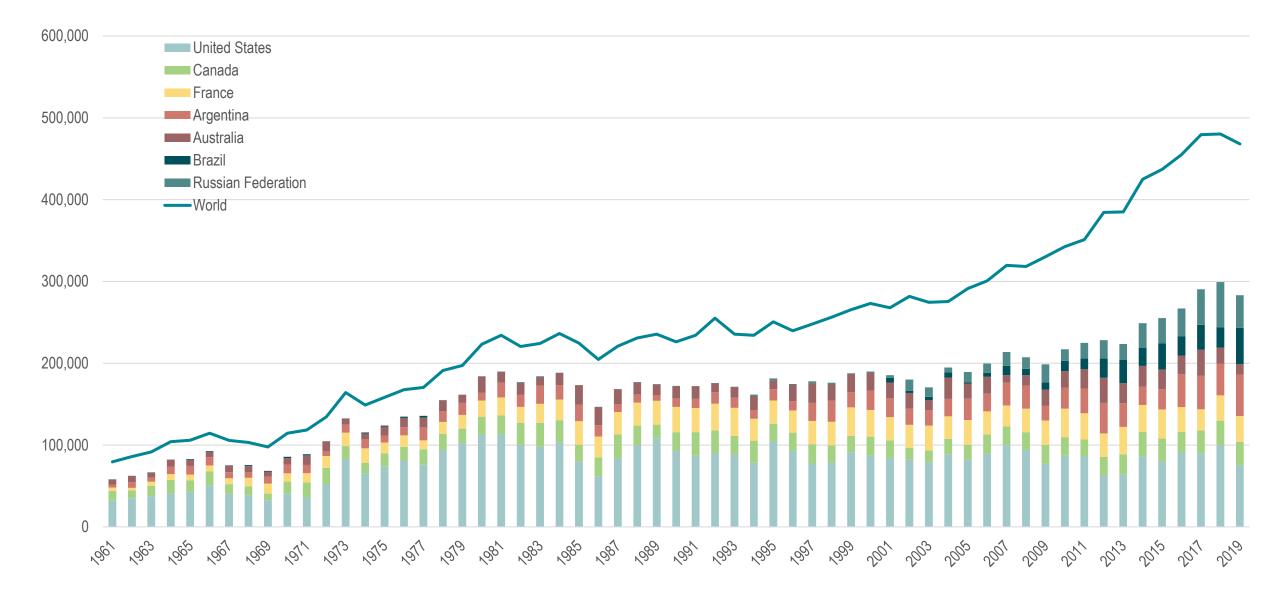


Yield of Rice (Paddy) and Wheat, 1960-2018 (kg per hectare)

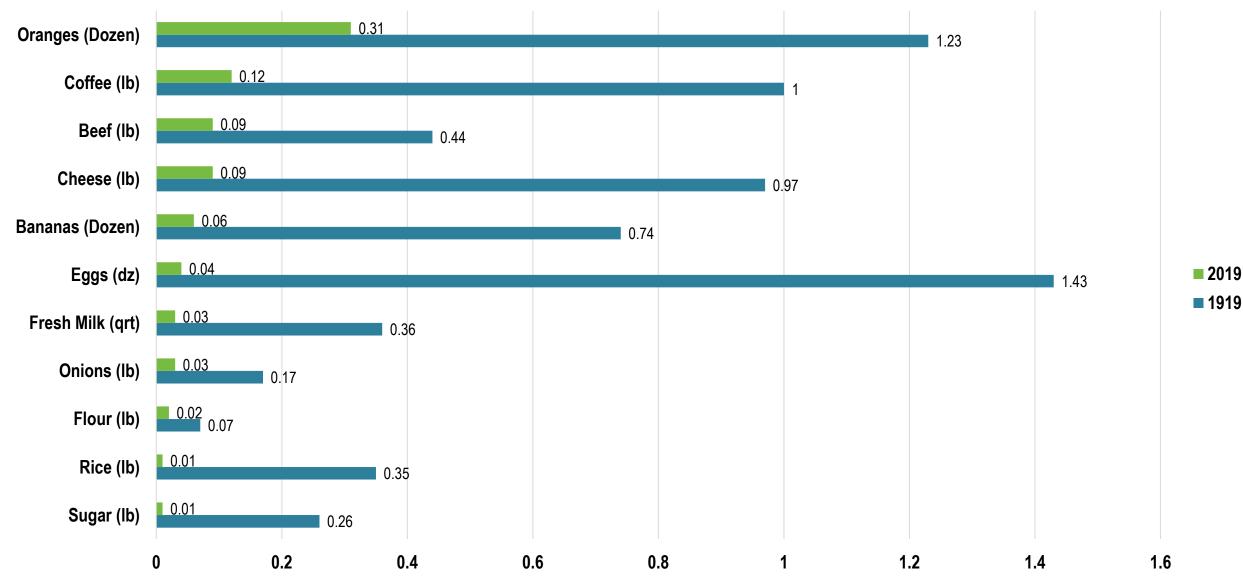


1961 1963 1965 1967 1969 1971 1973 1975 1977 1979 1981 1983 1985 1987 1989 1991 1993 1995 1997 1999 2001 2003 2005 2007 2009 2011 2013 2015 2017

Exports of Cereals, 1960-2019 (in 1000s of tons)



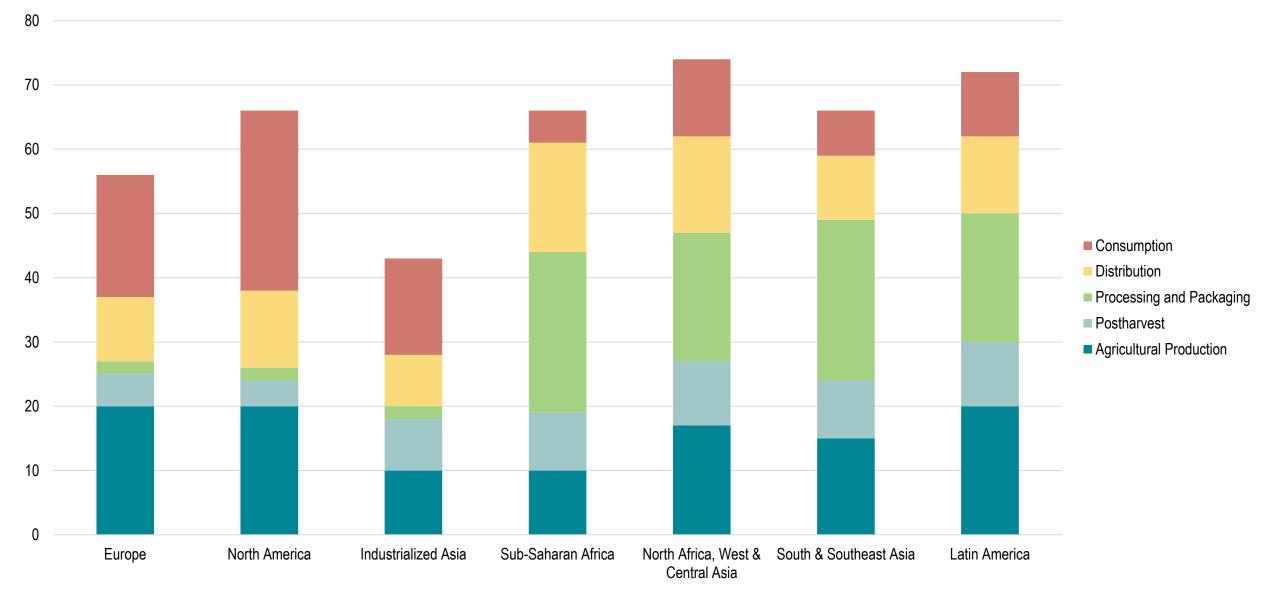
Food Prices Relative to Average Hourly Wages, United States, 1919-2019



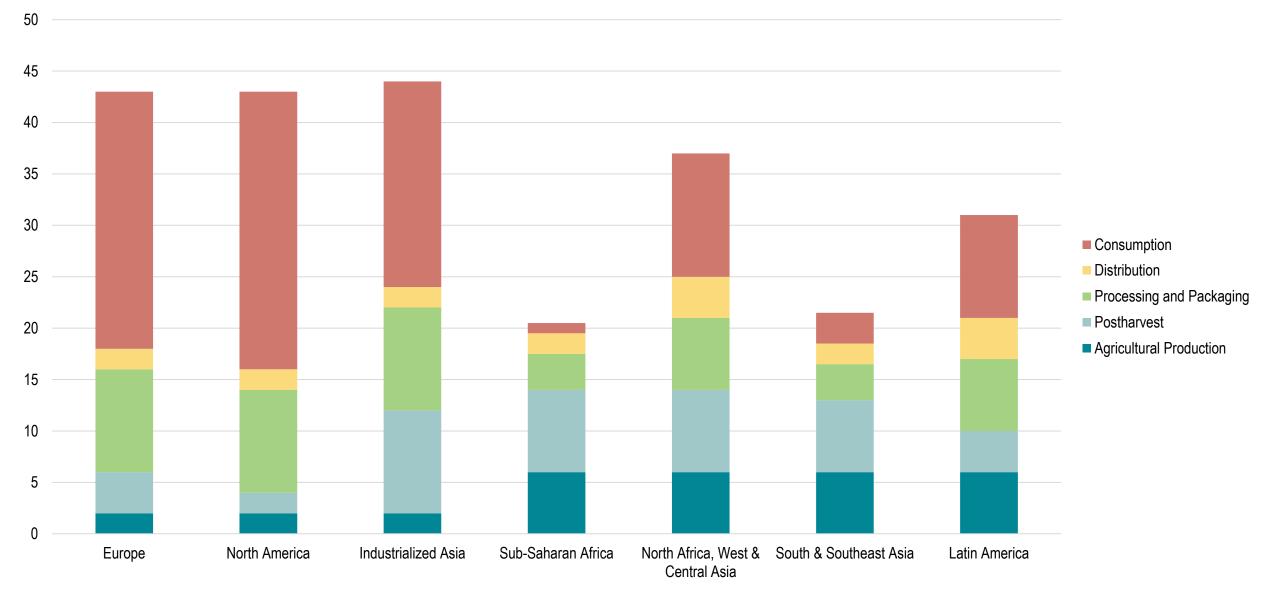
Retail Price of Coffee, 1980-2021



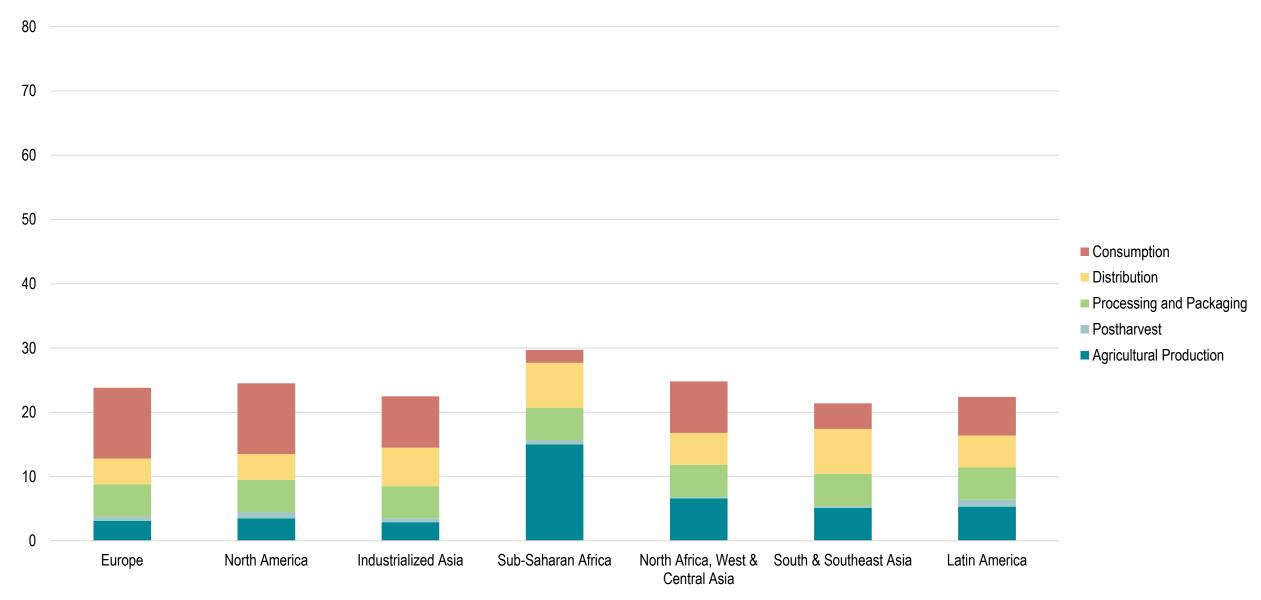
Food Losses, Fruits and Vegetables, 2010



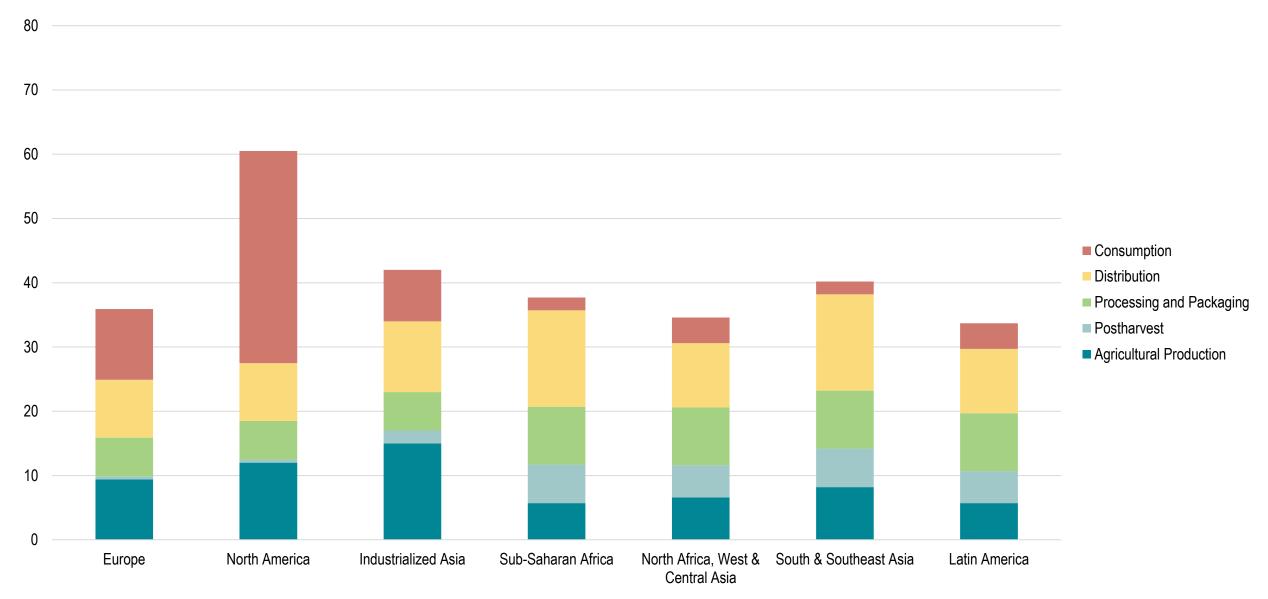
Food Losses, Cereals, 2010



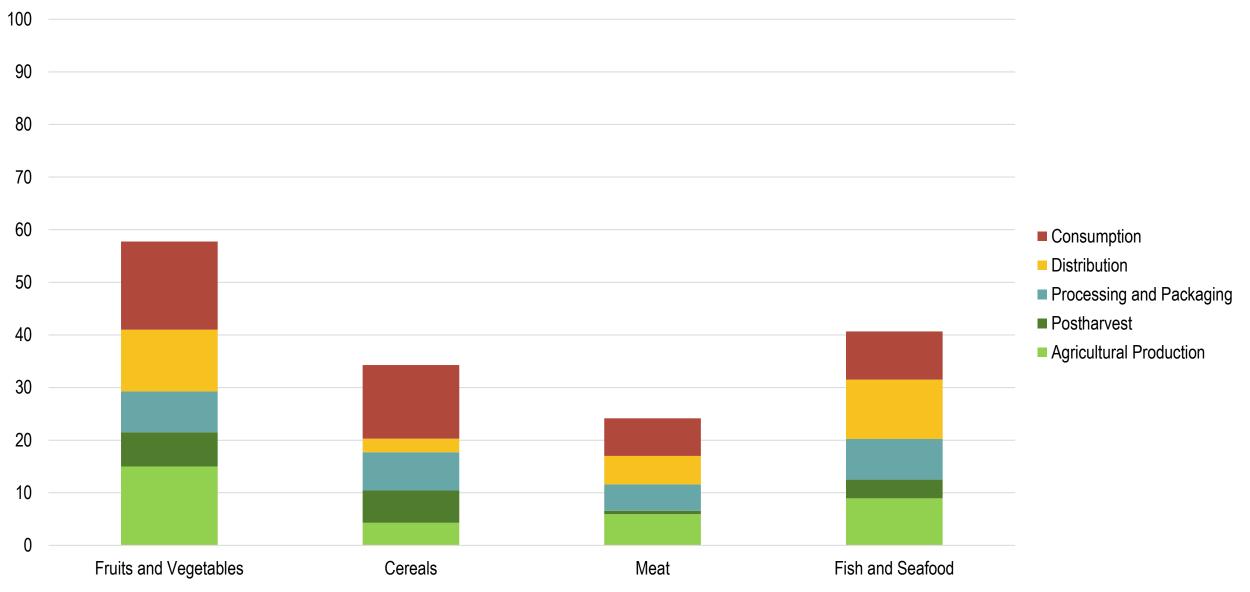
Food Losses, Meat, 2010



Food Losses, Fish and Seafood, 2010



Global Average Food Losses by Food Type, 2010





Harvesting and Field Transport

- Lack of cushioning during (manual) harvestingRough and muddy field tracks
- Damaged or misplaced cushioning in field trailers
- Unsecured bunches during field transport



Pack House Operation

- Manual cutting and splitting of clustersRough (worn out) conveyer belts
- Level drops and obstacles in conveyers
- Over-fillinf/under-filling of cartons
- Improper use of liners
- Misaligned stacking of packages during palletizing



Ripening and Storage

- Exposure of packages to high relative humidity (RH)
- Weakening and failure of the cartons at high RH
- Collapsing of the pallets (due to improper stacking)



- Transport (Interstate and DC to Retail)
- Vibration Transmissibility
- Location of the pallet on the trailer of the truck
- Height of the package in a stacked pallet
- Unsecured pallets



DC Storage and Dispatch

- Rough handling of packages
- Forklift and Layer-Picker handling
- Order consolidation
- Unstable and unsecured pallets
- Misaligned packages in pallets



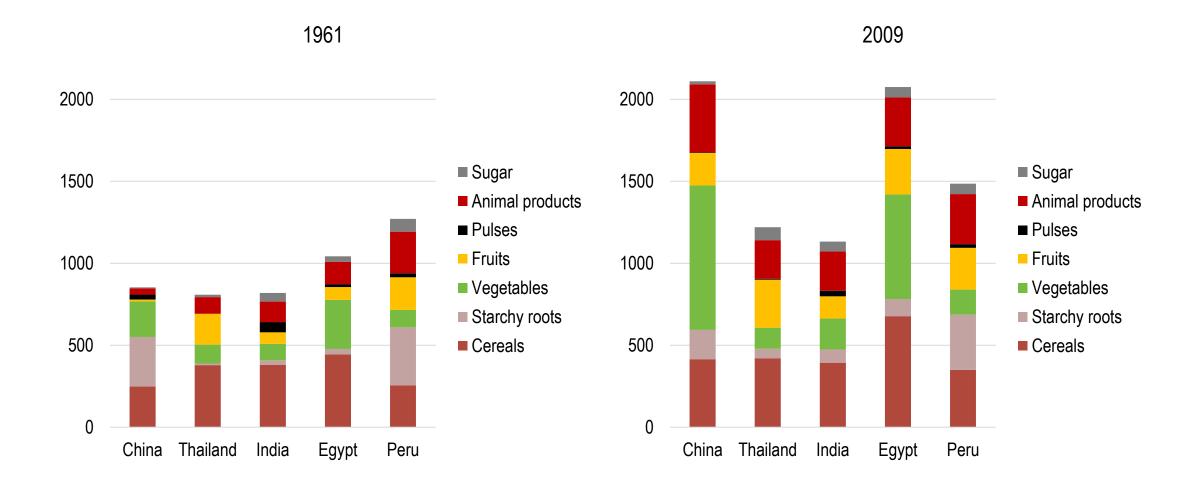
Retail

- Ketali
- Improper storage
- Unpacking of packages
- Lack of cushioning on shelves
- Over-stacking the shelves
- Handling by consumers

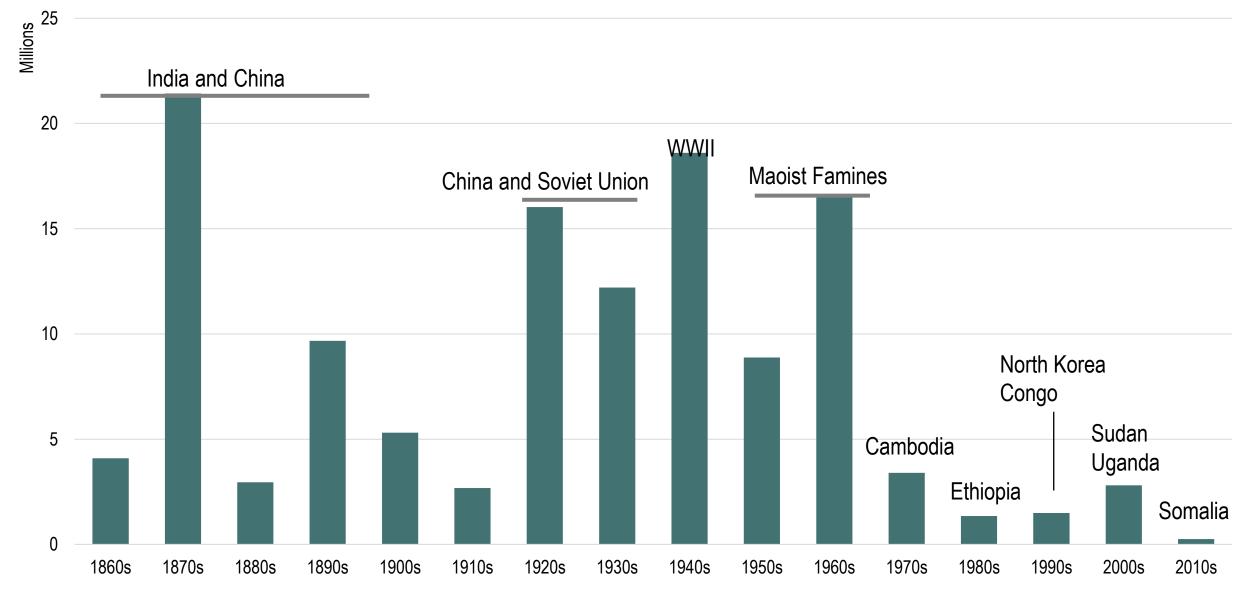
Types of Mechanical Damage on Fruits

| Damage Type | Damage Mechanism | Nature of Damage |
|--------------|---|--|
| Bruising | Sudden impact forces or compression (pressure) on body | Deformation of the fruit; grey/ brown area on the peel without clear edges |
| Scars | Friction between fruit and hard surfaces | Moderate to severe wet scar marks (sap oozing) with clear edges and appear as dried out black scar marks upon ripening |
| Fruit Rubs | Rubbing against other fruit | Creates a dark brown or black patch mark with clear edges mostly in the top or the basal end on the fruit body |
| Scuffing | Superficial (light) widespread rubbing of the fruit against contact surfaces such as other fruit and carton box | Light brown skin marks in the body of the fruit without clear edges |
| Blacked Rubs | Rubbing of the edges of the fruit from top to bottom against hard surfaces such as corrugated box | Thin black or grey line along the edges (mostly back) of the fruit |
| Neck Damages | Movement of individual fruits in a cluster with respect to the stem | Neck breaks lead to detachment of the fruit from its cluster |

Food Consumed, Selected Countries (in grams per capita per day)



Estimated Famine Victims since the Mid 19th Century





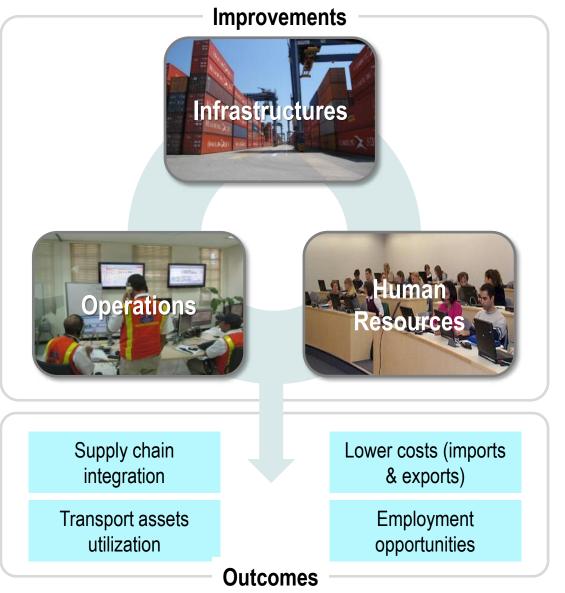
The Geography of Transport Systems

FIFTH EDITION



Logistics Zones

The Benefits of Logistics Improvements



| Logistic Zone | Acreage | Ownership | Notes |
|--|---------|-----------|--------------------------|
| CentrePort Canada | 20,000 | Public | Rail-airport co-location |
| Global Transportation Hub | 3,250 | Public | |
| CN Calgary Logistics Park | 580 | Private | Opened in 2013 |
| Alliance Texas | 17,000 | Private | Opened in 1994 |
| CenterPoint Intermodal Center - Elmwood | 2,200 | Private | |
| CenterPoint Intermodal Center - Joliet | 3,600 | Private | Opened in 2004; BNSF |
| CenterPoint Intermodal Center - Houston Metro | 630 | Private | Opened in 2011 |
| CenterPoint Intermodal Center - Suffolk | 921 | Private | Opened in 2009 |
| CenterPoint Intermodal Center - Crete | 1,000 | Private | Opened in 2010; CSX |
| CenterPoint Intermodal Center - Kansas City | 1,340 | Private | KCS |
| Dallas Logistics Hub | 6,360 | Private | |
| Huntsville International Intermodal Center | 1,470 | Public | Opened in 1986 |
| Rickenbacker Global Logistics Park | 1,300 | PPP | Opened in 2008 |
| Raritan Center | 2,350 | Private | Rail link planned |
| Terminal Intermodal Logistica de Hidalgo | 400 | Private | Opened in 2012 |

Components of a Logistics Cluster

Core Activities

Transportation Services

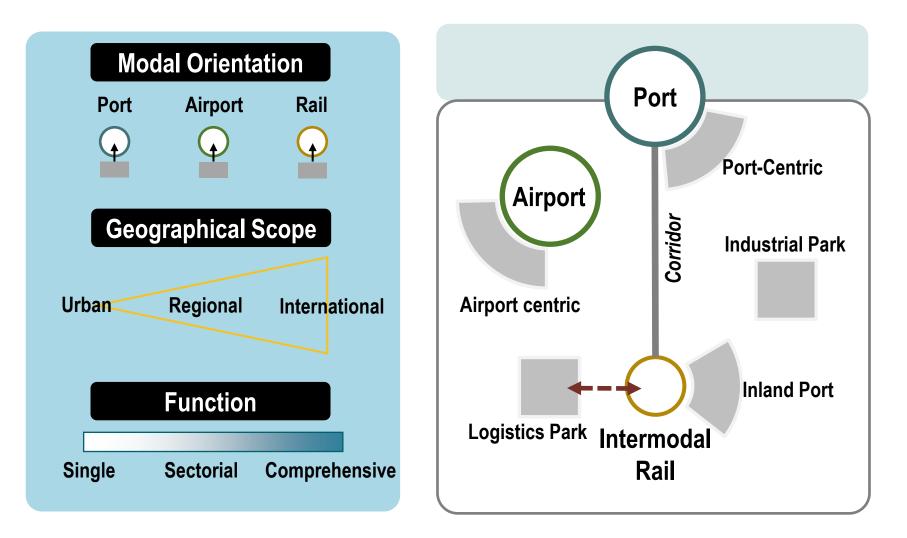
Logistics Services

Infrastructure Operators

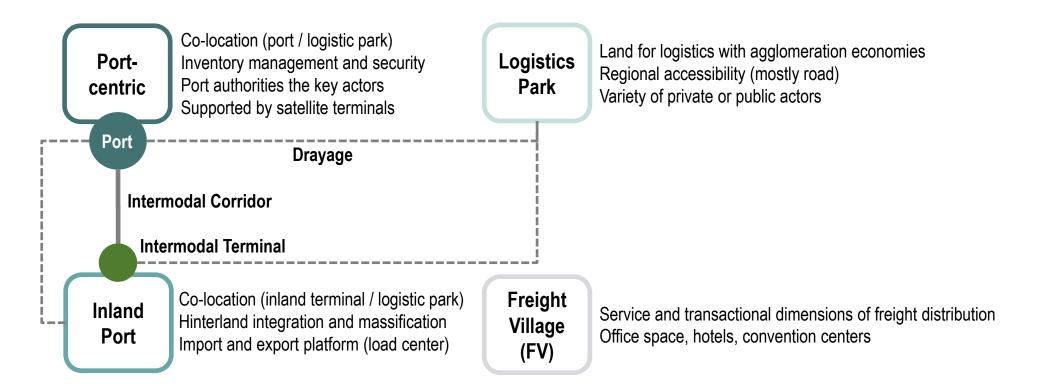
Related Activities

Institutional Setting

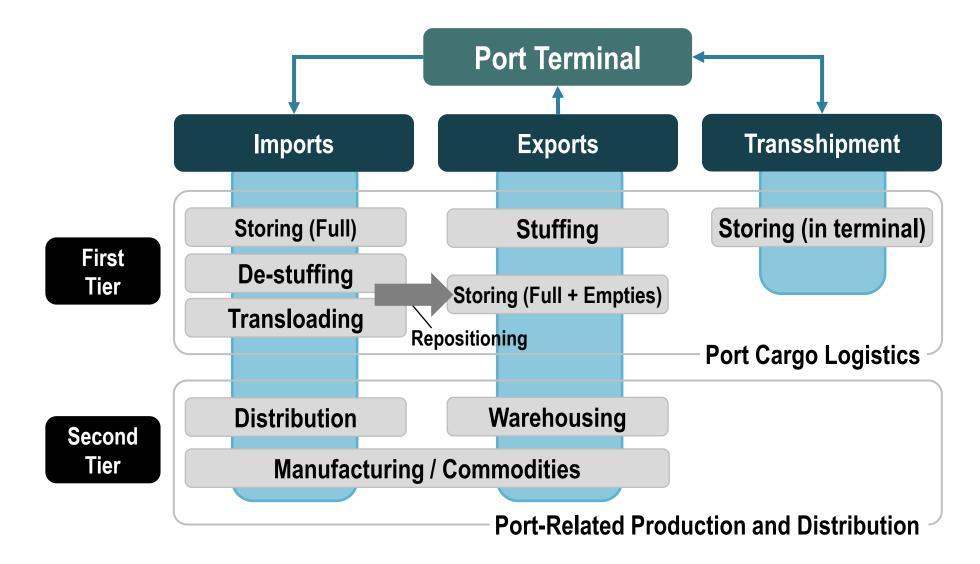
Taxonomy of Logistics Clusters



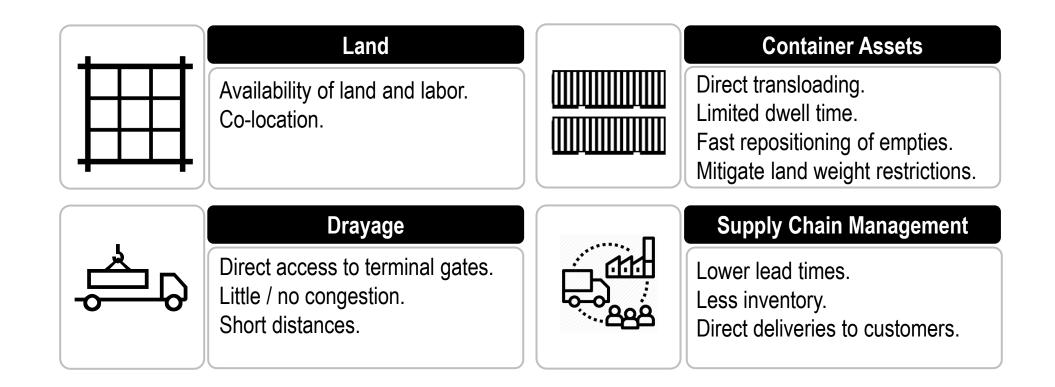
A Typology of Logistics Zones



Port Centric Logistics



Main Advantages of Port-Centric Logistics Zones



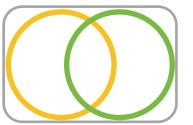
Main Governance Models for Inland Ports and Logistic Zones

Characteristics

and operations.

Single Ownership

Public-Private Partnership



Landlord Model



Combine public planning of infrastructures with private operational expertise. Public (local) interests represented.

Public or a private actor entirely

responsible for development

Single vision and specific role.

Tendency to prioritize public interests over private interests.

Potential lack of adaptability to

changes (single mandate).

Implications

High level of risk.

Public ownership and private operations (a form of PPP). Long term concession agreements. Managerial flexibility between the owner, the site manager and the operators. Most of the risk assumed by private operators.

Economic Benefits and Costs of Logistic Zones

Economic Benefits

- Employment creation (direct, indirect, induced).
- Attracting capital investment.
- Increased distribution efficiency and lower costs to consumers.
- Innovation in industry (practices).
- Increased trade and cross-border traffic.
- Reduced congestion and emissions.

Economic Costs

- Opportunity cost of public fund usage.
- Potential duplication of services.
- Loss of public land.
- Additional burden on taxpayers.
- Negative community impacts.

Operational Advantages of Foreign Trade Zones

| Custom Clearance | Done inland instead of at the gateway port. | |
|------------------|--|--|
| | Simpler and faster. | |
| | Higher security level (lower insurance rates). | |
| | Consignment can stay for an unlimited amount of time in the FTZ. | |
| | Consignee gets further advance notice that shipment is ready. | |
| | Quotas can be managed through postponement. | |
| Duties | Duties and merchandise processing fee not paid until the consignment is released and moved out of the FTZ (storage). | |
| | Not paid if goods are exported or re-exported. | |
| | Deferred if goods moved to another FTZ. | |
| | Not paid for damaged, defective or obsolete goods. | |
| | Lower insurance rates since no duties. | |
| | If transformation is performed in the FTZ, the duty class may change (Select the taxation regime). | |
| Settlement | Vendors often not paid until consignments leave the facility for delivery (Delay settlement). | |
| | Remove damaged or defective products from the settlement. | |
| | | |

Logistics Zones: Freight Services

| Type of Service | Description | |
|-----------------------------------|---|--|
| Rail services | Long distance rail transportation for suppliers and customers. Commonly involve a co-located intermodal terminal. | |
| Trucking services | Drayage and long distance truck services for suppliers and customers. Shuttles to nearby rail and maritime terminals. | |
| Loading / consolidation | Packing, palletizing, stuffing of cargo into containers or trailers. Cargo consolidation from multiple suppliers. Mostly linked to exports. | |
| Unloading / deconsolidation | Unpacking, de-palletizing, and de-stuffing of cargo in distribution centers. Mostly linked to imports. | |
| Transloading / crossdocking | Transfer from one cargo unit to another, such as a maritime container into a domestic container (or vice-versa). Crossdocking implies the transfer of truckloads, including changes in the composition of loads of each transport unit with minimal and short duration warehousing. | |
| Warehousing | Standard function protecting the integrity of cargo units (e.g. damage, theft) while waiting to be released to customers. | |
| Bonded warehousing | Cargo waiting to be released by customs. If part of a free trade zone, cargo can be transformed for re-export. | |
| Container and chassis depot | Empty container storage waiting to be used. Transfer custody of containers between shippers. Consolidation center for containers used by maritime and rail terminals. Chassis pools. | |
| Container and chassis maintenance | Container preparation and inspection before usage. Container cleaning and repair. Chassis inspection and repair. Important for the container and chassis location industry. | |
| Equipment maintenance | Maintenance of vehicles and intermodal equipment. | |
| Fabrication | Light manufacturing activities often undertaken at the distribution center. Include labeling, assembly, testing and quality control. Can also include the bagging of bulk cargo. Provides added value. | |
| Cold chain | Activities maintaining the thermal integrity of cargo. Includes temperature-controlled warehousing but also preparation, transformation and inspection. | |
| Recycling | "Green logistics" activities. Returns of defective or discarded merchandises. Recycling of components used in freight distribution, such as boxes. | |

Logistics Zones: Corporate Services

| Type of Service | Description | |
|-----------------------------------|---|--|
| Office space | Provision and location of office space to fill the management needs of logistics activities, such as the activities below. | |
| Customs clearance | Availability of custom officers to support the custom clearance process. Services supporting compliance to custom procedures for imports | |
| | and exports. | |
| Security | Site integrity (e.g. access). Important if there is a free trade zone or custom activities. | |
| Site maintenance | General activities related to cleaning, garbage collection as well as technical maintenance such as utilities. | |
| Parcel services | Support the high transactional level of logistical activities. | |
| Certification and quality control | Certifying and benchmarking agencies to insure that users meet recognized criteria. | |
| Cargo inspection | Expert assessment in cargo losses and damages. Specialized laboratories. | |
| Logistics equipment location | Sale and location of logistical equipment, such as racks, fork lifts, conveyors, etc. Maintenance of this equipment. | |
| Container and chassis location | Availability of maritime and domestic containers for export and import activities. Availability of chassis. | |
| Export facilitation | Activities promoting exports such as certification, financing and marketing. | |
| Work supplies | Uniforms, work equipment (e.g. gloves), wraps, labels, boxes, security equipment (fire extinguishers), etc. | |
| Temporary workers agencies | Supplying temporary workers to cope with fluctuations in the demand. | |
| Office supplies | Sale and rental of office equipment and supplies. | |
| IT equipment | Sale and rental of computers, telecommunication equipment and software. IT network setting and management. | |
| Human resources | Personnel management from recruiting to payroll. Labor training and certification. | |
| Accounting | Management of transactions and finances. | |
| Insurance and financial services | Variety of insurance products for people and merchandises. Activities facilitating commercial transactions at the national and international levels (e.g. letters of credit). | |
| Legal services | Expertise for contract redaction and commercial dispute resolution. | |

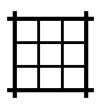
Logistics Zones: Personal Services

| Type of Service | Description |
|-------------------|---|
| Hospitality | Availability of hotel and meeting facilities to support the transactional intensity of logistics zones. |
| | Extended stay facilities. Overnight facilities for truckers. |
| Restoration | Availability of restaurants for workers and truckers. Lounges for short term relaxation and informal |
| | meetings. |
| Personal services | Array of services for workers (e.g. convenience store, hair salon, sports club, daycare, clinic, postal services, etc.) |

Advantages of Logistic Zones

Geographical Advantages

Land



Availability (ownership or zoning). Lower acquisition (or renting) costs. Preferential taxation.



Accessibility and Connectivity

Proximity to terminals, suppliers and customers.

Lower distribution costs (distance). Site accessibly 24/7.



Infrastructures

Provision of utilities and roads. Leasing of warehousing space and equipment.

Operational Advantages



- **Planning and Regulations**
- "Fast track" (construction and operation).
- Incremental infrastructure (development phases).
- Compliance to safety, security and environmental regulations. Foreign trade zone status.

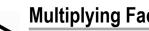


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Economies of Agglomeration

Lower distribution costs (scale); shuttles to terminals.

More full truck loads. Shared services (labor, transloading, telecommunications).

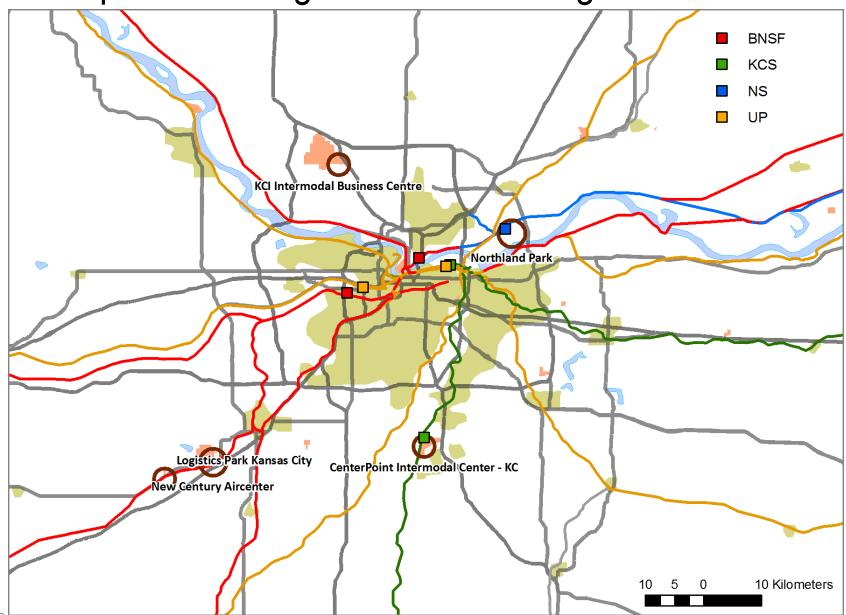




Anchor tenants (major actors in logistics). Diffusion of best practices (managerial, technical).

Service industries.





Distribution of the Size of Logistics Zones

